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SOLID WASTE AND MATERIALS SYSTEMS ALTERNATIVES STUDY

VOLUME III

APPENDIX A

Process Logic, Computer Modeling and Output

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APPENDIX A

- A.1 Model System Overview
- A.2 Alternative 1 Computer Modeling & Output
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SOLID WASTE AND MATERIALS SYSTEMS ALTERNATIVES STUDY

VOLUME III

APPENDIX A.1
MODEL SYSTEM OVERVIEW

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A.0 APPENDIX A - COMPUTER MODEL DEVELOPMENT AND OUTPUT

This appendix provides an overview of the simulation modeling effort required to support analysis for the Tri-Party Agreement M-33 milestone. This information is organized into five main sections, A.1 through A.5. The first section, A.1, provides the model system overview, describing the modeling methodology and input and output data. Each of the remaining four sections, A.2 through A.5, provide process assumptions, flow diagrams, throughput data, and storage results for each of the four alternatives, respectively.

A.1 MODEL SYSTEM OVERVIEW

The model used for this analysis was a discrete event simulation model coded in the SIMSCRIPT II.5 simulation language for OS/2. A generic model architecture was established by using the Solid Waste Projection Model (SWPM) developed by PNL. The SWPM provided a foundation uniquely suited for this study as it simulates a similar waste processing system defined for the Hanford solid waste system. Because the SWPM allows waste to be processed given constrained processing capacities and dynamically determines storage facility levels due to constrained processing capabilities, the SWPM architecture was modified to suit the unique nature of this modeling study. The result was a common architecture that was used for modeling each system alternative presented in this study. For each alternative a unique model was coded based on that alternative's treatment strategy using the common architecture as a basis for specialization.

Discrete event simulation treats time as discrete increments with events that are scheduled at specific points in the time continuum being modeled. The time continuum was defined as the beginning of year 1994 until the end of year 2028. Waste entities travel through the model based on a specific treatment strategy (functional flow diagram) for that waste stream. Each waste entity undergoes periods of delay until the waste encounters a final disposal state. This delay can result from either storage delays or processing delays. Storage delays may be due to a treatment facility not being functional or due to the treatment facility capacity being used to process other waste. Processing delays occur when waste is being processed by a facility and is represented as a unit-time/ m^3 of waste to complete the processing. The inverse of this delay, expressed in years, is the annual treatment capacity of a facility. This capacity, expressed as $m^3/year$, defines the constraint on a facility's ability to process waste and provides the basis for waste to dynamically compete for this limited processing capacity.

There are four major components of the model. These components are the waste volume input data, model parameters, the executable model, and the output data. When the executable version of the model is activated the two input data files are read automatically. The model simulates the processing of the waste for the entire time span being modeled. During this simulation, statistics on throughput and storage levels are collected at regular intervals. After the simulation is completed the statistics are written to data files where they are automatically imported into a database for storage and analysis. Each of these components is described briefly in the following sections.

A.1.1 Waste Volume Input Data

The waste volume input data consists of a single text file containing all the waste data that is processed by the model. The development of this data is described in Section 4.0 of this study. Primarily, this text file contains the following information: waste category (such as TRU), waste class (such as CH_TRU, CH_TRUM, CH_TRU SUSPECT, etc...), container type (such as box, drum, etc...), and volume. In addition, this file contains the arrival schedule of waste volumes and attributes of the waste that indicate unique routing requirements. For example, TRU waste volumes that contain physical characteristics or hazardous constituents that require restricted waste management are routed accordingly.

Several attributes of the waste have been aggregated to a higher level to conserve computer memory usage by the model. The aggregation was conducted to a level that defines unique treatment paths for the waste based on the attributes of the waste streams. For example, specific container types, such as "BOX > 1000," "OTHER CYL," or "55 GAL DRUM," were reclassified as "BOX," "DRUM," "LARGE_BOX," or "OTHER" for modeling purposes.

A.1.2 Model Parameters

In addition to the waste volume input data, the model reads a parameters file to impose controls on the system. The most significant of these parameters are the treatment facility schedules and annual capacities expressed in m³/year. The facility schedules reflect the first point in time that the facility can begin accepting waste and the last date that waste can be accepted by the respective facility. The parameters file also contains data on facility ramp-up characteristics or planned shutdown/slowdown activities in the schedule.

A.1.3 Fundamental Treatment Strategy (Executable Model)

For all the alternatives, functional flow paths were established. These functional flow diagrams (see Section 6.4 for an overview of the non-alternative-specific functional flow diagrams) define the lowest level of detail being modeled and identify the individual functions that are performed for each waste stream. A function is defined as a unique operation such as "assay" or "package waste for low level burial." A facility level of detail is defined as a processing facility such as "WRAP 1" or "RH Processing Facility" where several functions are contained.

The use of the functional flow diagrams allowed for each alternative to be based on the same treatment strategy. This common bases was important for comparing alternatives based on facility configurations and/or schedules. Assumption changes for each alternative were based on the processing facility configuration and/or schedule only, rather than based on the functional treatment strategy for each waste stream.

For each alternative the waste processing functions were grouped into different facility level configurations. At the facility level, the functions take on unique characteristics for that alternative. Namely the functions will have different start and end dates as well as different annual capacities. Each

of these alternative facility level configurations are described in Sections 6.4 through 6.8 of this report.

For modeling purposes, several additional functions have been added to each alternative to represent the entering and exiting volumes for each facility. Functions were also added where it was needed to aggregate the output data from the functional level to a facility level. The facility level data is required to assess cost and is not directly output by the model. To obtain the facility level data, the model output data is queried for each alternative.

A.1.4 Model Output Data

The model outputs a series of text files that are formatted for automatic importation into a database. The primary output files of interest are the annual storage levels and annual throughput values for each function. The other files contain quality assurance data for model developers. The following discussion, therefore, focuses on the storage and throughput data.

Annual storage volumes are reported for each storage facility defined in an alternative. These volumes are year-end levels in m³ and are provided for each unique combination of waste class, container type, storage facility, and function. The function that is referenced in the storage output references the function that the particular waste volume is waiting for in storage. This volume then represents the storage queue (or waiting line) for that function. Storage output provided for each alternative in this study have been aggregated to reflect the volumes of storage in each storage facility by waste class.

Throughput values represent the total volume of waste, from the beginning of a year to the end of that year, that enters each function. The throughput statistics are provided for each unique combination of waste class, container type, and function. For this study, the model throughput results are aggregated to reflect the throughputs of the functions by waste class. Throughputs to functions which impose a volume adjustment to the waste volume show the incoming volume only. The volume adjustment appears for the throughput to the subsequent function. Therefore, effects of volume adjustments can be seen on down stream functions only.

The model output is imported into an Access 2.0 database for data analysis. This database provides a tool for directly comparing alternatives graphically through the use of the SWPM Graphical User Interface (GUI).

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SOLID WASTE AND MATERIALS SYSTEMS ALTERNATIVES STUDY

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APPENDIX A.2
Alternative 1 Computer Modeling & Output

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A.2 ALTERNATIVE 1 MODEL ASSUMPTIONS, FLOW DIAGRAMS, AND RESULTS

This section provides the waste processing assumptions, functional flow diagrams, and model results for Alternative 1. The first section, which addresses the waste processing assumptions, describes the assumptions associated with each of the functional flow diagrams presented in Section 6.3. These assumptions identify volume increases or decreases associated with waste processes, as well as waste routing splits based on percentages of the volume. The second section shows the functional flow diagrams for Alternative 1 which incorporate these assumptions. The model results of annual throughputs and storage levels that correspond with each of these diagrams are provided in the third section.

A.2.1. Assumptions Associated with Functional Flow Diagrams

The assumptions associated with the functional flow diagrams presented in Section 6.3 are waste stream specific. The waste stream specific assumptions follow.

A.2.1.1 Assumptions for Remote-Handled Transuranic Waste.

Incoming RH TRU waste considered "suspect" received a 3.0 increase to account for the overpack. The assumptions that apply to the functions for processing remote-handled transuranic waste follow:

- Waste Removal from Overpack. For this function, it was assumed that the overpack would be removed from the suspect waste volumes and that this removal would cause two-thirds (or 67%) of the waste volume to be sent out as an overpack. The remaining one-third (or 33%) of the volume would continue to be processed as waste.
- Waste Removal from Container. For this function, it was assumed that the waste volume would be increased by a factor of 1.12 for waste in long equipment containers and 1.6 for all other waste. In addition, it was assumed that 1.07% of the volume exiting this function would be waste and the remaining 89.3% would be the waste container for all waste in a long equipment container. For waste not in a long equipment container 37.5% was assumed to be the waste and 62.5% was the container. Long equipment containers were assumed to be reused and all other containers were assumed to be LLW that was sent to the Low Level Waste Burial Ground.
- Waste Size Reduction. Waste volumes requiring size reduction were assumed to have no net external volume change.
- Restricted Waste Management. TRU waste volumes requiring restricted waste management were assumed to have no net external volume change.
- Container Shredding. It was assumed that containers or shielding removed from waste volumes would decrease by a factor of 10.0 due to shredding.
- Container Packaging. After shredding, containers or shielding removed from waste volumes would increase by a factor of 2.0 due to packaging.

A.2.1.2 Assumptions for Contact-Handled Transuranic Waste in Large Containers and Drums Requiring Specialized Treatment.

- Waste Removal from Overpack. For this function, it was assumed that the overpack would be removed from the suspect waste volumes and that this removal would cause two-thirds (or 67%) of the waste volume to be sent out as an overpack. The remaining one-third (or 33%) of the volume would continue to be processed as waste.
- Waste Removal from Container. For this function, it was assumed that the waste volume would be increased by a factor of 1.6. In addition, it was assumed that 37.5% of the volume exiting this function would be waste and the remaining 62.5% would be the waste container.
- Waste Size Reduction. Waste volumes requiring size reduction were assumed to have no net external volume change.
- Waste Assay. After TRU waste assay, 15% of the "suspect" TRU waste volumes were assumed to be CH_LLMW.
- Restricted Waste Management. TRU waste volumes requiring restricted waste management were assumed to increase by a factor of 2.0.
- Container Shredding. It was assumed that containers or shielding removed from waste volumes would decrease by a factor of 10.0 due to shredding.
- Container Packaging. After shredding, containers or shielding removed from waste volumes would increase by a factor of 2.0 due to packaging.

A.2.1.3 Assumptions for Remote-Handled Low Level Mixed Waste.

- Waste Removal from Container. For this function, it was assumed that the waste volume would be increased by a factor of 1.12 for waste in long equipment containers and 1.7 for all other waste. In addition, it was assumed that 1.07% of the volume exiting this function would be waste and the remaining 89.3% would be the waste container for all waste in a long equipment container. For waste not in a long equipment container 41.2% was assumed to be the waste and 58.8% was the container. Long equipment containers were assumed to be reused and all other containers were assumed to be LLW that was sent to the Low Level Waste Burial Ground.
- Waste Size Reduction. Waste volumes requiring size reduction were assumed to have not net change in external volume.
- Waste Stabilization. Waste volumes requiring stabilization were assumed to increase by a factor of 2.0.
- Container Shredding. It was assumed that containers or shielding removed from waste volumes would decrease by a factor of 10.0 due to shredding.
- Container Packaging. After shredding, containers or shielding removed from waste volumes would increase by a factor of 2.0 due to packaging.

A.2.1.4 Assumptions for Contact-Handled Low Level Mixed Waste in Large Containers.

- Waste Removal from Overpack. For this function, it was assumed that the overpack would be removed from the suspect waste volumes and that this removal would cause two-thirds (or 67%) of the waste volume to be sent out as an overpack. The remaining one-third (or 33%) of the volume would continue to be processed as waste.
- Waste Removal for Container. For this function, it was assumed that the waste volume would be increased by a factor of 1.7. In addition, it was assumed that 41.5% of the volume exiting this function would be waste and the remaining 58.8% would be the waste container.
- Waste Size Reduction. Waste volumes requiring size reduction were assumed to have no net external volume change.
- Container Shredding. It was assumed that containers or shielding removed from waste volumes would decrease by a factor of 10.0 due to shredding.
- Container Packaging. After shredding, containers or shielding removed from waste volumes would increase by a factor of 2.0 due to packaging.
- WRAP 2A. It was assumed that any LLMW requiring non-thermal stabilization would be routed to WRAP 2A for final processing prior to disposal.
- Thermal Treatment. It was assumed that any LLMW requiring thermal destruction would be sent to a commercial thermal treatment facility for processing prior to disposal.

A.2.1.5 Assumptions for Greater Than Category 3 Low-Level Waste.

No assumptions were made for this waste.

A.2.1.6 Assumptions for Contaminated Metallic Sodium.

No assumptions were made for this material.

A.2.1.7 Assumptions for Unirradiated Uranium.

No assumptions were made for this material.

A.2.1.8 Assumptions for Miscellaneous Sources.

No assumptions were made for these waste and materials.

A.2.1.9 Assumptions for Cesium/Strontium Capsules.

No assumptions were made for this material.

A.2.1.10 High Level Waste Canisters

No assumptions were made for this waste.

A.2.2 Functional Flow Diagrams Including Assumptions for Alternative 1

Figures A.2-1 through A.2-1Z show the Alternative 1 functional flow diagrams. These flow diagrams include the assumptions defined in section A.2.1 and also incorporate additional functions added due to the requirements of the model to reflect the macro-level system. These functions include "Process Facility Receiving" and "Process Facility Shipping." Both of these functions were added to the flow diagrams every occurrence that waste entered or exited the macro level processing facility in Alternative 1.

These functional flow diagrams for Alternative 1 are the basis for the model results presented in Sections A.2.3 and A.2.4.

Figure A.2-1. Alternative 1 Functional Flow Diagram for High Level Waste Canisters.

High Level Waste Canisters

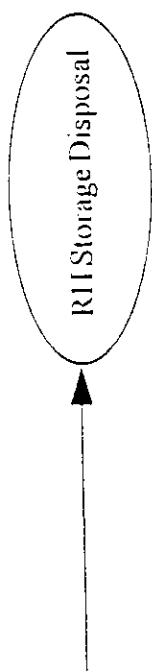


Figure A.2-2. Alternative 1 Functional Flow Diagram for Remote-Handled Transuranic Waste.

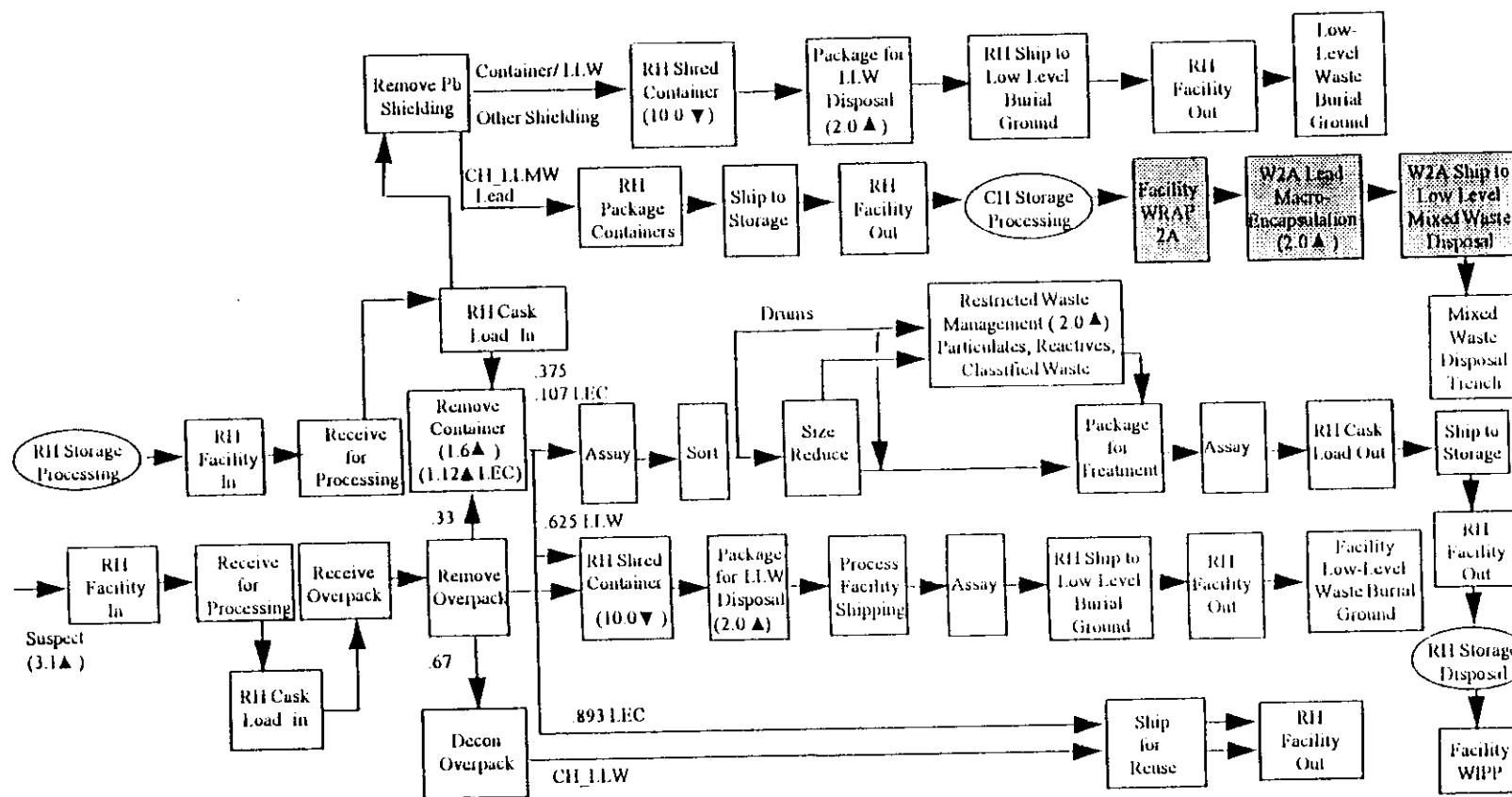
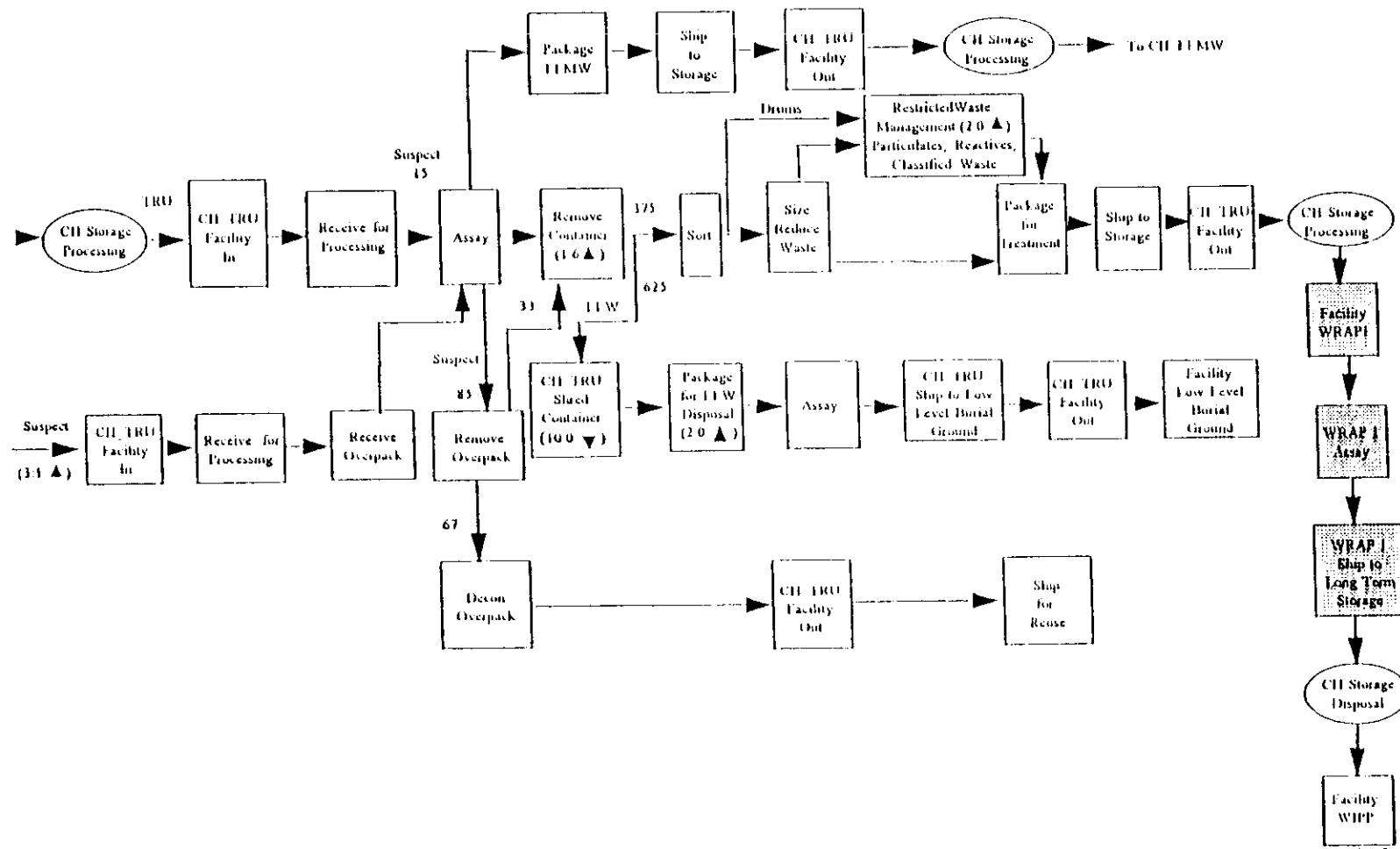


Figure A.2-3. Alternative 1 Functional Flow Diagram for Contact-Handled Transuranic Waste in Large Containers and Requiring Special Treatment



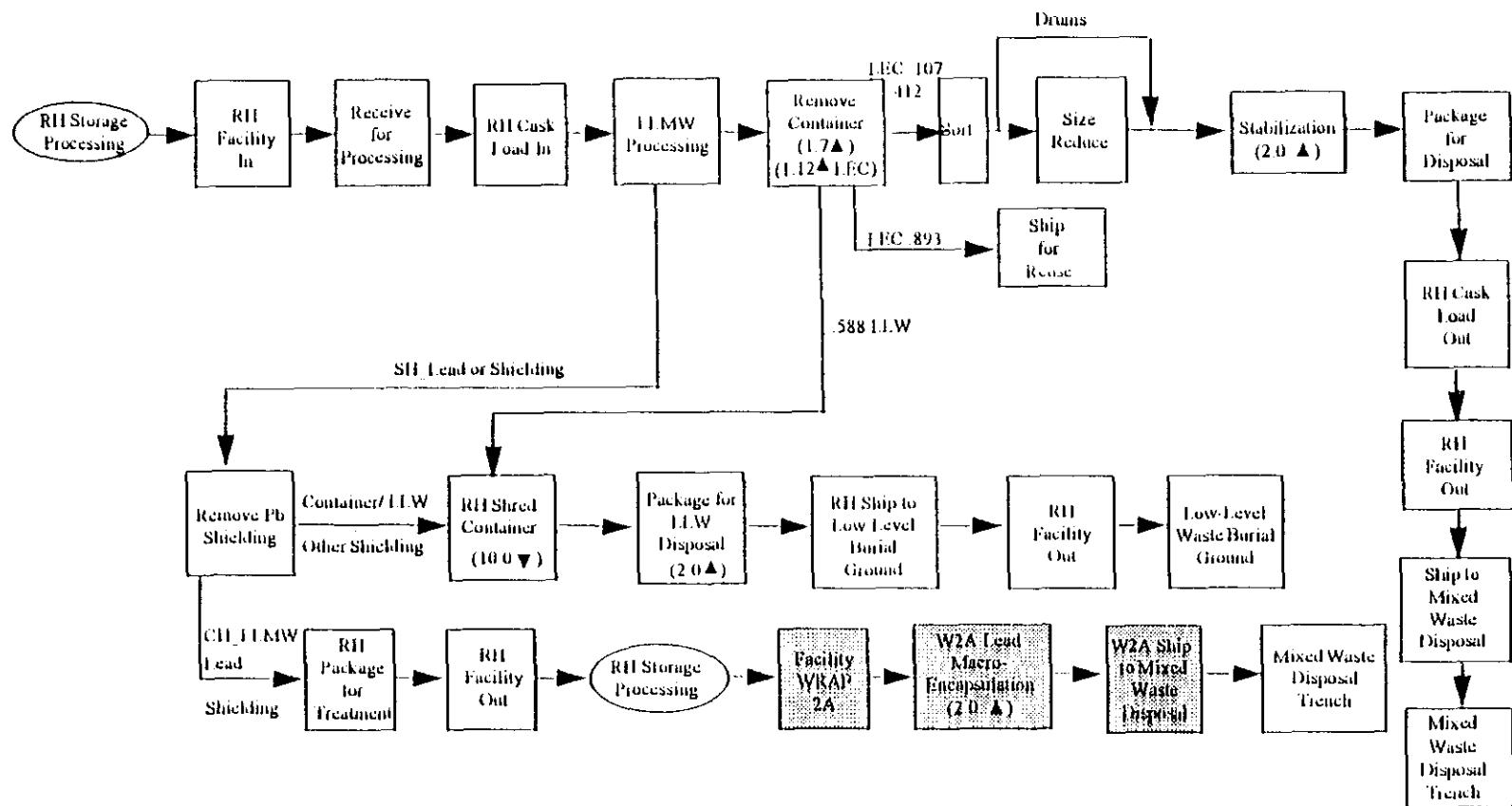
CH-TRU Soils & Pre 1970 Buried Waste

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Figure A.2-4. Alternative 1 Functional Flow Diagram for Contaminated Soils and Buried Pre-1970 Waste.

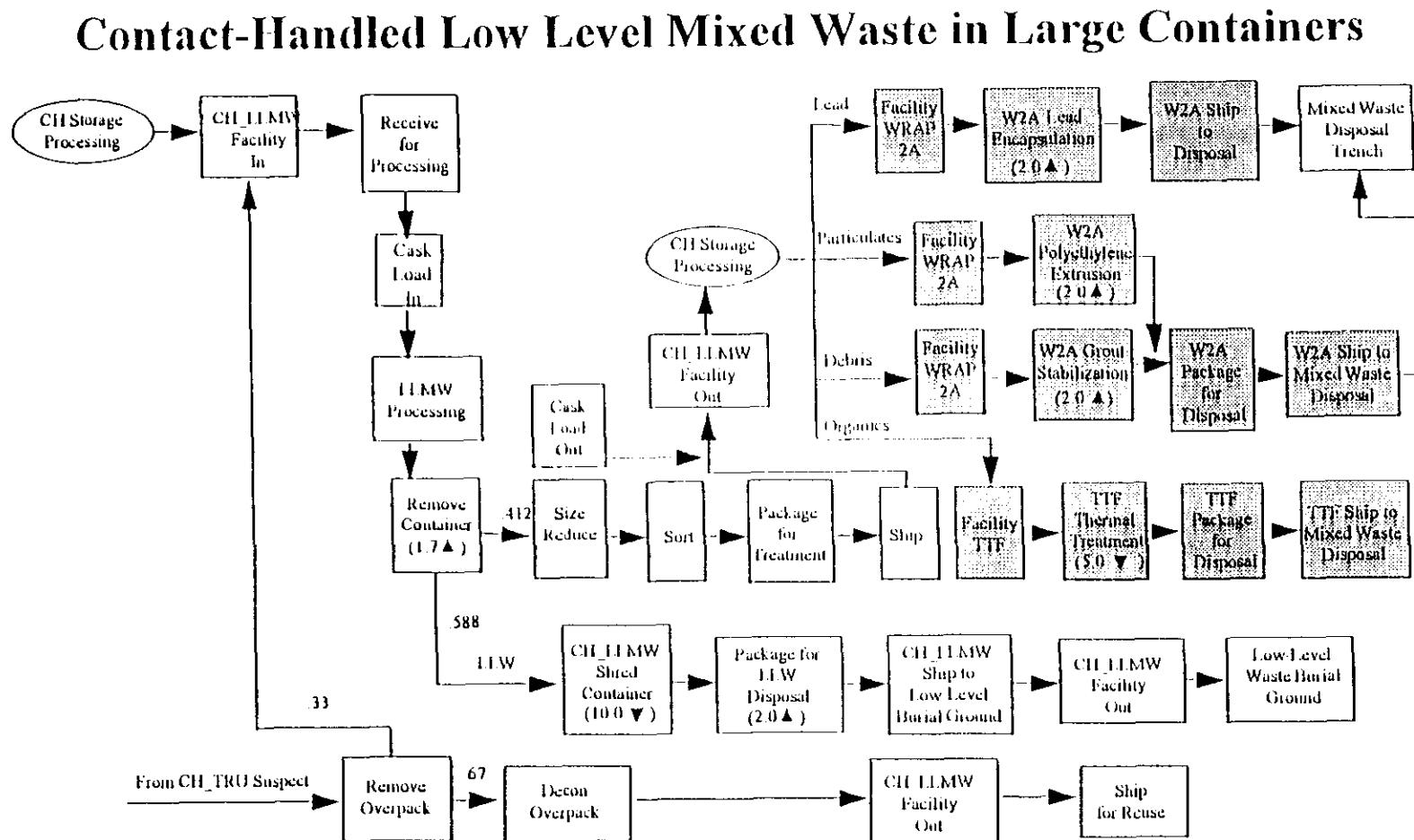
Not Modeled

Figure A.2-5. Alternative 1 Functional Flow Diagram for Remote-Handled Low Level Mixed Waste.



A.2-9

Figure A.2-6. Alternative 1 Functional Flow Diagram for Contact-Handled Low Level Mixed Waste.



**Remote Handled Greater Than
Category 3 LLW/LLMW**

Figure A.2-7. Alternative 1 Functional Flow Diagram for Remote-Handled Greater Than Category III Waste.

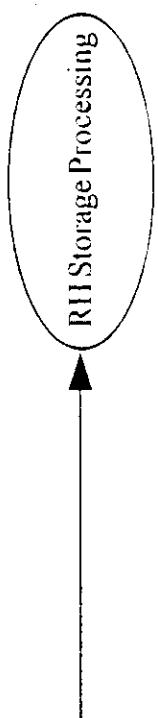
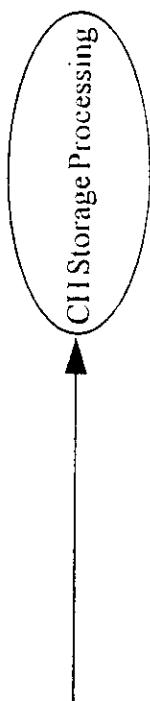


Figure A.2-8. Alternative 1 Functional Flow Diagram for Contact-Handled Greater Than Category III Waste.

Contact Handled Greater Than
Category 3 LLW/LLMW



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Figure A.2-9. Alternative 1 Functional Flow Diagram for Contaminated Metallic Sodium.

Contaminated Metallic Sodium

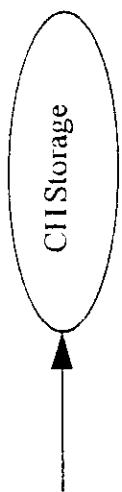


Figure A.2-10. Alternative 1 Functional Flow Diagram for Unirradiated Uranium.

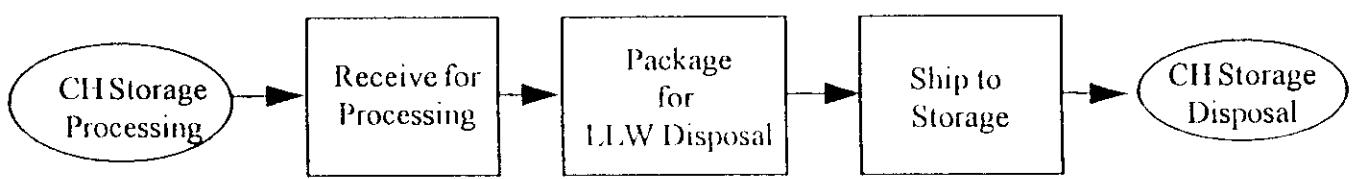
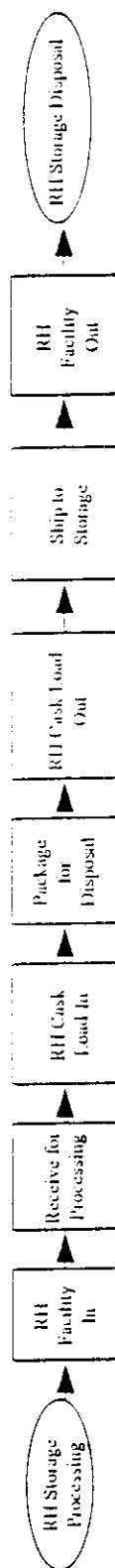


Figure A.2-11. Alternative 1 Functional Flow Diagram for Miscellaneous Remote-Handled Sources.

Miscellaneous Sources



Cesium and Strontium Capsules

Figure A.2-12. Alternative 1 Functional Flow Diagram for Cesium and Strontium Capsules.



A.2.3 Model Throughput Results for Alternative 1

Table A.2-1 shows the annual throughput results in cubic meters for each function shown in the functional flow diagrams for Alternative 1.

A.2.4 Model Storage Results for Alternative 1

Table A.2-2 shows the annual storage results in cubic meters for each storage facility.

Table A.2-1

Alternative 1 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Resource	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	
CANISTERS	ENTERING.THE.SYSTEM												
CH LLMW	DECON.OVERPACK												
CH LLMW	ENTERING.THE.SYSTEM	725.27	21.90	21.90	21.90	21.90	21.90	21.90	21.90	21.90	21.90	21.90	
CH LLMW	FACILITY.1.RECEIVING												
CH LLMW	FACILITY.1.SHIPPING												
CH LLMW	FACILITY.LLMW.DISPOSAL												
CH LLMW	FACILITY.TTF												
CH LLMW	FACILITY.WRAP.2A												
CH LLMW	LLMW.PROCESSING												
CH LLMW	PACKAGE.FOR.TREATMENT												
CH LLMW	RECEIVE.FOR.PROCESSING												
CH LLMW	REMOVE.CONTAINER												
CH LLMW	REMOVE.OVERPACK												
CH LLMW	RH.CASK.LOAD.IN												
CH LLMW	RH.CASK.LOAD.OUT												
CH LLMW	SHIP.FOR.REUSE												
CH LLMW	SHIP.TO.STORAGE												
CH LLMW	SIZE.REDUCE												
CH LLMW	SORT												
CH LLMW	TTF.PACKAGE.FOR.DISPOSAL												
CH LLMW	TTF.SHIP.TO.LLMW.DISPOSAL												
CH LLMW	TTF.THERMAL.TREATMENT												
CH LLMW	W2A.GROUT.STABILIZATION												
CH LLMW	W2A.LEAD.ENCAPSULATION												
CH LLMW	W2A.PACKAGE.FOR.DISPOSAL												
CH LLMW	W2A.POLYETHYLENE.EXTRUSION												
CH LLMW	W2A.SHIP.TO.LLMW.DISPOSAL												
CH LLMW GTCIII	ENTERING.THE.SYSTEM	50.20	2.10	2.30	32.90	32.90	94.08	48.19	45.90	137.68	168.28	179.09	
CH LLW	ASSAY												
CH LLW	FACILITY.1.SHIPPING												
CH LLW	FACILITY.LLW.BURIAL												
CH LLW	PACKAGE.FOR.LLW.DISPOSAL												
CH LLW	SHIP.TO.LLW.BURIAL.GROUND												
CH LLW	SHRED.CONTAINER												
CH LLW GTCIII	ENTERING.THE.SYSTEM									283.30	849.90	1416.40	2549.60
CH TRU	ASSAY												
CH TRU	ENTERING.THE.SYSTEM	178.94	138.76	110.81	12.68	12.57	37.04	215.65	6.73	43.73	55.97	38.17	
CH TRU	FACILITY.1.RECEIVING												
CH TRU	FACILITY.1.SHIPPING												
CH TRU	FACILITY.WIPP												
CH TRU	FACILITY.WRAP.1												
CH TRU	PACKAGE.FOR.TREATMENT												

Table A.2-1
Alternative 1 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Resource	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015
CANISTERS	ENTERING.THE.SYSTEM						451.00	451.00	451.00	451.00	451.00	451.00
CH LLMW	DECON.OVERPACK		185.99	220.73	233.47	250.73	244.18	242.51	201.27	188.24	147.54	40.70
CH LLMW	ENTERING.THE.SYSTEM	21.90	47.48	21.90	21.90	21.90	47.51	21.90	21.90	21.90	47.52	21.90
CH LLMW	FACILITY.1.RECEIVING		170.35	212.00	213.32	215.73	215.77	185.54	160.92	97.61	113.51	68.09
CH LLMW	FACILITY.1.SHIPPING		119.32	148.49	149.41	151.10	151.13	129.95	112.71	68.37	79.50	47.69
CH LLMW	FACILITY.LLMW.DISPOSAL		212.32	240.72	255.97	246.56	261.73	242.31	265.50	252.79	202.99	98.49
CH LLMW	FACILITY.TTF		0.45				0.45				0.45	
CH LLMW	FACILITY.WRAP.2A		116.62	120.36	119.04	126.55	127.55	130.10	123.80	126.39	101.45	58.19
CH LLMW	LLMW.PROCESSING		170.35	212.00	213.32	215.73	215.77	185.54	160.92	97.61	113.51	68.09
CH LLMW	PACKAGE.FOR.TREATMENT		119.32	148.49	149.41	151.10	151.13	129.95	112.71	68.37	79.50	47.69
CH LLMW	RECEIVE.FOR.PROCESSING		170.35	212.00	213.32	215.73	215.77	185.54	160.92	97.61	113.51	68.09
CH LLMW	REMOVE.CONTAINER		170.35	212.00	213.32	215.73	215.77	185.54	160.92	97.61	113.51	68.09
CH LLMW	REMOVE.OVERPACK		277.60	329.45	348.46	374.22	364.45	361.96	300.40	280.96	220.21	60.75
CH LLMW	RH.CASK.LOAD.IN		170.35	212.00	213.32	215.73	215.77	185.54	160.92	97.61	113.51	68.09
CH LLMW	RH.CASK.LOAD.OUT		119.32	148.49	149.41	151.10	151.13	129.95	112.71	68.37	79.50	47.69
CH LLMW	SHIP.FOR.REUSE		185.99	220.73	233.47	250.73	244.18	242.51	201.27	188.24	147.54	40.70
CH LLMW	SHIP.TO.STORAGE		119.32	148.49	149.41	151.10	151.13	129.95	112.71	68.37	79.50	47.69
CH LLMW	SIZE.REDUCE		119.32	148.49	149.41	151.10	151.13	129.95	112.71	68.37	79.50	47.69
CH LLMW	SORT		119.32	148.49	149.41	151.10	151.13	129.95	112.71	68.37	79.50	47.69
CH LLMW	TTF.PACKAGE.FOR.DISPOSAL		0.09				0.09				0.09	
CH LLMW	TTF.SHIP.TO.LLMW.DISPOSAL		0.09				0.09				0.09	
CH LLMW	TTF.THERMAL.TREATMENT		0.45				0.45				0.45	
CH LLMW	W2A.GROUT.STABILIZATION		93.71	88.04	88.88	74.91	51.69	46.86	57.36	42.05	42.89	26.84
CH LLMW	W2A.LEAD.ENCAPSULATION		1.48									
CH LLMW	W2A.PACKAGE.FOR.DISPOSAL		209.27	240.72	255.97	246.56	261.64	242.31	265.50	252.79	202.90	98.49
CH LLMW	W2A.POLYETHYLENE.EXTRUSION		10.92	32.32	39.10	48.36	79.13	74.30	75.39	84.35	58.56	23.40
CH LLMW	W2A.SHIP.TO.LLMW.DISPOSAL		212.23	240.72	255.97	246.56	261.64	242.31	265.50	252.79	202.90	98.49
CH LLMW GTCIII	ENTERING.THE.SYSTEM	148.49	205.09	205.09	220.39	220.39	135.49	107.09	77.69	251.47	248.67	248.67
CH LLW	ASSAY		853.77	818.23	706.85	626.45	590.23	453.64	412.28	703.09	628.07	592.27
CH LLW	FACILITY.1.SHIPPING		1011.51	1033.78	921.42	832.03	743.73	589.85	514.03	772.09	717.59	659.26
CH LLW	FACILITY.LLW.BURIAL		1011.51	1033.78	921.42	832.03	743.73	589.85	514.03	772.09	717.59	659.26
CH LLW	PACKAGE.FOR.LLW.DISPOSAL		505.76	516.89	460.71	416.01	371.87	294.93	257.02	386.05	358.80	329.63
CH LLW	SHIP.TO.LLW.BURIAL.GROUND		1011.51	1033.78	921.42	832.03	743.73	589.85	514.03	772.09	717.59	659.26
CH LLW	SHRED.CONTAINER		5057.56	5168.92	4607.12	4160.14	3718.67	2949.26	2570.17	3860.45	3587.98	3296.32
CH LLW GTCIII	ENTERING.THE.SYSTEM	3399.40	5382.40	7365.40	7082.20	6515.60	2266.30	1416.40	708.20	946.61	238.41	238.41
CH TRU	ASSAY		173.28	123.70	123.94	177.38	91.08	156.98	91.39	826.29	708.01	870.08
CH TRU	ENTERING.THE.SYSTEM	36.14	36.14	36.14	42.26	42.26	33.76	33.76	27.64	976.29	973.46	985.41
CH TRU	FACILITY.1.RECEIVING		173.28	123.70	123.94	177.38	91.08	156.98	91.39	826.29	708.01	870.08
CH TRU	FACILITY.1.SHIPPING		519.33	527.03	564.14	619.45	521.14	614.42	461.84	886.11	715.80	680.65
CH TRU	FACILITY.WIPP		519.33	519.45	571.72	619.45	505.99	622.00	469.41	886.11	715.80	652.34
CH TRU	FACILITY.WRAP.1		519.33	527.03	564.14	619.45	521.14	614.42	461.84	886.11	715.80	659.91
CH TRU	PACKAGE.FOR.TREATMENT		519.33	527.03	564.14	619.45	521.14	614.42	461.84	886.11	715.80	680.65

Table A.2-1
Alternative 1 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Resource	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026
CANISTERS	ENTERING THE SYSTEM	451.00	451.00	451.00	451.00	451.00	451.00	451.00	451.00	451.00	451.00	451.00
CH LLMW	DECON OVERPACK	15.56	18.09	49.75	54.27	81.40	55.93	72.36	46.06			
CH LLMW	ENTERING THE SYSTEM	21.90	21.90	118.48	92.90	21.90	21.90	47.51	21.90			
CH LLMW	FACILITY 1 RECEIVING	45.15	44.17	205.81	236.35	145.67	166.18	206.78	84.31			
CH LLMW	FACILITY 1 SHIPPING	31.63	30.94	144.15	165.54	102.03	116.39	144.83	59.05			
CH LLMW	FACILITY LLMW DISPOSAL	73.53	78.85	238.39	251.30	254.61	218.82	249.14	256.32			
CH LLMW	FACILITY TTF			0.45				0.45				
CH LLMW	FACILITY WRAP 2A	27.82	39.43	128.10	116.70	127.31	109.41	127.80	123.33			
CH LLMW	LLMW PROCESSING	45.15	44.17	205.81	236.35	145.67	166.18	206.78	84.31			
CH LLMW	PACKAGE FOR TREATMENT	31.63	30.94	144.15	165.54	102.03	116.39	144.83	59.05			
CH LLMW	RECEIVE FOR PROCESSING	45.15	44.17	205.81	236.35	145.67	166.18	206.78	84.31			
CH LLMW	REMOVE CONTAINER	45.15	44.17	205.81	236.35	145.67	166.18	206.78	84.31			
CH LLMW	REMOVE OVERPACK	23.22	27.00	74.25	81.00	121.50	83.48	108.00	68.74			
CH LLMW	RH CASK LOAD IN	45.15	44.17	205.81	236.35	145.67	166.18	206.78	84.31			
CH LLMW	RH CASK LOAD OUT	31.63	30.94	144.15	165.54	102.03	116.39	144.83	59.05			
CH LLMW	SHIP FOR REUSE	15.56	18.09	49.75	54.27	81.40	55.93	72.36	46.06			
CH LLMW	SHIP TO STORAGE	31.63	30.94	144.15	165.54	102.03	116.39	144.83	59.05			
CH LLMW	SIZE REDUCE	31.63	30.94	144.15	165.54	102.03	116.39	144.83	59.05			
CH LLMW	SORT	31.63	30.94	144.15	165.54	102.03	116.39	144.83	59.05			
CH LLMW	TTF PACKAGE FOR DISPOSAL			0.09				0.09				
CH LLMW	TTF SHIP TO LLMW DISPOSAL			0.09				0.09				
CH LLMW	TTF THERMAL TREATMENT			0.45				0.45				
CH LLMW	W2A GROUT STABILIZATION	25.84	15.34	103.10	80.41	72.70	63.88	95.42	67.03			
CH LLMW	W2A LEAD ENCAPSULATION											
CH LLMW	W2A PACKAGE FOR DISPOSAL	73.53	78.85	238.31	251.30	254.61	218.82	249.05	256.32			
CH LLMW	W2A POLYETHYLENE EXTRUSION	10.92	24.09	16.05	45.24	54.60	45.53	29.10	61.13			
CH LLMW	W2A SHIP TO LLMW DISPOSAL	73.53	78.85	238.31	251.30	254.61	218.82	249.05	256.32			
CH LLMW GTCIII	ENTERING THE SYSTEM	233.37	233.37	218.07	218.07	202.78	202.78	202.78	2.30			
CH LLW	ASSAY	640.72	575.47	922.87	889.37	955.43	900.13	869.14	306.75			
CH LLW	FACILITY 1 SHIPPING	713.73	648.64	1114.27	1017.42	1099.44	1024.47	1014.46	378.81			
CH LLW	FACILITY LLW BURIAL	713.73	648.64	1114.27	1017.42	1099.44	1024.47	1014.46	378.81			
CH LLW	PACKAGE FOR LLW DISPOSAL	356.86	324.32	557.13	508.71	549.72	512.24	507.23	189.41			
CH LLW	SHIP TO LLW BURIAL GROUND	713.73	648.64	1114.27	1017.42	1099.44	1024.47	1014.46	378.81			
CH LLW	SHRED CONTAINER	3568.65	3243.21	5571.34	5087.09	5497.20	5122.35	5072.31	1894.06			
CH LLW GTCIII	ENTERING THE SYSTEM	238.41	238.41	238.41	238.41	238.41	238.41	238.41				
CH TRU	ASSAY	760.43	831.69	1101.35	1217.94	1111.41	1208.52	1117.06	206.93			
CH TRU	ENTERING THE SYSTEM	979.29	981.69	973.17	973.18	967.06	967.06	967.06	14.68			
CH TRU	FACILITY 1 RECEIVING	760.43	831.69	1101.35	1217.94	1111.41	1208.52	1117.06	206.93			
CH TRU	FACILITY 1 SHIPPING	548.18	600.50	857.26	908.60	874.59	873.91	882.26	219.23			
CH TRU	FACILITY WIPP	576.49	591.50	772.97	749.45	739.15	710.22	771.14	881.92			
CH TRU	FACILITY WRAP 1	568.92	591.50	831.69	812.45	787.44	713.07	826.56	653.63			
CH TRU	PACKAGE FOR TREATMENT	548.18	600.50	857.26	908.60	874.59	873.91	882.26	219.23			

Table A.2-1
Alternative 1 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Resource	2027	2028	Total
CANISTERS	ENTERING.THE.SYSTEM	451.00	451.00	8569.00
CH LLMW	DECON.OVERPACK			2348.80
CH LLMW	ENTERING.THE.SYSTEM			1630.39
CH LLMW	FACILITY.1.RECEIVING			2787.27
CH LLMW	FACILITY.1.SHIPPING			1952.20
CH LLMW	FACILITY.LLMW.DISPOSAL			3900.37
CH LLMW	FACILITY.TTF			2.24
CH LLMW	FACILITY.WRAP.2A			1949.96
CH LLMW	LLMW.PROCESSING			2787.27
CH LLMW	PACKAGE.FOR.TREATMENT			1952.20
CH LLMW	RECEIVE.FOR.PROCESSING			2787.27
CH LLMW	REMOVE.CONTAINER			2787.27
CH LLMW	REMOVE.OVERPACK			3505.67
CH LLMW	RH.CASK.LOAD.IN			2787.27
CH LLMW	RH.CASK.LOAD.OUT			1952.20
CH LLMW	SHIP.FOR.REUSE			2348.80
CH LLMW	SHIP.TO.STORAGE			1952.20
CH LLMW	SIZE.REDUCE			1952.20
CH LLMW	SORT			1952.20
CH LLMW	TTF.PACKAGE.FOR.DISPOSAL			0.45
CH LLMW	TTF.SHIP.TO.LLMW.DISPOSAL			0.45
CH LLMW	TTF.THERMAL.TREATMENT			2.24
CH LLMW	W2A.GROUT.STABILIZATION			1135.97
CH LLMW	W2A.LEAD.ENCAPSULATION			1.48
CH LLMW	W2A.PACKAGE.FOR.DISPOSAL			3896.96
CH LLMW	W2A.POLYETHYLENE.EXTRUSION			812.51
CH LLMW	W2A.SHIP.TO.LLMW.DISPOSAL			3899.92
CH LLMW GTCIII	ENTERING.THE.SYSTEM			4375.65
CH LLW	ASSAY			12444.75
CH LLW	FACILITY.1.SHIPPING			14806.56
CH LLW	FACILITY.LLW.BURIAL			14806.56
CH LLW	PACKAGE.FOR.LLW.DISPOSAL			7403.28
CH LLW	SHIP.TO.LLW.BURIAL.GROUND			14806.56
CH LLW	SHRED.CONTAINER			74032.80
CH LLW GTCIII	ENTERING.THE.SYSTEM			42327.43
CH TRU	ASSAY			10897.47
CH TRU	ENTERING.THE.SYSTEM			10897.46
CH TRU	FACILITY.1.RECEIVING			10897.47
CH TRU	FACILITY.1.SHIPPING			11874.43
CH TRU	FACILITY.WIPP			11874.43
CH TRU	FACILITY.WRAP.1			11874.43
CH TRU	PACKAGE.FOR.TREATMENT			11874.43

Table A.2-1
Alternative 1 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Resource	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004
CH TRU	RECEIVE.FOR PROCESSING											
CH TRU	REMOVE.CONTAINER											
CH TRU	RESTRICTED.WASTE.MANAGEMENT											
CH TRU	SHIP.TO STORAGE											
CH TRU	SIZE.REDUCE											
CH TRU	SORT											
CH TRU	W1.ASSAY											
CH TRU	W1.SHIP.TO STORAGE											
CH TRU SUSPECT	ASSAY											
CH TRU SUSPECT	DECON.OVERPACK											
CH TRU SUSPECT	ENTERING.THE SYSTEM											
CH TRU SUSPECT	FACILITY.1.RECEIVING								519.33	519.36	519.36	519.36
CH TRU SUSPECT	FACILITY.1.SHIPPING											
CH TRU SUSPECT	RECEIVE.FOR PROCESSING											
CH TRU SUSPECT	RECEIVE.OVERPACK											
CH TRU SUSPECT	REMOVE.OVERPACK											
CH TRU SUSPECT	SHIP.FOR REUSE											
CH TRUM	ASSAY											
CH TRUM	ENTERING.THE SYSTEM	0.72	0.40	0.61	0.20	0.15	0.15	4.35	0.31	0.31	0.31	0.95
CH TRUM	FACILITY.1.RECEIVING											
CH TRUM	FACILITY.1.SHIPPING											
CH TRUM	FACILITY.WIPP											
CH TRUM	FACILITY.WRAP.1											
CH TRUM	PACKAGE.FOR.TREATMENT											
CH TRUM	RECEIVE.FOR PROCESSING											
CH TRUM	REMOVE.CONTAINER											
CH TRUM	RESTRICTED.WASTE.MANAGEMENT											
CH TRUM	SHIP.TO STORAGE											
CH TRUM	SIZE.REDUCE											
CH TRUM	SORT											
CH TRUM	W1.ASSAY											
CH TRUM	W1.SHIP.TO STORAGE											
CS CAPSULES	ENTERING.THE SYSTEM	2.38										
CS CAPSULES	FACILITY.1.RECEIVING											
CS CAPSULES	FACILITY.1.SHIPPING											
CS CAPSULES	PACKAGE.GEOLOGICAL.DISPOSAL											
CS CAPSULES	RECEIVE.FOR PROCESSING											
CS CAPSULES	RH.CASK.LOAD.IN											
CS CAPSULES	RH.CASK.LOAD.OUT											
CS CAPSULES	SHIP.TO STORAGE											
MISC SOURCES	ENTERING.THE SYSTEM	15.00										
MISC SOURCES	FACILITY.1.RECEIVING											

Table A.2-1
Alternative 1 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Resource	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015
CH TRU	RECEIVE.FOR PROCESSING		173.28	123.70	123.94	177.38	91.08	156.98	91.39	826.29	708.01	870.08
CH TRU	REMOVE CONTAINER		692.39	739.78	775.57	877.17	772.60	833.85	653.14	1351.69	1119.81	983.68
CH TRU	RESTRICTED WASTE MANAGEMENT		103.90	83.16	98.80	93.15	57.58	114.11	69.95	75.10	43.92	90.44
CH TRU	SHIP TO STORAGE		519.33	527.03	564.14	619.45	521.14	614.42	461.84	886.11	715.80	680.65
CH TRU	SIZE REDUCE		330.07	360.71	366.54	442.15	405.98	395.20	321.94	735.91	627.96	499.77
CH TRU	SORT		415.43	443.87	465.34	526.30	463.56	500.31	391.89	811.01	671.88	590.21
CH TRU	W1 ASSAY		519.33	519.45	571.72	619.45	505.99	622.00	469.41	886.11	715.80	662.34
CH TRU SUSPECT	ASSAY		1850.67	2196.36	2323.08	2494.80	2429.64	2413.08	2002.68	1873.08	1468.08	405.00
CH TRU SUSPECT	DECON.OVERPACK		1053.96	1250.83	1322.99	1420.79	1383.68	1374.25	1140.53	1066.72	836.07	230.65
CH TRU SUSPECT	ENTERING THE SYSTEM	519.36	519.36	519.36	519.36	519.36	519.36	519.36	519.36	519.36	519.36	519.36
CH TRU SUSPECT	FACILITY.1.RECEIVING		1850.67	2196.36	2323.08	2539.80	2384.64	2458.08	1957.68	1873.08	1468.08	405.00
CH TRU SUSPECT	FACILITY.1.SHIPPING		1053.96	1250.83	1322.99	1420.79	1383.68	1374.25	1140.53	1066.72	836.07	230.65
CH TRU SUSPECT	RECEIVE FOR PROCESSING		1850.67	2196.36	2323.08	2494.80	2429.64	2413.08	2002.68	1873.08	1468.08	405.00
CH TRU SUSPECT	RECEIVE OVERPACK		1850.67	2196.36	2323.08	2494.80	2429.64	2413.08	2002.68	1873.08	1468.08	405.00
CH TRU SUSPECT	REMOVE OVERPACK		1573.07	1866.91	1974.62	2120.58	2065.19	2051.12	1702.28	1592.12	1247.87	344.25
CH TRU SUSPECT	SHIP FOR REUSE		1053.96	1250.83	1322.99	1420.79	1383.68	1374.25	1140.53	1066.72	836.07	230.65
CH TRUM	ASSAY		4.35	9.83	2.37	8.60	12.17	2.98	2.53	1037.22	962.61	1037.30
CH TRUM	ENTERING THE SYSTEM	2.22	8.60	8.60	8.60	8.60	2.22	2.22	2.22	1279.42	1277.30	1277.30
CH TRUM	FACILITY.1.RECEIVING		4.35	9.83	2.37	8.60	12.17	2.98	2.53	1037.22	962.61	1037.30
CH TRUM	FACILITY.1.SHIPPING		5.22	11.79	2.85	10.32	14.60	3.58	3.04	623.67	577.81	622.44
CH TRUM	FACILITY.WIPP		5.22	11.79	2.85	10.32	14.60	3.58	3.04	614.67	586.81	622.44
CH TRUM	FACILITY.WRAP.1		5.22	11.79	2.85	10.32	14.60	3.58	3.04	623.67	577.81	622.44
CH TRUM	PACKAGE FOR TREATMENT		5.22	11.79	2.85	10.32	14.60	3.58	3.04	623.67	577.81	622.44
CH TRUM	RECEIVE.FOR PROCESSING		4.35	9.83	2.37	8.60	12.17	2.98	2.53	1037.22	962.61	1037.30
CH TRUM	REMOVE CONTAINER		4.35	9.83	2.37	8.60	12.17	2.98	2.53	1037.22	962.61	1037.30
CH TRUM	RESTRICTED WASTE MANAGEMENT		2.61	5.90	1.42	5.16	7.30	1.79	1.52	1.33	0.25	0.06
CH TRUM	SHIP TO STORAGE		5.22	11.79	2.85	10.32	14.60	3.58	3.04	623.67	577.81	622.44
CH TRUM	SIZE REDUCE									621.00	577.32	622.32
CH TRUM	SORT		2.61	5.90	1.42	5.16	7.30	1.79	1.52	622.33	577.57	622.38
CH TRUM	W1 ASSAY		5.22	11.79	2.85	10.32	14.60	3.58	3.04	614.67	586.81	622.44
CH TRUM	W1.SHIP.TO-STORAGE		5.22	11.79	2.85	10.32	14.60	3.58	3.04	614.67	586.81	622.44
CS CAPSULES	ENTERING THE SYSTEM											
CS CAPSULES	FACILITY.1.RECEIVING											
CS CAPSULES	FACILITY.1.SHIPPING											
CS CAPSULES	PACKAGE.GEOLOGICAL.DISPOSAL											
CS CAPSULES	RECEIVE.FOR PROCESSING											
CS CAPSULES	RH.CASK.LOAD.IN											
CS CAPSULES	RH.CASK.LOAD.OUT											
CS CAPSULES	SHIP TO STORAGE											
MISC SOURCES	ENTERING THE SYSTEM											
MISC SOURCES	FACILITY.1.RECEIVING											
							15.00					

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Table A.2-1
Alternative 1 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Resource	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026
CH TRU	RECEIVE FOR PROCESSING	760.43	831.69	1101.35	1217.94	1111.41	1208.52	1117.06	206.93			
CH TRU	REMOVE CONTAINER	803.85	882.18	1240.20	1369.41	1338.62	1364.64	1319.02	335.48			
CH TRU	RESTRICTED WASTE MANAGEMENT	65.87	71.19	113.14	86.95	71.42	55.12	90.85	17.94			
CH TRU	SHIP TO STORAGE	548.18	600.50	857.26	908.60	874.59	873.91	882.26	219.23			
CH TRU	SIZE REDUCE	416.44	458.12	639.98	734.70	731.75	770.15	700.56	183.34			
CH TRU	SORT	482.31	529.31	744.12	821.65	803.17	818.78	791.41	201.29			
CH TRU	W1 ASSAY	576.49	591.50	824.11	811.02	796.44	713.07	818.99	661.20			
CH TRU	W1 SHIP TO STORAGE	576.49	591.50	824.11	811.02	796.44	713.07	818.99	661.20			
CH TRU SUSPECT	ASSAY	154.80	180.00	495.00	540.00	810.00	556.56	720.00	458.28			
CH TRU SUSPECT	DECON OVERPACK	88.16	102.51	281.90	307.53	461.30	316.96	410.04	260.99			
CH TRU SUSPECT	ENTERING THE SYSTEM											
CH TRU SUSPECT	FACILITY 1 RECEIVING	199.80	135.00	540.00	495.00	810.00	556.56	720.00	458.28			
CH TRU SUSPECT	FACILITY 1 SHIPPING	88.16	102.51	281.90	307.53	461.30	316.96	410.04	260.99			
CH TRU SUSPECT	RECEIVE FOR PROCESSING	154.80	180.00	495.00	540.00	810.00	556.56	720.00	458.28			
CH TRU SUSPECT	RECEIVE OVERPACK	154.80	180.00	495.00	540.00	810.00	556.56	720.00	458.28			
CH TRU SUSPECT	REMOVE OVERPACK	131.58	153.00	420.75	459.00	688.50	473.08	612.00	389.54			
CH TRU SUSPECT	SHIP FOR REUSE	88.16	102.51	281.90	307.53	461.30	316.96	410.04	260.99			
CH TRUM	ASSAY	1097.30	992.30	1292.30	1382.30	1517.30	1720.90	1412.30	332.30			
CH TRUM	ENTERING THE SYSTEM	1277.30	1277.30	1277.30	1277.30	1277.30	1277.30	1277.30	0.10			
CH TRUM	FACILITY 1 RECEIVING	1097.30	992.30	1292.30	1382.30	1517.30	1720.90	1412.30	332.30			
CH TRUM	FACILITY 1 SHIPPING	658.44	595.44	775.44	829.44	910.44	1037.76	847.44	199.44			
CH TRUM	FACILITY WIPP	658.44	568.44	703.44	730.44	748.44	829.32	766.56	848.76			
CH TRUM	FACILITY WRAP 1	658.44	586.44	739.44	775.44	793.44	865.32	748.56	686.76			
CH TRUM	PACKAGE FOR TREATMENT	658.44	595.44	775.44	829.44	910.44	1037.76	847.44	199.44			
CH TRUM	RECEIVE FOR PROCESSING	1097.30	992.30	1292.30	1382.30	1517.30	1720.90	1412.30	332.30			
CH TRUM	REMOVE CONTAINER	1097.30	992.30	1292.30	1382.30	1517.30	1720.90	1412.30	332.30			
CH TRUM	RESTRICTED WASTE MANAGEMENT	0.06	0.06	0.06	0.06	0.06	5.22	0.06	0.06			
CH TRUM	SHIP TO STORAGE	658.44	595.44	775.44	829.44	910.44	1037.76	847.44	199.44			
CH TRUM	SIZE REDUCE	658.32	595.32	775.32	829.32	910.32	1027.32	847.32	199.32			
CH TRUM	SORT	658.38	595.38	775.38	829.38	910.38	1032.54	847.38	199.38			
CH TRUM	W1 ASSAY	658.44	577.44	748.44	775.44	784.44	865.32	757.56	686.76			
CH TRUM	W1 SHIP TO STORAGE	658.44	577.44	748.44	775.44	784.44	865.32	757.56	686.76			
CS CAPSULES	ENTERING THE SYSTEM							2.38				
CS CAPSULES	FACILITY 1 RECEIVING							2.38				
CS CAPSULES	FACILITY 1 SHIPPING							2.38				
CS CAPSULES	PACKAGE GEOLOGICAL DISPOSAL							2.38				
CS CAPSULES	RECEIVE FOR PROCESSING							2.38				
CS CAPSULES	RH CASK LOAD IN							2.38				
CS CAPSULES	RH CASK LOAD OUT							2.38				
CS CAPSULES	SHIP TO STORAGE							2.38				
MISC SOURCES	ENTERING THE SYSTEM											
MISC SOURCES	FACILITY 1 RECEIVING											

Table A.2-1
Alternative 1 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Resource	2027	2028	Total
CH TRU	RECEIVE.FOR.PROCESSING			10897.47
CH TRU	REMOVE.CONTAINER			17453.07
CH TRU	RESTRICTED.WASTE.MANAGEMENT			1402.59
CH TRU	SHIP.TO.STORAGE			11874.43
CH TRU	SIZE.REDUCE			9121.27
CH TRU	SORT			10471.84
CH TRU	W1.ASSAY			11874.43
CH TRU	W1.SHIP.TO.STORAGE			11874.43
CH TRU SUSPECT	ASSAY			23371.11
CH TRU SUSPECT	DECON.OVERPACK			13309.85
CH TRU SUSPECT	ENTERING.THE.SYSTEM			7790.37
CH TRU SUSPECT	FACILITY.1.RECEIVING			23371.11
CH TRU SUSPECT	FACILITY.1.SHIPPING			13309.85
CH TRU SUSPECT	RECEIVE.FOR.PROCESSING			23371.11
CH TRU SUSPECT	RECEIVE.OVERPACK			23371.11
CH TRU SUSPECT	REMOVE.OVERPACK			19865.44
CH TRU SUSPECT	SHIP.FOR.REUSE			13309.85
CH TRUM	ASSAY			12826.97
CH TRUM	ENTERING.THE.SYSTEM			12826.97
CH TRUM	FACILITY.1.RECEIVING			12826.97
CH TRUM	FACILITY.1.SHIPPING			7729.16
CH TRUM	FACILITY.WIPP			7729.16
CH TRUM	FACILITY.WRAP.1			7729.16
CH TRUM	PACKAGE.FOR.TREATMENT			7729.16
CH TRUM	RECEIVE.FOR.PROCESSING			12826.97
CH TRUM	REMOVE.CONTAINER			12826.97
CH TRUM	RESTRICTED.WASTE.MANAGEMENT			32.98
CH TRUM	SHIP.TO.STORAGE			7729.16
CH TRUM	SIZE.REDUCE			7663.20
CH TRUM	SORT			7696.18
CH TRUM	W1.ASSAY			7729.16
CH TRUM	W1.SHIP.TO.STORAGE			7729.16
CS CAPSULES	ENTERING.THE.SYSTEM			2.38
CS CAPSULES	FACILITY.1.RECEIVING			2.38
CS CAPSULES	FACILITY.1.SHIPPING			2.38
CS CAPSULES	PACKAGE.GEOLOGICAL.DISPOSAL			2.38
CS CAPSULES	RECEIVE.FOR.PROCESSING			2.38
CS CAPSULES	RH.CASK.LOAD.IN			2.38
CS CAPSULES	RH.CASK.LOAD.OUT			2.38
CS CAPSULES	SHIP.TO.STORAGE			2.38
MISC SOURCES	ENTERING.THE.SYSTEM			15.00
MISC SOURCES	FACILITY.1.RECEIVING			15.00

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Table A.2-1

Alternative 1 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Resource	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004
MISC SOURCES	FACILITY.1.SHIPPING											
MISC SOURCES	PACKAGE.FOR.DISPOSAL											
MISC SOURCES	RECEIVE.FOR.PROCESSING											
MISC SOURCES	RH.CASK.LOAD.IN											
MISC SOURCES	RH.CASK.LOAD.OUT											
MISC SOURCES	SHIP.TO-STORAGE											
RH LLMW	ENTERING.THE.SYSTEM	1419.55	1326.97	1314.47	1792.47	1466.42	1529.14	1553.87	1773.31	1976.87	2017.58	2796.99
RH LLMW	FACILITY.1.RECEIVING											
RH LLMW	FACILITY.1.SHIPPING											
RH LLMW	FACILITY.LLMW.DISPOSAL											
RH LLMW	LLMW.PROCESSING											
RH LLMW	PACKAGE.FOR.DISPOSAL											
RH LLMW	RECEIVE.FOR.PROCESSING											
RH LLMW	REMOVE.CONTAINER											
RH LLMW	RH.CASK.LOAD.IN											
RH LLMW	RH.CASK.LOAD.OUT											
RH LLMW	SHIP.FOR.REUSE											
RH LLMW	SHIP.TO.LLMW.DISPOSAL											
RH LLMW	SIZE.REDUCE											
RH LLMW	SORT											
RH LLMW	STABILIZATION											
RH LLW GTCIII	ENTERING.THE.SYSTEM	14.20										
RH LLW GTCIII	ENTERING.THE.SYSTEM	24.30	0.30	0.30	0.30	0.30	0.30	0.30	28.30	28.30	28.30	86.00
RH TRU	ASSAY											
RH TRU	ENTERING.THE.SYSTEM	1084.19	103.40	38.50	1.70	26.90	24.80	24.80	1.70	1.70	1.70	1.70
RH TRU	FACILITY.1.RECEIVING											
RH TRU	FACILITY.1.SHIPPING											
RH TRU	FACILITY.WIPP											
RH TRU	PACKAGE.FOR.TREATMENT											
RH TRU	RECEIVE.FOR.PROCESSING											
RH TRU	REMOVE.CONTAINER											
RH TRU	RESTRICTED.WASTE.MANAGEMENT											
RH TRU	RH.CASK.LOAD.IN											
RH TRU	RH.CASK.LOAD.OUT											
RH TRU	SHIP.TO-STORAGE											
RH TRU	SIZE.REDUCE											
RH TRU	SORT											
RH TRU SUSPECT	DECON.OVERPACK											
RH TRU SUSPECT	ENTERING.THE.SYSTEM								25.33	25.33	25.33	25.33
RH TRU SUSPECT	FACILITY.1.RECEIVING											
RH TRU SUSPECT	FACILITY.1.SHIPPING											
RH TRU SUSPECT	RECEIVE.FOR.PROCESSING											

Table A.2-1

Alternative 1 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Resource	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015
MISC SOURCES	FACILITY.1.SHIPPING					15.00						
MISC SOURCES	PACKAGE.FOR.DISPOSAL					15.00						
MISC SOURCES	RECEIVE.FOR.PROCESSING					15.00						
MISC SOURCES	RH.CASK.LOAD.IN					15.00						
MISC SOURCES	RH.CASK.LOAD.OUT					15.00						
MISC SOURCES	SHIP.TO-STORAGE					15.00						
RH LLMW	ENTERING.THE.SYSTEM	2630.96	2459.17	2703.44	2637.21	3029.14	3555.03	4268.15	5232.22	5707.17	6559.70	7167.19
RH LLMW	FACILITY.1.RECEIVING		4485.66	4446.36	4817.11	4880.41	5171.56	5884.50	6179.81	5180.59	5780.91	6670.50
RH LLMW	FACILITY.1.SHIPPING		1793.47	2071.45	2149.51	2116.83	1876.93	1989.70	1881.69	1532.70	1770.13	1909.80
RH LLMW	FACILITY.LLMW.DISPOSAL		1793.47	2071.45	2149.51	2116.83	1876.93	1989.70	1881.69	1532.70	1770.13	1909.80
RH LLMW	LLMW.PROCESSING		4485.66	4446.36	4802.11	4895.41	5156.56	5899.50	6164.81	5195.59	5765.91	6674.48
RH LLMW	PACKAGE.FOR.DISPOSAL		1793.47	2071.45	2149.51	2116.83	1876.93	1989.70	1881.69	1532.70	1770.13	1909.80
RH LLMW	RECEIVE.FOR.PROCESSING		4485.66	4446.36	4802.11	4895.41	5156.56	5899.50	6164.81	5195.59	5765.91	6674.48
RH LLMW	REMOVE CONTAINER		4485.66	4446.36	4802.11	4895.41	5156.56	5899.50	6164.81	5195.59	5765.91	6674.48
RH LLMW	RH.CASK.LOAD.IN		4485.66	4446.36	4802.11	4895.41	5156.56	5899.50	6164.81	5195.59	5765.91	6674.48
RH LLMW	RH.CASK.LOAD.OUT		1793.47	2071.45	2149.51	2116.83	1876.93	1989.70	1881.69	1532.70	1770.13	1909.80
RH LLMW	SHIP.FOR.REUSE		3867.61	3580.75	3942.76	4083.49	4605.24	5404.55	5817.70	4948.84	5432.49	6408.47
RH LLMW	SHIP.TO.LLMW.DISPOSAL		1793.47	2071.45	2149.51	2116.83	1876.93	1989.70	1881.69	1532.70	1770.13	1909.80
RH LLMW	SIZE REDUCE		706.34	731.85	837.71	749.87	792.94	871.82	857.59	745.11	844.31	936.95
RH LLMW	SORT		896.73	1035.72	1074.76	1058.41	938.46	994.85	940.85	766.35	885.06	954.90
RH LLMW	STABILIZATION			896.73	1035.72	1074.76	1058.41	938.46	994.85	940.85	766.35	885.06
RH LLMW GTCIII	ENTERING.THE.SYSTEM	85.00	141.60	141.60	141.60	141.60	56.70	28.30	14.20	64.46	61.66	61.66
RH LLW GTCIII	ENTERING.THE.SYSTEM	3399.70	5382.70	7365.70	7082.50	6515.90	2266.60	1416.70	708.50	814.40	106.20	106.20
RH TRU	ASSAY		327.20	246.62	348.58	237.39	211.95	239.31	123.60	512.11	513.47	601.53
RH TRU	ENTERING.THE.SYSTEM		1.70	1.70	1.70	1.70	1.70	48.60	51.20	51.00	518.56	520.76
RH TRU	FACILITY.1.RECEIVING		258.96	165.59	230.10	157.90	136.70	153.89	67.70	413.56	377.20	490.66
RH TRU	FACILITY.1.SHIPPING		165.69	123.31	174.29	118.70	105.98	119.65	61.80	257.93	263.11	307.14
RH TRU	FACILITY.WIPP		165.69	123.31	174.29	118.70	105.98	119.65	61.80	248.93	272.11	307.14
RH TRU	PACKAGE.FOR.TREATMENT		165.69	123.31	174.29	118.70	105.98	119.65	61.80	257.93	263.11	307.14
RH TRU	RECEIVE.FOR.PROCESSING		258.96	165.59	230.10	157.90	136.70	153.89	67.70	398.56	392.20	490.66
RH TRU	REMOVE CONTAINER		269.19	205.52	290.48	197.83	176.63	199.42	103.00	423.64	417.28	490.66
RH TRU	RESTRICTED.WASTE.MANAGEMENT		4.18							3.74	12.74	12.74
RH TRU	RH.CASK.LOAD.IN		258.96	165.59	230.10	157.90	136.70	153.89	67.70	398.56	392.20	490.66
RH TRU	RH.CASK.LOAD.OUT		165.69	123.31	174.29	118.70	105.98	119.65	61.80	257.93	263.11	307.14
RH TRU	SHIP.TO-STORAGE		165.69	123.31	174.29	118.70	105.98	119.65	61.80	257.93	263.11	307.14
RH TRU	SIZE REDUCE		121.18	80.33	117.00	90.00	63.00	68.46	39.45	212.19	198.47	256.15
RH TRU	SORT		161.51	123.31	174.29	118.70	105.98	119.65	61.80	254.18	250.36	294.39
RH TRU SUSPECT	DECON.OVERPACK		20.76	81.06	122.59	81.06	81.06	92.44	71.68	50.91	50.91	
RH TRU SUSPECT	ENTERING.THE.SYSTEM	25.33	25.33	25.33	25.33	25.33	25.33	25.33	25.33	25.33	25.33	
RH TRU SUSPECT	FACILITY.1.RECEIVING		30.99	120.99	182.97	120.99	120.99	137.97	106.98	75.99	75.99	
RH TRU SUSPECT	FACILITY.1.SHIPPING		20.76	81.06	122.59	81.06	81.06	92.44	71.68	50.91	50.91	
RH TRU SUSPECT	RECEIVE.FOR.PROCESSING		30.99	120.99	182.97	120.99	120.99	137.97	106.98	75.99	75.99	

Table A.2-1

Alternative 1 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Resource	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026
MISC SOURCES	FACILITY.1.SHIPPING											
MISC SOURCES	PACKAGE.FOR.DISPOSAL											
MISC SOURCES	RECEIVE.FOR.PROCESSING											
MISC SOURCES	RH.CASK.LOAD.IN											
MISC SOURCES	RH.CASK.LOAD.OUT											
MISC SOURCES	SHIP.TO.STORAGE											
RH_LLMW	ENTERING.THE.SYSTEM	7430.34	7574.30	3148.90	2735.63	2419.13	2688.92	3018.21	2827.36			
RH_LLMW	FACILITY.1.RECEIVING	6486.18	6907.64	5021.47	5074.27	4740.30	5038.38	5186.05	4808.09			
RH_LLMW	FACILITY.1.SHIPPING	1928.85	2025.72	2079.82	1685.45	1803.45	1733.22	1846.93	1476.62			
RH_LLMW	FACILITY.LLMW.DISPOSAL	1928.85	2025.72	2079.82	1685.45	1803.45	1733.22	1846.93	1476.62			
RH_LLMW	LLMW.PROCESSING	6497.21	6892.64	5036.47	5074.27	4740.30	5023.38	5186.05	4823.09			
RH_LLMW	PACKAGE.FOR.DISPOSAL	1928.85	2025.72	2079.82	1685.45	1803.45	1733.22	1846.93	1476.62			
RH_LLMW	RECEIVE.FOR.PROCESSING	6497.21	6892.64	5036.47	5074.27	4740.30	5023.38	5186.05	4823.09			
RH_LLMW	REMOVE.CONTAINER	6497.21	6892.64	5036.47	5074.27	4740.30	5023.38	5186.05	4823.09			
RH_LLMW	RH.CASK.LOAD.IN	6497.21	6892.64	5036.47	5074.27	4740.30	5023.38	5186.05	4823.09			
RH_LLMW	RH.CASK.LOAD.OUT	1928.85	2025.72	2079.82	1685.45	1803.45	1733.22	1846.93	1476.62			
RH_LLMW	SHIP.FOR.REUSE	6178.16	6571.86	4285.58	4670.88	4166.27	4568.33	4666.65	4547.69			
RH_LLMW	SHIP.TO.LLMW.DISPOSAL	1928.85	2025.72	2079.82	1685.45	1803.45	1733.22	1846.93	1476.62			
RH_LLMW	SIZE.REDUCE	926.09	1006.16	805.63	800.66	779.35	846.60	868.99	699.98			
RH_LLMW	SORT	964.42	1012.86	1039.91	842.73	901.72	866.61	923.47	738.31			
RH_LLMW	STABILIZATION	964.42	1012.86	1039.91	842.73	901.72	866.61	923.47	738.31			
RH_LLMW_GTCIII	ENTERING.THE.SYSTEM	61.66	61.66	61.66	61.66	61.66	61.66	61.66	61.66			
RH_LLW_GTCIII	ENTERING.THE.SYSTEM	106.20	106.20	106.20	106.20	106.20	106.20	106.20	106.20	0.30		
RH_TRU	ASSAY	649.29	676.54	1070.92	1091.55	886.40	879.43	891.57	358.57			
RH_TRU	ENTERING.THE.SYSTEM	643.26	640.66	831.36	793.76	586.36	520.76	518.36	51.00			
RH_TRU	FACILITY.1.RECEIVING	508.26	553.16	871.59	914.01	705.54	722.24	732.36	276.46			
RH_TRU	FACILITY.1.SHIPPING	326.52	344.64	541.83	552.15	454.07	446.08	452.16	183.79			
RH_TRU	FACILITY.WIPP	326.52	344.64	509.64	507.15	436.07	439.87	467.76	269.59			
RH_TRU	PACKAGE.FOR.TREATMENT	326.52	344.64	541.83	552.15	454.07	446.08	452.16	183.79			
RH_TRU	RECEIVE.FOR.PROCESSING	508.26	553.16	871.59	899.01	720.54	722.24	732.36	276.46			
RH_TRU	REMOVE.CONTAINER	537.96	553.16	881.82	899.01	720.54	722.24	732.36	291.31			
RH_TRU	RESTRICTED.WASTE.MANAGEMENT	3.74	12.74	12.74	12.74	21.74	12.74	12.74	9.00			
RH_TRU	RH.CASK.LOAD.IN	508.26	553.16	871.59	899.01	720.54	722.24	732.36	276.46			
RH_TRU	RH.CASK.LOAD.OUT	326.52	344.64	541.83	552.15	454.07	446.08	452.16	183.79			
RH_TRU	SHIP.TO.STORAGE	326.52	344.64	541.83	552.15	454.07	446.08	452.16	183.79			
RH_TRU	SIZE.REDUCE	266.59	292.15	338.19	348.63	320.58	357.21	376.98	120.45			
RH_TRU	SORT	322.77	331.90	529.09	539.40	432.33	433.34	439.42	174.79			
RH_TRU_SUSPECT	DECON.OVERPACK	60.30		20.76					30.15			
RH_TRU_SUSPECT	ENTERING.THE.SYSTEM											
RH_TRU_SUSPECT	FACILITY.1.RECEIVING	90.00		30.99					45.00			
RH_TRU_SUSPECT	FACILITY.1.SHIPPING	60.30		20.76					30.15			
RH_TRU_SUSPECT	RECEIVE.FOR.PROCESSING	90.00		30.99					45.00			

Table A.2-1
Alternative 1 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Resource	2027	2028	Total
MISC SOURCES	FACILITY.1.SHIPPING			15.00
MISC SOURCES	PACKAGE.FOR.DISPOSAL			15.00
MISC SOURCES	RECEIVE.FOR.PROCESSING			15.00
MISC SOURCES	RH.CASK.LOAD.IN			15.00
MISC SOURCES	RH.CASK.LOAD.OUT			15.00
MISC SOURCES	SHIP.TO.STORAGE			15.00
RH LLMW	ENTERING.THE.SYSTEM			96759.81
RH LLMW	FACILITY.1.RECEIVING			96759.81
RH LLMW	FACILITY.1.SHIPPING			33672.27
RH LLMW	FACILITY.LLMW.DISPOSAL			33672.27
RH LLMW	LLMW.PROCESSING			96759.81
RH LLMW	PACKAGE.FOR.DISPOSAL			33672.27
RH LLMW	RECEIVE.FOR.PROCESSING			96759.81
RH LLMW	REMOVE.CONTAINER			96759.81
RH LLMW	RH.CASK.LOAD.IN			96759.81
RH LLMW	RH.CASK.LOAD.OUT			33672.27
RH LLMW	SHIP.FOR.REUSE			87747.33
RH LLMW	SHIP.TO.LLMW.DISPOSAL			33672.27
RH LLMW	SIZE.REDUCE			14807.95
RH LLMW	SORT			16836.13
RH LLMW	STABILIZATION			16836.13
RH LLMW GTCIII	ENTERING.THE.SYSTEM			1554.05
RH LLW GTCIII	ENTERING.THE.SYSTEM			41035.30
RH TRU	ASSAY			9866.04
RH TRU	ENTERING.THE.SYSTEM			7735.87
RH TRU	FACILITY.1.RECEIVING			7735.87
RH TRU	FACILITY.1.SHIPPING			4998.83
RH TRU	FACILITY.WIPP			4998.83
RH TRU	PACKAGE.FOR.TREATMENT			4998.83
RH TRU	RECEIVE.FOR.PROCESSING			7735.87
RH TRU	REMOVE.CONTAINER			8112.02
RH TRU	RESTRICTED.WASTE.MANAGEMENT			131.62
RH TRU	RH.CASK.LOAD.IN			7735.87
RH TRU	RH.CASK.LOAD.OUT			4998.83
RH TRU	SHIP.TO.STORAGE			4998.83
RH TRU	SIZE.REDUCE			3667.01
RH TRU	SORT			4867.21
RH TRU SUSPECT	DECON.OVERPACK			763.70
RH TRU SUSPECT	ENTERING.THE.SYSTEM			379.95
RH TRU SUSPECT	FACILITY.1.RECEIVING			1139.85
RH TRU SUSPECT	FACILITY.1.SHIPPING			763.70
RH TRU SUSPECT	RECEIVE.FOR.PROCESSING			1139.85

Table A.2-1
Alternative 1 Annual Throughput Requirements by Waste Class (in Cubic Meters)

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WasteClass	Resource	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004
RH TRU SUSPECT	RECEIVE OVERPACK											
RH TRU SUSPECT	REMOVE OVERPACK											
RH TRU SUSPECT	RH.CASK LOAD IN											
RH TRU SUSPECT	SHIP FOR REUSE											
RH TRUM	ASSAY											
RH TRUM	ENTERING THE SYSTEM	448.47	124.40	124.40	167.68	149.59	158.64	167.68	178.68	201.30	205.82	4067.41
RH TRUM	FACILITY.1 RECEIVING											
RH TRUM	FACILITY.1 SHIPPING											
RH TRUM	FACILITY.WIPP											
RH TRUM	PACKAGE FOR TREATMENT											
RH TRUM	RECEIVE FOR PROCESSING											
RH TRUM	REMOVE CONTAINER											
RH TRUM	REMOVE PB SHIELDING											
RH TRUM	RESTRICTED WASTE MANAGEMENT											
RH TRUM	RH.CASK LOAD IN											
RH TRUM	RH.CASK LOAD OUT											
RH TRUM	SHIP FOR REUSE											
RH TRUM	SHIP TO STORAGE											
RH TRUM	SIZE REDUCE											
RH TRUM	SORT											
SODIUM	ENTERING THE SYSTEM											
SR CAPSULES	ENTERING THE SYSTEM	1.12										
SR CAPSULES	FACILITY.1 RECEIVING											
SR CAPSULES	FACILITY.1 SHIPPING											
SR CAPSULES	PACKAGE GEOLOGICAL DISPOSAL											
SR CAPSULES	RECEIVE FOR PROCESSING											
SR CAPSULES	RH.CASK LOAD IN											
SR CAPSULES	RH.CASK LOAD OUT											
SR CAPSULES	SHIP TO STORAGE											
UNIRRAD UR	ENTERING THE SYSTEM	12.02	12.04	12.04	12.04	12.04	12.04	12.04	12.04	12.04	12.04	12.04
UNIRRAD UR	FACILITY.1 RECEIVING											
UNIRRAD UR	FACILITY.1 SHIPPING											
UNIRRAD UR	PACKAGE FOR LLW DISPOSAL											
UNIRRAD UR	RECEIVE FOR PROCESSING											
UNIRRAD UR	SHIP TO STORAGE											

Table A.2-1
Alternative 1 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Resource	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015
RH TRU SUSPECT	RECEIVE.OVERPACK		30.99	120.99	182.97	120.99	120.99	137.97	106.98	76.99	76.99	
RH TRU SUSPECT	REMOVE OVERPACK		30.99	120.99	182.97	120.99	120.99	137.97	106.98	76.99	76.99	
RH TRU SUSPECT	RH.CASK.LOAD.IN		30.99	120.99	182.97	120.99	120.99	137.97	106.98	76.99	76.99	
RH TRU SUSPECT	SHIP.FOR.REUSE		20.76	81.06	122.59	81.06	81.06	92.44	71.68	50.91	50.91	
RH TRUM	ASSAY		742.01	683.15	670.98	497.95	633.77	359.31	482.54	585.01	545.35	706.23
RH TRUM	ENTERING.THE.SYSTEM	7736.54	7704.87	366.62	324.75	346.20	444.20	527.55	634.19	1004.52	1064.49	1259.17
RH TRUM	FACILITY.1.RECEIVING		3685.88	3427.74	2780.71	2588.66	2536.16	1739.81	2120.44	1196.31	1210.38	1144.76
RH TRUM	FACILITY.1.SHIPPING		741.56	633.33	669.89	789.07	865.93	688.25	1059.74	786.64	842.48	1048.29
RH TRUM	FACILITY.WIPP		373.55	341.58	339.95	248.97	319.44	180.29	241.91	293.14	272.67	353.11
RH TRUM	PACKAGE.FOR.TREATMENT		373.55	341.58	339.95	248.97	319.44	180.29	241.91	293.14	272.67	353.11
RH TRUM	RECEIVE.FOR.PROCESSING		3670.88	3427.74	2795.71	2588.66	2536.16	1739.81	2120.44	1196.31	1210.38	1144.76
RH TRUM	REMOVE.CONTAINER		908.55	802.74	815.71	847.11	961.16	704.81	1055.44	881.31	910.38	1144.76
RH TRUM	REMOVE.PB.SHIELDING		2762.33	2625.00	1980.00	1741.55	1575.00	1035.00	1065.00	315.00	300.00	
RH TRUM	RESTRICTED.WASTE.MANAGEMENT		5.10		8.92		5.10	1.27	1.27	1.27	1.27	
RH TRUM	RH.CASK.LOAD.IN		3670.88	3427.74	2795.71	2588.66	2536.16	1739.81	2120.44	1196.31	1210.38	1144.76
RH TRUM	RH.CASK.LOAD.OUT		373.55	341.58	339.95	248.97	319.44	180.29	241.91	293.14	272.67	353.11
RH TRUM	SHIP.FOR.REUSE		368.01	291.76	329.94	540.09	546.49	507.96	817.84	493.49	569.81	696.17
RH TRUM	SHIP.TO.STORAGE		373.55	341.58	339.95	248.97	319.44	180.29	241.91	293.14	272.67	353.11
RH TRUM	SIZE.REDUCE		341.10	274.32	263.84	199.71	221.93	159.86	182.44	256.97	254.67	322.66
RH TRUM	SORT		368.45	341.58	331.03	248.97	314.34	179.02	240.64	291.87	272.67	353.11
SODIUM	ENTERING.THE.SYSTEM				177.00							
SR CAPSULES	ENTERING.THE.SYSTEM											
SR CAPSULES	FACILITY.1.RECEIVING											1.12
SR CAPSULES	FACILITY.1.SHIPPING											1.12
SR CAPSULES	PACKAGE.GEOLOGICAL.DISPOSAL											1.12
SR CAPSULES	RECEIVE.FOR.PROCESSING											1.12
SR CAPSULES	RH.CASK.LOAD.IN											1.12
SR CAPSULES	RH.CASK.LOAD.OUT											1.12
SR CAPSULES	SHIP.TO.STORAGE											1.12
UNIRRAD UR	ENTERING.THE.SYSTEM	12.04										
UNIRRAD UR	FACILITY.1.RECEIVING		48.14		24.08	24.08						12.04
UNIRRAD UR	FACILITY.1.SHIPPING		48.14		24.08	24.08						12.04
UNIRRAD UR	PACKAGE.FOR.LLW.DISPOSAL		48.14		24.08	24.08						12.04
UNIRRAD UR	RECEIVE.FOR.PROCESSING		48.14		24.08	24.08						12.04
UNIRRAD UR	SHIP.TO.STORAGE		48.14		24.08	24.08						12.04

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Table A.2-1
Alternative 1 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Resource	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026
RH TRU SUSPECT	RECEIVE.OVERPACK	90.00		30.99						45.00		
RH TRU SUSPECT	REMOVE.OVERPACK	90.00		30.99						45.00		
RH TRU SUSPECT	RH.CASK LOAD.IN	90.00		30.99						45.00		
RH TRU SUSPECT	SHIP.FOR.REUSE	60.30		20.76						30.15		
RH TRUM	ASSAY	667.53	722.92	755.23	734.64	886.19	745.38	729.35	374.12			
RH TRUM	ENTERING.THE.SYSTEM	1281.59	1304.40	673.15	643.61	605.30	641.49	675.27	347.85			
RH TRUM	FACILITY.1 RECEIVING	1524.41	1214.40	1626.03	1371.90	1669.76	1295.09	1311.52	1135.86			
RH TRUM	FACILITY.1 SHIPPING	1093.80	1126.29	806.24	943.81	898.54	990.01	794.26	748.34			
RH TRUM	FACILITY.WIPP	333.77	361.46	360.37	362.56	424.59	372.69	344.25	252.46			
RH TRUM	PACKAGE.FOR.TREATMENT	333.77	361.46	380.16	367.96	444.37	372.69	364.67	187.06			
RH TRUM	RECEIVE.FOR.PROCESSING	1524.41	1214.40	1626.03	1371.90	1654.76	1310.09	1311.52	1135.86			
RH TRUM	REMOVE CONTAINER	1164.41	1214.40	966.03	1071.90	1099.76	1115.09	951.52	760.86			
RH TRUM	REMOVE.PB.SHIELDING	360.00		660.00	300.00	555.00	195.00	360.00	375.00			
RH TRUM	RESTRICTED.WASTE.MANAGEMENT			5.10	1.27	2.65						
RH TRUM	RH.CASK LOAD IN	1524.41	1214.40	1626.03	1371.90	1654.76	1310.09	1311.52	1135.86			
RH TRUM	RH.CASK LOAD OUT	333.77	361.46	380.16	367.96	444.37	372.69	364.67	187.06			
RH TRUM	SHIP.FOR.REUSE	760.03	764.83	426.07	575.85	454.17	617.32	429.58	561.28			
RH TRUM	SHIP.TO.STORAGE	333.77	361.46	380.16	367.96	444.37	372.69	364.67	187.06			
RH TRUM	SIZE.REDUCE	312.43	340.00	342.05	338.41	368.26	361.81	345.87	169.01			
RH TRUM	SORT	333.77	361.46	375.06	366.68	441.82	372.69	364.67	187.06			
SODIUM	ENTERING.THE.SYSTEM											
SR CAPSULES	ENTERING.THE.SYSTEM											
SR CAPSULES	FACILITY.1 RECEIVING											
SR CAPSULES	FACILITY.1 SHIPPING											
SR CAPSULES	PACKAGE.GEOLOGICAL.DISPOSAL											
SR CAPSULES	RECEIVE.FOR.PROCESSING											
SR CAPSULES	RH.CASK LOAD IN											
SR CAPSULES	RH.CASK LOAD OUT											
SR CAPSULES	SHIP.TO.STORAGE											
UNIRRAD UR	ENTERING.THE.SYSTEM											
UNIRRAD UR	FACILITY.1 RECEIVING			24.08				12.04				
UNIRRAD UR	FACILITY.1 SHIPPING			24.08				12.04				
UNIRRAD UR	PACKAGE.FOR.LLW.DISPOSAL			24.08				12.04				
UNIRRAD UR	RECEIVE.FOR.PROCESSING			24.08				12.04				
UNIRRAD UR	SHIP.TO.STORAGE			24.08				12.04				

Table A.2-1
Alternative 1 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Resource	2027	2028	Total
RH TRU SUSPECT	RECEIVE OVERPACK			1139.85
RH TRU SUSPECT	REMOVE OVERPACK			1139.85
RH TRU SUSPECT	RH.CASK.LOAD.IN			1139.85
RH TRU SUSPECT	SHIP.FOR.REUSE			763.70
RH TRUM	ASSAY			11521.66
RH TRUM	ENTERING.THE.SYSTEM			33579.83
RH TRUM	FACILITY.1.RECEIVING			33579.82
RH TRUM	FACILITY.1.SHIPPING			15526.47
RH TRUM	FACILITY.WIPP			5776.76
RH TRUM	PACKAGE.FOR.TREATMENT			5776.76
RH TRUM	RECEIVE.FOR.PROCESSING			33579.82
RH TRUM	REMOVE.CONTAINER			17375.94
RH TRUM	REMOVE.PB.SHIELDING			16203.88
RH TRUM	RESTRICTED.WASTE.MANAGEMENT			31.86
RH TRUM	RH.CASK.LOAD.IN			33579.82
RH TRUM	RH.CASK.LOAD.OUT			5776.76
RH TRUM	SHIP.FOR.REUSE			9749.70
RH TRUM	SHIP.TO.STORAGE			5776.76
RH TRUM	SIZE.REDUCE			6044.33
RH TRUM	SORT			5744.90
SODIUM	ENTERING.THE.SYSTEM			177.00
SR CAPSULES	ENTERING.THE.SYSTEM			1.12
SR CAPSULES	FACILITY.1.RECEIVING			1.12
SR CAPSULES	FACILITY.1.SHIPPING			1.12
SR CAPSULES	PACKAGE.GEOLOGICAL.DISPOSAL			1.12
SR CAPSULES	RECEIVE.FOR.PROCESSING			1.12
SR CAPSULES	RH.CASK.LOAD.IN			1.12
SR CAPSULES	RH.CASK.LOAD.OUT			1.12
SR CAPSULES	SHIP.TO.STORAGE			1.12
UNIRRAD UR	ENTERING.THE.SYSTEM			144.46
UNIRRAD UR	FACILITY.1.RECEIVING			144.46
UNIRRAD UR	FACILITY.1.SHIPPING			144.46
UNIRRAD UR	PACKAGE.FOR.LLW.DISPOSAL			144.46
UNIRRAD UR	RECEIVE.FOR.PROCESSING			144.46
UNIRRAD UR	SHIP.TO.STORAGE			144.46

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Table A.2-2
Alternative 1 Annual Storage Requirements by Storage Facility (in Cubic Meters)

Storage Facility	Waste Class	1994	1995	1996	1997	1998	1999	2000	2001	2002
RH Storage										
STORAGE.RH.DISP	CANISTERS									
STORAGE.RH.DISP	CS_CAPSULES									
STORAGE.RH.DISP	MISC_SOURCES									
STORAGE.RH.DISP	RH_LLMW_GTCIII	14.20	14.20	14.20	14.20	14.20	14.20	14.20	42.50	70.80
STORAGE.RH.DISP	RH_LLW_GTCIII	24.30	24.60	24.90	25.20	25.50	25.80	26.10	309.70	1159.90
STORAGE.RH.DISP	RH_TRU									
STORAGE.RH.DISP	RH_TRUM									
STORAGE.RH.DISP	SR_CAPSULES									
Total RH Storage Prior to Disposal		38.50	38.80	39.10	39.40	39.70	40.00	40.30	352.20	1230.70
STORAGE.RH.PROC	CS_CAPSULES	2.38	2.38	2.38	2.38	2.38	2.38	2.38	2.38	2.38
STORAGE.RH.PROC	MISC_SOURCES	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00
STORAGE.RH.PROC	RH_LLMW	1419.55	2746.52	4060.99	5853.46	7319.88	8849.02	10402.89	12176.20	14153.07
STORAGE.RH.PROC	RH_TRU	1084.19	1187.59	1226.09	1227.79	1254.69	1279.49	1304.29	1305.99	1307.69
STORAGE.RH.PROC	RH_TRUM	448.47	572.86	697.26	864.94	1014.53	1173.17	1340.85	1519.53	1720.83
STORAGE.RH.PROC	SR_CAPSULES	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12
Total RH Storage Prior to Processing		2970.70	4525.47	6002.84	7964.69	9607.60	11320.18	13066.53	15020.22	17200.09
Total RH Storage		3009.20	4564.27	6041.94	8004.09	9647.30	11360.18	13106.83	15372.42	18430.79
CH Storage										
STORAGE.CH.DISP	CH_LLMW_GTCIII	50.20	52.30	54.60	87.50	120.39	214.48	262.67	308.56	446.25
STORAGE.CH.DISP	CH_LLW_GTCIII								283.30	1133.20
STORAGE.CH.DISP	CH_TRU									
STORAGE.CH.DISP	CH_TRUM									
STORAGE.CH.DISP	UNIRRAD_UR									
Total CH Storage Prior to Disposal		50.20	52.30	54.60	87.50	120.39	214.48	262.67	591.86	1579.45
STORAGE.CH.PROC	CH_LLMW	725.27	747.17	769.07	790.97	812.88	834.77	856.68	878.57	900.48
STORAGE.CH.PROC	CH_TRU	178.94	317.70	428.51	441.19	453.76	490.80	706.45	713.18	756.91
STORAGE.CH.PROC	CH_TRUM	0.72	1.12	1.73	1.93	2.08	2.23	6.58	6.89	7.20
STORAGE.CH.PROC	SODIUM									
STORAGE.CH.PROC	UNIRRAD_UR	12.02	24.06	36.10	48.14	60.18	72.22	84.26	96.30	108.34
Total CH Storage Prior to Processing		916.95	1090.06	1235.42	1282.24	1328.89	1400.03	1653.97	1694.95	1772.93
Total CH Storage		967.15	1142.36	1290.02	1369.73	1449.28	1614.50	1916.63	2286.81	3352.38
Grand Total		3976.36	5706.63	7331.96	9373.82	11096.59	12974.69	15023.47	17659.23	21783.16

Table A.2-2
Alternative 1 Annual Storage Requirements by Storage Facility (in Cubic Meters)

Storage Facility	Waste Class	2003	2004	2005	2006	2007	2008	2009	2010	2011
RH Storage										
STORAGE.RH.DISP	CANISTERS								451.00	902.00
STORAGE.RH.DISP	CS_CAPSULES									
STORAGE.RH.DISP	MISC_SOURCES							15.00	15.00	15.00
STORAGE.RH.DISP	RH_LLMW_GTCIII	99.10	184.10	269.10	410.70	552.30	693.90	835.50	892.20	920.50
STORAGE.RH.DISP	RH_LLW_GTCIII	2576.60	5126.50	8526.20	13908.90	21274.60	28357.10	34873.00	37139.60	38556.30
STORAGE.RH.DISP	RH_TRU									
STORAGE.RH.DISP	RH_TRUM									
STORAGE.RH.DISP	SR_CAPSULES									
Total RH Storage Prior to Disposal		2675.70	5310.60	8795.30	14319.60	21826.90	29051.00	35723.50	38497.80	40393.80
STORAGE.RH.PROC	CS_CAPSULES	2.38	2.38	2.38	2.38	2.38	2.38	2.38	2.38	2.38
STORAGE.RH.PROC	MISC_SOURCES	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00
STORAGE.RH.PROC	RH_LLMW	16170.65	18967.64	21598.60	19572.12	17829.19	15649.29	13798.02	12181.49	10565.14
STORAGE.RH.PROC	RH_TRU	1309.39	1311.09	1312.79	1055.53	891.64	663.24	507.04	418.94	316.25
STORAGE.RH.PROC	RH_TRUM	1926.65	5994.06	13730.60	17749.60	14688.47	12232.51	9990.05	7898.09	6685.84
STORAGE.RH.PROC	SR_CAPSULES	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12
Total RH Storage Prior to Processing		19425.19	26291.29	36660.48	38395.74	33427.81	28563.54	24298.61	20502.02	17570.72
Total RH Storage		22100.89	31601.89	45455.78	52715.34	55254.71	57614.54	60022.11	58999.82	57964.52
CH Storage										
STORAGE.CH.DISP	CH_LLMW_GTCIII	614.52	793.61	942.10	1147.19	1352.28	1572.67	1793.05	1928.54	2035.63
STORAGE.CH.DISP	CH_LLW_GTCIII	2549.60	5099.20	8498.60	13881.00	21246.40	28328.60	34844.20	37110.50	38526.90
STORAGE.CH.DISP	CH_TRU									
STORAGE.CH.DISP	CH_TRUM									
STORAGE.CH.DISP	UNIRRAD.UR				48.14	48.14	72.22	96.30	96.30	96.30
Total CH Storage Prior to Disposal		3164.12	5892.81	9440.70	15076.33	22646.82	29973.48	36733.55	39135.34	40658.83
STORAGE.CH.PROC	CH_LLMW	922.38	944.27	966.17	864.35	758.04	668.41	586.00	565.33	512.08
STORAGE.CH.PROC	CH_TRU	812.88	851.06	887.19	750.05	662.49	580.80	445.68	388.35	265.12
STORAGE.CH.PROC	CH_TRUM	7.51	8.46	10.68	14.93	13.70	19.92	19.92	9.98	9.22
STORAGE.CH.PROC	SODIUM						177.00	177.00	177.00	177.00
STORAGE.CH.PROC	UNIRRAD.UR	120.38	132.42	144.46	96.32	96.32	72.24	48.16	48.16	48.16
Total CH Storage Prior to Processing		1863.15	1936.21	2008.51	1725.65	1530.54	1518.37	1276.76	1188.81	1011.58
Total CH Storage		5027.28	7829.02	11449.21	16801.98	24177.36	31491.86	38010.31	40324.15	41670.40
Grand Total		27128.16	39430.91	56904.99	69517.33	79432.07	89106.40	98032.42	99323.98	99634.92

Table A.2-2
Alternative 1 Annual Storage Requirements by Storage Facility (in Cubic Meters)

Storage Facility	Waste Class	2012	2013	2014	2015	2016	2017	2018	2019	2020
RH Storage										
STORAGE.RH DISP	CANISTERS	1353.00	1804.00	2255.00	2706.00	3157.00	3608.00	4059.00	4510.00	4961.00
STORAGE.RH DISP	CS_CAPSULES									
STORAGE.RH DISP	MISC_SOURCES	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00
STORAGE.RH DISP	RH_LLMW_GTCIII	934.70	999.16	1060.81	1122.46	1184.12	1245.77	1307.43	1369.09	1430.74
STORAGE.RH DISP	RH_LLW_GTCIII	39264.80	40079.20	40185.40	40291.60	40397.80	40504.00	40610.20	40716.40	40822.60
STORAGE.RH DISP	RH_TRU		9.00					32.19	77.19	95.19
STORAGE.RH DISP	RH_TRUM							19.80	25.19	44.98
STORAGE.RH DISP	SR_CAPSULES				1.12	1.12	1.12	1.12	1.12	1.12
Total RH Storage Prior to Disposal		41567.50	42906.35	43516.21	44136.18	44755.04	45373.90	46044.74	46713.99	47370.63
STORAGE.RH PROC	CS_CAPSULES	2.38	2.38	2.38	2.38	2.38	2.38	2.38	2.38	2.38
STORAGE.RH PROC	MISC_SOURCES									
STORAGE.RH PROC	RH_LLMW	9617.54	10144.13	10922.92	11419.60	12363.76	13030.42	11157.84	8819.21	6498.03
STORAGE.RH PROC	RH_TRU	299.55	404.55	548.11	698.11	833.11	920.60	880.37	760.12	640.94
STORAGE.RH PROC	RH_TRUM	5199.59	5007.80	4861.91	4976.32	4733.50	4823.50	3870.62	3142.33	2077.86
STORAGE.RH PROC	SR_CAPSULES	1.12	1.12	1.12						
Total RH Storage Prior to Processing		15120.18	15559.97	16336.44	17096.41	17932.75	18776.90	15911.22	12724.04	9219.21
Total RH Storage		56687.68	58466.33	59852.65	61232.59	62687.79	64150.80	61955.96	59438.02	56589.84
CH Storage										
STORAGE.CH DISP	CH_LLMW_GTCIII	2113.32	2364.79	2613.46	2862.13	3095.50	3328.87	3546.94	3765.02	3967.80
STORAGE.CH DISP	CH_LLW_GTCIII	39235.10	40181.71	40420.13	40658.54	40896.95	41135.37	41373.78	41612.19	41850.61
STORAGE.CH DISP	CH_TRU							51.15	112.72	170.01
STORAGE.CH DISP	CH_TRUM						9.00	54.00	99.00	135.00
STORAGE.CH DISP	UNIRRAD_UR	96.30	96.30	96.30	108.34	108.34	108.34	132.42	132.42	132.42
Total CH Storage Prior to Disposal		41444.72	42642.80	43129.88	43629.01	44100.79	44581.58	45158.29	45721.36	46255.84
STORAGE.CH PROC	CH_LLMW	470.98	421.05	398.65	373.15	376.95	368.47	339.07	329.10	249.51
STORAGE.CH PROC	CH_TRU	201.37	351.37	616.82	752.89	951.02	1110.02	1007.42	858.80	801.59
STORAGE.CH PROC	CH_TRUM	8.91	251.11	565.80	805.80	985.80	1279.80	1300.80	1249.80	1126.80
STORAGE.CH PROC	SODIUM	177.00	177.00	177.00	177.00	177.00	177.00	177.00	177.00	177.00
STORAGE.CH PROC	UNIRRAD_UR	48.16	48.16	48.16	36.12	36.12	36.12	12.04	12.04	12.04
Total CH Storage Prior to Processing		906.42	1248.69	1806.43	2144.96	2526.89	2971.40	2836.32	2626.73	2366.94
Total CH Storage		42351.14	43891.49	44936.31	45773.96	46627.68	47552.98	47994.61	48348.09	48622.78
Grand Total		99038.82	102357.81	104788.96	107006.56	109315.47	111703.78	109950.57	107786.11	105212.62

Table ..2-2
Alternative 1 Annual Storage Requirements by Storage Facility (in Cubic Meters)

Storage Facility	Waste Class	2021	2022	2023	2024	2025	2026	2027	2028
RH Storage									
STORAGE.RH.DISP	CANISTERS	5412.00	5863.00	6314.00	6765.00	7216.00	7667.00	8118.00	8569.00
STORAGE.RH.DISP	CS.CAPSULES		2.38	2.38	2.38	2.38	2.38	2.38	2.38
STORAGE.RH.DISP	MISC.SOURCES	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00
STORAGE.RH.DISP	RH.LLMW.GTCIII	1492.39	1554.05	1554.05	1554.05	1554.05	1554.05	1554.05	1554.05
STORAGE.RH.DISP	RH.LLW.GTCIII	40928.80	41035.00	41035.30	41035.30	41035.30	41035.30	41035.30	41035.30
STORAGE.RH.DISP	RH.TRU	101.40	85.80						
STORAGE.RH.DISP	RH.TRUM	44.98	65.40						
STORAGE.RH.DISP	SR.CAPSULES	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12
Total RH Storage Prior to Disposal		47995.69	48621.76	48921.85	49372.85	49823.85	50274.85	50725.85	51176.85
STORAGE.RH.PROC	CS.CAPSULES		2.38						
STORAGE.RH.PROC	MISC.SOURCES								
STORAGE.RH.PROC	RH.LLMW	4148.57	1980.74						
STORAGE.RH.PROC	RH.TRU	439.46	225.46						
STORAGE.RH.PROC	RH.TRUM	1424.26	788.01						
STORAGE.RH.PROC	SR.CAPSULES								
Total RH Storage Prior to Processing		6014.66	2994.21	0.00	0.00	0.00	0.00	0.00	0.00
Total RH Storage		54010.36	51615.97	48921.85	49372.85	49823.85	50274.85	50725.85	51176.85
CH Storage									
STORAGE.CH.DISP	CH.LLMW.GTCIII	4170.58	4373.35	4375.65	4375.65	4375.65	4375.65	4375.65	4375.65
STORAGE.CH.DISP	CH.LLW.GTCIII	42089.02	42327.44	42327.44	42327.44	42327.44	42327.44	42327.44	42327.44
STORAGE.CH.DISP	CH.TRU	172.87	220.72						
STORAGE.CH.DISP	CH.TRUM	171.00	162.00						
STORAGE.CH.DISP	UNIRRAD.UR	132.42	144.46	144.46	144.46	144.46	144.46	144.46	144.46
Total CH Storage Prior to Disposal		46735.88	47227.97	46847.55	46847.55	46847.55	46847.55	46847.55	46847.55
STORAGE.CH.PROC	CH.LLMW	166.49	86.18						
STORAGE.CH.PROC	CH.TRU	720.96	626.65						
STORAGE.CH.PROC	CH.TRUM	855.64	819.52						
STORAGE.CH.PROC	SODIUM	177.00	177.00	177.00	177.00	177.00	177.00	177.00	177.00
STORAGE.CH.PROC	UNIRRAD.UR	12.04							
Total CH Storage Prior to Processing		1932.13	1709.35	177.00	177.00	177.00	177.00	177.00	177.00
Total CH Storage		48668.02	48937.32	47024.55	47024.55	47024.55	47024.55	47024.55	47024.55
Grand Total		102678.38	100553.29	95946.40	96397.40	96848.40	97299.40	97750.40	98201.40

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SOLID WASTE AND MATERIALS SYSTEMS ALTERNATIVES STUDY

VOLUME III

APPENDIX A.3
Alternative 2 Computer Modeling & Output

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A.3 ALTERNATIVE 2 MODEL ASSUMPTIONS, FLOW DIAGRAMS, AND RESULTS

This section provides the waste processing assumptions, functional flow diagrams, and model results for Alternative 2. The first section, which addresses the waste processing assumptions, describes the assumptions associated with each of the functional flow diagrams presented in Section 6.3. These assumptions identify volume increases or decreases associated with waste processes, as well as waste routing splits based on percentages of the volume. The second section shows the functional flow diagrams for Alternative 2 which incorporate these assumptions. The model results of annual throughputs and storage levels that correspond with each of these diagrams are provided in the third section.

A.3.1. Assumptions Associated with Functional Flow Diagrams

The assumptions associated with the functional flow diagrams presented in Section 6.3 are waste stream specific. The waste stream specific assumptions follow.

A.3.1.1 Assumptions for Remote-Handled Transuranic Waste.

Incoming RH TRU waste considered "suspect" received a 3.0 increase to account for the overpack. The assumptions that apply to the functions for processing remote-handled transuranic waste follow:

- Waste Removal from Overpack. For this function, it was assumed that the overpack would be removed from the suspect waste volumes and that this removal would cause two-thirds (or 67%) of the waste volume to be sent out as an overpack. The remaining one-third (or 33%) of the volume would continue to be processed as waste.
- Waste Removal from Container. For this function, it was assumed that the waste volume would be increased by a factor of 1.12 for waste in long equipment containers and 1.6 for all other waste. In addition, it was assumed that 1.07% of the volume exiting this function would be waste and the remaining 89.3% would be the waste container for all waste in a long equipment container. For waste not in a long equipment container 37.5% was assumed to be the waste and 62.5% was the container. Long equipment containers were assumed to be reused and all other containers were assumed to be LLW that was sent to the Low Level Waste Burial Ground.
- Waste Size Reduction. Waste volumes requiring size reduction were assumed to have no net external volume change.
- Restricted Waste Management. TRU waste volumes requiring restricted waste management were assumed to increase by a factor of 2.0.
- Container Shredding. It was assumed that containers or shielding removed from waste volumes would decrease by a factor of 10.0 due to shredding.
- Container Packaging. After shredding, containers or shielding removed from waste volumes would increase by a factor of 2.0 due to packaging.

A.3.1.2 Assumptions for Contact-Handled Transuranic Waste in Large Containers and Drums Requiring Specialized Treatment.

- Waste Removal from Overpack. For this function, it was assumed that the overpack would be removed from the suspect waste volumes and that this removal would cause two-thirds (or 67%) of the waste volume to be sent out as an overpack. The remaining one-third (or 33%) of the volume would continue to be processed as waste.
- Waste Removal from Container. For this function, it was assumed that the waste volume would be increased by a factor of 1.6. In addition, it was assumed that 37.5% of the volume exiting this function would be waste and the remaining 62.5% would be the waste container.
- Waste Size Reduction. Waste volumes requiring size reduction were assumed to have no net external volume change.
- Waste Assay. After TRU waste assay, 15% of the "suspect" TRU waste volumes were assumed to be CH_LLMW.
- Restricted Waste Management. TRU waste volumes requiring restricted waste management were assumed to increase by a factor of 2.0.
- Container Shredding. It was assumed that containers or shielding removed from waste volumes would decrease by a factor of 10.0 due to shredding.
- Container Packaging. After shredding, containers or shielding removed from waste volumes would increase by a factor of 2.0 due to packaging.

A.3.1.3 Assumptions for Remote-Handled Low Level Mixed Waste.

- Waste Removal from Container. For this function, it was assumed that the waste volume would be increased by a factor of 1.12 for waste in long equipment containers and 1.7 for all other waste. In addition, it was assumed that 1.07% of the volume exiting this function would be waste and the remaining 89.3% would be the waste container for all waste in a long equipment container. For waste not in a long equipment container 41.2% was assumed to be the waste and 58.8% was the container. Long equipment containers were assumed to be reused and all other containers were assumed to be LLW that was sent to the Low Level Waste Burial Ground.
- Waste Size Reduction. Waste volumes requiring size reduction were assumed to have no net external volume change.
- Waste Stabilization. Waste volumes requiring stabilization were assumed to increase by a factor of 2.0.
- Container Shredding. It was assumed that containers or shielding removed from waste volumes would decrease by a factor of 10.0 due to shredding.
- Container Packaging. After shredding, containers or shielding removed from waste volumes would increase by a factor of 2.0 due to packaging.

A.3.1.4 Assumptions for Contact-Handled Low Level Mixed Waste in Large Containers.

- Waste Removal from Overpack. For this function, it was assumed that the overpack would be removed from the suspect waste volumes and that this removal would cause two-thirds (or 67%) of the waste volume to be sent out as an overpack. The remaining one-third (or 33%) of the volume would continue to be processed as waste.
- Waste Removal for Container. For this function, it was assumed that the waste volume would be increased by a factor of 1.7. In addition, it was assumed that 41.5% of the volume exiting this function would be waste and the remaining 58.8% would be the waste container.
- Waste Size Reduction. Waste volumes requiring size reduction were assumed to have no net external volume change.
- Container Shredding. It was assumed that containers or shielding removed from waste volumes would decrease by a factor of 10.0 due to shredding.
- Container Packaging. After shredding, containers or shielding removed from waste volumes would increase by a factor of 2.0 due to packaging.
- WRAP 2A. It was assumed that any LLMW requiring non-thermal stabilization would be routed to WRAP 2A for final processing prior to disposal.
- Thermal Treatment. It was assumed that any LLMW requiring thermal destruction would be sent to a commercial thermal treatment facility for processing prior to disposal.

A.3.1.5 Assumptions for Greater Than Category 3 Low-Level Waste.

No assumptions were made for this waste.

A.3.1.6 Assumptions for Contaminated Metallic Sodium.

No assumptions were made for this material.

A.3.1.7 Assumptions for Unirradiated Uranium.

No assumptions were made for this material.

A.3.1.8 Assumptions for Miscellaneous Sources.

No assumptions were made for these waste and materials.

A.3.1.9 Assumptions for Cesium/Strontium Capsules.

No assumptions were made for this material.

A.3.1.10 Assumptions for High Level Waste Canisters.

No assumptions were made for this waste.

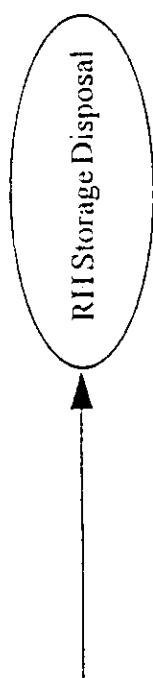
A.3.2 Functional Flow Diagrams Including Assumptions for Alternative 2

Figures A.3-1 through A.3-12 show the Alternative 2 functional flow diagrams. These flow diagrams include the assumptions defined in section A.3.1 and also incorporate additional functions added due to the requirements of the model to reflect the macro-level system. These functions include, among others, "RH Facility In," "RH Facility Out," "CH TRU Facility In," and "CH TRU Facility Out." These functions were added to the flow diagrams every occurrence that waste entered or exited a macro level processing facility in Alternative 2, such as "Remote Handled Processing Facility" or "CH TRU Waste Processing Facility."

These functional flow diagrams for Alternative 2 are the basis for the model results presented in Sections A.3.3 and A.3.4.

Figure A.3-1. Alternative 2 Functional Flow Diagram for High Level Waste Canisters.

High Level Waste Canisters



Remote-Handled Transuranic Waste

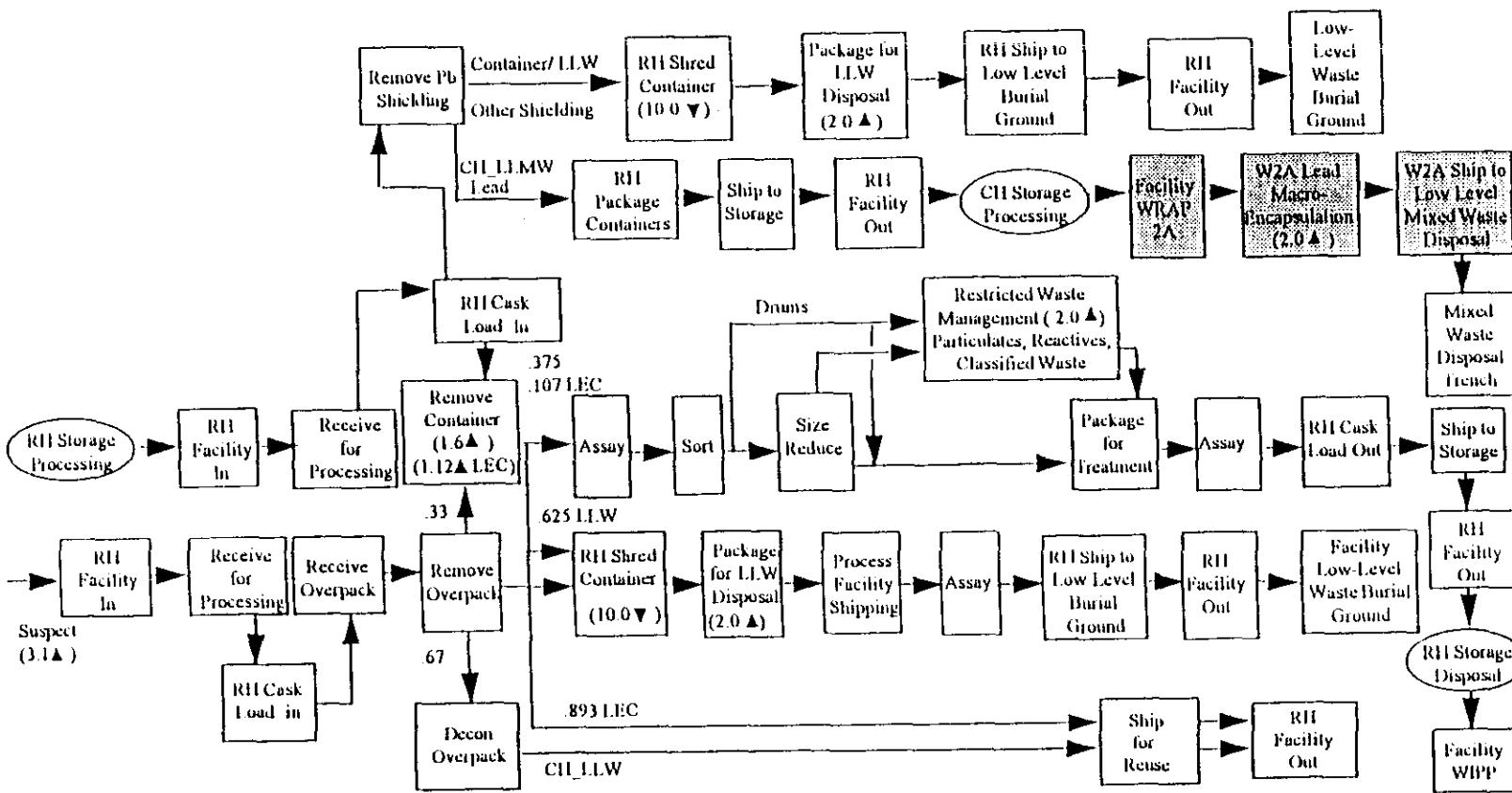


Figure A.3-2. Alternative 2 Functional Flow Diagram for Remote Hazardous Waste Treatment

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Contact-Handled Transuranic Waste In Large Containers & Special Treatment Stream

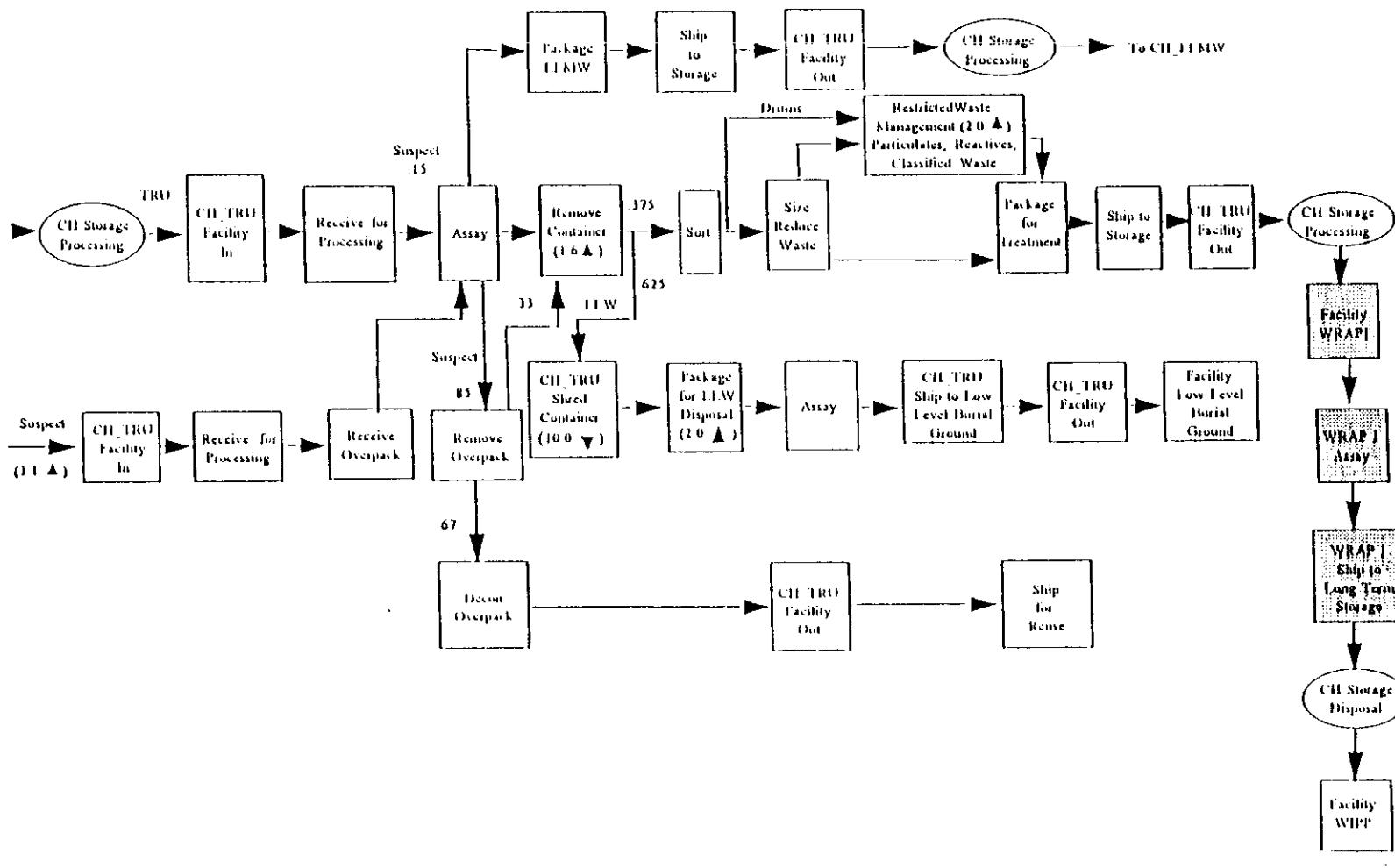


Figure A.3-3. Alternative 2 Functional Flow Diagram for Contact-Handled Transuranic Waste in Large Containers and Requiring Special Treatment

CH-TRU Soils & Pre 1970 Buried Waste

Figure A.3-4. Alternative 2 Functional Flow Diagram for Contaminated Soils and Buried Pre-1970 Waste.

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Not Modeled

Mixed Waste

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Figure A.3-5. Alternative 2 Functional Flow Diagram for Remote-Handled Low Level Mixed Waste.

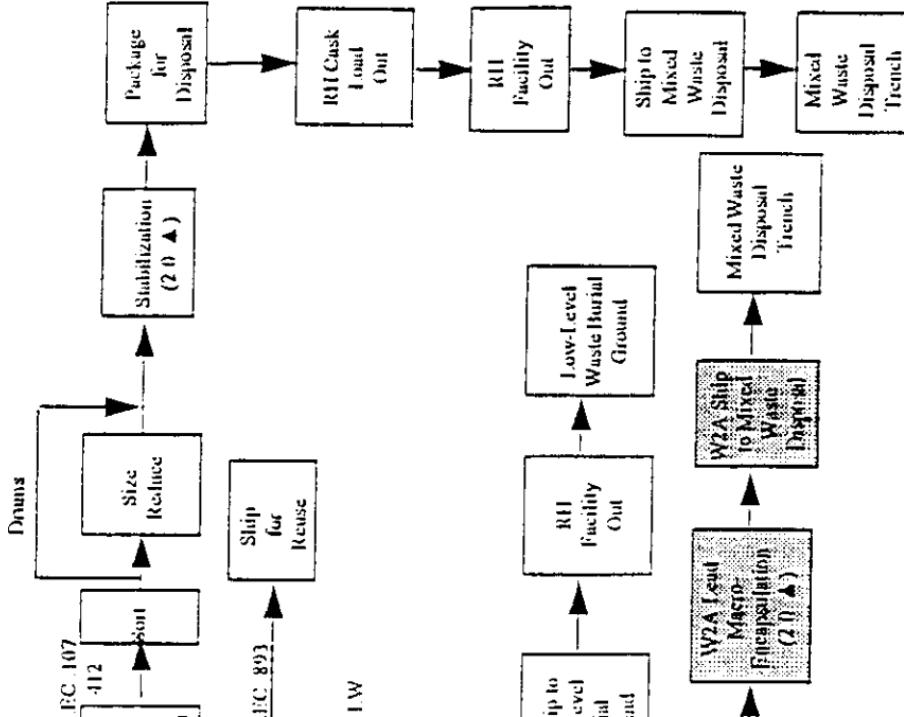


Figure A.3-6 Alternative 2 Functional Flow Diagram for Contact-Handled Low Level Mixed Waste.

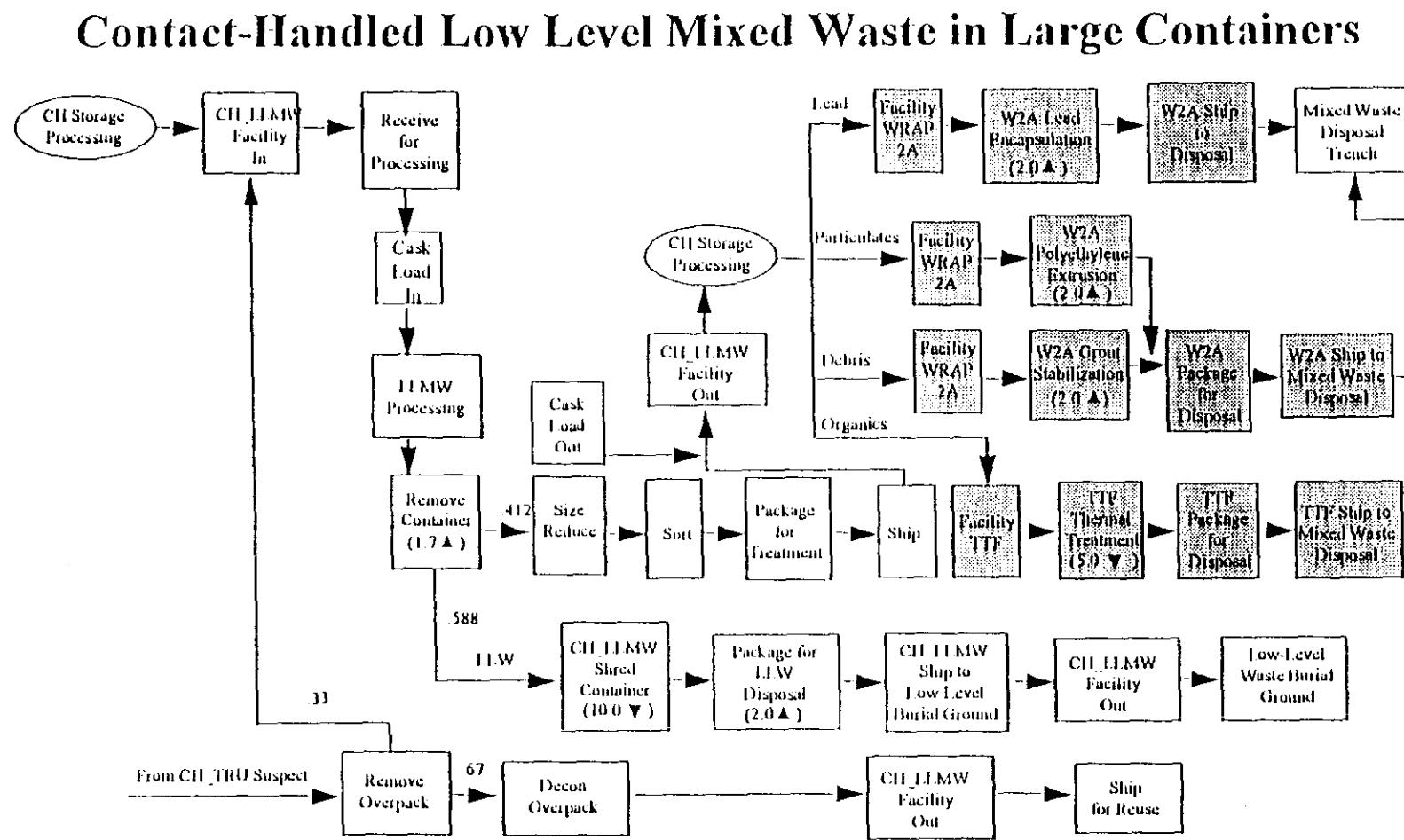
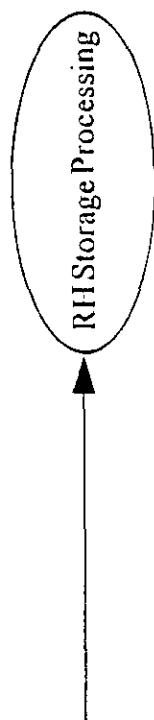


Figure A.3-7. Alternative 2 Functional Flow Diagram for Remote-Handled Greater Than Category III Waste.

Remote Handled Greater Than Category 3 LLW/LLMW



**Contact Handled Greater Than
Category 3 LLW/LLMW**

Figure A.3-8. Alternative 2 Functional Flow Diagram for Contact-Handled Greater Than Category III Waste.

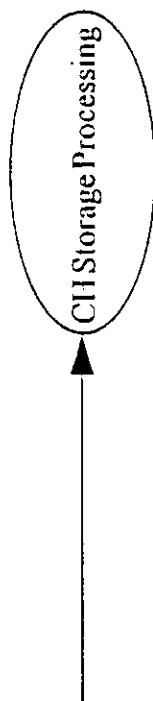


Figure A.3-9. Alternative 2 Functional Flow Diagram for Contaminated Metallic Sodium.

Contaminated Metallic Sodium

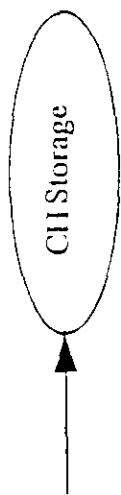


Figure A.3-10. Alternative 2 Functional Flow Diagram for Unirradiated Uranium.

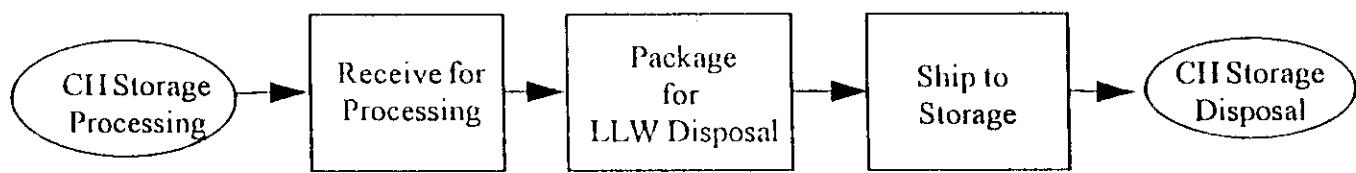
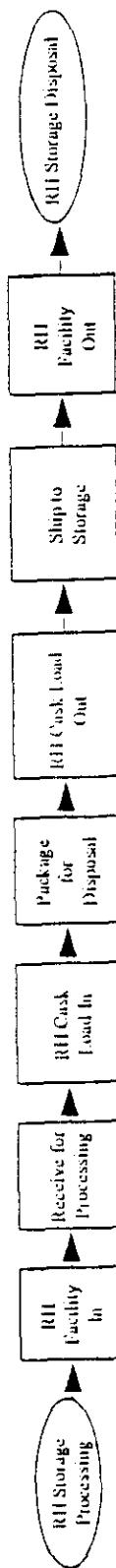


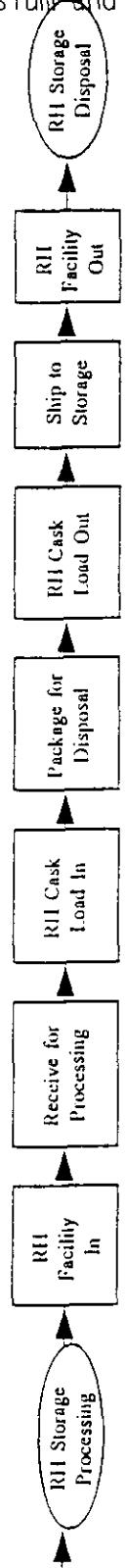
Figure A.3-11. Alternative 2 Functional Flow Diagram for Miscellaneous Remote-Handled Sources.

Miscellaneous Sources



Cesium and Strontium Capsules

Figure A.3-12. Alternative 2 Functional Flow Diagram for Cesium and Strontium Capsules.



A.3.3 Model Throughput Results for Alternative 2

Table A.3-1 shows the annual throughput results in cubic meters for each function shown in the functional flow diagrams for Alternative 2.

A.3.4 Model Storage Results for Alternative 2

Table A.3-2 shows the annual storage results in cubic meters for each storage facility for Alternative 2.

Table A.3-1

Alternative 2 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003
CANISTERS	ENTERING THE SYSTEM										
CH LLMW	DECON.OVERPACK										180.71
CH LLMW	ENTERING THE SYSTEM	725.27	21.90	21.90	21.90	21.90	21.90	21.90	21.90	21.90	
CH LLMW	FACILITY.CH.LLMW.IN								364.01	252.66	472.91
CH LLMW	FACILITY.CH.LLMW.OUT								254.96	176.96	323.03
CH LLMW	FACILITY.CH.TRU.OUT										314.71
CH LLMW	FACILITY.LLMW.DISPOSAL								196.11	206.76	214.13
CH LLMW	FACILITY.TTF										
CH LLMW	FACILITY.WRAP.2A								112.06	103.38	107.06
CH LLMW	LLMW PROCESSING								364.01	252.66	203.19
CH LLMW	PACKAGE FOR TREATMENT								254.96	176.96	142.32
CH LLMW	PACKAGE.LLMW										314.71
CH LLMW	RECEIVE.FOR PROCESSING								364.01	252.66	203.19
CH LLMW	REMOVE CONTAINER								364.01	252.66	203.19
CH LLMW	REMOVE OVERPACK										
CH LLMW	RH.CASK LOAD IN								364.01	252.66	269.71
CH LLMW	RH.CASK LOAD OUT								254.96	176.96	203.19
CH LLMW	SHIP.FOR REUSE								254.96	176.96	142.32
CH LLMW	SHIP.TO STORAGE										180.71
CH LLMW	SIZE REDUCE								254.96	176.96	457.03
CH LLMW	SORT								254.96	176.96	142.32
CH LLMW	TTF.PACKAGE.FOR DISPOSAL								254.96	176.96	142.32
CH LLMW	TTF.SHIP.TO LLMW DISPOSAL										
CH LLMW	TTF.THERMAL TREATMENT										
CH LLMW	W2A.GROUT STABILIZATION								98.06	103.38	86.26
CH LLMW	W2A.LEAD ENCAPSULATION										
CH LLMW	W2A.PACKAGE FOR DISPOSAL								196.11	206.76	214.13
CH LLMW	W2A.POLYETHYLENE EXTRUSION										20.80
CH LLMW	W2A.SHIP.TO LLMW DISPOSAL										
CH LLMW GTCIII	ENTERING THE SYSTEM	50.20	2.10	2.30	32.90	32.90	94.08	48.19	45.90	137.68	168.28
CH LLW	ASSAY										166.20
CH LLW	CH.LLMW.SHRED CONTAINER								1080.34	996.10	789.50
CH LLW	CH.SHIP.TO LLW.BURIAL								216.07	199.22	157.90
CH LLW	CH.TRU.SHIP.TO LLW.BURIAL										166.20
CH LLW	CH.TRU.SHRED CONTAINER										831.02
CH LLW	FACILITY.CH.LLMW.OUT								216.07	199.22	157.90
CH LLW	FACILITY.CH.TRU.OUT										166.20
CH LLW	FACILITY.LLW.BURIAL								216.07	199.22	324.10
CH LLW	PACKAGE.FOR LLW.DISPOSAL								108.03	99.61	162.05
CH LLW	RH.SHIP.TO LLW.BURIAL										
CH LLW	RH.SHRED CONTAINER										
CH LLW GTCIII	ENTERING THE SYSTEM								283.30	849.90	1416.40

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Table A.3-1

Alternative 2 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013
CANISTERS	ENTERING THE SYSTEM										
CH LLMW	DECON.OVERPACK	226.76	227.09	224.91	228.74	226.76	226.76	180.71	156.59	132.47	62.29
CH LLMW	ENTERING THE SYSTEM	21.90	21.90	47.48	21.90	21.90	21.90	47.51	21.90	21.90	21.90
CH LLMW	FACILITY.CH.LLMW.IN	614.92	521.32	493.94	475.98	472.04	472.04	406.23	332.74	274.05	136.64
CH LLMW	FACILITY.CH.LLMW.OUT	420.40	354.83	335.75	323.00	320.33	320.33	276.33	226.94	186.93	92.88
CH LLMW	FACILITY.CH.TRU.OUT	311.45	320.94	335.68	341.41	338.45	338.45	269.71	233.71	233.71	134.71
CH LLMW	FACILITY.LLMW.DISPOSAL	205.19	223.48	210.30	205.25	216.83	207.23	211.62	186.12	233.82	208.61
CH LLMW	FACILITY.TTF		0.45					0.45			
CH LLMW	FACILITY.WRAP.2A	102.60	99.81	105.10	114.55	108.41	91.69	105.77	104.99	104.98	116.23
CH LLMW	LLMW.PROCESSING	276.47	182.38	158.26	134.57	133.59	133.59	136.52	99.02	76.33	43.67
CH LLMW	PACKAGE.FOR.TREATMENT	193.64	127.74	110.85	94.25	93.57	93.57	95.62	69.36	53.47	30.59
CH LLMW	PACKAGE.LLMW	311.45	320.94	335.68	341.41	338.45	338.45	269.71	233.71	233.71	134.71
CH LLMW	RECEIVE.FOR.PROCESSING	276.47	182.38	158.26	134.57	133.59	133.59	136.52	99.02	76.33	43.67
CH LLMW	REMOVE.CONTAINER	276.47	182.38	158.26	134.57	133.59	133.59	136.52	99.02	76.33	43.67
CH LLMW	REMOVE.OVERPACK	338.45	338.94	335.68	341.41	338.45	338.45	269.71	233.71	197.71	92.97
CH LLMW	RH.CASK.LOAD.IN	276.47	182.38	158.26	134.57	133.59	133.59	136.52	99.02	76.33	43.67
CH LLMW	RH.CASK.LOAD.OUT	193.64	127.74	110.85	94.25	93.57	93.57	95.62	69.36	53.47	30.59
CH LLMW	SHIP.FOR.REUSE	226.76	227.09	224.91	228.74	226.76	226.76	180.71	156.59	132.47	62.29
CH LLMW	SHIP.TO.STORAGE	505.09	448.68	446.53	435.66	432.02	432.02	365.33	303.07	287.18	165.30
CH LLMW	SIZE.REDUCE	193.64	127.74	110.85	94.25	93.57	93.57	95.62	69.36	53.47	30.59
CH LLMW	SORT	193.64	127.74	110.85	94.25	93.57	93.57	95.62	69.36	53.47	30.59
CH LLMW	TTF.PACKAGE.FOR.DISPOSAL		0.09					0.09			
CH LLMW	TTF.SHIP.TO.LLMW.DISPOSAL		0.09					0.09			
CH LLMW	TTF.THERMAL.TREATMENT		0.45					0.45			
CH LLMW	W2A.GROUT.STABILIZATION	85.38	30.68	32.36	43.36	43.36	43.36	45.06	29.35	57.36	44.69
CH LLMW	W2A.LEAD.ENCAPSULATION										
CH LLMW	W2A.PACKAGE.FOR.DISPOSAL	205.19	223.48	210.21	205.25	216.83	207.23	211.53	186.12	233.82	208.61
CH LLMW	W2A.POLYETHYLENE.EXTRUSION	17.22	81.06	72.74	59.27	65.06	60.26	60.71	63.71	59.55	59.62
CH LLMW	W2A.SHIP.TO.LLMW.DISPOSAL	205.19	223.48	210.21	205.25	216.83	207.23	211.53	186.12	233.82	208.61
CH LLMW GTCIII	ENTERING.THE.SYSTEM	179.09	148.49	205.09	205.09	220.39	220.39	135.49	107.09	77.69	251.47
CH LLW	ASSAY	171.46	160.21	558.93	540.65	547.02	513.91	493.09	453.54	412.31	676.93
CH LLW	CH.LLMW.SHRED.CONTAINER	997.82	650.86	581.63	567.94	612.84	556.97	393.76	295.91	294.62	255.44
CH LLW	CH.SHIP.TO.LLW.BURIAL	199.56	130.17	116.33	111.59	122.57	111.39	78.75	59.18	58.92	51.09
CH LLW	CH.TRU.SHIP.TO.LLW.BURIAL	171.46	160.21	148.67	136.64	151.27	143.98	108.07	94.60	93.38	337.53
CH LLW	CH.TRU.SHRED.CONTAINER	857.29	801.06	743.36	683.17	756.33	719.90	540.34	473.02	466.90	1687.62
CH LLW	FACILITY.CH.LLMW.OUT	199.56	130.17	116.33	111.59	122.57	111.39	78.75	59.18	58.92	51.09
CH LLW	FACILITY.CH.TRU.OUT	171.46	160.21	148.67	136.64	151.27	143.98	108.07	94.60	93.38	337.53
CH LLW	FACILITY.LLW.BURIAL	371.02	290.38	675.25	652.24	669.59	625.31	571.85	512.72	471.23	728.01
CH LLW	FACILITY.RH.OUT			410.25	404.01	395.75	369.94	385.03	358.93	318.93	339.40
CH LLW	PACKAGE.FOR.LLW.DISPOSAL	185.51	145.19	337.63	326.12	334.79	312.65	285.92	256.36	235.62	364.01
CH LLW	RH.SHIP.TO.LLW.BURIAL			410.25	404.01	395.75	369.94	385.03	358.93	318.93	339.40
CH LLW GTCIII	ENTERING.THE.SYSTEM	2549.60	3399.40	5382.40	7365.40	7082.20	6515.60	2266.30	1416.40	708.20	946.61

A.3-19

Table A.3-1

Alternative 2 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024
CANISTERS	ENTERING THE SYSTEM	451.00	451.00	451.00	451.00	451.00	451.00	451.00	451.00	451.00	451.00	451.00
CH LLMW	DECON.OVERPACK	52.09	18.09	12.06	18.09	12.06	42.21	42.21	24.12	21.94	32.14	
CH LLMW	ENTERING THE SYSTEM	47.52	21.90	21.90	21.90	118.48	92.90	21.90	21.90	47.51	21.90	
CH LLMW	FACILITY.CH.LLMW.IN	146.66	57.81	22.87	48.90	141.15	166.97	116.50	92.75	108.64	101.19	
CH LLMW	FACILITY.CH.LLMW.OUT	100.36	39.67	15.47	33.43	98.31	115.03	79.68	63.87	75.10	69.42	
CH LLMW	FACILITY.CH.TRU.OUT	122.74	54.00	9.00	36.00	18.00	18.00	9.00	9.00	18.00	38.97	
CH LLMW	FACILITY.LLMW.DISPOSAL	213.88	193.21	86.14	2.66	200.52	140.67	79.10	79.50	105.51	73.75	
CH LLMW	FACILITY.TTF						0.45			0.45	0.45	
CH LLMW	FACILITY.WRAP.2A	95.01	108.53	29.06	15.34	86.25	72.37	37.47	39.75	52.71	36.83	
CH LLMW	LLMW PROCESSING	68.92	30.81	4.87	21.90	123.15	103.97	53.50	56.75	76.90	53.22	
CH LLMW	PACKAGE FOR TREATMENT	48.27	21.58	3.41	15.34	86.25	72.82	37.47	39.75	53.16	37.28	
CH LLMW	PACKAGE LLMW	122.74	54.00	9.00	36.00	18.00	18.00	9.00	9.00	18.00	38.97	
CH LLMW	RECEIVE FOR PROCESSING	68.92	30.81	4.87	21.90	123.15	103.97	53.50	56.75	76.90	53.22	
CH LLMW	REMOVE CONTAINER	68.92	30.81	4.87	21.90	123.15	103.97	53.50	56.75	76.90	53.22	
CH LLMW	REMOVE OVERPACK	77.74	27.00	18.00	27.00	18.00	63.00	63.00	36.00	32.74	47.97	
CH LLMW	RH.CASK LOAD IN	68.92	30.81	4.87	21.90	123.15	103.97	53.50	56.75	76.90	53.22	
CH LLMW	RH.CASK LOAD OUT	48.27	21.58	3.41	15.34	86.25	72.82	37.47	39.75	53.16	37.28	
CH LLMW	SHIP FOR REUSE	52.09	18.09	12.06	18.09	12.06	42.21	42.21	24.12	21.94	32.14	
CH LLMW	SHIP TO STORAGE	171.02	75.58	12.41	51.34	104.25	90.82	46.47	48.75	71.16	76.25	
CH LLMW	SIZE REDUCE	48.27	21.58	3.41	15.34	86.25	72.82	37.47	39.75	53.16	37.28	
CH LLMW	SORT	48.27	21.58	3.41	15.34	86.25	72.82	37.47	39.75	53.16	37.28	
CH LLMW	TTF.PACKAGE FOR DISPOSAL						0.09			0.09	0.09	
CH LLMW	TTF.SHIP TO LLMW DISPOSAL						0.09			0.09	0.09	
CH LLMW	TTF.THERMAL TREATMENT						0.45			0.45	0.45	
CH LLMW	W2A.GROUT STABILIZATION	74.41	47.35	15.34	1.33	96.10	57.36	16.67	29.35	40.09	15.34	
CH LLMW	W2A.LEAD ENCAPSULATION		1.48									
CH LLMW	W2A.PACKAGE FOR DISPOSAL	213.88	190.25	86.14	2.66	200.52	140.58	79.10	79.50	105.42	73.66	
CH LLMW	W2A.POLYETHYLENE EXTRUSION	32.53	47.78	27.73		4.16	12.93	22.88	10.40	12.62	21.49	
CH LLMW	W2A.SHIP TO LLMW DISPOSAL	213.88	193.21	86.14	2.66	200.52	140.58	79.10	79.50	105.42	73.66	
CH LLMW_GTCIII	ENTERING THE SYSTEM	248.67	248.67	233.37	233.37	218.07	218.07	202.78	202.78	202.78	2.30	
CH LLW	ASSAY	664.63	765.74	749.66	758.89	833.78	839.75	834.11	831.90	785.81	686.21	
CH LLW	CH.LLMW.SHRED CONTAINER	313.44	212.56	244.75	220.09	584.01	422.25	553.13	441.94	413.37	339.79	
CH LLW	CH.SHIP TO LLW BURIAL	62.69	42.51	48.95	44.02	116.80	84.45	110.63	88.39	82.67	67.96	
CH LLW	CH.TRU.SHIP TO LLW BURIAL	351.88	421.46	449.95	445.28	453.30	452.89	460.24	462.69	452.16	394.15	
CH LLW	CH.TRU.SHRED CONTAINER	1759.39	2107.29	2249.78	2226.41	2266.51	2264.47	2301.19	2313.43	2260.82	1970.76	
CH LLW	FACILITY.CH.LLMW OUT	62.69	42.51	48.95	44.02	116.80	84.45	110.63	88.39	82.67	67.96	
CH LLW	FACILITY.CH.TRU.OUT	351.88	421.46	449.95	445.28	453.30	452.89	460.24	462.69	452.16	394.15	
CH LLW	FACILITY.LLW BURIAL	727.31	808.25	798.61	802.91	950.58	924.20	944.74	920.29	868.48	754.17	
CH LLW	FACILITY.RH.OUT	312.76	344.28	299.71	313.61	380.48	386.86	373.88	369.22	333.65	292.06	
CH LLW	PACKAGE FOR LLW DISPOSAL	363.66	404.13	399.31	401.45	475.29	462.10	472.37	460.15	434.24	377.08	
CH LLW	RH.SHIP TO LLW BURIAL	312.75	344.28	299.71	313.61	380.48	386.86	373.88	369.22	333.65	292.06	
CH LLW	RH.SHRED CONTAINER	1563.74	1721.42	1498.55	1568.05	1902.40	1934.30	1869.39	1846.08	1668.23	1460.28	
CH LLW_GTCIII	ENTERING THE SYSTEM	238.41	238.41	238.41	238.41	238.41	238.41	238.41	238.41	238.41	238.41	

Table A.3-1

Alternative 2 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2025	2026	2027	2028	Total
CANISTERS	ENTERING THE SYSTEM	451.00	451.00	451.00	451.00	8569.00
CH LLMW	DECON.OVERPACK					2348.80
CH LLMW	ENTERING THE SYSTEM					1630.39
CH LLMW	FACILITY.CH.LLMW.IN					6292.93
CH LLMW	FACILITY.CH.LLMW.OUT					4301.00
CH LLMW	FACILITY.CH.TRU.OUT					3505.67
CH LLMW	FACILITY.LLMW.DISPOSAL					3900.37
CH LLMW	FACILITY.TTF					2.24
CH LLMW	FACILITY.WRAP.2A					1949.96
CH LLMW	LLMW.PROCESSING					2787.26
CH LLMW	PACKAGE.FOR.TREATMENT					1952.21
CH LLMW	PACKAGE.LLMW					3505.67
CH LLMW	RECEIVE.FOR.PROCESSING					2787.26
CH LLMW	REMOVE.CONTAINER					2787.26
CH LLMW	REMOVE.OVERPACK					3505.67
CH LLMW	RH.CASK.LOAD.IN					2787.26
CH LLMW	RH.CASK.LOAD.OUT					1952.21
CH LLMW	SHIP.FOR.REUSE					2348.80
CH LLMW	SHIP.TO STORAGE					5457.87
CH LLMW	SIZE.REDUCE					1952.21
CH LLMW	SORT					1952.21
CH LLMW	TTF.PACKAGE.FOR.DISPOSAL					0.45
CH LLMW	TTF.SHIP.TO.LLMW.DISPOSAL					0.45
CH LLMW	TTF.THERMAL.TREATMENT					2.24
CH LLMW	W2A.GROUT.STABILIZATION					1135.97
CH LLMW	W2A.LEAD.ENCAPSULATION					1.48
CH LLMW	W2A.PACKAGE.FOR.DISPOSAL					3896.96
CH LLMW	W2A.POLYETHYLENE.EXTRUSION					812.51
CH LLMW	W2A.SHIP.TO.LLMW.DISPOSAL					3899.93
CH LLMW GTCIII	ENTERING THE SYSTEM					4375.65
CH LLW	ASSAY					12444.75
CH LLW	CH.LLMW.SHRED.CONTAINER					11809.05
CH LLW	CH.SHIP.TO.LLW.BURIAL					2361.81
CH LLW	CH.TRU.SHIP.TO.LLW.BURIAL					6056.01
CH LLW	CH.TRU.SHRED.CONTAINER					30280.03
CH LLW	FACILITY.CH.LLMW.OUT					2361.81
CH LLW	FACILITY.CH.TRU.OUT					6056.01
CH LLW	FACILITY.LLW.BURIAL					14806.56
CH LLW	FACILITY.RH.OUT					6388.74
CH LLW	PACKAGE.FOR.LLW.DISPOSAL					7403.28
CH LLW	RH.SHIP.TO.LLW.BURIAL					6388.74
CH LLW	RH.SHRED.CONTAINER					31943.71
CH LLW GTCIII	ENTERING THE SYSTEM					42327.43

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Table A.3-1

Alternative 2 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003
CH TRU	ASSAY										236.82
CH TRU	ENTERING.THE.SYSTEM	178.94	138.76	110.81	12.68	12.57	37.04	215.65	6.73	43.73	55.97
CH TRU	FACILITY.CH.TRU.IN										256.82
CH TRU	FACILITY.CH.TRU.OUT										627.92
CH TRU	FACILITY.WIPP										617.82
CH TRU	FACILITY.WRAP.1										627.92
CH TRU	PACKAGE.FOR.TREATMENT										627.92
CH TRU	RECEIVE.FOR.PROCESSING										236.82
CH TRU	REMOVE.CONTAINER										825.33
CH TRU	RESTRICTED.WASTE.MANAGEMENT										132.73
CH TRU	SHIP.TO.STORAGE										627.92
CH TRU	SIZE.REDUCE										374.47
CH TRU	SORT										495.19
CH TRU	W1.ASSAY										617.82
CH TRU	W1.SHIP.TO.STORAGE										617.82
CH TRU SUSPECT	ASSAY										2098.08
CH TRU SUSPECT	DECON.OVERPACK										1194.86
CH TRU SUSPECT	ENTERING.THE.SYSTEM								519.33	519.36	519.36
CH TRU SUSPECT	FACILITY.CH.TRU.IN										2098.08
CH TRU SUSPECT	FACILITY.CH.TRU.OUT										1194.86
CH TRU SUSPECT	RECEIVE.FOR.PROCESSING										2098.08
CH TRU SUSPECT	RECEIVE.OVERPACK										2098.08
CH TRU SUSPECT	REMOVE.OVERPACK										1783.37
CH TRU SUSPECT	SHIP.FOR.REUSE										1194.86
CH TRUM	ASSAY										5.69
CH TRUM	ENTERING.THE.SYSTEM	0.72	0.40	0.61	0.20	0.15	0.15	4.35	0.31	0.31	0.31
CH TRUM	FACILITY.CH.TRU.IN										5.69
CH TRUM	FACILITY.CH.TRU.OUT										6.83
CH TRUM	FACILITY.WIPP										6.83
CH TRUM	FACILITY.WRAP.1										6.83
CH TRUM	PACKAGE.FOR.TREATMENT										6.83
CH TRUM	RECEIVE.FOR.PROCESSING										5.69
CH TRUM	REMOVE.CONTAINER										5.69
CH TRUM	RESTRICTED.WASTE.MANAGEMENT										3.41
CH TRUM	SHIP.TO.STORAGE										6.83
CH TRUM	SIZE.REDUCE										
CH TRUM	SORT										3.41
CH TRUM	W1.ASSAY										6.83
CH TRUM	W1.SHIP.TO.STORAGE										6.83
CS CAPSULES	ENTERING.THE.SYSTEM	2.38									
CS CAPSULES	FACILITY.RH.IN										
CS CAPSULES	FACILITY.RH.OUT										
CS CAPSULES	PACKAGE.FOR.DISPOSAL										

Table A.3-1

Alternative 2 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013
CH TRU	ASSAY	273.57	198.37	105.87	36.14	114.82	78.39	33.76	33.76	27.64	536.29
CH TRU	ENTERING THE SYSTEM	38.17	36.14	36.14	36.14	42.26	42.26	33.76	33.76	27.64	976.29
CH TRU	FACILITY.CH.TRU.IN	253.57	198.37	105.87	36.14	114.82	78.39	33.76	33.76	27.64	556.29
CH TRU	FACILITY.CH.TRU.OUT	682.80	573.84	496.23	449.41	538.61	496.80	359.66	319.27	311.93	510.92
CH TRU	FACILITY.WIPP	668.90	597.84	475.77	469.86	528.52	487.53	379.03	319.27	311.93	495.81
CH TRU	FACILITY.WRAP.1	682.80	573.84	496.23	449.41	538.61	496.80	359.66	319.27	311.93	510.92
CH TRU	PACKAGE.FOR.TREATMENT	682.80	573.84	496.23	449.41	538.61	496.80	359.66	319.27	311.93	510.92
CH TRU	RECEIVE.FOR.PROCESSING	273.57	198.37	105.87	36.14	114.82	78.39	33.76	33.76	27.64	536.29
CH TRU	REMOVE.CONTAINER	855.99	798.53	733.60	674.57	747.73	711.30	538.12	470.80	464.68	788.20
CH TRU	RESTRICTED.WASTE.MANAGEMENT	169.21	94.72	56.07	44.67	89.97	70.02	36.79	36.79	33.12	38.00
CH TRU	SHIP.TO.STORAGE	682.80	573.84	496.23	449.41	538.61	496.80	359.66	319.27	311.93	510.92
CH TRU	SIZE.REDUCE	359.92	396.39	384.59	360.08	370.66	356.76	286.08	245.68	245.68	434.92
CH TRU	SORT	513.59	479.12	440.16	404.74	448.64	426.78	322.87	282.48	278.81	472.92
CH TRU	W1.ASSAY	668.90	597.84	475.77	469.86	528.52	487.53	379.03	319.27	311.93	495.81
CH TRU	W1.SHIP.TO.STORAGE	668.90	597.84	475.77	469.86	528.52	487.53	379.03	319.27	311.93	495.81
CH TRU SUSPECT	ASSAY	2076.36	2139.60	2237.88	2276.07	2256.36	2256.36	1798.08	1558.08	1558.08	898.08
CH TRU SUSPECT	DECON.OVERPACK	1182.49	1218.50	1274.47	1296.22	1285.00	1285.00	1024.01	887.33	887.33	511.46
CH TRU SUSPECT	ENTERING THE SYSTEM	519.36	519.36	519.36	519.36	519.36	519.36	519.36	519.36	519.36	519.36
CH TRU SUSPECT	FACILITY.CH.TRU.IN	2136.36	2139.60	2237.88	2276.07	2256.36	2256.36	1738.08	1558.08	1558.08	898.08
CH TRU SUSPECT	FACILITY.CH.TRU.OUT	1182.49	1218.50	1274.47	1296.22	1285.00	1285.00	1024.01	887.33	887.33	511.46
CH TRU SUSPECT	RECEIVE.FOR.PROCESSING	2076.36	2139.60	2237.88	2276.07	2256.36	2256.36	1798.08	1558.08	1558.08	898.08
CH TRU SUSPECT	RECEIVE.OVERPACK	2076.36	2139.60	2237.88	2276.07	2256.36	2256.36	1798.08	1558.08	1558.08	898.08
CH TRU SUSPECT	REMOVE.OVERPACK	1764.91	1818.66	1902.20	1934.66	1917.91	1917.91	1528.37	1324.37	1324.37	763.37
CH TRU SUSPECT	SHIP.FOR.REUSE	1182.49	1218.50	1274.47	1296.22	1285.00	1285.00	1024.01	887.33	887.33	511.46
CH TRUM	ASSAY	1.30	2.53	9.76	8.60	8.60	8.60	2.22	2.22	2.22	899.42
CH TRUM	ENTERING THE SYSTEM	0.95	2.22	8.60	8.60	8.60	8.60	2.22	2.22	2.22	1279.42
CH TRUM	FACILITY.CH.TRU.IN	1.30	2.53	9.76	8.60	8.60	8.60	2.22	2.22	2.22	899.42
CH TRUM	FACILITY.CH.TRU.OUT	1.56	3.04	11.71	10.32	10.32	10.32	2.67	2.67	2.67	540.99
CH TRUM	FACILITY.WIPP	1.56	3.04	11.71	10.32	10.32	10.32	2.67	2.67	2.67	540.99
CH TRUM	FACILITY.WRAP.1	1.56	3.04	11.71	10.32	10.32	10.32	2.67	2.67	2.67	540.99
CH TRUM	PACKAGE.FOR.TREATMENT	1.56	3.04	11.71	10.32	10.32	10.32	2.67	2.67	2.67	540.99
CH TRUM	RECEIVE.FOR.PROCESSING	1.30	2.53	9.76	8.60	8.60	8.60	2.22	2.22	2.22	899.42
CII TRUM	REMOVE.CONTAINER	1.30	2.53	9.76	8.60	8.60	8.60	2.22	2.22	2.22	899.42
CH TRUM	RESTRICTED.WASTE.MANAGEMENT	0.78	1.52	5.85	5.16	5.16	5.16	1.33	1.33	1.33	1.33
CH TRUM	SHIP.TO.STORAGE	1.56	3.04	11.71	10.32	10.32	10.32	2.67	2.67	2.67	540.99
CH TRUM	SIZE.REDUCE										538.32
CH TRUM	SORT	0.78	1.52	5.85	5.16	5.16	5.16	1.33	1.33	1.33	539.65
CH TRUM	W1.ASSAY	1.56	3.04	11.71	10.32	10.32	10.32	2.67	2.67	2.67	540.99
CH TRUM	W1.SHIP.TO.STORAGE	1.56	3.04	11.71	10.32	10.32	10.32	2.67	2.67	2.67	540.99
CS CAPSULES	ENTERING THE SYSTEM				2.38						
CS CAPSULES	FACILITY.RH.IN				2.38						
CS CAPSULES	FACILITY.RH.OUT				2.38						
CS CAPSULES	PACKAGE.FOR.DISPOSAL				2.38						

Table A.3-1

Alternative 2 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024
CH TRU	ASSAY	629.77	949.11	1055.65	1001.69	975.65	970.71	927.06	979.30	967.06	766.09	
CH TRU	ENTERING THE SYSTEM	973.46	985.41	979.29	981.69	973.17	973.18	967.06	967.06	967.06	14.68	
CH TRU	FACILITY.CH.TRU.IN	609.77	969.11	1035.65	1001.69	975.65	970.71	947.06	959.30	987.06	746.09	
CH TRU	FACILITY.CH.TRU.OUT	573.98	694.01	691.49	703.59	653.58	671.65	609.18	647.86	656.27	606.42	
CH TRU	FACILITY.WIPP	578.99	694.01	701.58	691.59	665.58	659.65	587.79	638.48	643.27	661.20	
CH TRU	FACILITY.WRAP.1	573.98	694.01	691.49	703.59	653.58	659.65	621.18	647.86	655.27	606.42	
CH TRU	PACKAGE.FOR.TREATMENT	573.98	694.01	691.49	703.59	653.58	671.65	609.18	647.86	655.27	606.42	
CH TRU	RECEIVE.FOR.PROCESSING	629.77	949.11	1055.65	1001.69	975.65	970.71	927.06	979.30	967.06	766.09	
CH TRU	REMOVE.CONTAINER	859.29	1050.09	1072.48	1069.01	1009.31	1004.36	943.89	996.13	1000.72	838.96	
CH TRU	RESTRICTED.WASTE.MANAGEMENT	58.40	63.96	48.00	62.19	48.00	69.03	42.85	50.19	54.85	103.04	
CH TRU	SHIP.TO-STORAGE	573.98	694.01	691.49	703.59	653.58	671.65	609.18	647.86	655.27	606.42	
CH TRU	SIZE REDUCE	457.18	566.09	595.49	579.22	557.58	533.59	523.49	547.49	545.58	400.33	
CH TRU	SORT	515.58	630.05	643.49	641.40	605.58	602.62	566.33	597.67	600.43	503.38	
CH TRU	W1.ASSAY	589.09	683.91	701.58	691.59	665.58	659.65	609.18	647.86	655.27	618.42	
CH TRU	W1.SHIP.TO-STORAGE	589.09	683.91	701.58	691.59	665.58	659.65	609.18	647.86	655.27	618.42	
CH TRU SUSPECT	ASSAY	818.28	360.00	60.00	240.00	120.00	120.00	60.00	60.00	120.00	259.80	
CH TRU SUSPECT	DECON.OVERPACK	466.01	205.02	34.17	136.68	68.34	68.34	34.17	34.17	68.34	147.96	
CH TRU SUSPECT	ENTERING.THE.SYSTEM	519.36										
CH TRU SUSPECT	FACILITY.CH.TRU.IN	878.28	300.00	120.00	180.00	120.00	120.00	60.00	60.00	120.00	259.80	
CH TRU SUSPECT	FACILITY.CH.TRU.OUT	466.01	205.02	34.17	136.68	68.34	68.34	34.17	34.17	68.34	147.96	
CH TRU SUSPECT	RECEIVE.FOR.PROCESSING	818.28	360.00	60.00	240.00	120.00	120.00	60.00	60.00	120.00	259.80	
CH TRU SUSPECT	RECEIVE.OVERPACK	818.28	360.00	60.00	240.00	120.00	120.00	60.00	60.00	120.00	259.80	
CH TRU SUSPECT	REMOVE.OVERPACK	695.54	306.00	51.00	204.00	102.00	102.00	51.00	51.00	102.00	220.83	
CH TRU SUSPECT	SHIP.FOR.REUSE	466.01	205.02	34.17	136.68	68.34	68.34	34.17	34.17	68.34	147.96	
CH TRUM	ASSAY	900.10	1057.20	1177.30	1157.40	1257.20	1260.10	1357.30	1317.30	1260.10	1131.80	
CH TRUM	ENTERING.THE.SYSTEM	1277.30	1277.30	1277.30	1277.30	1277.30	1277.30	1277.30	1277.30	1277.30	0.10	
CH TRUM	FACILITY.CH.TRU.IN	900.10	1057.20	1177.30	1177.40	1257.20	1260.10	1337.30	1337.30	1240.10	1131.80	
CH TRUM	FACILITY.CH.TRU.OUT	540.12	634.32	706.44	694.56	754.32	756.12	814.44	790.44	756.12	679.20	
CH TRUM	FACILITY.WIPP	540.12	634.32	706.44	694.56	742.32	756.12	754.44	778.44	720.12	799.20	
CH TRUM	FACILITY.WRAP.1	540.12	634.32	706.44	694.56	754.32	756.12	814.44	790.44	756.12	679.20	
CH TRUM	PACKAGE.FOR.TREATMENT	540.12	634.32	706.44	694.56	754.32	756.12	814.44	790.44	756.12	679.20	
CH TRUM	RECEIVE.FOR.PROCESSING	900.10	1057.20	1177.30	1157.40	1257.20	1260.10	1357.30	1317.30	1260.10	1131.80	
CH TRUM	REMOVE.CONTAINER	900.10	1057.20	1177.30	1157.40	1257.20	1260.10	1357.30	1317.30	1260.10	1131.80	
CH TRUM	RESTRICTED.WASTE.MANAGEMENT	0.06		0.06	0.12		0.06	0.06	0.06	0.06	0.12	
CH TRUM	SHIP.TO-STORAGE	540.12	634.32	706.44	694.56	754.32	756.12	814.44	790.44	756.12	679.20	
CH TRUM	SIZE REDUCE	540.00	634.32	706.32	694.32	754.32	756.00	814.32	790.32	756.00	678.96	
CH TRUM	SORT	540.06	634.32	706.38	694.44	754.32	756.06	814.38	790.38	756.06	679.08	
CH TRUM	W1.ASSAY	540.12	634.32	706.44	694.56	742.32	756.12	826.44	790.44	756.12	679.20	
CH TRUM	W1.SHIP.TO-STORAGE	540.12	634.32	706.44	694.56	742.32	756.12	826.44	790.44	756.12	679.20	
CS CAPSULES	ENTERING.THE.SYSTEM											
CS CAPSULES	FACILITY.RH.IN											
CS CAPSULES	FACILITY.RH.OUT											
CS CAPSULES	PACKAGE.FOR.DISPOSAL											

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Table A.3-1

Alternative 2 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2025	2026	2027	2028	Total
CH TRU	ASSAY					10897.47
CH TRU	ENTERING THE SYSTEM					10897.46
CH TRU	FACILITY.CH.TRU.IN					10897.47
CH TRU	FACILITY.CH.TRU.OUT					11874.43
CH TRU	FACILITY.WIPP					11874.43
CH TRU	FACILITY.WRAP.1					11874.43
CH TRU	PACKAGE FOR TREATMENT					11874.43
CH TRU	RECEIVE FOR PROCESSING					10897.47
CH TRU	REMOVE CONTAINER					17453.07
CH TRU	RESTRICTED WASTE MANAGEMENT					1402.59
CH TRU	SHIP TO STORAGE					11874.43
CH TRU	SIZE REDUCE					9121.27
CH TRU	SORT					10471.84
CH TRU	W1.ASSAY					11874.43
CH TRU	W1.SHIP TO STORAGE					11874.43
CH TRU SUSPECT	ASSAY					23371.11
CH TRU SUSPECT	DECON OVERPACK					13309.84
CH TRU SUSPECT	ENTERING THE SYSTEM					7790.37
CH TRU SUSPECT	FACILITY.CH.TRU.IN					23371.11
CH TRU SUSPECT	FACILITY.CH.TRU.OUT					13309.84
CH TRU SUSPECT	RECEIVE FOR PROCESSING					23371.11
CH TRU SUSPECT	RECEIVE OVERPACK					23371.11
CH TRU SUSPECT	REMOVE OVERPACK					19865.44
CH TRU SUSPECT	SHIP FOR REUSE					13309.84
CH TRUM	ASSAY					12826.97
CH TRUM	ENTERING THE SYSTEM					12826.97
CH TRUM	FACILITY.CH.TRU.IN					12826.97
CH TRUM	FACILITY.CH.TRU.OUT					7729.16
CH TRUM	FACILITY.WIPP					7729.16
CH TRUM	FACILITY.WRAP.1					7729.16
CH TRUM	PACKAGE FOR TREATMENT					7729.16
CH TRUM	RECEIVE FOR PROCESSING					12826.97
CH TRUM	REMOVE CONTAINER					12826.97
CH TRUM	RESTRICTED WASTE MANAGEMENT					32.98
CH TRUM	SHIP TO STORAGE					7729.16
CH TRUM	SIZE REDUCE					7663.20
CH TRUM	SORT					7696.18
CH TRUM	W1.ASSAY					7729.16
CH TRUM	W1.SHIP TO STORAGE					7729.16
CS CAPSULES	ENTERING THE SYSTEM					2.38
CS CAPSULES	FACILITY.RH.IN					2.38
CS CAPSULES	FACILITY.RH.OUT					2.38
CS CAPSULES	PACKAGE FOR DISPOSAL					2.38

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Table A.3-1

Alternative 2 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003
CS CAPSULES	RECEIVE.FOR.PROCESSING										
CS CAPSULES	RH.CASK.LOAD.IN										
CS CAPSULES	RH.CASK.LOAD.OUT										
CS CAPSULES	SHIP.TO.STORAGE										
MISC SOURCES	ENTERING.THE.SYSTEM	15.00									
MISC SOURCES	FACILITY.RH.IN										
MISC SOURCES	FACILITY.RH.OUT										
MISC SOURCES	PACKAGE.FOR.DISPOSAL										
MISC SOURCES	RECEIVE.FOR.PROCESSING										
MISC SOURCES	RH.CASK.LOAD.IN										
MISC SOURCES	RH.CASK.LOAD.OUT										
MISC SOURCES	SHIP.TO.STORAGE										
RH LLMW	ENTERING.THE.SYSTEM	1419.55	1326.97	1314.47	1792.47	1466.42	1529.14	1553.87	1773.31	1976.87	2017.58
RH LLMW	FACILITY.CH.LLMW.IN								4457.59	4557.77	4351.06
RH LLMW	FACILITY.CH.LLMW.OUT								1895.85	1956.10	1728.06
RH LLMW	FACILITY.LLMW.DISPOSAL								1895.85	1956.10	1728.06
RH LLMW	LLMW.PROCESSING								4437.59	4557.77	4368.02
RH LLMW	PACKAGE.FOR.DISPOSAL								1895.85	1956.10	1728.06
RH LLMW	RECEIVE.FOR.PROCESSING								4437.59	4557.77	4368.02
RH LLMW	REMOVE.CONTAINER								4437.59	4557.77	4368.02
RH LLMW	RH.CASK.LOAD.IN								4437.59	4557.77	4368.02
RH LLMW	RH.CASK.LOAD.OUT								1895.85	1956.10	1728.06
RH LLMW	SHIP.FOR.REUSE								3721.42	3814.54	3782.01
RH LLMW	SHIP.TO.LLMW.DISPOSAL								1895.85	1956.10	1728.06
RH LLMW	SIZE.REDUCE								821.40	822.34	734.47
RH LLMW	SORT								947.92	978.05	864.03
RH LLMW	STABILIZATION								947.92	978.05	864.03
RH LLMW_GTCIII	ENTERING.THE.SYSTEM	14.20							28.30	28.30	28.30
RH LLW_GTCIII	ENTERING.THE.SYSTEM	24.30	0.30	0.30	0.30	0.30	0.30	0.30	283.60	850.20	1416.70
RH TRU	ASSAY										
RH TRU	ENTERING.THE.SYSTEM	1084.19	103.40	38.50	1.70	26.90	24.80	24.80	1.70	1.70	1.70
RH TRU	FACILITY.RH.IN										
RH TRU	FACILITY.RH.OUT										
RH TRU	FACILITY.WIPP										
RH TRU	PACKAGE.FOR.TREATMENT										
RH TRU	RECEIVE.FOR.PROCESSING										
RH TRU	REMOVE.CONTAINER										
RH TRU	RESTRICTED.WASTE.MANAGEMENT										
RH TRU	RH.CASK.LOAD.IN										
RH TRU	RH.CASK.LOAD.OUT										
RH TRU	SHIP.TO.STORAGE										
RH TRU	SIZE.REDUCE										
RH TRU	SORT										

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Table A.3-1

Alternative 2 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013
CS CAPSULES	RECEIVE.FOR PROCESSING			2.38							
CS CAPSULES	RH.CASK.LOAD.IN			2.38							
CS CAPSULES	RH.CASK.LOAD.OUT			2.38							
CS CAPSULES	SHIP.TO.STORAGE			2.38							
MISC SOURCES	ENTERING.THE.SYSTEM										
MISC SOURCES	FACILITY.RH.IN			15.00							
MISC SOURCES	FACILITY.RH.OUT			15.00							
MISC SOURCES	PACKAGE.FOR DISPOSAL			15.00							
MISC SOURCES	RECEIVE.FOR PROCESSING			15.00							
MISC SOURCES	RH.CASK.LOAD.IN			15.00							
MISC SOURCES	RH.CASK.LOAD.OUT			15.00							
MISC SOURCES	SHIP.TO.STORAGE			15.00							
RH LLMW	ENTERING.THE.SYSTEM	2796.99	2630.96	2459.17	2703.44	2637.21	3029.14	3555.03	4268.15	5232.22	5707.17
RH LLMW	FACILITY.CH.LLMW.IN	4223.82	4008.36	2459.17	2703.44	2637.21	3029.14	3555.03	4268.15	4592.08	4706.50
RH LLMW	FACILITY.CH.LLMW.OUT	1846.33	1509.78	1081.27	1139.81	1188.84	1217.87	1150.94	1251.73	1349.42	1374.06
RH LLMW	FACILITY.LLMW.DISPOSAL	1846.33	1509.78	1081.27	1139.81	1188.84	1217.87	1150.94	1251.73	1349.42	1374.06
RH LLMW	LLMW.PROCESSING	4206.85	4028.36	2459.17	2703.44	2637.21	3029.14	3555.03	4268.15	4572.08	4706.50
RH LLMW	PACKAGE.FOR DISPOSAL	1846.33	1509.78	1081.27	1139.81	1188.84	1217.87	1150.94	1251.73	1349.42	1374.06
RH LLMW	RECEIVE.FOR PROCESSING	4206.85	4028.36	2459.17	2703.44	2637.21	3029.14	3555.03	4268.15	4572.08	4706.50
RH LLMW	REMOVE.CONTAINER	4206.85	4028.36	2459.17	2703.44	2637.21	3029.14	3555.03	4268.15	4572.08	4706.50
RH LLMW	RH.CASK.LOAD.IN	4206.85	4028.36	2459.17	2703.44	2637.21	3029.14	3555.03	4268.15	4572.08	4706.50
RH LLMW	RH.CASK.LOAD.OUT	1846.33	1509.78	1081.27	1139.81	1188.84	1217.87	1150.94	1251.73	1349.42	1374.06
RH LLMW	SHIP.FOR REUSE	3485.66	3560.19	2035.90	2280.21	2158.05	2605.95	3298.16	4071.80	4354.38	4495.35
RH LLMW	SHIP.TO.LLMW.DISPOSAL	1846.33	1509.78	1081.27	1139.81	1188.84	1217.87	1150.94	1251.73	1349.42	1374.06
RH LLMW	SIZE.REDUCE	682.87	564.49	335.47	364.74	389.26	403.77	489.23	579.41	648.01	676.29
RH LLMW	SORT	923.17	754.89	540.63	569.91	594.42	608.94	575.47	626.87	674.71	687.03
RH LLMW	STABILIZATION	923.17	754.89	540.63	569.91	594.42	608.94	575.47	625.87	674.71	687.03
RH LLMW GTCIII	ENTERING.THE.SYSTEM	85.00	85.00	141.60	141.60	141.60	141.60	56.70	28.30	14.20	64.46
RH LLW GTCIII	ENTERING.THE.SYSTEM	2549.90	3399.70	5382.70	7365.70	7082.50	6515.90	2266.60	1416.70	708.50	814.40
RH TRU	ASSAY			221.01	176.13	233.64	228.66	172.87	175.86	201.69	576.42
RH TRU	ENTERING.THE.SYSTEM	1.70	1.70	1.70	1.70	1.70	1.70	48.60	51.20	51.00	518.56
RH TRU	FACILITY.RH.IN			159.10	121.70	155.10	180.00	103.15	136.00	103.40	464.65
RH TRU	FACILITY.RH.OUT			110.51	88.07	116.82	114.33	86.43	87.93	100.85	288.58
RH TRU	FACILITY.WIPP			110.51	88.07	116.82	114.33	86.43	87.93	100.85	288.58
RH TRU	PACKAGE.FOR TREATMENT			110.51	88.07	116.82	114.33	86.43	87.93	100.85	288.58
RH TRU	RECEIVE.FOR PROCESSING			159.10	121.70	155.10	180.00	103.15	136.00	103.40	454.65
RH TRU	REMOVE.CONTAINER			184.18	146.78	194.70	190.55	144.06	146.55	168.08	479.73
RH TRU	RESTRICTED.WASTE.MANAGEMENT										0.74
RH TRU	RH.CASK.LOAD.IN			159.10	121.70	155.10	180.00	103.15	136.00	103.40	454.65
RH TRU	RH.CASK.LOAD.OUT			110.51	88.07	116.82	114.33	86.43	87.93	100.85	288.58
RH TRU	SHIP.TO.STORAGE			110.51	88.07	116.82	114.33	86.43	87.93	100.85	288.58
RH TRU	SIZE.REDUCE			80.40	72.00	60.00	108.00	48.00	69.44	36.00	236.84
RH TRU	SORT			110.51	88.07	116.82	114.33	86.43	87.93	100.85	287.84

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Table A.3-1

Alternative 2 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024
CS CAPSULES	RECEIVE FOR PROCESSING											
CS CAPSULES	RH.CASK LOAD.IN											
CS CAPSULES	RH.CASK LOAD.OUT											
CS CAPSULES	SHIP TO STORAGE											
MISC SOURCES	ENTERING THE SYSTEM											
MISC SOURCES	FACILITY.RH.IN											
MISC SOURCES	FACILITY.RH.OUT											
MISC SOURCES	PACKAGE FOR DISPOSAL											
MISC SOURCES	RECEIVE FOR PROCESSING											
MISC SOURCES	RH.CASK LOAD.IN											
MISC SOURCES	RH.CASK LOAD.OUT											
MISC SOURCES	SHIP TO STORAGE											
RH LLMW	ENTERING THE SYSTEM	6559.70	7167.19	7430.34	7574.30	3148.90	2735.63	2419.13	2688.92	3018.21	2827.36	
RH LLMW	FACILITY.CH.LLMW IN	4696.79	4796.37	4828.79	4805.64	4708.06	4683.49	4736.22	4751.24	4750.24	4453.66	
RH LLMW	FACILITY.CH.LLMW OUT	1409.79	1360.73	1436.00	1382.04	1663.82	1492.29	1715.56	1586.24	1530.57	1405.14	
RH LLMW	FACILITY.LLMW DISPOSAL	1409.79	1360.73	1436.00	1382.04	1663.82	1492.29	1715.56	1586.24	1530.57	1405.14	
RH LLMW	LLMW PROCESSING	4696.79	4796.37	4828.79	4805.64	4708.06	4683.49	4736.22	4751.24	4750.24	4473.66	
RH LLMW	PACKAGE FOR DISPOSAL	1409.79	1360.73	1436.00	1382.04	1663.82	1492.29	1715.56	1586.24	1530.57	1405.14	
RH LLMW	RECEIVE FOR PROCESSING	4696.79	4796.37	4828.79	4805.64	4708.06	4683.49	4736.22	4751.24	4750.24	4473.66	
RH LLMW	REMOVE CONTAINER	4696.79	4796.37	4828.79	4805.64	4708.06	4683.49	4736.22	4751.24	4750.24	4473.66	
RH LLMW	RH CASK LOAD.IN	4696.79	4796.37	4828.79	4805.64	4708.06	4683.49	4736.22	4751.24	4750.24	4473.66	
RH LLMW	RH CASK LOAD.OUT	1409.79	1360.73	1436.00	1382.04	1663.82	1492.29	1715.56	1586.24	1530.57	1405.14	
RH LLMW	SHIP FOR REUSE	4452.85	4615.28	4589.55	4608.10	4247.64	4365.74	4237.04	4366.57	4413.31	4187.63	
RH LLMW	SHIP TO LLMW DISPOSAL	1409.79	1360.73	1436.00	1382.04	1663.82	1492.29	1715.56	1586.24	1530.57	1405.14	
RH LLMW	SIZE REDUCE	698.20	673.67	711.31	690.27	716.65	745.28	857.55	763.79	757.73	681.75	
RH LLMW	SORT	704.90	680.36	718.00	691.02	831.91	746.15	857.78	793.12	765.28	702.57	
RH LLMW	STABILIZATION	704.90	680.36	718.00	691.02	831.91	746.15	857.78	793.12	765.28	702.57	
RH LLMW GTCIII	ENTERING THE SYSTEM	61.66	61.66	61.66	61.66	61.66	61.66	61.66	61.66	61.66	61.66	
RH LLW GTCIII	ENTERING THE SYSTEM	106.20	106.20	106.20	106.20	106.20	106.20	106.20	106.20	106.20	106.20	0.30
RH TRU	ASSAY	393.79	632.07	692.34	728.19	806.23	950.53	1240.18	904.01	980.72	551.69	
RH TRU	ENTERING THE SYSTEM	520.76	640.66	643.26	640.66	831.36	793.76	586.36	520.76	518.36	51.00	
RH TRU	FACILITY.RH.IN	302.46	506.92	596.95	573.35	661.24	782.10	987.79	731.48	770.95	409.52	
RH TRU	FACILITY.RH.OUT	197.26	316.03	346.17	372.18	409.49	481.26	632.46	465.12	503.11	282.22	
RH TRU	FACILITY.WIPP	197.26	316.03	346.17	372.18	409.49	481.26	584.46	501.12	491.11	306.22	
RH TRU	PACKAGE FOR TREATMENT	197.26	316.03	346.17	372.18	409.49	481.26	632.46	465.12	503.11	282.22	
RH TRU	RECEIVE FOR PROCESSING	302.46	506.92	576.95	593.35	661.24	782.10	987.79	731.48	770.95	409.52	
RH TRU	REMOVE CONTAINER	327.54	526.72	576.95	593.35	661.24	782.10	1012.87	731.48	796.03	449.12	
RH TRU	RESTRICTED WASTE MANAGEMENT	0.74			16.18	12.74	12.00	24.74	26.23	26.49	12.74	
RH TRU	RH.CASK LOAD.IN	302.46	506.92	576.95	593.35	661.24	782.10	987.79	731.48	770.95	409.52	
RH TRU	RH.CASK LOAD.OUT	197.26	316.03	346.17	372.18	409.49	481.26	632.46	465.12	503.11	282.22	
RH TRU	SHIP TO STORAGE	197.26	316.03	346.17	372.18	409.49	481.26	632.46	465.12	503.11	282.22	
RH TRU	SIZE REDUCE	156.63	280.15	288.00	300.51	228.00	306.38	478.77	333.66	394.77	189.45	
RH TRU	SORT	196.52	316.03	346.17	356.01	396.74	469.26	607.72	438.89	477.62	269.47	

Table A.3-1

Alternative 2 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2025	2026	2027	2028	Total
CS CAPSULES	RECEIVE FOR PROCESSING					2.38
CS CAPSULES	RH.CASK LOAD IN					2.38
CS CAPSULES	RH.CASK LOAD OUT					2.38
CS CAPSULES	SHIP TO STORAGE					2.38
MISC SOURCES	ENTERING THE SYSTEM					15.00
MISC SOURCES	FACILITY.RH.IN					15.00
MISC SOURCES	FACILITY.RH.OUT					15.00
MISC SOURCES	PACKAGE FOR DISPOSAL					15.00
MISC SOURCES	RECEIVE FOR PROCESSING					15.00
MISC SOURCES	RH.CASK LOAD IN					15.00
MISC SOURCES	RH.CASK LOAD OUT					15.00
MISC SOURCES	SHIP TO STORAGE					15.00
RH LLMW	ENTERING THE SYSTEM					96759.81
RH LLMW	FACILITY.CH.LLMW.IN					96759.81
RH LLMW	FACILITY.CH.LLMW.OUT					33672.27
RH LLMW	FACILITY.LLMW.DISPOSAL					33672.27
RH LLMW	LLMW.PROCESSING					96759.81
RH LLMW	PACKAGE FOR DISPOSAL					33672.27
RH LLMW	RECEIVE FOR PROCESSING					96759.81
RH LLMW	REMOVE CONTAINER					96759.81
RH LLMW	RH.CASK LOAD IN					96759.81
RH LLMW	RH.CASK LOAD OUT					33672.27
RH LLMW	SHIP FOR REUSE					87747.33
RH LLMW	SHIP TO LLMW.DISPOSAL					33672.27
RH LLMW	SIZE REDUCE					14807.95
RH LLMW	SORT					16836.13
RH LLMW	STABILIZATION					16836.13
RH LLMW_GTCIII	ENTERING THE SYSTEM					1554.05
RH LLW_GTCIII	ENTERING THE SYSTEM					41035.30
RH TRU	ASSAY					9866.04
RH TRU	ENTERING THE SYSTEM					7735.87
RH TRU	FACILITY.RH.IN					7735.87
RH TRU	FACILITY.RH.OUT					4998.83
RH TRU	FACILITY.WIPP					4998.83
RH TRU	PACKAGE FOR TREATMENT					4998.83
RH TRU	RECEIVE FOR PROCESSING					7735.87
RH TRU	REMOVE CONTAINER					8112.02
RH TRU	RESTRICTED WASTE MANAGEMENT					131.62
RH TRU	RH.CASK LOAD IN					7735.87
RH TRU	RH.CASK LOAD OUT					4998.83
RH TRU	SHIP TO STORAGE					4998.83
RH TRU	SIZE REDUCE					3667.01
RH TRU	SORT					4867.21

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Table A.3-1

Alternative 2 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003
RH TRU SUSPECT	DECON.OVERPACK										
RH TRU SUSPECT	ENTERING.THE.SYSTEM							25.33	25.33	25.33	25.33
RH TRU SUSPECT	FACILITY.RH.IN										
RH TRU SUSPECT	FACILITY.RH.OUT										
RH TRU SUSPECT	RECEIVE.FOR.PROCESSING										
RH TRU SUSPECT	RECEIVE.OVERPACK										
RH TRU SUSPECT	REMOVE.OVERPACK										
RH TRU SUSPECT	RH.CASK.LOAD.IN										
RH TRU SUSPECT	SHIP.FOR.REUSE										
RH TRUM	ASSAY										
RH TRUM	ENTERING.THE.SYSTEM	448.47	124.40	124.40	167.68	149.59	158.64	167.68	178.68	201.30	205.82
RH TRUM	FACILITY.RH.IN										
RH TRUM	FACILITY.RH.OUT										
RH TRUM	FACILITY.WIPP										
RH TRUM	PACKAGE.FOR.TREATMENT										
RH TRUM	RECEIVE.FOR.PROCESSING										
RH TRUM	REMOVE.CONTAINER										
RH TRUM	REMOVE.PB.SHIELDING										
RH TRUM	RESTRICTED.WASTE.MANAGEMENT										
RH TRUM	RH.CASK.LOAD.IN										
RH TRUM	RH.CASK.LOAD.OUT										
RH TRUM	SHIP.FOR.REUSE										
RH TRUM	SHIP.TO.STORAGE										
RH TRUM	SIZE.REDUCE										
RH TRUM	SORT										
SODIUM	ENTERING.THE.SYSTEM										
SR CAPSULES	ENTERING.THE.SYSTEM	1.12									
SR CAPSULES	FACILITY.RH.IN										
SR CAPSULES	FACILITY.RH.OUT										
SR CAPSULES	PACKAGE.FOR.DISPOSAL										
SR CAPSULES	RECEIVE.FOR.PROCESSING										
SR CAPSULES	RH.CASK.LOAD.IN										
SR CAPSULES	RH.CASK.LOAD.OUT										
SR CAPSULES	SHIP.TO.STORAGE										
UNIRRAD UR	ENTERING.THE.SYSTEM	12.02	12.04	12.04	12.04	12.04	12.04	12.04	12.04	12.04	12.04
UNIRRAD UR	FACILITY.CH.LLMW.IN								36.12	36.12	24.08
UNIRRAD UR	FACILITY.CH.LLMW.OUT								36.12	36.12	24.08
UNIRRAD UR	PACKAGE.FOR.LLMW.DISPOSAL								36.12	36.12	24.08
UNIRRAD UR	RECEIVE.FOR.PROCESSING								36.12	36.12	24.08
UNIRRAD UR	SHIP.TO.STORAGE								36.12	36.12	24.08

Table A.3-1
Alternative 2 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013
RH TRU SUSPECT	DECON OVERPACK			50.91	50.91	80.40	21.43	83.05	21.43	131.31	50.91
RH TRU SUSPECT	ENTERING THE SYSTEM	25.33	25.33	25.33	25.33	25.33	25.33	25.33	25.33	25.33	25.33
RH TRU SUSPECT	FACILITY.RH.IN			75.99	75.99	120.00	31.98	123.96	31.98	195.99	75.99
RH TRU SUSPECT	FACILITY.RH.OUT			50.91	50.91	80.40	21.43	83.05	21.43	131.31	50.91
RH TRU SUSPECT	RECEIVE.FOR PROCESSING			75.99	75.99	120.00	31.98	123.96	31.98	195.99	75.99
RH TRU SUSPECT	RECEIVE.OVERPACK			75.99	75.99	120.00	31.98	123.96	31.98	195.99	75.99
RH TRU SUSPECT	REMOVE.OVERPACK			75.99	75.99	120.00	31.98	123.96	31.98	195.99	75.99
RH TRU SUSPECT	RH.CASK.LOAD.IN			75.99	75.99	120.00	31.98	123.96	31.98	195.99	75.99
RH TRU SUSPECT	SHIP.FOR.REUSE			50.91	50.91	80.40	21.43	83.05	21.43	131.31	50.91
RH TRUM	ASSAY			377.12	499.42	519.78	440.60	520.57	529.35	402.30	626.68
RH TRUM	ENTERING.THE.SYSTEM	4067.41	7736.54	7704.87	366.62	324.75	346.20	444.20	527.55	634.19	1004.52
RH TRUM	FACILITY.RH.IN			2123.23	2166.85	2108.68	2152.16	2152.98	2203.26	2069.43	1837.54
RH TRUM	FACILITY.RH.OUT			424.72	545.85	587.10	719.15	632.25	821.17	844.75	934.34
RH TRUM	FACILITY.WIPP			188.56	252.26	262.44	226.04	260.28	265.95	201.79	311.58
RH TRUM	PACKAGE.FOR.TREATMENT			188.56	252.26	262.44	226.04	260.28	265.95	201.79	313.98
RH TRUM	RECEIVE.FOR PROCESSING			2103.23	2166.85	2108.68	2152.16	2152.98	2203.26	2069.43	1837.54
RH TRUM	REMOVE.CONTAINER			503.23	646.85	688.68	752.16	731.43	883.26	848.65	1017.54
RH TRUM	REMOVE.PB.SHIELDING			1600.00	1520.00	1420.00	1400.00	1421.55	1320.00	1220.78	820.00
RH TRUM	RESTRICTED.WASTE.MANAGEMENT				5.10	5.10	11.48		2.55	1.27	1.27
RH TRUM	RH.CASK.LOAD.IN			2103.23	2166.85	2108.68	2152.16	2152.98	2203.26	2069.43	1837.54
RH TRUM	RH.CASK.LOAD.OUT			188.56	252.26	262.44	226.04	260.28	265.95	201.79	313.98
RH TRUM	SHIP.FOR.REUSE			236.17	293.60	324.66	493.12	371.96	555.22	642.96	620.36
RH TRUM	SHIP.TO.STORAGE			188.56	252.26	262.44	226.04	260.28	265.95	201.79	313.98
RH TRUM	SIZE.REDUCE			124.30	203.18	206.90	155.09	224.32	170.54	148.40	302.33
RH TRUM	SORT			188.56	247.16	257.34	214.56	260.28	263.40	200.52	312.70
SODIUM	ENTERING.THE.SYSTEM					177.00					
SR CAPSULES	ENTERING.THE.SYSTEM										
SR CAPSULES	FACILITY.RH.IN										
SR CAPSULES	FACILITY.RH.OUT										
SR CAPSULES	PACKAGE.FOR DISPOSAL										
SR CAPSULES	RECEIVE.FOR PROCESSING										
SR CAPSULES	RH.CASK.LOAD.IN										
SR CAPSULES	RH.CASK.LOAD.OUT										
SR CAPSULES	SHIP.TO.STORAGE										
UNIRRAD UR	ENTERING.THE.SYSTEM	12.04	12.04								
UNIRRAD UR	FACILITY.CH.LLMW.IN	24.08	24.06								
UNIRRAD UR	FACILITY.CH.LLMW.OUT	24.08	24.06								
UNIRRAD UR	PACKAGE.FOR LLW.DISPOSAL	24.08	24.06								
UNIRRAD UR	RECEIVE.FOR PROCESSING	24.08	24.06								
UNIRRAD UR	SHIP.TO.STORAGE	24.08	24.06								

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Table A.3-1

Alternative 2 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024
RH TRU SUSPECT	DECON OVERPACK	50.91	40.20					50.91		50.91	80.40	
RH TRU SUSPECT	ENTERING THE SYSTEM	25.33										
RH TRU SUSPECT	FACILITY.RH.IN	75.99	60.00				60.00	15.99		75.99	120.00	
RH TRU SUSPECT	FACILITY.RH.OUT	50.91	40.20					50.91		50.91	80.40	
RH TRU SUSPECT	RECEIVE FOR PROCESSING	75.99	60.00					75.99		75.99	120.00	
RH TRU SUSPECT	RECEIVE OVERPACK	75.99	60.00					75.99		75.99	120.00	
RH TRU SUSPECT	REMOVE OVERPACK	75.99	60.00					75.99		75.99	120.00	
RH TRU SUSPECT	RH.CASK.LOAD.IN	75.99	60.00					75.99		75.99	120.00	
RH TRU SUSPECT	SHIP.FOR.REUSE	50.91	40.20					50.91		50.91	80.40	
RH TRUM	ASSAY	776.50	667.72	810.58	805.85	818.60	665.25	850.85	720.84	889.29	600.37	
RH TRUM	ENTERING THE SYSTEM	1064.49	1259.17	1281.59	1304.40	673.15	643.61	605.30	641.49	675.27	347.85	
RH TRUM	FACILITY.RH.IN	1991.60	1804.21	1772.20	1779.96	1725.61	1543.61	1338.82	1646.72	1517.44	1645.52	
RH TRUM	FACILITY.RH.OUT	1143.77	943.47	1276.03	1188.31	896.38	744.10	888.71	891.71	1089.99	954.65	
RH TRUM	FACILITY.WIPP	390.65	333.86	405.29	402.92	411.85	332.62	361.11	383.26	454.25	332.06	
RH TRUM	PACKAGE.FOR.TREATMENT	388.25	333.86	405.29	402.92	411.85	332.62	425.43	360.42	444.64	300.19	
RH TRUM	RECEIVE.FOR.PROCESSING	1991.60	1804.21	1792.20	1759.96	1725.61	1563.61	1319.74	1645.80	1517.44	1665.52	
RH TRUM	REMOVE.CONTAINER	1251.61	1044.21	1372.20	1299.96	1065.61	883.61	1079.74	1025.80	1257.44	1023.97	
RH TRUM	REMOVE.PB.SHIELDING	740.00	760.00	420.00	460.00	660.00	680.00	240.00	620.00	260.00	641.55	
RH TRUM	RESTRICTED.WASTE.MANAGEMENT					5.10						
RH TRUM	RH.CASK.LOAD.IN	1991.60	1804.21	1792.20	1759.96	1725.61	1563.61	1319.74	1645.80	1517.44	1665.52	
RH TRUM	RH.CASK.LOAD.OUT	388.25	333.86	405.29	402.92	411.85	332.62	425.43	360.42	444.64	300.19	
RH TRUM	SHIP.FOR.REUSE	755.52	609.61	870.74	785.39	484.53	411.48	463.29	531.29	645.34	654.47	
RH TRUM	SHIP.TO.STORAGE	388.25	333.86	405.29	402.92	411.85	332.62	425.43	360.42	444.64	300.19	
RH TRUM	SIZE.REDUCE	373.37	303.40	368.70	372.47	385.73	310.70	415.51	338.50	410.73	270.18	
RH TRUM	SORT	388.25	333.86	405.29	402.92	406.75	332.62	425.43	360.42	444.64	300.19	
SODIUM	ENTERING THE SYSTEM											
SR CAPSULES	ENTERING THE SYSTEM											
SR CAPSULES	FACILITY.RH.IN						1.12					
SR CAPSULES	FACILITY.RH.OUT						1.12					
SR CAPSULES	PACKAGE.FOR.DISPOSAL						1.12					
SR CAPSULES	RECEIVE.FOR.PROCESSING						1.12					
SR CAPSULES	RH.CASK.LOAD.IN						1.12					
SR CAPSULES	RH.CASK.LOAD.OUT						1.12					
SR CAPSULES	SHIP.TO.STORAGE						1.12					
UNIRRAD UR	ENTERING THE SYSTEM											
UNIRRAD UR	FACILITY.CH.LLMW.IN											
UNIRRAD UR	FACILITY.CH.LLMW.OUT											
UNIRRAD UR	PACKAGE.FOR.LLW.DISPOSAL											
UNIRRAD UR	RECEIVE.FOR.PROCESSING											
UNIRRAD UR	SHIP.TO.STORAGE											

Table A.3-1

Alternative 2 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2025	2026	2027	2028	Total
RH TRU SUSPECT	DECON OVERPACK					763.70
RH TRU SUSPECT	ENTERING THE SYSTEM					379.95
RH TRU SUSPECT	FACILITY.RH.IN					1139.85
RH TRU SUSPECT	FACILITY.RH.OUT					763.70
RH TRU SUSPECT	RECEIVE.FOR.PROCESSING					1139.85
RH TRU SUSPECT	RECEIVE.OVERPACK					1139.85
RH TRU SUSPECT	REMOVE.OVERPACK					1139.85
RH TRU SUSPECT	RH.CASK.LOAD.IN					1139.85
RH TRU SUSPECT	SHIP.FOR.REUSE					763.70
RH TRUM	ASSAY					11521.66
RH TRUM	ENTERING THE SYSTEM					33579.83
RH TRUM	FACILITY.RH.IN					33579.82
RH TRUM	FACILITY.RH.OUT					15526.46
RH TRUM	FACILITY.WIPP					5776.76
RH TRUM	PACKAGE.FOR.TREATMENT					5776.76
RH TRUM	RECEIVE.FOR.PROCESSING					33579.82
RH TRUM	REMOVE.CONTAINER					17375.94
RH TRUM	REMOVE.PB.SHIELDING					16203.88
RH TRUM	RESTRICTED WASTE MANAGEMENT					31.87
RH TRUM	RH.CASK.LOAD.IN					33579.82
RH TRUM	RH.CASK.LOAD.OUT					5776.76
RH TRUM	SHIP.FOR.REUSE					9749.70
RH TRUM	SHIP.TO.STORAGE					5776.76
RH TRUM	SIZE.REDUCE					5044.33
RH TRUM	SORT					5744.90
SODIUM	ENTERING THE SYSTEM					177.00
SR CAPSULES	ENTERING THE SYSTEM					1.12
SR CAPSULES	FACILITY.RH.IN					1.12
SR CAPSULES	FACILITY.RH.OUT					1.12
SR CAPSULES	PACKAGE.FOR.DISPOSAL					1.12
SR CAPSULES	RECEIVE.FOR.PROCESSING					1.12
SR CAPSULES	RH.CASK.LOAD.IN					1.12
SR CAPSULES	RH.CASK.LOAD.OUT					1.12
SR CAPSULES	SHIP.TO.STORAGE					1.12
UNIRRAD UR	ENTERING THE SYSTEM					144.46
UNIRRAD UR	FACILITY.CH.LLMW.IN					144.46
UNIRRAD UR	FACILITY.CH.LLMW.OUT					144.46
UNIRRAD UR	PACKAGE.FOR.LLW.DISPOSAL					144.46
UNIRRAD UR	RECEIVE.FOR.PROCESSING					144.46
UNIRRAD UR	SHIP.TO.STORAGE					144.46

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Table A.3-2

Alternative 2 Annual Storage Requirements by Storage Facility (in Cubic Meters)

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Storage Facility	Waste Class	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003
HLW Canister Storage											
STORAGE.RH.DISP	CANISTERS										
Total HLW Canister Storage		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
Cs/Sr Capsule and Overpack Storage											
STORAGE.RH.PROC	CS_CAPSULES	2.38	2.38	2.38	2.38	2.38	2.38	2.38	2.38	2.38	2.38
STORAGE.RH.PROC	SR_CAPSULES	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12
STORAGE.RH DISP	CS_CAPSULES										
STORAGE.RH DISP	SR_CAPSULES										
Total Cs/Sr Capsule and Overpack Storage		3.50	3.50	3.50	3.50	3.50	3.50	3.50	3.50	3.50	3.50
Miscellaneous RH Sources											
STORAGE.RH.PROC	MISC_SOURCES	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00
STORAGE.RH.DISPLAY	MISC_SOURCES										
Total Miscellaneous RH Sources		15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00
Unirradiated Uranium Storage											
STORAGE.RH.PROC	UNIRRAD.UR	12.02	24.06	36.10	48.14	60.18	72.22	84.26	60.18	36.10	24.06
STORAGE.RH.DISPLAY	UNIRRAD.UR										
Total Unirradiated Uranium Storage		12.02	24.06	36.10	48.14	60.18	72.22	84.26	96.30	108.34	120.38
Remote-Handled LLMW Storage											
STORAGE.RH.PROC	RH_LLMW	1419.55	2746.52	4060.99	5853.46	7319.88	8849.02	10402.89	7718.61	5137.71	2804.23
Total Remote-Handled LLMW Storage		1419.55	2746.52	4060.99	5853.46	7319.88	8849.02	10402.89	7718.61	5137.71	2804.23
Remote-Handled GTC3 LLW Storage											
STORAGE.RH.PROC	RH_LLMW_GTCIII	14.20	14.20	14.20	14.20	14.20	14.20	14.20	42.50	70.80	99.10
STORAGE.RH.PROC	RH_LLW_GTCIII	24.30	24.60	24.90	25.20	25.50	25.80	26.10	309.70	1159.90	2576.60
Total Remote-Handled GTC3 LLW Storage		38.50	38.80	39.10	39.40	39.70	40.00	40.30	352.20	1230.70	2675.70

Table A.3-2
Alternative 2 Annual Storage Requirements by Storage Facility (in Cubic Meters)

Storage Facility	Waste Class	2004	2005	2006	2007	2008	2009	2010	2011	2012
HLW Canister Storage										
STORAGE.RH.DISP	CANISTERS							451.00	902.00	1353.00
Total HLW Canister Storage		0.00	0.00	0.00	0.00	0.00	0.00	451.00	902.00	1353.00
Cs/Sr Capsule and Overpack Storage										
STORAGE.RH.PROC	CS_CAPSULES	2.38	2.38							
STORAGE.RH.PROC	SR_CAPSULES	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12
STORAGE.RH.DISP	CS_CAPSULES			2.38	2.38	2.38	2.38	2.38	2.38	2.38
STORAGE.RH.DISP	SR_CAPSULES									
Total Cs/Sr Capsule and Overpack Storage		3.50	3.50	3.50	3.50	3.50	3.50	3.50	3.50	3.50
Miscellaneous RH Sources										
STORAGE.RH.PROC	MISC_SOURCES	15.00	15.00							
STORAGE.RH.DISP	MISC_SOURCES			15.00	15.00	15.00	15.00	15.00	15.00	15.00
Total Miscellaneous RH Sources		15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00
Unirradiated Uranium Storage										
STORAGE.RH.PROC	UNIRRAD.UR	12.02								
STORAGE.RH.DISP	UNIRRAD.UR	120.40	144.46	144.46	144.46	144.46	144.46	144.46	144.46	144.46
Total Unirradiated Uranium Storage		132.42	144.46	144.46	144.46	144.46	144.46	144.46	144.46	144.46
Remote-Handled LLMW Storage										
STORAGE.RH.PROC	RH_LLMW	1377.41								640.13
Total Remote-Handled LLMW Storage		1377.41	0.00	0.00	0.00	0.00	0.00	0.00	0.00	640.13
Remote-Handled GTC3 LLW Storage										
STORAGE.RH.PROC	RH_LLMW_GTCIII	184.10	269.10	410.70	552.30	693.90	835.50	892.20	920.50	934.70
STORAGE.RH.PROC	RH_LLW_GTCIII	5126.50	8526.20	13908.90	21274.60	28357.10	34873.00	37139.60	38556.30	39264.80
Total Remote-Handled GTC3 LLW Storage		5310.60	8795.30	14319.60	21826.90	29051.00	35708.50	38031.80	39476.80	40199.50

Table A.3-2
Alternative 2 Annual Storage Requirements by Storage Facility (in Cubic Meters)

Storage Facility	Waste Class	2013	2014	2015	2016	2017	2018	2019	2020
HLW Canister Storage									
STORAGE.RH.DISP	CANISTERS	1804.00	2255.00	2706.00	3157.00	3608.00	4059.00	4510.00	4961.00
Total HLW Canister Storage		1804.00	2255.00	2706.00	3157.00	3608.00	4059.00	4510.00	4961.00
Cs/Sr Capsule and Overpack Storage									
STORAGE.RH.PROC	CS_CAPSULES								
STORAGE.RH.PROC	SR_CAPSULES	1.12	1.12	1.12	1.12	1.12			
STORAGE.RH.DISP	CS_CAPSULES	2.38	2.38	2.38	2.38	2.38	2.38	2.38	2.38
STORAGE.RH.DISP	SR_CAPSULES					1.12	1.12	1.12	1.12
Total Cs/Sr Capsule and Overpack Storage		3.50							
Miscellaneous RH Sources									
STORAGE.RH.PROC	MISC_SOURCES								
STORAGE.RH.DISP	MISC_SOURCES	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00
Total Miscellaneous RH Sources		15.00							
Unirradiated Uranium Storage									
STORAGE.RH.PROC	UNIRRAD.UR								
STORAGE.RH.DISP	UNIRRAD.UR	144.46	144.46	144.46	144.46	144.46	144.46	144.46	144.46
Total Unirradiated Uranium Storage		144.46							
Remote-Handled LLMW Storage									
STORAGE.RH.PROC	RH_LLMW	1640.81	3503.72	5874.53	8476.09	11244.75	9685.59	7737.73	5420.64
Total Remote-Handled LLMW Storage		1640.81	3503.72	5874.53	8476.09	11244.75	9685.59	7737.73	5420.64
Remote-Handled GTC3 LLW Storage									
STORAGE.RH.PROC	RH_LLMW_GTCIII	999.16	1060.81	1122.46	1184.12	1245.77	1307.43	1369.09	1430.74
STORAGE.RH.PROC	RH_LLW_GTCIII	40079.20	40185.40	40291.60	40397.80	40504.00	40610.20	40716.40	40822.60
Total Remote-Handled GTC3 LLW Storage		41078.35	41246.21	41414.06	41581.92	41749.78	41917.63	42085.49	42253.34

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Table A.3-2
Alternative 2 Annual Storage Requirements by Storage Facility (in Cubic Meters)

Storage Facility	Waste Class	2021	2022	2023	2024	2025	2026	2027	2028
HLW Canister Storage									
STORAGE.RH.DISP	CANISTERS	5412.00	5863.00	6314.00	6765.00	7216.00	7667.00	8118.00	8569.00
Total HLW Canister Storage		5412.00	5863.00	6314.00	6765.00	7216.00	7667.00	8118.00	8569.00
Cs/Sr Capsule and Overpack Storage									
STORAGE.RH.PROC	CS_CAPSULES								
STORAGE.RH.PROC	SR_CAPSULES								
STORAGE.RH.DISP	CS_CAPSULES	2.38	2.38	2.38	2.38	2.38	2.38	2.38	2.38
STORAGE.RH.DISP	SR_CAPSULES	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12
Total Cs/Sr Capsule and Overpack Storage		3.50							
Miscellaneous RH Sources									
STORAGE.RH.PROC	MISC_SOURCES								
STORAGE.RH.DISP	MISC_SOURCES	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00
Total Miscellaneous RH Sources		15.00							
Unirradiated Uranium Storage									
STORAGE.RH.PROC	UNIRRAD.UR								
STORAGE.RH.DISP	UNIRRAD.UR	144.46	144.46	144.46	144.46	144.46	144.46	144.46	144.46
Total Unirradiated Uranium Storage		144.46							
Remote-Handled LLMW Storage									
STORAGE.RH.PROC	RH_LLMW	3358.32	1626.30						
Total Remote-Handled LLMW Storage		3358.32	1626.30	0.00	0.00	0.00	0.00	0.00	0.00
Remote-Handled GTC3 LLW Storage									
STORAGE.RH.PROC	RH_LLMW_GTCIII	1492.39	1554.05	1554.05	1554.05	1554.05	1554.05	1554.05	1554.05
STORAGE.RH.PROC	RH_LLW_GTCIII	40928.80	41035.00	41035.30	41035.30	41035.30	41035.30	41035.30	41035.30
Total Remote-Handled GTC3 LLW Storage		42421.19	42589.05	42589.35	42589.35	42589.35	42589.35	42589.35	42589.35

Table A.3-2
Alternative 2 Annual Storage Requirements by Storage Facility (in Cubic Meters)

Storage Facility	Waste Class	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003
Remote-Handled TRU Storage											
STORAGE.RH.PROC	RH_TRU	1084.19	1187.59	1226.09	1227.79	1254.69	1279.49	1304.29	1305.99	1307.69	1309.39
STORAGE.RH.PROC	RH_TRUM	448.47	572.86	697.26	864.94	1014.53	1173.17	1340.85	1519.53	1720.83	1926.65
STORAGE.RH.DISp	RH_TRU										
STORAGE.RH.DISp	RH_TRUM										
Total Remote-Handled TRU Storage		1532.66	1760.45	1923.35	2092.73	2269.22	2452.66	2645.14	2825.52	3028.52	3236.04
Contaminated Sodium Storage											
STORAGE.CH.PROC	SODIUM										
Total Contaminated Sodium Storage		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
New CH Storage Prior to Processing											
STORAGE.CH.PROC	CH_LLMW	725.27	747.17	769.07	790.97	812.88	834.77	856.68	857.45	500.28	460.53
STORAGE.CH.PROC	CH_LLMW_GTCIII	50.20	52.30	54.60	87.50	120.39	214.48	262.67	308.56	446.25	614.52
STORAGE.CH.PROC	CH_LLW_GTCIII								283.30	1133.20	2549.60
STORAGE.CH.PROC	CH_TRU	178.94	317.70	428.51	441.19	453.76	490.80	706.45	713.18	756.91	556.07
STORAGE.CH.PROC	CH_TRUM	0.72	1.12	1.73	1.93	2.08	2.23	6.58	6.89	7.20	1.82
Total New CH Storage Prior to Processing		955.13	1118.30	1253.92	1321.59	1389.10	1542.28	1832.37	1969.39	2843.84	4182.54
New CH Storage Prior to Disposal											
STORAGE.CH.DISp	CH_TRU										
STORAGE.CH.DISp	CH_TRUM										
Total New CH Storage Prior to Disposal		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
Total CH Waste Storage		955.13	1118.30	1253.92	1321.59	1389.10	1542.28	1832.37	1969.39	2843.84	4182.54
Grand Total Storage Requirements		3976.36	5706.63	7331.96	9373.82	11096.59	12974.69	15023.47	12980.52	12367.61	13037.40

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Table A.3-2
Alternative 2 Annual Storage Requirements by Storage Facility (in Cubic Meters)

Storage Facility	Waste Class	2004	2005	2006	2007	2008	2009	2010	2011	2012
Remote-Handled TRU Storage										
STORAGE.RH.PROC	RH_TRU	1311.09	1312.79	1155.39	1035.39	881.99	703.69	649.14	564.34	511.94
STORAGE.RH.PROC	RH_TRUM	5994.06	13730.60	19312.24	17512.01	15728.08	13922.12	12213.34	10537.63	9102.40
STORAGE.RH.DISP	RH_TRU									
STORAGE.RH.DISP	RH_TRUM									
Total Remote-Handled TRU Storage		7305.15	15043.39	20467.63	18547.40	16610.07	14625.81	12862.48	11101.97	9614.34
Contaminated Sodium Storage										
STORAGE.CH.PROC	SODIUM					177.00	177.00	177.00	177.00	177.00
Total Contaminated Sodium Storage		0.00	0.00	0.00	0.00	177.00	177.00	177.00	177.00	177.00
New CH Storage Prior to Processing										
STORAGE.CH.PROC	CH_LLMW	382.68	370.70	376.00	355.70	340.85	342.73	332.13	296.50	282.89
STORAGE.CH.PROC	CH_LLMW_GTCIII	793.61	942.10	1147.19	1352.28	1572.67	1793.05	1928.54	2035.63	2113.32
STORAGE.CH.PROC	CH_LLW_GTCIII	5099.20	8498.60	13881.00	21246.40	28328.60	34844.20	37110.50	38526.90	39235.10
STORAGE.CH.PROC	CH_TRU	340.67	178.44	108.70	108.70	36.14				
STORAGE.CH.PROC	CH_TRUM	1.47	1.16							
Total New CH Storage Prior to Processing		6617.63	9991.00	15512.89	23063.08	30278.25	36979.98	39371.17	40859.03	41631.30
New CH Storage Prior to Disposal										
STORAGE.CH.DISP	CH_TRU									
STORAGE.CH.DISP	CH_TRUM									
Total New CH Storage Prior to Disposal		0.00								
Total CH Waste Storage		6617.63	9991.00	15512.89	23063.08	30278.25	36979.98	39371.17	40859.03	41631.30
Grand Total Storage Requirements		20761.70	33992.65	50463.08	63600.34	76279.28	87654.25	91056.42	92679.76	93778.24

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Table A.3-2
Alternative 2 Annual Storage Requirements by Storage Facility (in Cubic Meters)

Storage Facility	Waste Class	2013	2014	2015	2016	2017	2018	2019	2020
Remote-Handled TRU Storage									
STORAGE.RH.PROC	RH_TRU	575.85	794.15	927.88	974.19	1041.50	1211.62	1223.27	821.84
STORAGE.RH.PROC	RH_TRUM	8269.38	7342.26	6797.22	6306.61	5831.05	4778.60	3878.60	3145.07
STORAGE.RH.DISP	RH_TRU	9					32.19	77.19	95.19
STORAGE.RH.DISP	RH_TRUM						19.798	25.19	44.976
Total Remote-Handled TRU Storage		8854.22	8136.41	7725.11	7280.80	6872.55	6042.20	5204.25	4107.08
Contaminated Sodium Storage									
STORAGE.CH.PROC	SODIUM	177.00	177.00	177.00	177.00	177.00	177.00	177.00	177.00
Total Contaminated Sodium Storage		177.00	177.00	177.00	177.00	177.00	177.00	177.00	177.00
New CH Storage Prior to Processing									
STORAGE.CH.PROC	CH_LLMW	238.98	238.53	178.57	163.92	172.92	174.20	138.92	83.02
STORAGE.CH.PROC	CH_LLMW_GTCIII	2364.79	2613.46	2862.13	3095.50	3328.87	3546.94	3765.02	3967.80
STORAGE.CH.PROC	CH_LLW_GTCIII	40181.71	40420.13	40658.54	40896.95	41135.37	41373.78	41612.19	41850.61
STORAGE.CH.PROC	CH_TRU	420.00	783.69	800.00	743.65	723.65	721.18	735.65	743.65
STORAGE.CH.PROC	CH_TRUM	380.00	757.20	977.30	1077.30	1177.20	1197.30	1214.50	1154.50
Total New CH Storage Prior to Processing		43585.48	44813.00	45476.54	45977.32	46538.01	47013.40	47466.29	47799.58
New CH Storage Prior to Disposal									
STORAGE.CH.DISP	CH_TRU		10.10						21.39
STORAGE.CH.DISP	CH_TRUM								72.00
Total New CH Storage Prior to Disposal		0.00	10.10	0.00	0.00	0.00	0.00	0.00	93.39
Total CH Waste Storage		43585.48	44823.10	45476.54	45977.32	46538.01	47013.40	47466.29	47892.97
Grand Total Storage Requirements		97302.83	100304.40	103536.20	106813.08	110353.04	109057.78	107343.71	104974.99

Table A.3-2
Alternative 2 Annual Storage Requirements by Storage Facility (in Cubic Meters)

Storage Facility	Waste Class	2021	2022	2023	2024	2025	2026	2027	2028
Remote-Handled TRU Storage									
STORAGE.RH.PROC	RH_TRU	611.12	358.52						
STORAGE.RH.PROC	RH_TRUM	2139.84	1297.67						
STORAGE.RH.DISp	RH_TRU	101.404	85.804						
STORAGE.RH.DISp	RH_TRUM	44.976	65.402						
Total Remote-Handled TRU Storage		2897.34	1807.40	0.00	0.00	0.00	0.00	0.00	0.00
Contaminated Sodium Storage									
STORAGE.CH.PROC	SODIUM	177.00	177.00	177.00	177.00	177.00	177.00	177.00	177.00
Total Contaminated Sodium Storage		177.00	177.00	177.00	177.00	177.00	177.00	177.00	177.00
New CH Storage Prior to Processing									
STORAGE.CH.PROC	CH_LLMW	36.02	9.64						
STORAGE.CH.PROC	CH_LLMW_GTCIII	4170.58	4373.35	4375.65	4375.65	4375.65	4375.65	4375.65	4375.65
STORAGE.CH.PROC	CH_LLW_GTCIII	42089.02	42327.44	42327.44	42327.44	42327.44	42327.44	42327.44	42327.44
STORAGE.CH.PROC	CH_TRU	751.41	731.41						
STORAGE.CH.PROC	CH_TRUM	1094.50	1131.70						
Total New CH Storage Prior to Processing		48141.53	48573.54	46703.09	46703.09	46703.09	46703.09	46703.09	46703.09
New CH Storage Prior to Disposal									
STORAGE.CH.DISp	CH_TRU	30.78	42.78						
STORAGE.CH.DISp	CH_TRUM	84.00	120.00						
Total New CH Storage Prior to Disposal		114.78	162.78	0.00	0.00	0.00	0.00	0.00	0.00
Total CH Waste Storage		48256.31	48736.32	46703.09	46703.09	46703.09	46703.09	46703.09	46703.09
Grand Total Storage Requirements		102685.12	100962.03	95946.40	96397.40	96848.40	97299.40	97750.40	98201.40

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SOLID WASTE AND MATERIALS SYSTEMS ALTERNATIVES STUDY

VOLUME III

APPENDIX A.4
Alternative 3 Process Logic

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A.4 PROCESS LOGIC FOR ALTERNATIVE 3

Figure A.4-1 shows the basic flow path each waste stream must follow to reach disposal. To move from this basic process flow diagram to a facility-by-facility analysis, some basic assumptions were made. Basic assumptions used in evaluating waste stream treatment and disposal are presented in this section. Volumes, packaging requirements, and treatment rates are shown; assumptions associated with these activities are identified.

A.4.1 Basic Assumptions for Alternative 3

A.4.1.1 General

- All indicated waste volumes include packaging, except as noted. Interim storage is provided for all treated waste streams through the year 2028 except for those streams going directly to the low-level waste (LLW) burial ground. Interim storage volumes prior to disposal include packaging. The envelope volumes" for storage include space for container/package handling as noted.
- All existing Hanford requirements for waste from packaging are to be met (i.e., weight limitations, free liquid/absorbent limitations and requirements, sharp edges being covered, smearable surface contamination, void space, etc.). Waste contents received for interim storage or processing are assumed to be characterized. Containers received will have inventory sheets and radionuclide/hazardous constituents will be identified on a SDAR or equivalent.
- Process and treatment rates are based on facility operations until the year 2023 with the first three years of start-up at a reduced throughput: 25% of capacity the first year; 50% of capacity the second year; 75% of capacity the third year; and 100% of capacity through the year 2023. Operations are based on a five day work week with 35 actual work weeks per year. As a minimum, material handling equipment will be sized for 125% of design capacity. Some operations such as High-Level Waste (HLW) canister receiving will continue for 19 years, and cesium (Cs) and/or strontium (Sr) capsule overpack placement will be completed in one to two years. The processing of sodium is planned for a two year time frame.

The estimated annual treatment rates for LLMW and TRU waste are shown in Table A.4-1.

- Overpacking of Cs and Sr capsules is not in the scope of this analysis. Other activities, including the transportation cask loadout at the WESF and the receipt at the interim storage facility, are addressed. All operations will be all remote-handled.
- The Greater Than Category 3 (GTC-3) will be handled remotely. The miscellaneous sources will be handled remotely including cask load-in, packaging, loadout and receipt at the interim storage

facility. Unirradiated uranium will be treated and handled as LLW, with storage provided. The various spent fuel assemblies will be packaged in containers suitable for handling on a contact basis at the interim storage facility.

- Regulatory issues and uncertainties of permitting are addressed in Exhibit 6.6.1-1. The status of each of these issues should be ascertained for each facility identified for processing the waste streams.

A.4.1.2 LLW and Hazardous Only Waste

- All LLW and hazardous only waste in small boxes and drums will be processed and disposed of outside the scope of M-33.

A.4.1.3 TRU

- All CH TRU waste in containers of less than 1.89 m³ in volume (equivalent to seven 200-liter drums) will be processed at the WRAP-1 facility. This processing is outside this work scope.
- The TRU category of waste has been subdivided into TRU, TRUM, and Suspect TRU. The estimated total RH and CH TRU waste volume is 73.210 m³. The estimated volume of RH TRU in containers is 41.696 m³, with 31.514 m³ as CH TRU. The RH TRU stream includes approximately 9.700 m³ of Long-Length Contaminated Equipment (LLCE) from the tank farms. It is assumed that the Waste Isolation Pilot Plant (WIPP) will receive a "no-migration" determination to allow disposal of TRUM. Volume estimates are still being refined.
- This analysis excludes pre-1970 buried TRU waste and TRU contaminated soil.
- Processing for RH TRU and CH TRU in large containers will include the following steps for TRUM: (1) Unpacking, assaying, size-reduction, and fixation of RH TRU; and (2) Packaging and assaying to allow shipment to WIPP. Processing steps for CH TRU and Suspect TRU include: Unpacking, assaying, size-reduction, repackaging, and assaying to allow shipment to WRAP-1. Some overpack containers will be decontaminated and recycled. Lead shielding is not utilized for TRU (and LLMW) packaging.

A.4.1.4 LLMW

- All CH LLMW in small containers [less than 6.3 m (1.5 m x 1.5 m x 2.7 m)] will be processed at the WRAP-2A and is outside the M-33 scope.
- Forecast RH LLMW includes equipment from PUREX, B Plant, T Plant, U Plant, and the Tank Farms; it also includes LLCE items more than 20 ft. (6.096 m) long. The LLCE items will be removed from Single-Shell Tanks (SSTs) and Double-Shell Tanks (DSTs) in the Tank Farms. It is assumed there will be approximately 2,000 LLCE items, with a corresponding volume of approximately 87,000 m³.

total, including shipping containers. Indicated total volume for LLCE is assumed to include a void volume of approximately 50%, and an equipment envelope volume of approximately 25%. The current waste stream includes 97.760 m³ of RH LLMW and 1,630 m³ of CH LLMW.

- Processing for RH LLMW and CH LLMW in large containers (greater than 576 cu. ft. or 16.31 m³) will include: (1) Segregation of LLW and LLMW; (2) Size-reduction to fit the appropriate container; (3) Grout or polyethylene extrusion to encapsulate RH LLMW; and (4) Final packaging of LLW and LLMW containers. The LLMW will not be decontaminated to allow further segregation of LLW from the LLMW stream. Size-reduced waste from the CH LLMW stream will be packaged in 55-gal (200-L) drums for storage and shipment to WRAP-2A. Outer shipment containers will be decontaminated and reused.
- Treatment options for LLMW are limited to sorting, disassembly, size-reduction by cutting, grout and polyethylene encapsulation processes, and repackaging. Size-reduction options are limited to existing practices such as saw cutting, shearing, or ultra high-pressure water. The decontamination technologies such as water-wash, electrochemical treatment, and ice- or CO₂ pellet-blast may be added to the system to reduce the LLMW volume, but are not currently considered in the waste processing model, which was adopted for this study. The RH TRU and RH LLMW will be handled remotely in hot cells. The CH TRU and CH LLMW streams will be processed in the same processing line used for RH TRU and RH LLMW, respectively.
- The Clem Report (WHC-SD-ES-303, Rev 0, Westinghouse Hanford Company, November 1994) was used to calculate an average volume per item for the LLCE. The average volume has been determined to be 202 cu. ft. (5.72 m³) per item, with 2,000 items in the LLCE portion of the RH LLMW stream; actual waste volume is a small percentage of the volume estimate of 87.773 m³ used in this analysis. Final disposal volume is assumed to be approximately 12,000 m³, without size-reduction, and significantly less with size-reduction. If the grout facility is used for storage, this is assumed to be final storage with the vaults being filled with grout after each layer of LLCE segments is added.

Exhibit 6.6.1-2 provides a simple statistical analysis of the LLCE as described in the Titzler report. Based on six standard-size containers for LLCE, the average equipment piece had a volume of approximately 3% of the container volume (which increased from 87.773 m³ to 102.268 m³), with a maximum equipment envelope volume of approximately 14.5%.

Data review indicated a maximum allowable envelope volume per container of approximately 30% of the exterior volume; however the largest equipment item (per container) had an average volume of approximately 18%. The expected hard volume of equipment is close to 7% of the container volume.

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A.4.1.5 Greater than Category 3 LLW and LLMW

- Waste classified as Greater Than Category 3 LLW (GTC-3) includes both RH and CH LLMW and LLW. The only requirement for this waste category is interim storage prior to processing and/or disposal.
- The total estimated GTC-3 waste volume is approximately 89,200 m³, all of which is forecasted. Most of this waste stream is LLW. The GTC-3 waste stream will be in 200-L drums, 4-ft x 4-ft x 8-ft boxes (3.62 m³), and miscellaneous boxes. The waste stream will begin to accumulate in 1997, although some waste may already be in storage. Storage requirements are assumed to be a Safety Class 3 building, with adequate ventilation and security. Storage of LLMW from the GTC-3 stream must also meet waste segregation and secondary containment requirements of 173-303 WAC. Storage requirements are assumed to be 4-ft x 4-ft x 8-ft boxes (128 cu. ft. or 3.62 m³) stacked two high for LLW, and 1.5-m x 1.5-m x 2.7-m steel boxes or 200.1 liters for LLMW. The storage facility will allow for 100% excess space for access ways and aisles. The initial storage area is assumed to contain 25,000 boxes. Surface area for each box is assumed to be 2.97 m², with a required building floor area of 75,000 m².

A.4.1.6 Sr and Cs Capsules

- The WESF fabricated 2,217 Cs and Sr capsules, starting in the late 1970s. Total inventory includes 1,577 Cs and 640 Sr capsules. Some capsules are located at different storage facilities, including Pacific Northwest Laboratories (PNL) and off-site facilities. Capsules not at WESF are being recalled from commercial use after a leaking capsule was detected at an off-site commercial facility. The WESF currently has 1,089 Cs and 635 Sr capsules. To date, 245 Cs and 30 Sr capsules have been cut or destroyed.
- The capsules are made of two concentric tubes that provide double containment of the radioactive CsCl and SrF₂ salt materials. The inner container of the Cs (Sr) capsules are 5.72 cm (2.25 in.) in diameter, 48.39 cm (19.05 in.) in length; and 5.72 cm (2.25 in.) in diameter, 50.10 cm (19.725 in.) in length, respectively. The outer Cs (Sr) containers are 6.67 cm (2.625 in.) in diameter, 51.05 cm (20.10 in.) in length and 6.67 cm (2.625 in.) in diameter, 52.77 cm (20.775 in.) in length respectively. The average, worst-case heat dissipation rate is assumed to be 195 watts for the Sr capsules, and 146 watts for the Cs capsules in the year 2006.
- The 275 capsules that have been cut or destroyed will require packaging for shipment to an interim storage facility or for continued storage at WESF.
- All canisters are to be overpacked if shipment to interim storage is required. The interim storage facility must be capable of

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placing the canisters in overpacks that are specially designed canisters designed for heat dissipation, secondary containment, and shipment to an off-site repository.

- It is theoretically possible to dry-store the capsules if the core temperatures are kept below an acceptable threshold. Total heat generation rate of the capsules is approximately 360,000 watts (at the end of year 2005), excluding safety factors. Alternative 3 outlines the use of FMEF as an interim storage location, where the capsules would be housed in storage tubes originally intended for dry storage of high-Pu-content spent fuel. Preliminary calculations indicate that dry storage in these storage tubes at FMEF is feasible with forced-air convection cooling. More detailed information on ranges of heat generation rates of individual capsules (only average values are currently available), and more elaborate heat transfer calculations would be required to verify the cooling capacity in a natural-convection, passive cooling mode (WHC-EP-0616, Rev.0, Westinghouse Hanford Company).

A.4.1.7 HLW Canisters

- The HLW canisters (from vitrification) require storage prior to disposal only. Canister volumes are assumed to be 1.26 m³ and produced at a rate of 358 per year for a 19 year period. The estimated number of canisters is 6,802. The indicated volume is for canisters only. The LLW vitrified waste canisters are excluded from this analysis.
- The HLW Canisters are assumed to be 686 mm in diameter by 4.57 m in height (2.25 ft. in diameter with an overall height of 15 ft.). Each canister has a weight of approximately 3.35 Tonnes (7,300 lbs). The heat-generation rate is estimated at approximately 77 watts per canister. This estimate was developed in back-of-the-envelope calculations.
- The failed HLW vitrification melters will be disposed of by the Tank Waste Remediation System (TWRS). This waste stream is excluded from this analysis.

A.4.1.8 Miscellaneous Material

- ##### A.4.1.8.1 Contaminated Metallic Sodium.
- There are two sources of spent contaminated sodium listed in the current waste inventory. These streams are the Hallam Nuclear Power Facility (HNPF) at 144 m³ and Sodium Reactor Experiment (SRE) at 33 m³. The HNPF sodium is being stored in five 15,000-gallon, 56,775 liter tanks at the 2727-W Building. The SRE sodium is being stored in 158, overpacked 55-gal (200 liter) drums at CWC. The sodium has been in storage since 1977 and 1967, respectively. The sodium is being held for future use. The total quantity of sodium is 177 m³.

A.4.1.8.2 Unirradiated Uranium. The inventory of unirradiated uranium (UU) consists of depleted, natural, and low-enriched material in various forms such as the following:

- Completed fuel assemblies;
- Unfinished fuel assemblies;
- Metal billets and slabs;
- Trioxide powder;
- Dioxide powder and pellets; and
- Thorium oxide.

This material is stored in wooden or metal boxes, 55-gal (200-liter) drums, and T-hoppers. Powder and pellets are stored in cans, pins, assemblies and drums. The material is stored in various Hanford Site locations in the 200 West, 300 and 400 Areas. Some containers and fuel assemblies may have surface contamination. Except for the possible decontamination of external surfaces, treatment is not anticipated for this waste form. Minimum requirements are for consolidation of the IR to a single location and holding for possible sales.

A.4.1.8.3 Miscellaneous Sources. This waste stream consists of approximately 15 m³ of various HLW forms encompassing powders (fines), residues, pellets, pieces of irradiated fuel assemblies/elements and reactor parts, and borosilicate glass canisters. The waste is considered LLW, LLMW and RH TRU (which may be glove box components). These waste forms are stored in various buildings in the 300 Area. Activities associated with this waste form are limited to packaging and interim storage prior to disposal. Table A.4-2 indicates estimated quantities of the miscellaneous sources. Storage volume requirements have not been determined but considering requirements for shielding, the assumed volume increase is by a factor of 4.

A.4.1.9 Metallic Sodium. The contaminated metallic sodium will be processed as planned under the current baseline at the 400 Area. The process will convert the waste to sodium sulfate (or sodium carbonate) for disposal as LLW. This new facility will process all of the metallic sodium on site. The processed sodium chemical will be packed in 3.6 m³ boxes with a weight limitation of approximately 2,260 kg per package. The sodium mass will increase by a factor of 3.1 if the sodium is converted to sodium sulfate and by a factor of 1.96 if converted to sodium carbonate.

A.4.1.10 Container Sizes. Specifications for typical containers used for receiving and shipping of waste types are listed in Table A.4-3.

A.4.2 General Characteristics of Waste Streams to be Processed

A.4.2.1 TRU Characteristics. The RH and CH TRU contain TRU, TRUM, and Suspect TRU. The Suspect TRU waste to be retrieved may contain up to 50% LLW. The TRUM stream will be processed in the same manner as the other TRU waste and will be stabilized in one of the processing facilities for disposal at the WIPP. Suspect TRU waste will be assayed at the retrieval location. Containers that are found to contain greater than 100 Nanocuries of Pu/gram will be repackaged, if necessary, and sent to the TRU processing facility.

The TRU processing facility will provide the capability for inspecting, assaying, sorting of the container contents, and repackaging TRU.

Part of the forecast RH TRU waste stream is spent ion exchange resin from treating DST farm supernatant. This waste stream is estimated at 2,000 m³ and is contained in 16,000 m³ of concrete shielding (large containers). Treatment requirements for this type of waste may be different than just size reduction. The spent resin and concrete shielding represent approximately 40% of the RH TRU feed stream. Approximately 10% of the LLCE is considered RH TRU waste and will be processed as RH TRU. At approximately 10,000 m³, this stream represents approximately 25% of the total RH TRU feed stream.

The CH TRU Waste Stream to be processed is comprised of all containers other than 55-gal drums. The CH TRU containers will be size-reduced and packaged as LLW after the waste contents have been removed at the processing facility.

A.4.2.2 LLMW Characteristics. The RH and CH LLMW contain both radioactive and hazardous constituents. All LLMW to be processed will have adequate characterization documentation to identify the physical form and relative size of the waste material and the radionuclide and chemical (hazardous) contaminants and quantities present.

The volume of RH LLMW to be processed is 96,760 m³. Of this volume, approximately 87,000 m³ is LLCE of more than 6.1 m in length. Most of the LLCE are larger pieces of equipment such as pumps, thermocouples, spargers, etc., which are to be removed from the DSTs and the SSTs in the Tank Farms. There are assumed to be 2,000 individual LLCE items with an average containerized volume of approximately 45 m³ per item. The 87,000 m³ total is based on the exterior dimensions of the waste containers. Due to the non-uniform shape of the LLCE items, the actual volume of the items is much less than the shipping container volumes. The actual dimensions of more than 200 LLCE items were used to calculate an average volume per LLCE item. This average volume is 202 cu. ft. (5.72 m³), which translates into a total volume of 11,486 m³ for all 2,000 items. The shipping or overpack containers for the RH LLMW will be decontaminated (if needed) and returned to the system after the waste contents have been removed at the processing facility.

The volume of CH LLMW to be processed is 1,630 m³. The CH LLMW is in containers larger than 1.5 m x 1.5 m x 2.7 m (8.33 m³) metal boxes. Waste in these containers will be size-reduced (if necessary) and repackaged into 55-gal drums for shipment to, and processing at, the WRAP-2A. The CH LLMW containers received at the RH and large container CH LLMW processing facility are not considered reusable and will be size-reduced and disposed of as LLW.

A.4.3 Processing Operations

A.4.3.1 TRU Processing Operations.

A.4.3.1.1 Processing Facilities Considered. To maintain the scope and cost of facility upgrades and operations at a minimum, only one facility will be used to process both the RH and CH TRU waste. There were several existing

facilities which were initially determined capable of performing the TRU processing mission and these are evaluated in this report. Two facilities were evaluated in some depth for TRU processing: T Plant and the Maintenance and Storage Facility (MASF). The FMEF was initially considered as a possible TRU processing facility. This option was not deemed viable for two reasons:

- (1) The facility layout (compartmentalization and limited crane access) is not easily reconfigured to achieve the required throughput; and
- (2) Processing operations by their nature would result in large areas of the facility becoming contaminated, thereby incurring significant decontamination and decommissioning (D&D) costs and precluding future use of the facility for clean operations.

The 300 Area hot cells were also considered initially, but were not pursued because they are configured and sized for processing small quantities of RH wastes, and the upgrades required to the cells, coupled with the cost involved in upgrading a second facility to achieve the required throughput, would be much higher than the conversion of one large facility for all CH and RH operations.

A.4.3.1.2 Processing Logic Overview. The overall TRU processing logic, Figure A.4-1, for both RH and CH TRU waste was based on the process logic diagrams utilized in the PNL model. Figures A.4-2 and A.4-3 provide an overview of the process logic used in RH TRU and CH TRU processing for Alternative 3. As discussed previously, the same facility would be utilized for both RH and CH TRU operations. The same RH processing line would be used for CH operations, except that some steps would be bypassed because the primary purpose of CH processing is to size-reduce and repack waste in 55-gal drums for shipment to WRAP-1, where final processing would occur.

The RH TRU processing is intended to size-reduce, package in RH canisters and assay the waste for shipment to WIPP. The overpack containers or transportation casks used for shipping the RH TRU to the processing facility will be surveyed, decontaminated if necessary, and returned to the system for reuse. The present waste stream projections do not indicate the presence of lead shielding in the shipping containers; therefore, a separate LLW processing line is not required.

A.4.3.1.3 Detailed Processing Logic for RH and Large Container CH TRU Waste

A.4.3.1.3.1 Waste Receipts. Waste receipts are estimated at 73,210 m³ for the project life, and include equipment, debris, void space, and some container volume. To be consistent with the PNL model, 31,715 m³ of reusable overpacks are considered as part of the receipts, but are not considered part of the TRU treatment requirements.

Receipts include an estimated 48,734 m³ of RH TRU and 31,514 m³ of CH TRU. Both waste streams can contain Suspect TRU and Suspect TRUM. Process logic has assumed that the CH/RH TRU processing facility capacity will be sufficient to treat the total waste system.

The RH TRU receipts may be in any size container ranging from 200-L drums, small boxes, and large containers of up to 1,600 cu. ft. (45 m^3). A complete breakdown of the distribution of container sizes for the waste receipts is not available. Half of the waste is expected in containers of approximately 1,000 cu. ft. (28.3 m^3) or smaller, with the other half expected in containers of approximately 1,600 cu. ft. (45 m^3). Some waste containers may be larger than 45 m^3 , but for this analysis, waste in containers larger than 45 m^3 are excluded. An average size container is expected to be 28.3 m^3 (1,000 cu. ft.).

The CH TRU will be received in containers larger than a WRAP-1 Standard Waste Box (SWB), a 67-cu.-ft. (1.9 m^3) container capable of holding up to seven 200-L drums. The largest containers are assumed to be equal to that of the RH TRU. An average size of a CH TRU container is assumed to be 28.3 m^3 (1,000 cu. ft.).

Information is not available as to the volume of the TRU containers or the equipment items in the containers, or if the containers have shielding. Container volume is assumed to be 20% of the incoming receipts requiring processing. To be conservative, the envelope volume of the equipment is assumed to be approximately 30% of the container volume, and the hard equipment volume is assumed to be half of the envelope volume.

Envelope volume is defined as the minimum outline dimension of an equipment item. For example, a pump 10.9 m long, with a 0.33-m flange and 9-in. shaft has an envelope dimension of $0.33 \text{ m} \times 0.33 \text{ m} \times 10.9 \text{ m}$, or approximately 49 cu. ft. Actual hard volume would be approximately 0.566 m^3 . Envelope volumes have been used for processing and disposal requirements.

Some CH/RH TRU (Suspect) waste may be sent to the CH/RH LLMW facility for processing as CH/RH LLMW. The volume of this stream could be approximately 5,000 to 15,000 m^3 and would reduce the throughput requirement for the RH TRU and large-container CH TRU processing facility. The Suspect CH TRU waste could be sent directly to the LLW Buried Trench if the waste stream could be analyzed, and determined not to be TRU waste, before shipment to the process facility. Process logic assumes that this waste stream will be processed as TRU within the CH/RH TRU process line. If the waste stream is designated as CH or RH LLMW before it is shipped to the TRU processing facility, or while it is being handled in the TRU processing facility, then shipment to the LLMW processing facility could be an option.

The CH TRU and RH TRU waste streams are assumed to be free of organics and lead.

All waste containers will be received by truck or rail shipments.

The products or output from the RH TRU and Large Container CH TRU treatment facility are:

- Packaged LLW in plywood boxes to the LLW Burial Ground;
- Packaged CH TRU in 200-L drums and SWBs to WRAP-1;
- Packaged RH TRU in canisters to WIPP; and
- Decontaminated overpacks for reuse.

A.4.3.1.3.2 Treatment Options. Treatment options for both RH TRU and CH TRU are shown in Figures A.4-2 and A.4-3. Part of the waste received is a reusable overpack container. If an overpack is received, it will be removed and recycled. The first step in the process is to unload the container. Treatment options are based on the receipt of an average-size container of 28.3 m³. Annual receipts and treatment are based on 21.5 years of full operation or 69 average containers per year of RH TRU (1.473 containers total), and 52 average containers per year of CH TRU (1.114 containers total). A single RH treatment line is provided for both streams. The two waste streams will be separated during processing and assayed prior to shipment.

- (1) Nondestructive Assay. All incoming waste containers will be checked for TRU waste. If a container is found to not contain TRU, the option is available to send containers received as Suspect TRU to the RH and CH LLW processing facility.
- (2) Unpacking. After a container is unpacked, two streams will be processed as follows for an average container of 28.3 m³:

Container	100% of incoming volume with interior volume of 80%;
Void Space	50% of incoming volume;
Envelope	30% of incoming volume; and
Hard Equipment	Half of incoming envelope volume.

Containers are size-reduced by an approximate factor of 5, and packaged in plywood boxes. With an incoming volume of 28.3 m³, incoming boxes are size-reduced to a volume of approximately 5.7 m³, and the pieces are placed in 1.9 boxes, with a volume of 3.6 m³ each, for shipment to the LLW burial ground. The estimated volume in the box represents a packing efficiency of approximately 85%. The exterior volume of the container will add an additional volume.

- (3) Size-Reduction/Separation. The requirement for CH TRU is size-reduction and repackaging for shipment to WRAP-1. The CH waste stream is equipment and debris of various sizes. Equipment items will be size-reduced to fit into 200 liter (200-L) drums or SWBs. For this analysis, the size will be reduced to fit 200-L drums. Maximum length of a segment going into a 200-L drum is approximately 600 to 700 mm. The waste stream is sorted prior to size-reduction; small pieces are removed waste stream and placed into 200-L drums. After size-reduction, volume is expected to be reduced to approximately 6.7 m³ to 8.5 m³. The total CH waste stream will be packaged in 200-L drums with an 85% to 90% fill volume and sent to WRAP-1. Based on the incoming container volume, volume reduction is estimated at approximately 70%. Drum packaging efficiency will add an additional 1.5 m³ to the waste volume for an overall volume reduction of 65%. This will require packaging and assaying of approximately 50 drums per average container.

The requirement for RH TRU is size-reduction and repackaging, stabilization (fixation), and final assay for shipment to WIPP. The waste acceptance criteria for WIPP (WIPP-DOE-069, Rev. 4.0) indicate that all RH TRU will be sent to WIPP in RH casks (see Figure A.4-4 and Exhibit 6.6.1-3). It is assumed that this waste stream will be size-reduced to fit into either a 200-L drum or a WIPP canister. The same rationale applies to this waste stream as to the CH TRU. The cut or size-reduced waste volume from the average container will be approximately 6.5 m³ to 8.5 m³. The packaged waste volume will have approximately the same volume increase as CH TRU waste.

- (4) Repackaging. Requirements for repackaging have been stated previously. Weight limitations or restrictions on the Pu gram equivalent per container (<325 g for WIPP) may require more extensive repackaging. Packaging requirements are based on the Hanford Site Waste Acceptance Criteria (WHC-EP-0063).
- (5) Stabilization. RH TRU will be stabilized by either polyethylene fixation or grout encapsulation. It is expected the packed drums, or containers will be filled with either grout or polyethylene. The additive would fill void space in the containers and could be as high as 20% to 30% of the container volume. A volume increase for fixation is not included in volume estimates.
- (6) Estimated average volume reduction--Based on an average container of 28.3 m³, the estimated volume of waste is:

CH TRU to WRAP-1	6.7 m ³ to 8.5 m ³	200-L drums
RH TRU to WIPP	6.7 m ³	200-L drums (or WIPP canisters)
Contingency	2.0 m ³	
Containers	6.9 m ³	Plywood box to LLW Burial Ground

Theoretical volume reduction for the average container is estimated at 4.25 m³. This analysis estimates a volume reduction to approximately 8 m³ to 10 m³, or approximately a 65% to 75% reduction in volume, including overpack. This volume reduction excludes reusable overpacks and LLW going to the LLW Burial Ground. Storage volume will increase, allowing for container and handling requirements.

A.4.3.2 LLMW Processing Operations

A.4.3.2.1 Processing Facilities Considered. As in the case of TRU processing, both RH and CH processing operations will be performed in one facility. The RH and CH processing were combined to limit project cost to the upgrades and operation of one facility, rather than two separate facilities. This approach is also justified by the fact that the CH LLMW volume of 1.630 m³ is small in comparison to the volume of RH LLMW of 96.760 m³.

The facilities evaluated in this report for LLMW processing under Alternative 3 are the T Plant, MASF, and the Grout Vaults. The FMEF and 300 Area hot cells were not considered viable because the size and configuration of these facilities would not allow handling of LLCE. Modifications to the FMEF hot cell facility to handle only the non-LLCE were considered not to be cost-effective.

A.4.3.2.2 Processing Logic Overview. The RH LLMW processing will involve unpackaging, verification of waste forms, initial size-reduction of waste forms, further size-reduction if necessary, and stabilization/encapsulation. The CH LLMW will be size-reduced to fit into 200-L drums and packaged for shipment to the WRAP-2A. Processing of the CH LLMW in drums will be performed at the WRAP-2A. Figures A.4-5 and A.4-6 provide the detailed process logic for RH and CH LLMW process for the MASF and T Plant.

The process logic for the Grout Vault Facility is simplified by the elimination of stabilization/encapsulation of individual waste containers and repackaging for shipment for the LLCE waste stream. In the Grout Vault option, LLCE items will be size-reduced and placed directly into a disposal vault. The disposal vault would be filled to a predetermined depth (approximately 1 m) and a grout mixture would be added to fill voids and to act as an encapsulation medium. The detailed process logic for use of the Grout Vault Facility for LLMW processing and disposal is provided in Figure A.4-7.

A.4.3.2.3 Detailed Process Logic for RH and CH LLMW.

A.4.3.2.3.1 Waste Receipts. Waste receipts are estimated at a total of 111.192 m³ for the life of the project, and includes both equipment\waste and container volume. LLCE will be transported in containers with an estimated total volume of approximately 87.773 m³. This volume is assumed to contain approximately 2,000 equipment pieces. This waste stream is assumed to be RH and represents approximately 90% of the total RH LLMW volume. LLCE is defined as having a length of over 20 ft (6.1 m). The waste stream includes approximately 9,000 m³ of other RH waste.

The overall waste volume includes 1.630 m³ of CH waste in large containers. A large container is defined as having a volume of greater than 500 ft³ (14.16 m³). The total RH LLMW stream is considered to be LLCE from the Tank Farms and non-LLCE contaminated equipment coming from the Tank Farms and some of the canyon facilities in the 200 Area. The RH and CH LLMW stream is assumed to be all equipment with little or no contained organic matter. The organic content of the waste stream is still being defined.

The LLCE will be shipped to the treatment facility in containers with an average size of approximately 45 m³. Estimated volume of the equipment inside the container is assumed to have an outline envelope (maximum diameter squared times length) volume of 402 ft³ (11.4 m³), with an actual volume of 202 ft³ (5.7 m³). The Westinghouse Hanford Company supporting documents, WHC-SD-WM-ES-303, and WHC-SD-WM-ES-265 were used as source documents for volume estimates. Container size can be as large as 71 ft long x 8 ft x 8 ft, with a volume of 4,550 ft³, (21.6 m x 2.44 m², a volume of 128.9 m³). An average

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container is assumed to have the approximate dimensions of 8 ft x 10 ft x 20 ft, with a volume of 1,600 ft³, (2.44 m x 3.1 m x 6.1 m or 45 m³). The actual volume of the LLCE items is assumed to be approximately 13% of the total shipping volume.

The remaining 9,000 m³ of RH LLMW will be received at the facility in containers of almost any size and configuration, from 55-gal (200-L) drums to 6.3-m-long containers.

Some CH or RH TRU (Suspect) waste may be rerouted to the LLMW facility for processing as CH or RH LLMW. The anticipated volume of this stream could add an additional 5,000 to 15,000 m³ to the overall feed requirement. As this waste stream may be relatively small, there may not be an impact on the RH LLMW to be processed.

The CH LLMW will be received in containers of larger than 14.16 m³ with a configuration of approximately 5 ft x 10 ft x 10 ft (500 ft³ or 14.16 m³) to 8 ft x 10 ft x 20 ft (1,600 ft³ or 45 m³), with an average container size of 6 ft x 8 ft x 12 ft (576 ft³ or 16.3 m³). The estimated volume of CH LLMW represents approximately 2% of the total LLMW stream. This waste stream will be handled as RH because of the small volume.

All waste containers will be received by truck or rail shipment. If T Plant is used, rail shipments will also be accepted. Containers are considered metallic or metallic lined with concrete shielding. The containers are assumed to be lead free, and the container volume is assumed to be approximately 20% of the incoming volume. Some containers will be 55-gal (200-L) drums.

A.4.3.2.3.2 Treatment Options. Treatment options for both RH LLMW and CH LLMW are depicted in Figures A.4-5 and A.4-6. Waste is received in containers and the first step in the process is to unload the container. Treatment options are based on the receipt of an average size container of 45 m³. The facility will process an average at 4,867 m³/Yr. for 21.5 years. The number of containers is expected to be approximately 112 containers per year.

- (1) Unpacking and Container Handling--After the container is unpacked, two streams will be processed as follows for an average container of 45 m³:

Container	100% of incoming volume with interior volume of 80%;
Void Space	50% of incoming volume;
Envelope	30% of incoming volume; and
Hard Equipment	Half of incoming envelope volume.

Containers are size-reduced by an approximate factor of 5, and packaged in plywood boxes. With an incoming volume of 45 m³, incoming boxes are size-reduced to a volume of approximately 9 m³, and the pieces are placed in 3.5 boxes, with a volume of 3.6 m³, each, for shipment to the LLW burial ground. The estimated volume in the box represents a packing efficiency of approximately 70%.

An 80% packing efficiency was used for this analysis. The exterior volume of the container will add an additional volume.

The resultant disposal volume of the shredded containers is expected to be 9.8 m³ to 15 m³ on the average, for each incoming container requiring disposal (see Table A.4-4). Interim storage is not provided for the waste stream destined for the LLW Burial Ground. Reusable containers from the LLCE overpacks will be surveyed, decontaminated if necessary, and returned to the system for reuse. Figures A.4-8 and A.4-9 indicate typical container dimensions and the cutting plan for volume reduction.

The basic premise for Alternative 3 is that the shipping containers for LLCE are reusable and are recycled. This premise, based on the information provided in the Titzler report, results in a departure from the PNL model used for Alternatives 1 and 2. It is assumed that the LLCE will be packaged in a "flexible receiver" inner liner. For the most part, the shipping container will remain free of contamination.

- (2) Size-Reduction/Separation - The second waste stream is equipment and debris of various sizes. In the case of the Grout Vaults, size-reduction of RH LLMW is performed to obtain segments not longer than approximately 3 m, with a weight of less than 2,000 kg. For T Plant or MASF, the pieces will be size-reduced to fit into either 200-L drums or a High-Integrity Container (HIC) with a volume of 8.3 m³. The T Plant and MASF will size-reduce to less than 3 ft (1 m) to use a conveying/container system for remote handling. Waste that is containerized will be packed to 85% to 90% full. Maximum length of a segment going into a HIC is 2.4 m, and the width is less than 1.2 m.

Prior to size-reduction, the waste stream is sorted. Approximately 5% of the waste stream does not require size-reduction, and is removed and sent directly to the stabilization area. The volume of this stream is estimated at 0.54 m³. The remaining waste stream is size-reduced. After size-reduction, the total volume is expected to be reduced by approximately 50% or 11.1 m³, and includes approximately 50% void space. This sorting step may not be required.

- (3) Repackaging and Stabilization (Encapsulation) - Size-reduced waste segments from the RH LLMW stream are placed into a HIC at an 85% to 90%-full level. Considering a net packing volume of the cut pieces, the estimated 5.5 to 11 m³ of the size-reduced equipment segments will fill approximately 1.6 containers or approximately 13 m³. The effective packing density is expected to be close to 50%, with the reduced envelope volume allowing a degree of nesting. Envelope volumes have been used for estimating processing and disposal requirements.

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The expected volume reduction of incoming RH LLMW is estimated to be approximately 70% to 75%, based on packaging the waste in HICs.

Waste from the RH LLMW stream placed in a HIC will be stabilized by adding a grout mix to the container. The grout will fill the void space between the placed segments. This void space is estimated to be approximately 40% to 50%.

Size-reduced waste segments from the CH LLMW stream will be packaged in 200-liter drums for shipment to WRAP-2A. The PNL model used in this study does not allow for stabilization and packaging for final disposal of the CH stream within the same facility as the RH stream. Given the small quantity of CH LLMW in large containers, it would likely be more cost effective to stabilize and dispose of the size-reduced CH LLMW in the same facility where the RH LLMW stream is being processed. This may also be true for Alternatives 1, 2, and 4 where a common facility is used for processing the RH LLMW and size-reducing the CH LLMW in large containers.

- (4) Estimated Average Volume Reduction - Based on an average container

high-pressure water blast units, plasma arc units, and acetylene torches could improve size-reduction capacity and performance but were not included in the cost estimates for Alternative 3. The use of laser technology should also be evaluated and considered if any of the Alternative 3 options proceed to conceptual design.

Shredding equipment will also be required. Some size-reduction will be required ahead of shredding, as it is unlikely that large equipment items can be fed to a shredder. Shredders are only considered for containers and shipping packages. Steel drums can be shredded with minimum difficulty, but, the number of drums to be shredded is probably insignificant.

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A.4.4 Storage Operations

A.4.4.1 Waste Material Requiring Storage. The storage operations considered within the scope of this report include storage prior to processing, and storage prior to off-site disposal. The pre- and post-processing storage functional requirements, with the exception of the space required are identical. Therefore, it has been assumed that both the pre- and post-processing storage functions of the same waste streams materials would be performed in the same facility (facilities). The waste volumes required storage depend on the forecasted generation rates over time provided by the on-site waste generator facilities and the operational schedule and throughput of the processing facilities. The waste volume forecasts used in this study were assumed to be fixed. For Alternative 3, the processing throughput requirements were determined by dividing the entire forecasted waste volume, plus current inventory, by the operational period, in years. The operational period is assumed to end in the year 2023 and begins when the processing facility construction and startup activities have been completed (assumed to be in the year 2001). The throughputs and the operational schedules of the processing facilities were input into the PNL model. The model was then run to calculate the storage volume requirements for each waste stream for each year out to 2023. These storage volumes are summarized in Table A.4-6. The fourth column, indicated as Package Year, represents the year in which the maximum storage requirements must be provided.

The two treatment scenarios are: (1) RH and CH TRU are processed in the same facility on two completely independent treatment lines; and (2) RH and CH TRU are processed in one facility in a commingled process line (RH and CH TRU are interchangeable to accommodate projected surges in either stream).

Option one identifies storage of the pre- and post-treated TRU in separate facilities, assuming a commingling process scenario. This process scenario would allow for the leveled process rate of 3,400 m³ each year to the year 2023, including a three-year period to ramp-up to a full productivity rate. A pre-treatment storage facility would be constructed as soon as practicable, and would be sized to accommodate the maximum pre-treatment waste stream projection of 20,000 m³, which is in the year 2006. A processing facility would accept pre-treated waste from this facility, process/treat and

Current projections indicate that the first of three post-treatment storage facilities must be constructed and operable by the year 2001 to store the first 16,000 m³ of waste; the second facility would be in operation by the year 2008 to store an additional 16,000 m³; and the third facility would be completed and in operation by the year 2015 to provide the remaining storage of the 48,000 m³ of processed RH and CH TRU. The last projected pre-treatment stream is projected for the year 2023 and the pre-treatment storage facility will be nearing the end of its 30-year design life-cycle expectancy. This report finds that, as a contingency, the facility should be maintained for the potential of additional, as yet unknown, pre- or post-processing storage requirements. After completion of processing, all known RH and CH TRU, the facility may be decommissioned.

The two additional storage options for the same commingled process logic are post-process storage in a single structure, or complete elimination of post-process storage. A single-storage facility would require administrative controls for the separation of RH and CH waste. The facility would require dual design parameters for CH and RH material requirements. Additionally, the large facility would require a one-time large construction budget to design and construct a facility to store 48,000 m³ of RH and CH TRU. Operating costs throughout the facility life-cycle would be higher for this option because the entire facility would come on-line and require maintenance and operation costs for the entire processing operations duration. This is unlike the option for multiple smaller storage facilities, which would require a smaller staff for maintenance; and once the small storage facility were filled to capacity, operations would be eliminated, with exception to scheduled surveillance of the stored materials.

Storage after processing could be eliminated if CH and RH TRU were shipped directly to final disposal. If this were possible, a 90-day storage area, with comparatively small storage area requirements, would be required for storage prior to shipping to final disposal.

Option two for processing assumes a completely segregated process line for RH and CH TRU in the same facility. This process logic would require a slower start-up process rate and would peak at approximately 4000 m³ in the year 2013. This is a 15% increase in process capacity compared to the commingled process facility. Storage prior to processing is approximately 16,500 m³ for a segregated facility, which is 18% less than a commingled process facility. The post-treatment storage requirements are the same for both options.

Storage options for both processing scenarios would hold true, with the exception that storage facility sizes for pre-processing may differ.

Spent nuclear fuel, Sr and Cs capsules, unirradiated uranium, miscellaneous sources, and HLW canisters will also require storage prior to off-site disposal. These waste streams are assumed to be stored on-site until the year 2028. Exhibit 6.6.1-4 provides the dimensions, characteristics, and storage requirements for each of the waste stream containers.

Required storage space for pre- and post-processing storage in any given year is a function of the waste generations and processing rates for the

present and prior years. The maximum volume of waste to be stored occurs in the year 2023 with storage continuing through the year 2028. All GTC-3 waste will require storage at this time. Total volume to be stored is 3,150,000 cu. ft. ($89,200 \text{ m}^3$). Of this, 1,540,000 cu. ft. ($43,600 \text{ m}^3$) is RH and 1,680,000 cu. ft. ($47,700 \text{ m}^3$) is CH.

The storage space can be calculated, in square feet, from the waste volumes if the container types are known. For this summary, all CH wastes were assumed to be in 55-gal (200-liter) drums, and all RH wastes were assumed to be in 5-ft. x 5-ft. x 9-ft. (1.5-m x 1.5-m x 2.7-m) metal boxes. Drums are stacked three high, and metal boxes are stacked two high, with a 3-ft. aisle between rows, as required by WAC 173-303. The calculated storage areas are then 545,000 sq. ft. ($50,641 \text{ m}^2$) for CH wastes, and 212,000 sq. ft. ($19,674 \text{ m}^2$) for RH wastes. The CWC Phases I through V provide 280,000 sq. ft. ($26,022 \text{ m}^2$) of CH waste storage space, thus reducing the new construction CH storage space requirements to 265,000 sq. ft. ($24,618 \text{ m}^2$). All RH storage space must be provided by new construction.

Construction costs for storage space are approximately \$70 per sq. ft. for CH waste. Adding in the costs for design, construction management, and project management, the average total project costs are approximately \$207 per sq. ft. for CH waste storage, and \$1,283 per sq. ft. for RH waste storage. Total new construction costs for future CWC expansion are projected to be \$55 million for CH storage, and \$272 million for RH storage. The costs for CWC Phase V, \$26 Million, should be added to these totals. Table 6.6.1-7 shows the estimated costs for CH and RH storage facilities.

A.4.4.1.1 RH TRU Storage. The TRU waste will be processed at either T Plant or the MASF under Alternative 3. Some TRU waste will require storage prior to processing at the selected facility, as well as storage prior to off-site disposal for the processed CH/RH TRU, and TRU waste. To minimize overall storage costs, all TRU storage would be consolidated into two facilities or storage complexes: one for RH TRU, and one for CH TRU. Storage of RH TRU requires shielded cells or storage areas and remote-handling equipment and monitoring systems. Additionally, storage areas must be clean (free of radioactive contamination) to allow shipment out of storage without having to decontaminate the containers. No existing facility meets all criteria for storage of the projected volumes of RH TRU.

A.4.4.1.2 RH LLMW Storage. There were three options that were considered viable for processing RH LLMW and large containers of CH LLMW under Alternative 3. The T Plant, MASF, and Grout Vaults could be modified to perform these operations at the required throughput. If T Plant or MASF were used for LLMW processing, then some surge storage capacity would be necessary because of the limited throughput of these facilities. It may be possible to achieve sufficient throughput at the Grout Vaults to preclude the need for surge storage capacity. Preparation of detailed Time Motion Studies for each facility processing option to accurately predict the maximum possible throughputs was considered outside this scope of this study. It does seem possible that with fewer processing steps required under the Grout Vault option, the LLCE items could be disposed of as they are generated. Because the LLCE items comprise the large majority of the LLMW waste stream, it may be possible to eliminate the need for pre-processing storage, at least for RH

LLMW, by using the Grout Vaults for LLMW processing. Because of the large volume of RH LLMW ($12,000 \text{ m}^3$) waste requiring storage prior to processing, there is not enough floor space available in any one existing facility to provide storage for RH LLMW. This report does, however, provide a discussion of the RH LLMW storage issue and the available storage space in the FMEF. No other radiologically-clean facilities have adequate secondary containment, shielded cells, and remote-handling capabilities to store RH LLMW.

A.4.4.1.3 CH TRU and LLMW Storage. A detailed study of storage options for CH LLMW have been performed (Evaluation of Existing Hanford Buildings for the Storage of Solid Wastes, WHC-EP-0636). The conclusions from this study are that storage of RCRA waste in compliance with the Washington State Dangerous Waste Regulations (173-303 WAC), cannot be done in a cost-effective manner by converting any existing facility to such use. Based on this study, it was not considered worthwhile to pursue storage of CH TRU, LLMW, and Greater Than Category 3 LLW in any existing facility. This report does, however, consider storage of RH TRU and LLMW in existing facilities (the FMEF). To the extent that the requirements for storage of CH waste are less restrictive than for RH waste, any facility capable of storing RH could also be used for CH storage as well.

A.4.4.1.4 Greater Than Category III (GTC-3) Waste Storage. The large volumes of wastes projected for RH and CH GTC-3 wastes dictate the long-term storage needs for RH and CH waste storage. All RH and CH TRU and LLMW is planned to be processed and disposed of by the year 2023. Because there are no treatment or disposal standards for the GTC-3 wastes, all wastes that are generated up to the year 2023 (the planned end date for treatment and storage functions) must be stored. The projected volumes are $42,589 \text{ m}^3$ for RH GTC-3 wastes and $46,703 \text{ m}^3$ for CH GTC-3 wastes.

A.4.4.1.5 Strontium and Cesium Capsule Storage. This report evaluates various options for interim storage of all capsules (1,577 Cs and 640 Sr) prior to final disposal. On-site processing of the capsules through the HWVP is currently being evaluated as part of the TWRS and is not addressed herein. Actual capsule storage space allocations depends on the method (dry storage in casks at a new facility, dry storage in existing storage tubes at the FMEF, or wet storage at WESF) chosen for storage (see Exhibit 6.6.1-5).

Studies provided for the compilation of this report indicate that dry storage is a viable option for long-term storage. Detailed computations for the option described in Section 6.6.2.8 (FMEF) would be required for further evaluating the safe operating parameters anticipated. Information provided by WESF was used to develop heat load requirements, monitoring equipment and inspection criteria. This report suggests a further detailed analysis of the FMEF Dry Storage option.

A.4.4.1.6 High-Level Waste (HLW) Canister Storage. Interim storage of the HLW canisters was considered in this study. Storage of waste canisters produced by the Low-Level Waste Vitrification Plant(s) was considered out of scope.

The estimate of 6,802 canisters is based on a volume of $8,569 \text{ m}^3$, as developed in the TPA M-33 Milestone inventory volume (revised February 17,

1995). Generation of HLW in canisters is to begin in 2010 and proceed for 19 years at a rate of 451 m^3 per year (358 canisters). Heat dissipation is an important consideration for HLW canister storage. All approaches considered for interim storage require forced-circulation dry cooling (see Exhibit 6.6.1-6).

The 1990 ICF Kaiser Hanford Company study evaluated storage options for 2,000 smaller canisters, which were projected at that time. This study indicated that the storage facilities must meet Safety Class 2 requirements. The storage concept for 221-U and the PUREX involved forced-air cooling, with the canisters stored in racks of nine. The racks had a floor surface area of approximately $2.44 \text{ m} \times 2.44 \text{ m}$ (5.95 m^2) or 8 feet x 8 feet (64 sq. ft.). The bottom of the racks were approximately 1 m off the floor to allow for cooling air circulation. The suggested storage area for the larger canisters is approximately $2.74 \text{ m} \times 2.74 \text{ m}$ (7.51 m^2) or 9 feet x 9 feet (81 sq. ft.). The storage racks would have a height of at least 5.2 m (approximately 17 to 18 ft.). By taking the estimated number of canisters and dividing it by the number of canisters per rack, a special requirement for storage of 5.691 m^2 is calculated. This area is then multiplied by the height of the canisters, 1.6 m², and added to the estimated area required for handling to calculate the total area required for HLWC storage.

A.4.4.1.7 Storage of Unirradiated Uranium. Interim storage of unirradiated uranium (UU) was also considered under Alternative 3. The volumes and container types for the UU are provided in Section 6.6.2.9. The UU inventory is currently for sale and storage area requirements depend on the amount, if any, of UU that is delivered offsite. Section 6.6.2.9.1 discusses the requirements for storage with and without the pending sale going through.

A.4.4.1.8 Storage of Miscellaneous Sources. Section 6.6.1.1.8.3 provides a detailed discussion of the types and quantities of miscellaneous sources that will require continued storage. This information is summarized in Section 6.6.1.1.8.3, and Table 6.6.1-2 lists the seven different types of waste included within the miscellaneous sources category, amounts in volumes and/or masses, and current storage locations, mainly storage cells in Buildings 324, 325 and 327. The total volume of the waste is estimated to be 60 m^3 . This is a relatively small amount; however, some items are highly radioactive (up to 100,000 R/hr) and the present storage locations are not considered suitable for long-term storage.

The storage requirements for the miscellaneous sources will be as demanding as those for RH TRU some of the miscellaneous sources volume. Actual storage volume required for the 15 m^3 is expected to be 60 m^3 , assuming a factor of 4 increase in volume due to shielding and packaging requirements for storage. The only existing facility that satisfies all of the expected technical criteria would be the FMEF.

A.4.4.2 Facilities Considered for Storage Operations Under Alternative 3.

A.4.4.2.1 Storage of RH TRU and RH LLMW. There are no existing facilities that can be modified to contain the projected maximum storage quantities of RH TRU and RH LLMW. The only existing, radiologically clean facility, with RH capability and shielded cells, that could meeting Hazard

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Category 2 requirements, is the FMEF. For this reason, the FMEF was evaluated for the interim storage of the RH TRU and LLMW streams, and was found to have inadequate storage volume available. Interim storage of RH TRU and RH LLMW, prior to processing, require 20,000 m³, and 12,000 m³ of storage space, respectively. The volume of the shielded cells, which are available in the FMEF, is 3,300 m³. The projected volume of RH wastes could be reduced to less than 3,300 m³, and it would be possible to modify the FMEF for RH storage.

A.4.4.2.2 Storage of CH TRU and CH LLMW. There are no existing facilities that can be modified to contain the projected maximum storage quantities of CH TRU and CH LLMW. The FMEF and the 2101-M warehouse were evaluated in much the same manner as the evaluation for storage of RH TRU and RH LLMW. The FMEF was found to have inadequate space and the compartmental configuration of the facility would require extensive modifications for the storage of large volumes of waste. The WHC report, Evaluation of Existing Hanford Buildings for the Storage of Solid Waste, concluded that modifications to bring 2101-M into regulatory compliance would cost \$108/sq. ft., compared to \$58/sq. ft., for a new facility specifically designed to store these waste streams. The conclusion of the Alternative 3 Evaluation is that construction of a new storage facility (i.e., new storage building at the Central Waste Complex) is more cost-effective and poses less risk than converting any existing facility to store large volumes of CH TRU or CH LLMW.

A.4.4.2.3 Storage of Greater than Category 3 Waste. There are no existing facilities that can be modified to store the projected maximum storage quantities of 89,200 m³ for GTC-3 waste. The same evaluation criteria and conclusions derived for storage of CH TRU and CH LLMW in existing facilities apply to storage of the CH GTC-3 waste. Similarly, the only existing facility sited for storage of the RH GTC-3-- the FMEF--does not have adequate capacity. The construction of a new facility is the most cost effective and logically feasible alternative for the large volumes of the RH and CH GTC-3 waste stream.

A.4.4.2.4 Storage of Sr and Cs Capsules. Dry storage of the Sr and Cs is the preferred option as outlined in the HDW-EIS (DOE 1987) and the Hanford Waste Management Plan (DOE-RL 1987) reports. The WHC-EP-0616 report, Cesium and Strontium Capsule Disposal, further identifies options for ultimate disposal of the capsules. The two primary considerations in this report are the blending of the capsule contents, SrF₂ and CsCl, into the HWVP waste stream or, overpackaging and transfer to dry storage. The dry storage option is a technically feasible and is contained in this report. Processing of the capsules as part of the HWVP waste stream was not within the scope of the M-33 Study.

Use of the FMEF for the dry storage of the Sr and Cs capsules appears to be a viable option. The FMEF was constructed as a safety class one nuclear facility and could be modified for the dry storage of Cs and Sr capsules. The Fuel Assembly Area (FAA) currently contains a below grade storage vault with 301 storage locations which were specifically designed for the storage of high exposure Pu fuel assemblies. This option could be executed at a lower cost than upgrading WESF or constructing a new facility (see Cost Data Section 6.6.3, Alternative 3 and 6.8.3 of Alternative 5).

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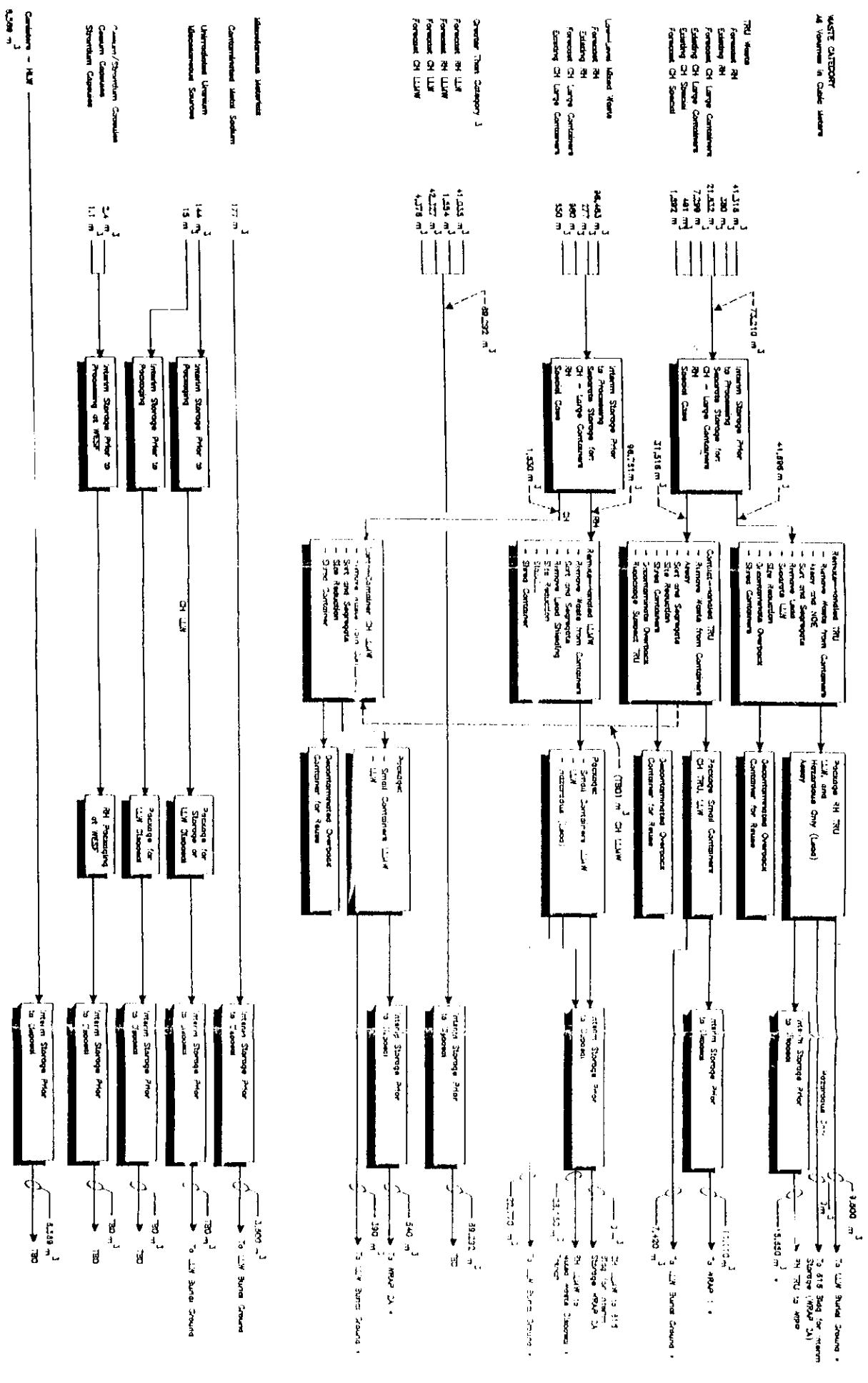
A.4.4.2.5 Storage of HLW Canisters. Modular Vault Dry Storage (MVDS) for high-level waste canisters was proposed in an engineering study by ICF Kaiser Hanford Company in 1990. The proposed facility is an approved storage method for remote handled materials on U.S. Department of Energy Sites. Other options that have been evaluated for storage are the conversion of canyon facilities such as U Plant, B Plant and PUREX; and modification of the large cells in the FMEF (see Section 6.6.1.4.1.6). The current projected waste stream of 6,802 waste canisters will not fit in FMEF. The use of canyon facilities would require conversion of three canyon facilities (U Plant, B Plant and PUREX) to provide adequate storage. This option is discussed in Section 6.6.2.10. Projected costs for a MVDS is approximately \$100 million and is discussed further in Section 6.8 for Alternative 5.

If the canyon decks were to be used for storage of the 6,802 HLW canisters, the available deck area from one canyon (approximately 2,400 m²) is not sufficient for storage of all HLW canisters. The usable floor area should be capable of storing approximately 150 to 200 storage racks, with nine canisters per rack. The required storage area is approximately 5,700 m² plus space for handling. Therefore, three canyon facilities would be required to store all of the projected HLW canisters. The upgrades to the canyon facilities for shielding and heat removal are significant factors in the cost estimates for this option.

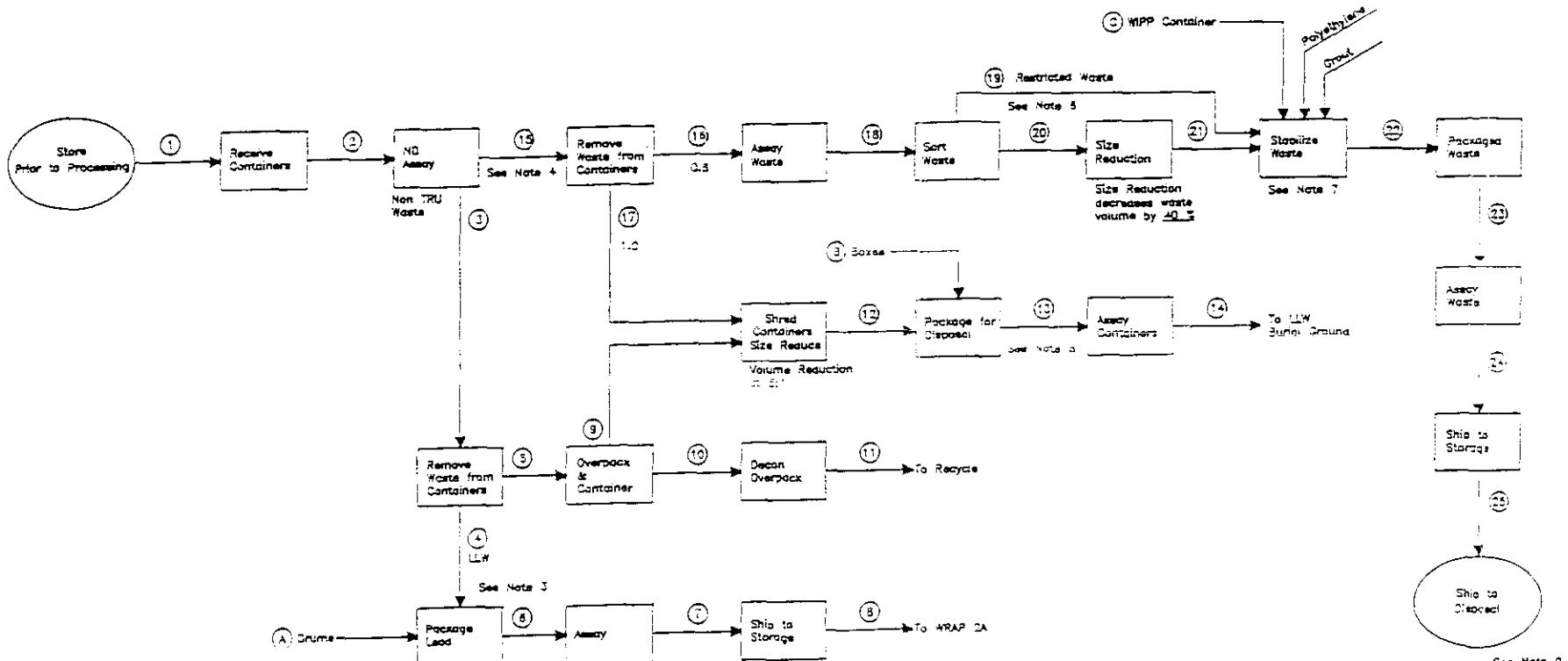
A.4.4.2.6 Storage of Unirradiated Uranium and Miscellaneous Sources. Unirradiated uranium and miscellaneous sources are currently located at a number of facilities. The routine maintenance and surveillance costs associated with storage of these materials at different locations was thought to be high in comparison to the costs involved in consolidated storage at one facility. For this reason consolidation and storage at one facility was considered under Alternative 3. The FMEF, which was designed as a Hazard Category I facility, was specifically considered because of the size of the facility, more than adequate safeguards and security systems, and construction to meet very high load limits. However, there are likely many other facilities on the Hanford Site, which could also perform this function. A thorough evaluation of all possible siting locations for consolidated storage was not performed in this study. The overall conclusion to be drawn from the evaluation done for the FMEF is that consolidated storage of these materials is a cost-effective option that could be executed with very little in the way of facility modifications. This same conclusion could also be reached for other facilities with adequate floor-loading limits, physical confinement, and safeguards and security protection.

MATERIAL FLOW SCHEMATIC

Figure A.4-1. Alternative 3 Flow Schematic.



REMOTE HANDLED TRU WASTE
Small and Large Containers
INCLUDES OVERPACKS



Stream No.	m ³ /Annum
1	1940
2	1940
3	0
4	0
5	0
6	0
7	0
8	0
9	0
10	0

TBD = To Be Determined

Stream No.		m ³ /Annum
11		0
12		388
13		456
14		458
15		1940
16		580
17		1940
18		1184
19		58
20		1106

Stream No.	m^3/Annum
21	524
22	726
23	726
24	726
25	726

Containers	m ³ /Antrum
A-Drums	200 l - TBD
B-Drums	SWB - TBD
C-MPP Cont.	600 l
D-	
E-	

Figure A.4-2. RH TRU Process Flow Diagram

100

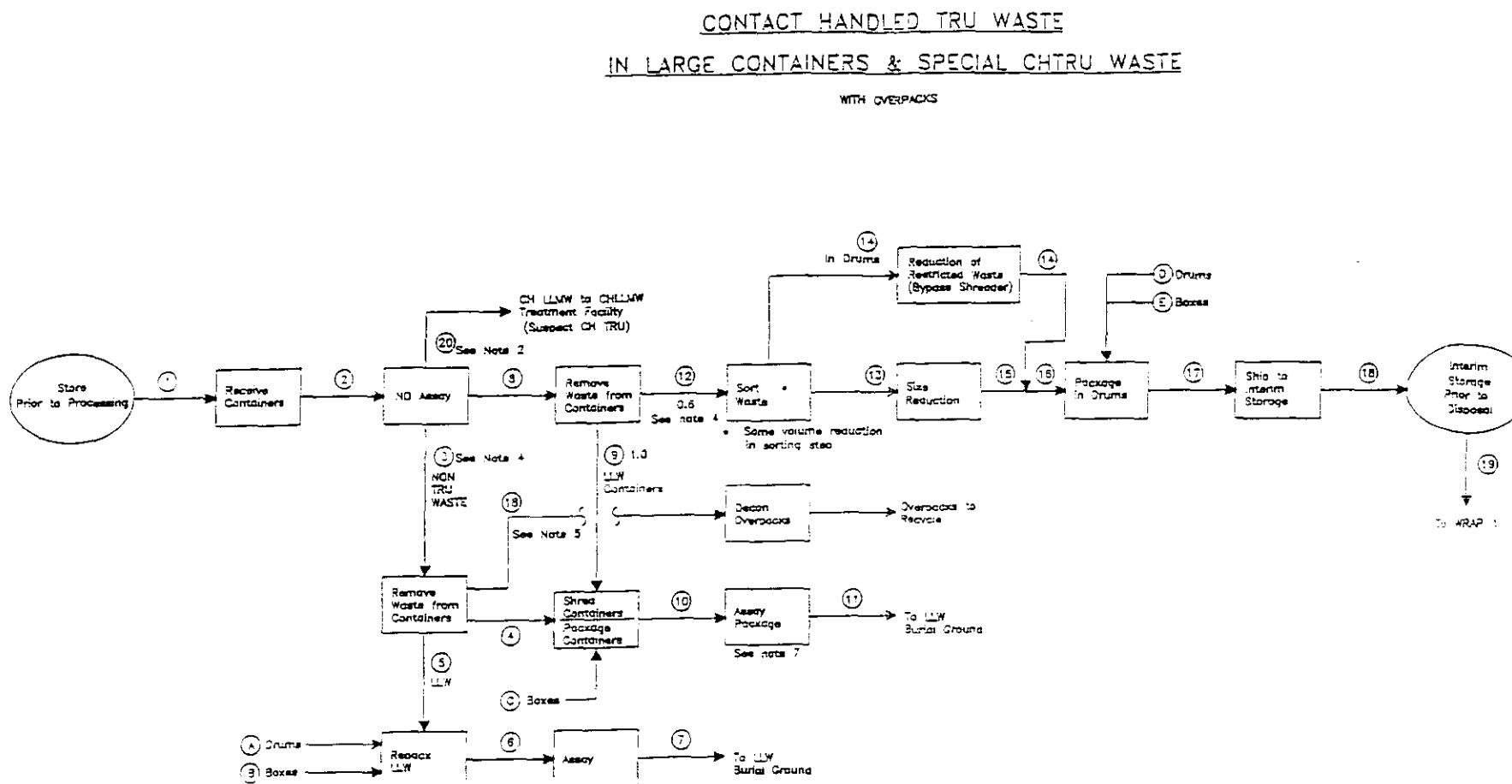
- Some PH TRU will be received in overpacks. The overpacks will be decontaminated and reused.
 - Some stream ① could be diverted to the RL LLW facility. This stream is considered to be non LLW for the analyses.
 - Stream ④ is included at a value of zero (0) but is not in current PNL model.
 - See process logic for volume estimates. Values indicated for void space. Overall volume reduction of 50% is expected.
 - Some waste will be received in overpacks. Volume of overpacks is excluded from the analysis as the overpacks will be recycled.
 - Approximately 10% of stream ⑫ is considered restricted waste and bypasses size reduction.
 - All waste is assumed to be packaged in MIPP containers with some recovery of volume to maintain the container at 30 to 34 % including some of the void space with the equipment.
 - Shredded containers in boxes have a volume increase by approximately 15%.
 - Storage volume based on MIPP containers.
 - Waste in container 9 is assumed to be 50% of exterior container volume. Container has a void space of 30% of the exterior volume. The volume of the equipment items is assumed to be 15 to 25% of the waste volume.

Figure 1
DESIGN DATA

100 1

41,896 m³ Total Volume
Annual Volume = 1,940 m³
21.5 Years

Figure A.4-3. CH TRU Process Flow Diagram.

**NOTES:**

1. Some CH TRU waste will be received in overpacks. The overpacks will be decontaminated and reused.
2. Suspect CHTRU could be sent to CHLLMW if assay indicated that it was a NON-TRU stream (20). For this analysis, the value of stream (20) is assumed to be zero (0).
- 3.
4. See process logic for volume analysis. Values--adjusted for space. Overall volume reduction of 70% is expected. waste in containers is assumed to be 80% of exterior container volume. The container has a void space of 30% of exterior volume. The volume of equipment is assumed to be 15% to 25% of the waste envelope volume.
5. Some waste could be received in overpacks. Overpacks would be decontaminated if necessary and recycled. For this analysis, the value of stream (18) is zero (0).
6. Total of waste = 1466 m³. 200 L drums storage will add about 25% to overall volume required.
7. Packaging waste adds approximately 15% to waste volume.

Stream No.	m ³ /Annum
1	1146
2	1466
3	-
4	0
5	0
6	0
7	0
8	1466
9	1466

* TBD = To Be Determined

Stream No.	m ³ /Annum
10	293
11	345
12	597
13	880
14	40
15	~40
16	440
17	517
18	~1
19	780
20	780

Containers	m ³ /Annum
A-Drums	200 L - TBD
B-Boxes	SWB - TBD
C-Boxes	SWB - TBD
D-Drums	200 L - TBD
E-Boxes	SWB - TBD

DESIGN DATA:
31,514 m³ Total Volume
Annual Volume = 1466 m³
21.5 Years

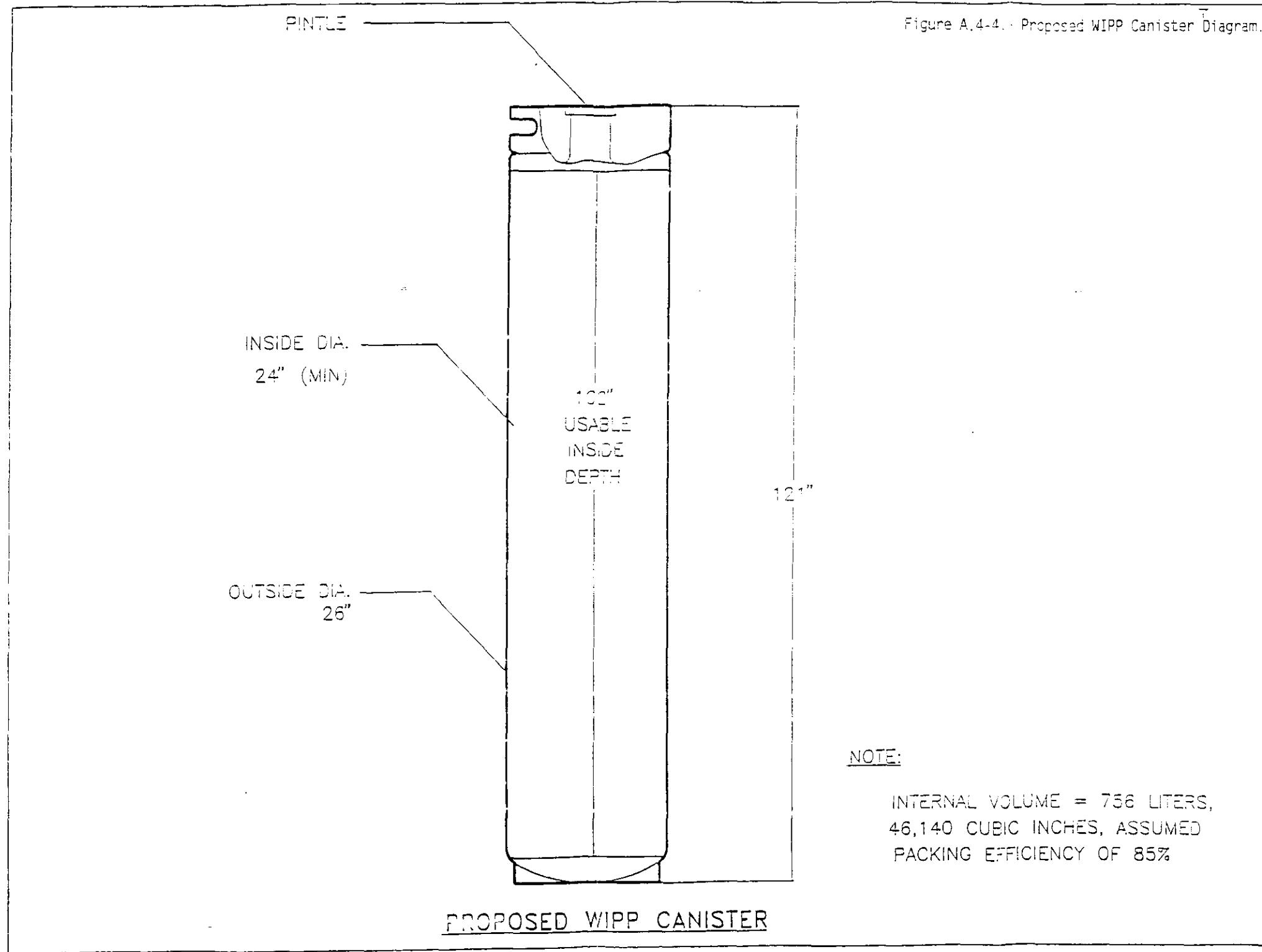


Figure A.4-5. RH LLMW Process Flow Diagram.

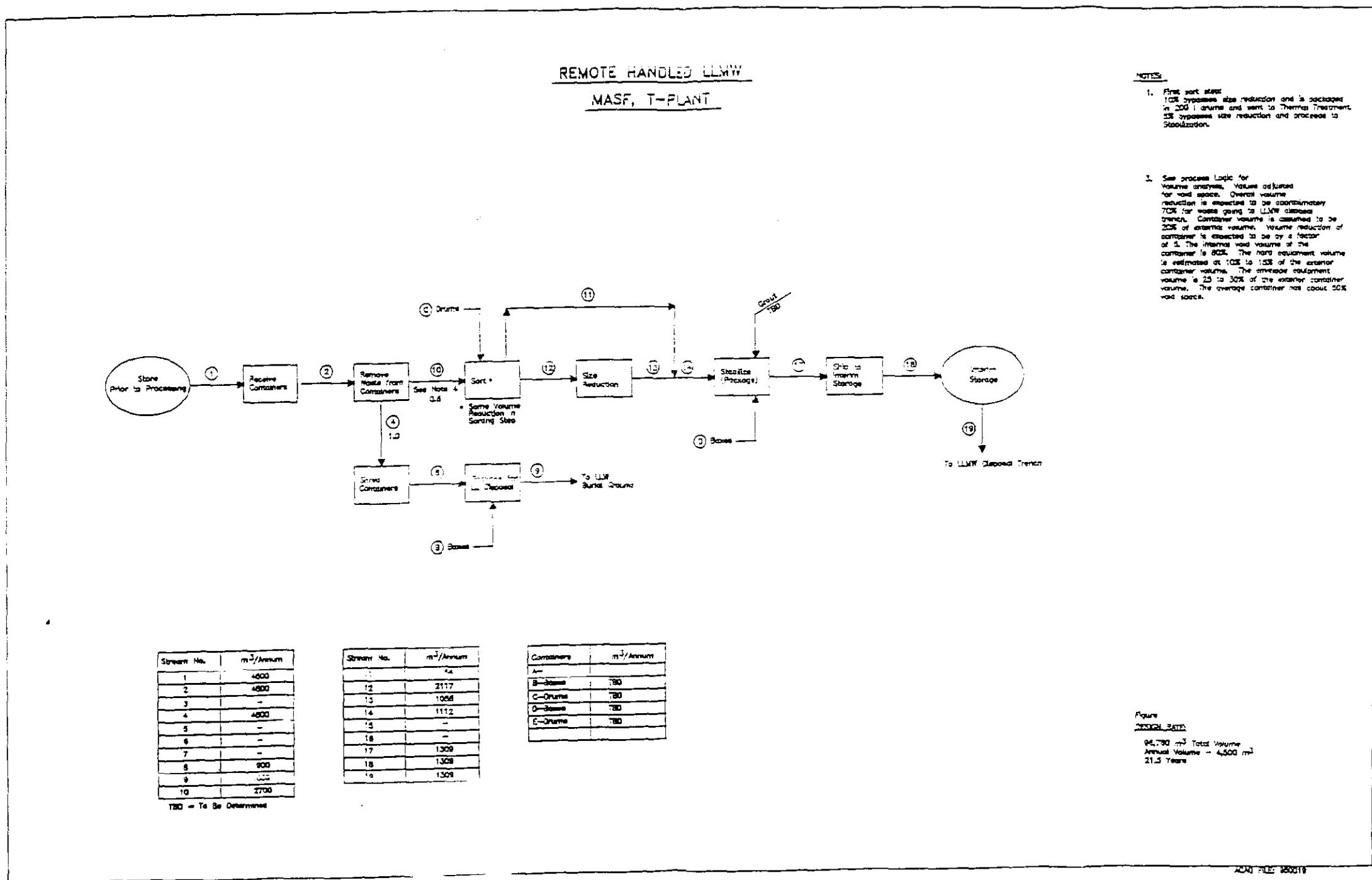


Figure A.4-6. CH LLMW Process Flow Diagram.

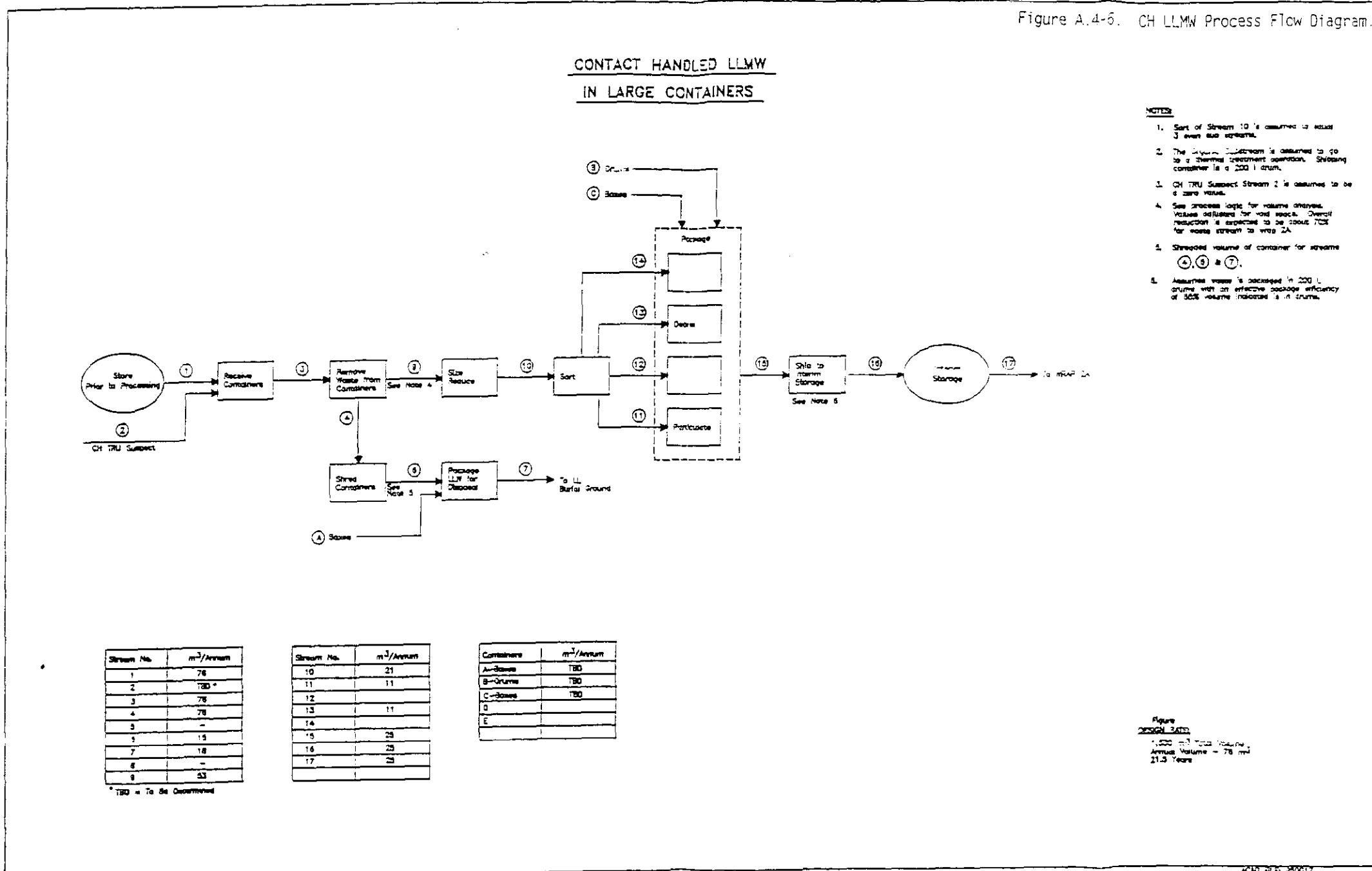


Figure A.4-7. RH LLMW Process Flow Diagram - Grout.

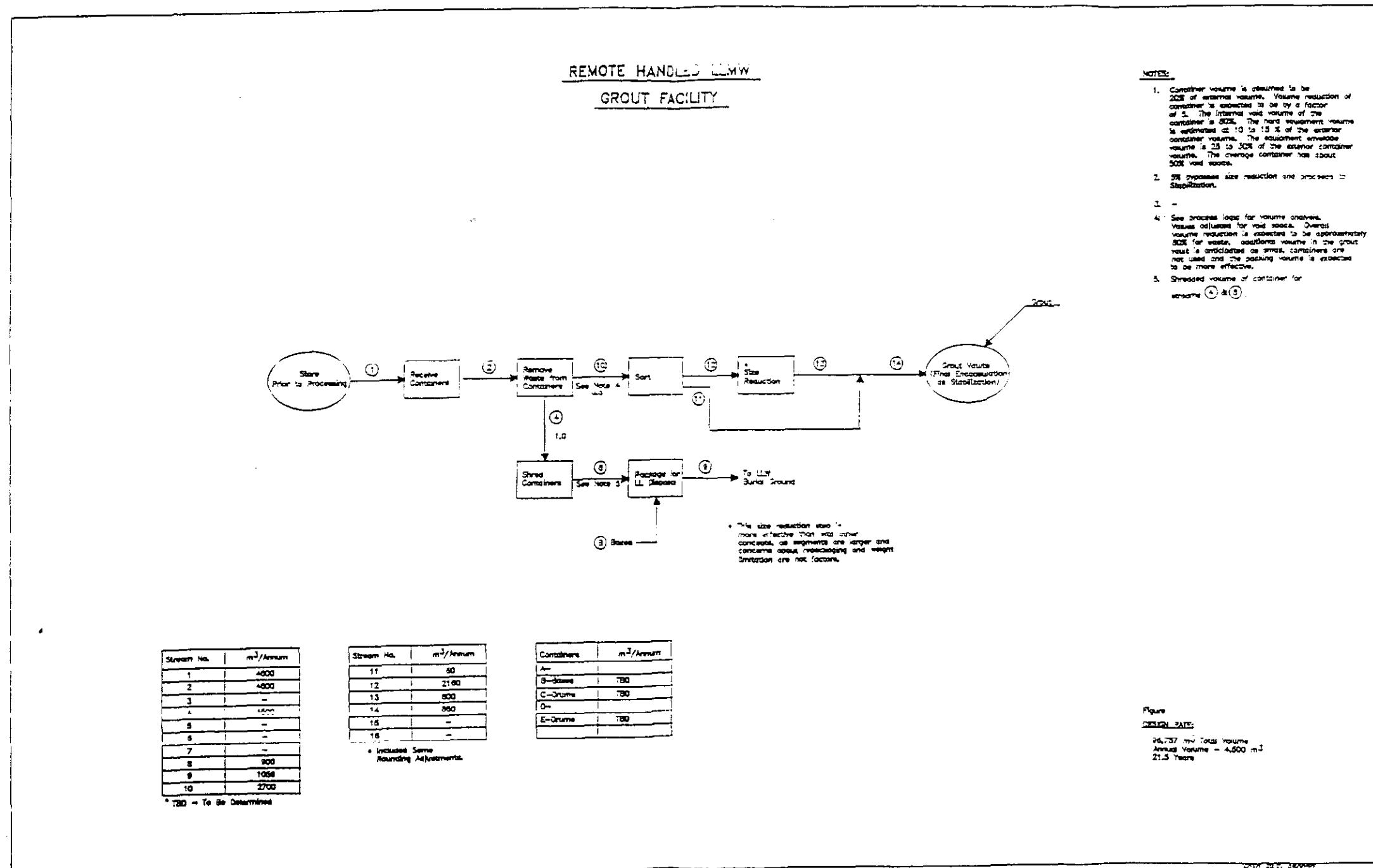


Figure A.4-8. Suggested Box/Container Configuration.

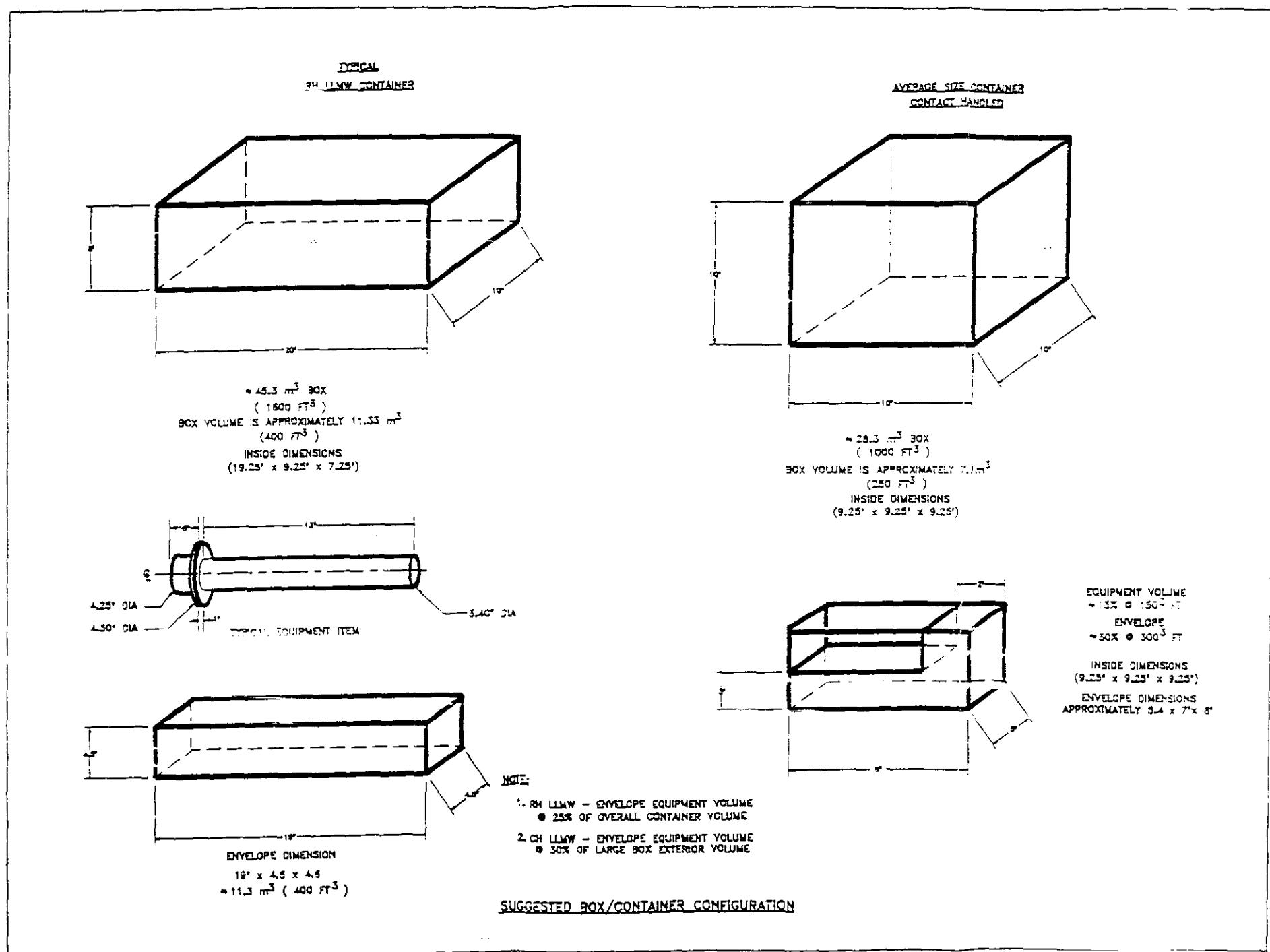


Figure A.4-9. Box Size Reduction.

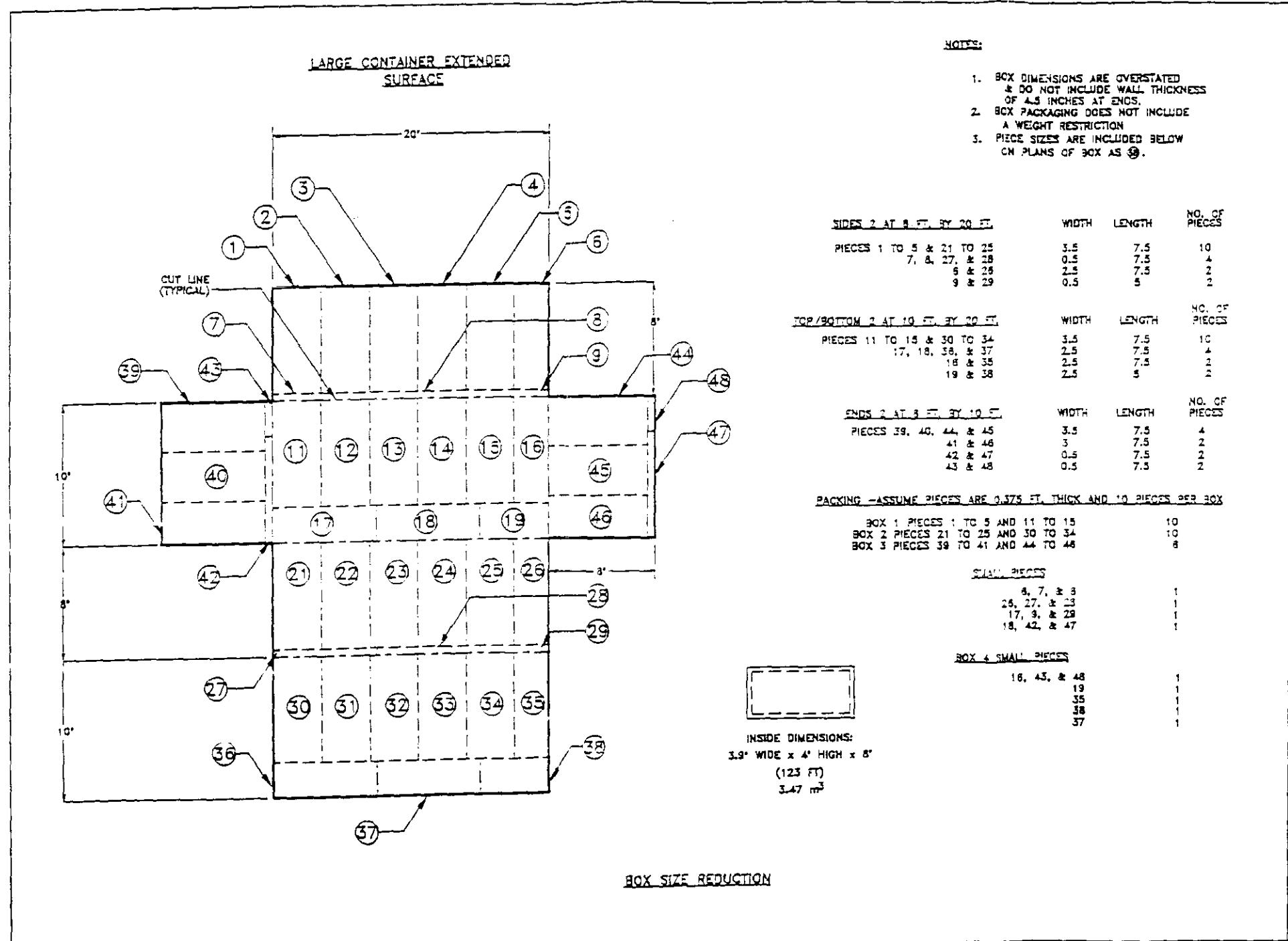


Table A.4-1. Estimated Total Volume Annual Treatment Rates for LLMW and TRU Waste.

Waste Type	Total Waste Volume	Per Annum
RH TRU	42.000 m ³	1.940 m ³
CH TRU	31.500 m ³	1.500 m ³
RH LLMW	97.000 m ³	4.500 m ³
CH LLMW	1.600 m ³	75 m ³

RH TRU: Remote-HandledTransuranicWaste
CH TRU: Contact-HandledTransuranicWaste
RH LLMW: Remote-HandledLow-Level Mixed Waste
CH LLMW: Contact-HandledLow-Level Mixed Waste

Table A.4-2. Estimated Quantities of Miscellaneous Sources.

TYPES	AMOUNTS (15 m ³ OVERALL)	STORAGE AREA
Fuel Assemblies - PWR Elements - BWR Elements - Cut Fuel Pieces	3 m ³ Total 5 PWR elements 2 BWR elements	Building 324 B&D Cells (220 Kg) 327 Building (9 Kg) 325 Building (2 Kg)
Borosilicate Glass Canisters - 47 Canisters	4.7 m ³ total	Building 324 B Cell (15 canisters) Building 324 A Cell (32 canisters)
High-Dose Rate LLW and RMW - Dispersible Fines - Dry Residue From Melter Runs - Oil Absorption Materials - Liquid Metal Sealant	10. 200 liter drums of fines 170 liters of dry residue	Building 324 B Cell
RH TRU Materials From Cell Operations	0.7 m ³ total, in 202, 1-gallon cans	327 Building
Strontium Fluoride Contained in four 2-in.-dia. pipes	0.0015 m ³ total (777 grams)	325A B Cell
Neptunium Oxide Powder	0.2 m ³ total volume 48 grams net mass of oxide	Building 324 basement
Non-Fuel Bearing Reactor Components Fuels assembly parts: - Control Rod - Poison Rod - Column Blade	0.2 m ³ total volume	Building 324 B&D Cells

Table A.4-3. Container Size.

U.S. SIZE	METRIC VOLUME	U.S. DIMENSIONS	METRIC DIMENSIONS	MAX WEIGHT LIMIT
55-gal Drum	200 Liters	22-in. dia. x 34 in.	559-mm dia. x 866 mm	380-kg Gross
96 cubic ft	2.719 m ³	4-ft x 4-ft x 6-ft Box	1.216-m x 1.216-m x 1.829-m Box	
128 cubic ft	3.625 m ³	4-ft x 4-ft x 8-ft Box	1.216-m x 1.216-m x 2.439-m Box	2,260-kg Gross
576 cubic ft	16.31 m ³	6-ft x 8-ft x 12-ft Box	1.829-m x 2.439-m x 3.658-m Box	
175 cubic ft	4.956 m ³	5-ft x 5-ft x 7-ft Box	1.524-m x 1.524-m x 2.337-m Box	
67.21 cubic ft WIPP	1.903 m ³	37-in. x 71-in. x 54.25-in. Box	0.94-m x 1.803-m x 1.378-m Box	1,840-kg Gross
225 cubic ft Metal Overpack	8.333 m ³	5-ft x 5-ft x 9-ft Box	1.524-m x 1.524-m x 2.743-m Box	
HLW Vitrification Canisters	1.689 m ³	27-in. dia. x 15 ft	686-mm dia. x 4.57 m	3,350-kg Gross
WIPP Canister	= 600 Liters	26-in. dia x 10 ft.. 1 in.	66-mm dia. x 3.07 m	3,600-kg Gross

Table A.4-4. Container Size-Reduction Logic.

Step	Procedure
1.	Average Container Dimensions (45 m^3) are 8 ft x 10 ft x 20 ft = 1,600 sq. ft.
2.	Net Container Volume = 9 m^3 (318 cu. ft.).
3.	Sections Cut to fit a 1.2 m x 1.2 m x 2.4 m plywood box (no weight consideration).
4.	<p>The pieces would fit into 2.7 boxes, with pieces being 1.1 m x 2.2 m.</p> <ul style="list-style-type: none"> • Box 1 - Pieces 1 to 5 and 11 to 15 (10 cut pieces). • Box 2 - Pieces 21 to 25 and 30 to 34 (10 cut pieces). • Box 3 - Pieces 39 to 41 and 44 to 46 (6 cut pieces). <p>Small Pieces:</p> <ul style="list-style-type: none"> 6, 7, and 3 (3 pieces) 26, 27, and 28 (3 pieces) 17, 9, and 29 (3 pieces) 18, 42, and 47 (3 pieces) <ul style="list-style-type: none"> • Box 4 (Miscellaneous small pieces) <ul style="list-style-type: none"> Small pieces: 16, 43, and 48 (3 pieces) 19 (1 piece) 35 (1 piece) 36 (1 piece) 37 (1 piece) 38 (1 piece)

Table A.4-5. Estimated Volume of Waste to be Stored
(per average container).

Waste Type	Estimated Volume
Small-size waste	0.5 m ³ 200-L drums
Size-Reduced waste	7 to 13 m ³ HIC boxes
Contingency	0 to 2.0 m ³
LLW Containers	13 m ³ in Plywood boxes to LLW burial ground, if required

Table A.4-6. Storage Requirements Prior to Treatment and Disposal.

CATEGORY	PRE-PROCESSING YEAR WITH MAX PROJECT STORAGE VOLUME	MAX VOLUME m ³ PRIOR TO TREATMENT*	POST-PROCESSING YEAR WITH MAX PROJECT STORAGE VOLUME	MAX VOLUME m ³ PRIOR TO DISPOSAL OR FINAL PROCESS BY WRAP-1 OR -2A**
HLW Canisters	2006	451	2023	15,460
CH LLMW (Drums)	2001	860	2023	871
RH LLMW (HICs)	2002	11,200	2023	38,500
CH LLMW GTC 3	1995	N/A	2023	4,500
CH LLW GTC 3	2001	N/A	2023	43,000
RH LLMW GTC 3	1995	N/A	2023	1,600
RH LLW GTC 3	1995	N/A	2023	41,500
CH TRU - Treated (Drums)	2001	8,500	2023	16,860
RH TRU - Treated (WIPP)	2006	14,500	2023	30,640
Cesium Capsules		3	2010	TBD
Strontium Capsules		1	2010	TBD
Miscellaneous Sources	1995	15	2023	60
Contaminated Metallic Sodium	2008	177		N/A
Unirradiated Uranium	2006	144	2023	144 TBD

*No allowance for container/package storage.
**Volume includes containers and access space for handling containers.

Table A.4-7. Estimated Costs for CH and RH Storage Facilities.

ESTIMATED COSTS FOR CH AND RH STORAGE FACILITIES		
Work Breakdown Structure	Contact-Handled Cost Per Sq. Ft.	Remote-Handled Cost Per Sq. Ft.
1.0 Design and A/I During Construction	\$13,923,144	\$63,582,579
2.0 Procurement	\$0	\$21,170,000
3.0 Construction	\$18,543,000	\$84,680,000
3.1 Construction Management (ICF KH)	\$8,829,117	\$40,319,781
4.0 Project Management (WHC)	\$2,376,153	\$10,851,141
Contingency	\$11,207,919	\$51,183,014
Total	\$54,879,333	\$271,786,515
ESTIMATED COST PER SQ. FT.		
1.0 Design and A/I During Construction	\$52.56	\$300.34
2.0 Procurement		\$100.00
3.0 Construction	\$70.00	\$400.00
3.1 Construction Management (ICF KH)	\$33.33	\$190.46
4.0 Project Management (WHC)	\$8.97	\$51.26
Contingency	\$42.31	\$241.77
Total	\$207.17	\$1,283.83
Volume (m³)	46,703	42,589
Floor Space (Sq. Ft.)	264,900	211,700

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SOLID WASTE AND MATERIALS SYSTEMS ALTERNATIVES STUDY

VOLUME III

APPENDIX A.5
Alternative 4 Computer Modeling & Output

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A.5 ALTERNATIVE 4 MODEL ASSUMPTIONS, FLOW DIAGRAMS, AND RESULTS

This section provides the waste processing assumptions, functional flow diagrams, and model results for Alternative 4. The first section, which addresses the waste processing assumptions, describes the assumptions associated with each of the functional flow diagrams presented in Section 6.3. These assumptions identify volume increases or decreases associated with waste processes, as well as waste routing splits based on percentages of the volume. The second section shows the functional flow diagrams for Alternative 4 which incorporate these assumptions. The model results of annual throughputs and storage levels that correspond with each of these diagrams are provided in the third section.

A.5.1. Assumptions Associated with Functional Flow Diagrams

The assumptions associated with the functional flow diagrams presented in Section 6.3 are waste stream specific. The waste stream specific assumptions follow.

A.5.1.1 Assumptions for Remote-Handled Transuranic Waste.

Incoming RH TRU waste considered "suspect" received a 3.0 increase to account for the overpack. The assumptions that apply to the functions for processing remote-handled transuranic waste follow:

- Waste Removal from Overpack. For this function, it was assumed that the overpack would be removed from the suspect waste volumes and that this removal would cause two-thirds (or 67%) of the waste volume to be sent out as an overpack. The remaining one-third (or 33%) of the volume would continue to be processed as waste.
- Waste Removal from Container. For this function, it was assumed that the waste volume would be increased by a factor of 1.12 for waste in long equipment containers and 1.6 for all other waste. In addition, it was assumed that 1.07% of the volume exiting this function would be waste and the remaining 89.3% would be the waste container for all waste in a long equipment container. For waste not in a long equipment container 37.5% was assumed to be the waste and 62.5% was the container. Long equipment containers were assumed to be reused and all other containers were assumed to be LLW that was sent to the Low Level Waste Burial Ground.
- Waste Size Reduction. Waste volumes requiring size reduction were assumed to have no net external volume change.
- Restricted Waste Management. TRU waste volumes requiring restricted waste management were assumed to increase by a factor of 2.0.
- Container Shredding. It was assumed that containers or shielding removed from waste volumes would decrease by a factor of 10.0 due to shredding.
- Container Packaging. After shredding, containers or shielding removed from waste volumes would increase by a factor of 2.0 due to packaging.

A.5.1.2 Assumptions for Contact-Handled Transuranic Waste in Large Containers and Drums Requiring Specialized Treatment.

- Waste Removal from Overpack. For this function, it was assumed that the overpack would be removed from the suspect waste volumes and that this removal would cause two-thirds (or 67%) of the waste volume to be sent out as an overpack. The remaining one-third (or 33%) of the volume would continue to be processed as waste.
- Waste Removal from Container. For this function, it was assumed that the waste volume would be increased by a factor of 1.6. In addition, it was assumed that 37.5% of the volume exiting this function would be waste and the remaining 62.5% would be the waste container.
- Waste Size Reduction. Waste volumes requiring size reduction were assumed to have no net external volume change.
- Waste Assay. After TRU waste assay, 15% of the "suspect" TRU waste volumes were assumed to be CH_LLMW.
- Restricted Waste Management. TRU waste volumes requiring restricted waste management were assumed to increase by a factor of 2.0.
- Container Shredding. It was assumed that containers or shielding removed from waste volumes would decrease by a factor of 10.0 due to shredding.
- Container Packaging. After shredding, containers or shielding removed from waste volumes would increase by a factor of 2.0 due to packaging.

A.5.1.3 Assumptions for Remote-Handled Low Level Mixed Waste.

- Waste Removal from Container. For this function, it was assumed that the waste volume would be increased by a factor of 1.7. In addition, it was assumed that 41.2% of the volume exiting this function would be waste and the remaining 58.8% would be the waste container.
- Waste Size Reduction. Waste volumes requiring size reduction were assumed to have no net external volume change.
- Waste Stabilization. Waste volumes requiring stabilization were assumed to increase by a factor of 2.0.
- Container Shredding. It was assumed that containers or shielding removed from waste volumes would decrease by a factor of 10.0 due to shredding.
- Container Packaging. After shredding, containers or shielding removed from waste volumes would increase by a factor of 2.0 due to packaging.

A.5.1.4 Assumptions for Contact-Handled Low Level Mixed Waste in Large Containers.

- Waste Removal from Overpack and Container. For this function, it was assumed that the overpack would be removed from the suspect waste volumes and that this removal would cause two-thirds (or 67%) of the waste volume

to be sent out as an overpack. The remaining one-third (or 33%) of the volume would continue to be processed as waste.

- Waste Removal for Container. For this function, it was assumed that the waste volume would be increased by a factor of 1.7. In addition, it was assumed that 41.5% of the volume exiting this function would be waste and the remaining 58.8% would be the waste container.
- Waste Size Reduction. Waste volumes requiring size reduction were assumed to have no net external volume change.
- Container Shredding. It was assumed that containers or shielding removed from waste volumes would decrease by a factor of 10.0 due to shredding.
- Container Packaging. After shredding, containers or shielding removed from waste volumes would increase by a factor of 2.0 due to packaging.
- WRAP 2A. It was assumed that any LLMW requiring non-thermal stabilization would be routed to WRAP 2A for final processing prior to disposal.
- Thermal Treatment. It was assumed that any LLMW requiring thermal destruction would be sent to a commercial thermal treatment facility for processing prior to disposal.

A.5.1.5 Assumptions for Greater Than Category 3 Low-Level Waste.

No assumptions were made for this waste.

A.5.1.6 Assumptions for Contaminated Metallic Sodium.

No assumptions were made for this material.

A.5.1.7 Assumptions for Unirradiated Uranium.

No assumptions were made for this material.

A.5.1.8 Assumptions for Miscellaneous Sources.

No assumptions were made for these waste and materials.

A.5.1.9 Assumptions for Cesium/Strontium Capsules.

No assumptions were made for this material.

A.5.1.10 Assumptions for High Level Waste Canisters.

No assumptions were made for this waste.

A.5.2 Functional Flow Diagrams Including Assumptions for Alternative 5

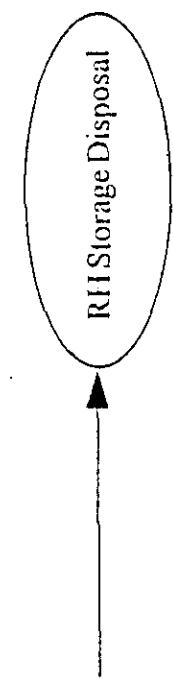
Figures A.5-1 through A.5-11 show the Alternative 4 functional flow diagrams. These flow diagrams include the assumptions defined in section A.5.1 and also incorporate additional functions added due to the requirements of the model to reflect the macro-level system. These functions include "Process

"Facility Receiving" and "Process Facility Shipping." Both of these functions were added to the flow diagrams every occurrence that waste entered or exited the macro level processing facility in Alternative 4.

These functional flow diagrams for Alternative 4 are the basis for the model results presented in Sections A.5.3 and A.5.4.

High Level Waste Canisters

Figure A.5-1. Alternative 4 Functional Flow Diagram for High Level Waste Canisters.



Remote-Handled Transuranic Waste

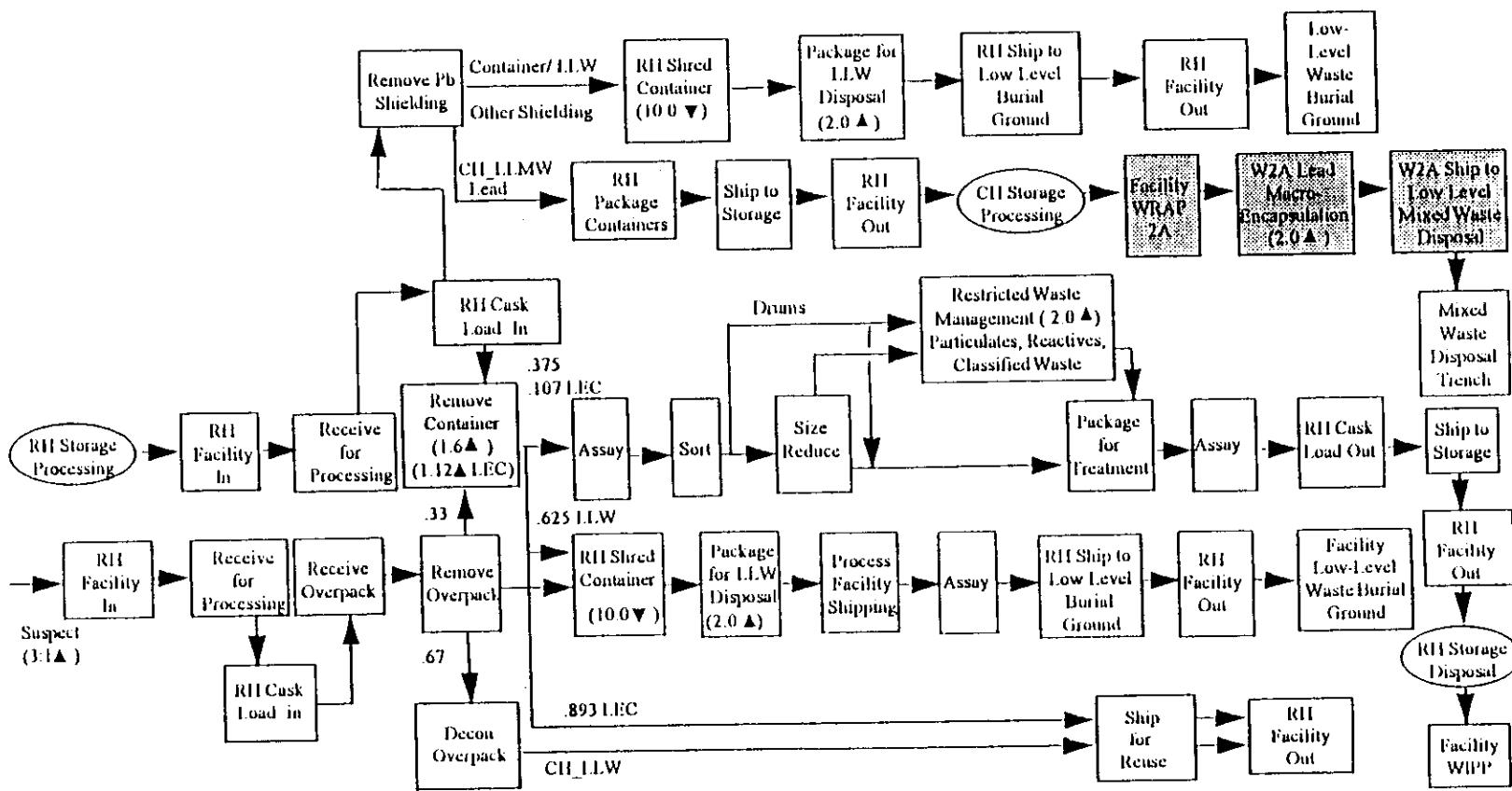


Figure A.5-2. Alternative 4 Functional Flow Diagram for

Figure A.5-3. Alternative 4 Functional Flow Diagram for Contact-Handled Transuranic Waste in Large Containers and Requiring Special Treatment

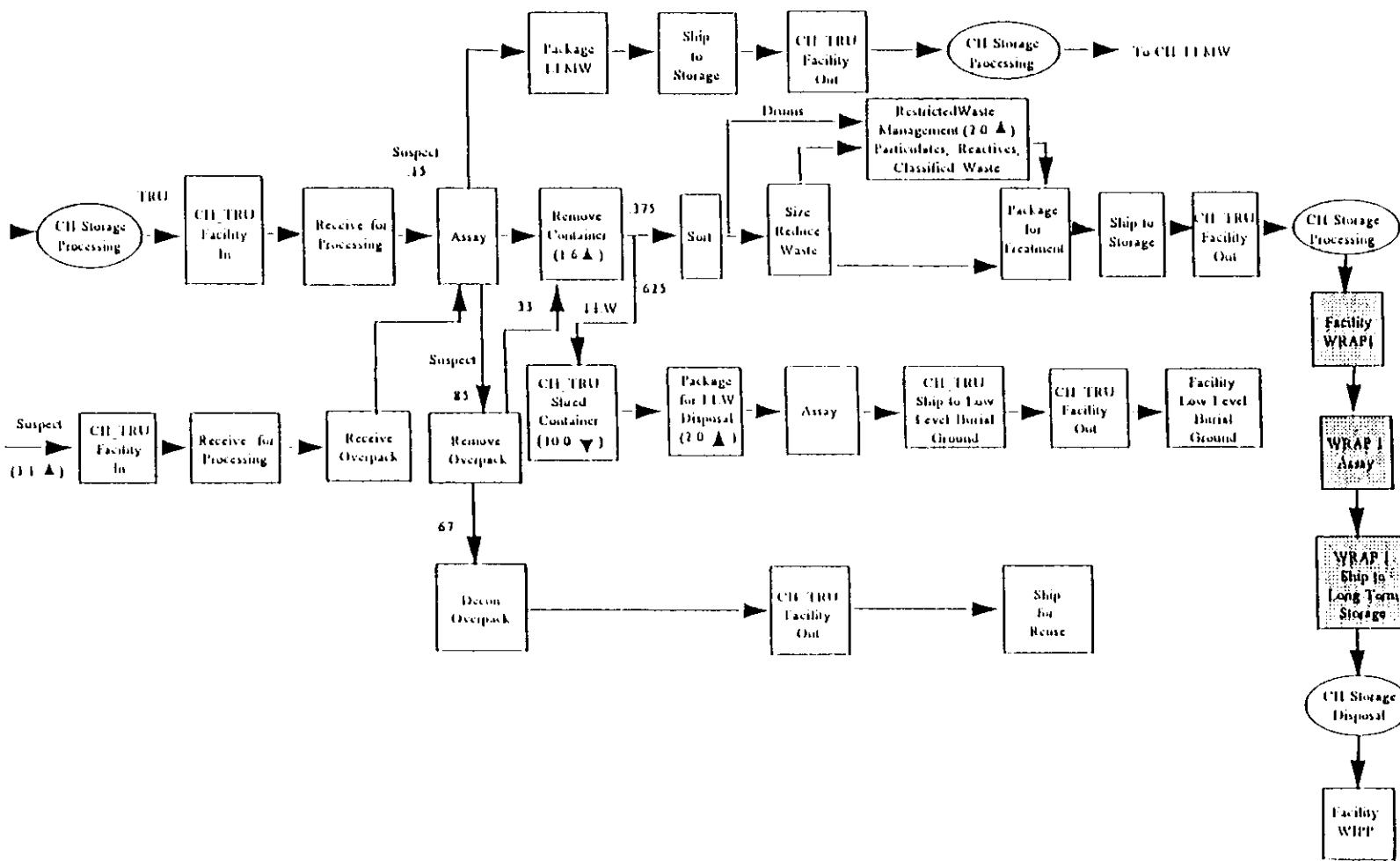


Figure A.5-4. Alternative 4 Functional Flow Diagram for Contaminated Soils and Buried Pre-1970 Waste.

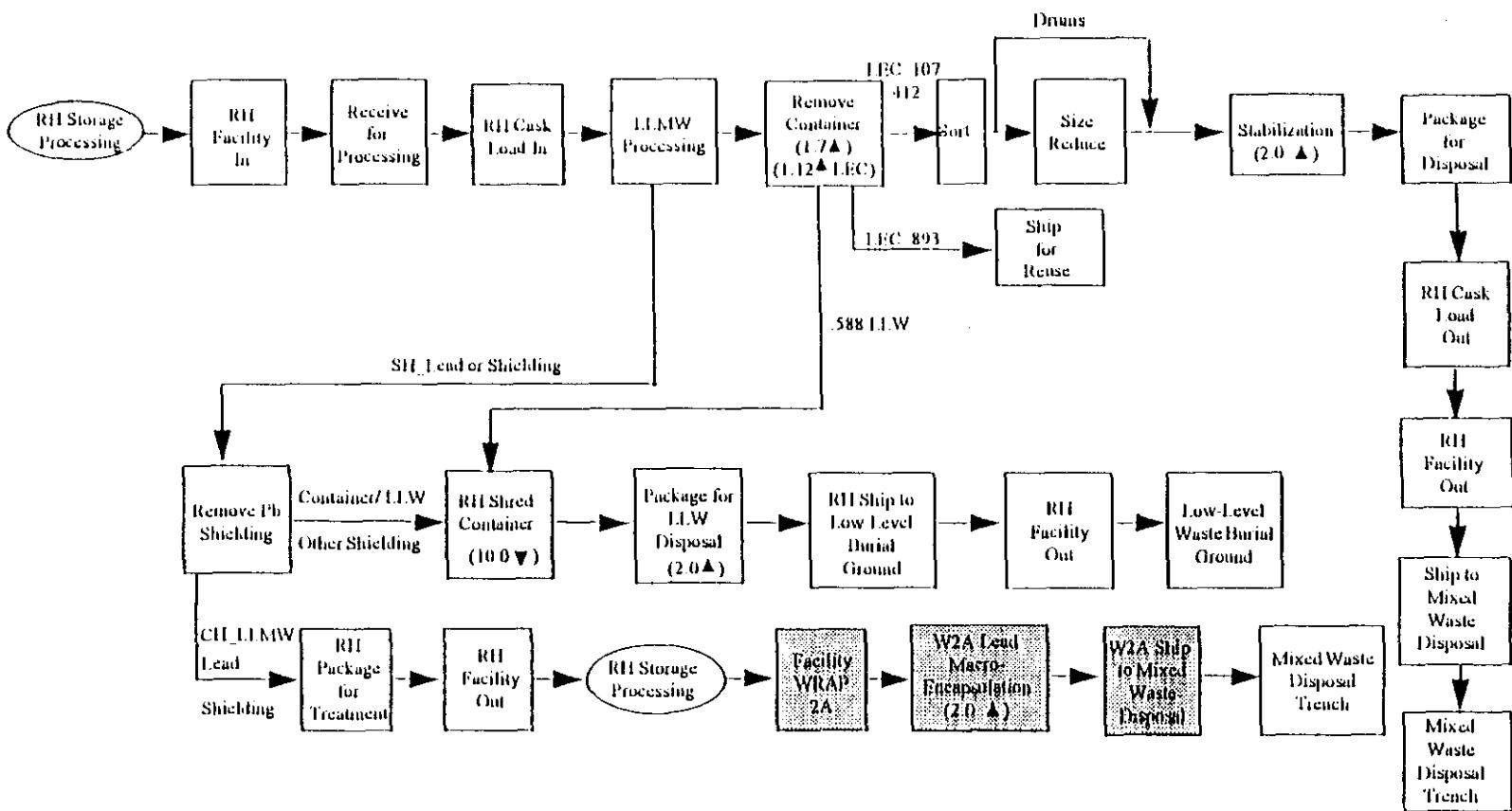


Figure A.5-5. Alternative 4 Functional Flow Diagram for Contact-Handled Low Level Mixed Waste.

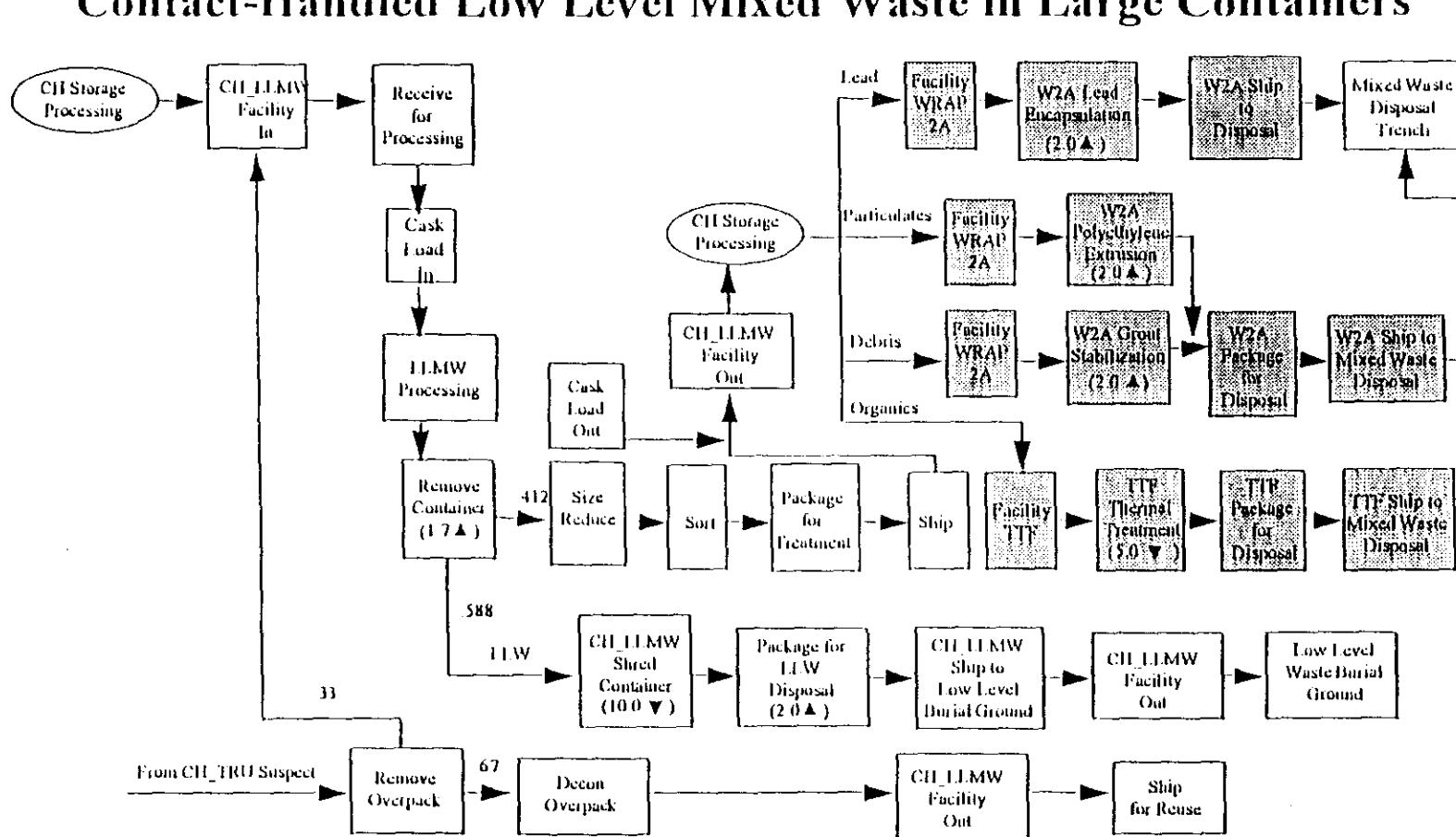


Figure A.5-6. Alternative 4 Functional Flow Diagram for Remote-Handled Greater Than Category III Waste.

Remote Handled Greater Than
Category 3 LLW/LLMW

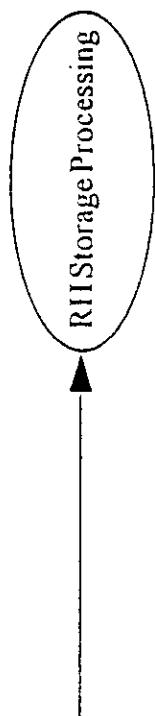


Figure A.5-7. Alternative 4 Functional Flow Diagram for Contact-Handled Greater Than Category III Waste.

Contact Handled Greater Than
Category 3 LLW/LLMW

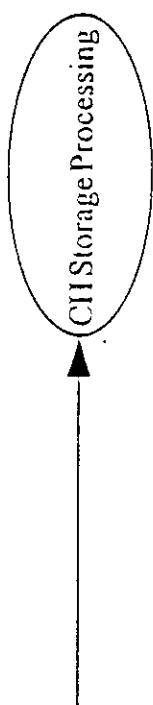


Figure A.5-8. Alternative 4 Functional Flow Diagram for Contaminated Metallic Sodium.

Contaminated Metallic Sodium

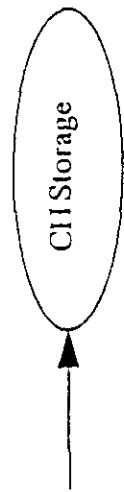


Figure A.5-9. Alternative 4 Functional Flow Diagram for Unirradiated Uranium.

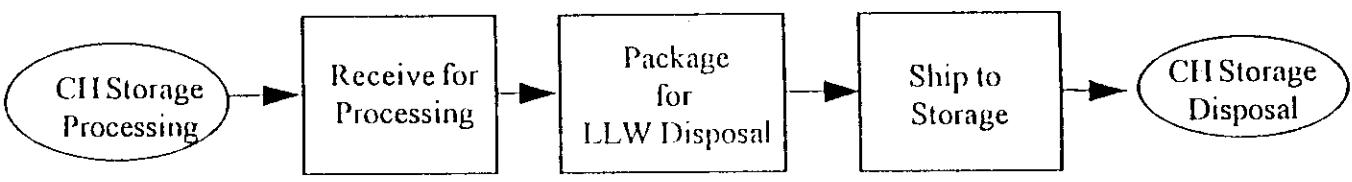
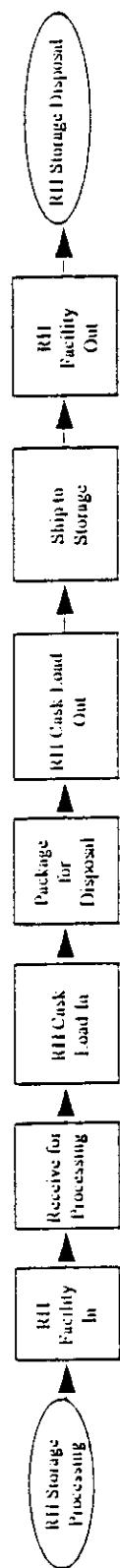


Figure A.5-10. Alternative 4 Functional Flow Diagram for Miscellaneous Remote-Handled Sources.

Miscellaneous Sources

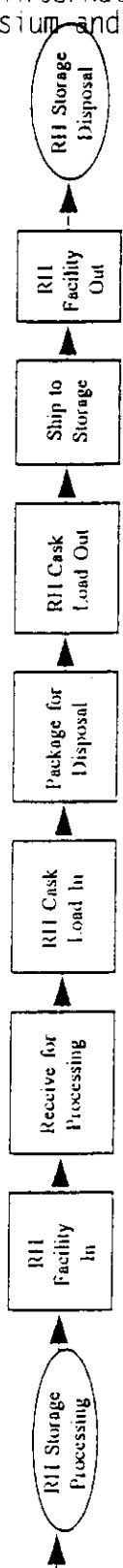


Cesium and Strontium Capsules

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Figure A.5-11. Alternative 4 Functional Flow Diagram for Cesium and Strontium Capsules.



A.5.3 Model Throughput Results for Alternative 4

Table A.5-1 shows the annual throughput results in cubic meters for each function shown in the functional flow diagrams for Alternative 4.

A.5.4 Model Storage Results for Alternative 4

Table A.5-2 shows the annual storage results in cubic meters for each storage facility for Alternative 4.

Table A.5-1

Alternative 4 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	
CANISTERS	ENTERING THE SYSTEM												
CH LLMW	ENTERING THE SYSTEM	725.27	21.90	21.90	21.90	21.90	21.90	21.90	21.90	21.90	21.90	21.90	
CH LLMW	FACILITY 1 RECEIVING												
CH LLMW	FACILITY 1 SHIPPING												
CH LLMW	FACILITY LLMW DISPOSAL												
CH LLMW	FACILITY TTF												
CH LLMW	FACILITY WRAP 2A												
CH LLMW	LLMW PROCESSING												
CH LLMW	PACKAGE FOR TREATMENT												
CH LLMW	RECEIVE FOR PROCESSING												
CH LLMW	REMOVE CONTAINER												
CH LLMW	REMOVE OVERPACK												
CH LLMW	RH CASK LOAD IN												
CH LLMW	RH CASK LOAD OUT												
CH LLMW	SHIP TO STORAGE												
CH LLMW	SIZE REDUCE												
CH LLMW	SORT												
CH LLMW	TTF PACKAGE FOR DISPOSAL												
CH LLMW	TTF SHIP TO LLMW DISPOSAL												
CH LLMW	TTF THERMAL TREATMENT												
CH LLMW	W2A GROUT STABILIZATION												
CH LLMW	W2A LEAD ENCAPSULATION												
CH LLMW	W2A PACKAGE FOR DISPOSAL												
CH LLMW	W2A POLYETHYLENE EXTRUSION												
CH LLMW	W2A SHIP TO LLMW DISPOSAL												
CH LLMW_GTCIII	ENTERING THE SYSTEM	50.20	2.10	2.30	32.90	32.90	94.08	48.19	45.90	137.68	168.28	179.09	
CH LLW	ASSAY												
CH LLW	DECON OVERPACK												
CH LLW	FACILITY 1 SHIPPING												
CH LLW	FACILITY LLW BURIAL												
CH LLW	PACKAGE FOR LLW DISPOSAL												
CH LLW	SHIP FOR REUSE												
CH LLW	SHIP TO LLW BURIAL GROUND												
CH LLW	SHRED CONTAINER												
CH LLW_GTCIII	ENTERING THE SYSTEM									283.30	849.90	1416.40	2549.60
CH TRU	ASSAY												
CH TRU	DECON OVERPACK												
CH TRU	ENTERING THE SYSTEM	178.94	138.76	110.81	12.68	12.57	37.04	215.65	6.73	43.73	55.97	38.17	
CH TRU	FACILITY 1 RECEIVING												
CH TRU	FACILITY 1 SHIPPING												
CH TRU	FACILITY WIPP												
CH TRU	FACILITY WRAP 1												

A.5-17

Table A.5-1

Alternative 4 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015
CANISTERS	ENTERING THE SYSTEM						451.00	451.00	451.00	451.00	451.00	451.00
CH LLMW	ENTERING THE SYSTEM	21.90	47.48	21.90	21.90	21.90	47.51	21.90	21.90	21.90	47.52	21.90
CH LLMW	FACILITY.1 RECEIVING		204.89	440.66	308.62	515.17	625.70	439.55	468.18	327.18	384.52	96.78
CH LLMW	FACILITY.1 SHIPPING		116.21	174.18	90.08	165.61	165.51	118.95	78.26	65.26	120.32	23.66
CH LLMW	FACILITY.LLMW.DISPOSAL		232.41	256.00	272.53	277.09	313.66	256.31	205.34	116.54	164.10	131.37
CH LLMW	FACILITY.TTF						0.90				0.45	
CH LLMW	FACILITY.WRAP.2A			116.21	142.01	122.26	140.62	156.74	140.08	89.99	59.02	82.01
CH LLMW	LLMW PROCESSING			165.91	248.69	128.62	236.45	236.31	169.84	111.73	93.18	171.78
CH LLMW	PACKAGE FOR TREATMENT			116.21	174.18	90.08	165.61	165.51	118.95	78.26	65.26	120.32
CH LLMW	RECEIVE FOR PROCESSING			165.91	248.69	128.62	236.45	236.31	169.84	111.73	93.18	171.78
CH LLMW	REMOVE CONTAINER			165.91	248.69	128.62	236.45	236.31	169.84	111.73	93.18	171.78
CH LLMW	REMOVE OVERPACK			38.97	191.97	171.00	287.71	389.39	269.71	356.45	225.00	221.74
CH LLMW	RH.CASK.LOAD.IN			165.91	248.69	128.62	236.45	236.31	169.84	111.73	93.18	171.78
CH LLMW	RH.CASK.LOAD.OUT			116.21	174.18	90.08	165.61	165.51	118.95	78.26	65.26	120.32
CH LLMW	SHIP TO STORAGE			116.21	174.18	90.08	165.61	165.51	118.95	78.26	65.26	120.32
CH LLMW	SIZE REDUCE			116.21	174.18	90.08	165.61	165.51	118.95	78.26	65.26	120.32
CH LLMW	SORT			116.21	174.18	90.08	165.61	165.51	118.95	78.26	65.26	120.32
CH LLMW	TTF.PACKAGE.FOR.DISPOSAL						0.18				0.09	
CH LLMW	TTF.SHIP.TO.LLMW.DISPOSAL						0.18				0.09	
CH LLMW	TTF.THERMAL.TREATMENT						0.90				0.45	
CH LLMW	W2A.GROUT.STABILIZATION			114.73	112.06	104.62	89.37	78.40	71.37	32.01	15.34	32.38
CH LLMW	W2A.LEAD.ENCAPSULATION			1.48								57.36
CH LLMW	W2A.PACKAGE.FOR.DISPOSAL			229.45	256.00	272.53	277.09	313.48	256.31	205.34	116.54	164.01
CH LLMW	W2A.POLYETHYLENE.EXTRUSION				15.93	31.65	49.17	78.34	56.78	70.66	42.93	49.62
CH LLMW	W2A.SHIP.TO.LLMW.DISPOSAL			232.41	256.00	272.53	277.09	313.48	256.31	205.34	116.54	164.01
CH LLMW GTCIII	ENTERING THE SYSTEM	148.49	205.09	205.09	220.39	220.39	135.49	107.09	77.69	251.47	248.67	248.67
CH LLW	ASSAY			846.60	777.37	783.66	616.65	548.46	472.30	409.65	648.71	629.18
CH LLW	DECON OVERPACK			1153.38	1357.65	1410.09	1376.35	1683.32	1534.79	1410.79	1084.62	1001.72
CH LLW	FACILITY.1.SHIPPING			2673.39	2543.01	2862.17	2659.43	2839.94	2764.98	2492.33	2339.93	2270.42
CH LLW	FACILITY.LLW.BURIAL				983.84	952.86	952.65	818.41	695.77	627.59	511.82	737.02
CH LLW	PACKAGE FOR LLW DISPOSAL				491.92	476.43	476.33	409.20	347.89	313.79	255.91	368.51
CH LLW	SHIP FOR REUSE				5325.73	5571.78	5551.31	6096.53	6713.30	7124.29	7665.61	6747.73
CH LLW	SHIP.TO.LLW.BURIAL.GROUND				983.84	952.86	952.65	818.41	695.77	627.59	511.82	737.02
CH LLW	SHRED CONTAINER			4919.17	4764.31	4763.26	4092.05	3478.87	3137.93	2559.08	3685.08	3628.34
CH LLW GTCIII	ENTERING.THE.SYSTEM	3399.40	5382.40	7365.40	7082.20	6515.60	2266.30	1416.40	708.20	946.61	238.41	238.41
CH TRU	ASSAY			176.98	155.92	133.60	92.85	104.06	83.73	35.65	817.11	789.77
CH TRU	DECON.OVERPACK				142.03		10.71	142.03	21.43	50.91	91.11	50.91
CH TRU	ENTERING.THE.SYSTEM	36.14	36.14	36.14	42.26	42.26	33.76	33.76	27.64	976.29	973.46	985.41
CH TRU	FACILITY.1.RECEIVING			176.98	155.92	133.60	92.85	104.06	83.73	35.65	817.11	789.77
CH TRU	FACILITY.1.SHIPPING			695.73	542.85	580.22	604.94	560.80	556.10	496.77	843.11	847.30
CH TRU	FACILITY.WIPP			543.61	552.94	559.41	473.01	529.27	515.28	381.66	856.39	762.57
CH TRU	FACILITY.WRAP.1			553.71	542.85	569.51	462.91	539.37	505.18	405.66	832.39	774.57

Table A.5-1

Alternative 4 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026
CANISTERS	ENTERING THE SYSTEM	451.00	451.00	451.00	451.00	451.00	451.00	451.00	451.00	451.00	451.00	451.00
CH LLMW	ENTERING THE SYSTEM	21.90	21.90	118.48	92.90	21.90	21.90	47.51	21.90			
CH LLMW	FACILITY.1 RECEIVING	153.67	74.84	477.42	322.13	585.59	199.57	315.88	352.59			
CH LLMW	FACILITY.1 SHIPPING	50.90	33.51	168.41	122.69	171.36	79.23	85.05	123.03			
CH LLMW	FACILITY.LLMW.DISPOSAL	82.10	67.02	284.71	260.35	259.77	293.26	174.94	252.87			
CH LLMW	FACILITY.TTF			0.45				0.45				
CH LLMW	FACILITY.WRAP.2A	52.98	33.51	130.38	142.10	117.96	146.63	86.68	125.11			
CH LLMW	LLMW PROCESSING	72.67	47.84	240.45	175.18	244.66	113.11	121.42	175.65			
CH LLMW	PACKAGE FOR TREATMENT	50.90	33.51	168.41	122.69	171.36	79.23	85.05	123.03			
CH LLMW	RECEIVE FOR PROCESSING	72.67	47.84	240.45	175.18	244.66	113.11	121.42	175.65			
CH LLMW	REMOVE CONTAINER	72.67	47.84	240.45	175.18	244.66	113.11	121.42	175.65			
CH LLMW	REMOVE OVERPACK	90.00	27.00	236.97	146.96	340.94	86.45	185.45	185.94			
CH LLMW	RH.CASK LOAD.IN	72.67	47.84	240.45	175.18	244.66	113.11	121.42	175.65			
CH LLMW	RH.CASK LOAD.OUT	50.90	33.51	168.41	122.69	171.36	79.23	85.05	123.03			
CH LLMW	SHIP TO STORAGE	50.90	33.51	168.41	122.69	171.36	79.23	85.05	123.03			
CH LLMW	SIZE REDUCE	50.90	33.51	168.41	122.69	171.36	79.23	85.05	123.03			
CH LLMW	SORT	50.90	33.51	168.41	122.69	171.36	79.23	85.05	123.03			
CH LLMW	TTF PACKAGE FOR DISPOSAL			0.09				0.09				
CH LLMW	TTF.SHIP.TO.LLMW.DISPOSAL			0.09				0.09				
CH LLMW	TTF.THERMAL TREATMENT			0.45				0.45				
CH LLMW	W2A.GROUT STABILIZATION	14.01	29.35	96.10	66.40	71.37	71.37	33.71	46.02			
CH LLMW	W2A.LEAD ENCAPSULATION											
CH LLMW	W2A.PACKAGE FOR DISPOSAL	82.10	67.02	284.62	260.35	259.77	293.26	174.85	252.87			
CH LLMW	W2A.POLYETHYLENE EXTRUSION	27.04	4.16	46.21	63.78	58.51	75.26	53.71	80.42			
CH LLMW	W2A.SHIP.TO.LLMW.DISPOSAL	82.10	67.02	284.62	260.35	259.77	293.26	174.85	252.87			
CH LLMW_GTCIII	ENTERING THE SYSTEM	233.37	233.37	218.07	218.07	202.78	202.78	202.78	2.30			
CH LLW	ASSAY	595.08	653.60	786.49	861.79	879.55	931.41	919.57	435.55			
CH LLW	DECON OVERPACK	94.47	86.43	624.78	417.22	887.09	182.23	577.90	432.11			
CH LLW	FACILITY.1.SHIPPING	1511.16	1433.13	2092.33	1985.34	2349.94	1842.28	2167.88	1637.54			
CH LLW	FACILITY.LLW.BURIAL	689.49	728.39	988.77	995.34	1043.83	1043.85	1050.90	555.28			
CH LLW	PACKAGE FOR LLW.DISPOSAL	344.74	364.20	494.39	497.67	521.92	521.92	528.45	277.64			
CH LLW	SHIP FOR REUSE	7260.74	7038.63	5611.36	5597.80	5172.67	5472.24	5254.21	7048.69			
CH LLW	SHIP.TO.LLW.BURIAL.GROUND	689.49	728.39	988.77	995.34	1043.83	1043.85	1050.90	555.28			
CH LLW	SHRED CONTAINER	3447.43	3641.96	4943.87	4976.69	5219.16	5219.23	5254.52	2776.39			
CH LLW_GTCIII	ENTERING THE SYSTEM	238.41	238.41	238.41	238.41	238.41	238.41	238.41				
CH TRU	ASSAY	893.05	821.69	1032.69	941.22	1067.06	1235.76	1084.96	705.96			
CH TRU	DECON OVERPACK			40.20	10.71	91.11		50.91	50.91			
CH TRU	ENTERING THE SYSTEM	979.29	981.69	973.17	973.18	967.06	967.06	967.06	14.68			
CH TRU	FACILITY.1.RECEIVING	893.05	821.69	1032.69	941.22	1067.06	1235.76	1084.96	705.96			
CH TRU	FACILITY.1.SHIPPING	616.37	563.40	910.20	740.16	1015.83	880.70	973.23	630.44			
CH TRU	FACILITY.WIPP	626.47	563.40	846.00	716.03	797.53	686.80	783.22	1077.12			
CH TRU	FACILITY.WRAP.1	616.37	563.40	858.00	741.45	810.42	768.90	783.22	944.72			

Table A.5-1

Alternative 4 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2027	2028	Total
CANISTERS	ENTERING THE SYSTEM	451.00	451.00	8569.00
CH LLMW	ENTERING THE SYSTEM			1630.39
CH LLMW	FACILITY.1.RECEIVING			6292.93
CH LLMW	FACILITY.1.SHIPPING			1952.21
CH LLMW	FACILITY.LLMW.DISPOSAL			3900.37
CH LLMW	FACILITY.TTF			2.24
CH LLMW	FACILITY.WRAP.2A			1949.96
CH LLMW	LLMW.PROCESSING			2787.27
CH LLMW	PACKAGE.FOR.TREATMENT			1952.21
CH LLMW	RECEIVE.FOR.PROCESSING			2787.27
CH LLMW	REMOVE.CONTAINER			2787.27
CH LLMW	REMOVE.OVERPACK			3605.67
CH LLMW	RH.CASK.LOAD.IN			2787.27
CH LLMW	RH.CASK.LOAD.OUT			1952.21
CH LLMW	SHIP.TO.STORAGE			1952.21
CH LLMW	SIZE.REDUCE			1952.21
CH LLMW	SORT			1952.21
CH LLMW	TTF.PACKAGE.FOR.DISPOSAL			0.45
CH LLMW	TTF.SHIP.TO.LLMW.DISPOSAL			0.45
CH LLMW	TTF.THERMAL.TREATMENT			2.24
CH LLMW	W2A.GROUT.STABILIZATION			1135.97
CH LLMW	W2A.LEAD.ENCAPSULATION			1.48
CH LLMW	W2A.PACKAGE.FOR.DISPOSAL			3896.96
CH LLMW	W2A.POLYETHYLENE.EXTRUSION			812.51
CH LLMW	W2A.SHIP.TO.LLMW.DISPOSAL			3899.92
CH LLMW_GTCIII	ENTERING.THE.SYSTEM			4375.65
CH LLW	ASSAY			12444.75
CH LLW	DECON.OVERPACK			15658.64
CH LLW	FACILITY.1.SHIPPING			40214.91
CH LLW	FACILITY.LLW.BURIAL			14806.56
CH LLW	PACKAGE.FOR.LLW.DISPOSAL			7403.28
CH LLW	SHIP.FOR.REUSE			113155.67
CH LLW	SHIP.TO.LLW.BURIAL.GROUND			14806.56
CH LLW	SHRED.CONTAINER			74032.79
CH LLW_GTCIII	ENTERING.THE.SYSTEM			42327.43
CH TRU	ASSAY			10897.47
CH TRU	DECON.OVERPACK			763.70
CH TRU	ENTERING.THE.SYSTEM			10897.46
CH TRU	FACILITY.1.RECEIVING			10897.47
CH TRU	FACILITY.1.SHIPPING			12638.13
CH TRU	FACILITY.WIPP			11874.43
CII TRU	FACILITY.WRAP.1			11874.43

Table A.5-1

Alternative 4 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004
CH TRU	PACKAGE FOR TREATMENT											
CH TRU	RECEIVE FOR PROCESSING											
CH TRU	REMOVE CONTAINER											
CH TRU	RESTRICTED WASTE MANAGEMENT											
CH TRU	SHIP FOR REUSE											
CH TRU	SHIP TO STORAGE											
CH TRU	SIZE REDUCE											
CH TRU	SORT											
CH TRU	W1 ASSAY											
CH TRU	W1 SHIP TO STORAGE											
CH TRU SUSPECT	ASSAY											
CH TRU SUSPECT	ENTERING THE SYSTEM								519.33	519.36	519.36	519.36
CH TRU SUSPECT	FACILITY 1 RECEIVING											
CH TRU SUSPECT	RECEIVE FOR PROCESSING											
CH TRU SUSPECT	RECEIVE OVERPACK											
CH TRU SUSPECT	REMOVE OVERPACK											
CH TRUM	ASSAY											
CH TRUM	ENTERING THE SYSTEM	0.72	0.40	0.61	0.20	0.15	0.15	4.35	0.31	0.31	0.31	0.96
CH TRUM	FACILITY 1 RECEIVING											
CH TRUM	FACILITY 1 SHIPPING											
CH TRUM	FACILITY WIPP											
CH TRUM	FACILITY WRAP 1											
CH TRUM	PACKAGE FOR TREATMENT											
CH TRUM	RECEIVE FOR PROCESSING											
CH TRUM	REMOVE CONTAINER											
CH TRUM	RESTRICTED WASTE MANAGEMENT											
CH TRUM	SHIP TO STORAGE											
CH TRUM	SIZE REDUCE											
CH TRUM	SORT											
CH TRUM	W1 ASSAY											
CH TRUM	W1 SHIP TO STORAGE											
CS CAPSULES	ENTERING THE SYSTEM	2.38										
CS CAPSULES	FACILITY 1 RECEIVING											
CS CAPSULES	FACILITY 1 SHIPPING											
CS CAPSULES	PACKAGE GEOLOGICAL DISPOSAL											
CS CAPSULES	RECEIVE FOR PROCESSING											
CS CAPSULES	RH CASK LOAD IN											
CS CAPSULES	RH CASK LOAD OUT											
CS CAPSULES	SHIP TO STORAGE											
MISC SOURCES	ENTERING THE SYSTEM	15.00										
MISC SOURCES	FACILITY 1 RECEIVING											
MISC SOURCES	FACILITY 1 SHIPPING											

Table A.5-1

Alternative 4 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015
CH TRU	PACKAGE FOR TREATMENT		553.71	542.85	569.51	462.91	539.37	505.18	405.66	832.39	796.39	579.99
CH TRU	RECEIVE FOR PROCESSING		176.98	155.92	133.60	92.85	104.06	83.73	35.65	817.11	789.77	725.41
CH TRU	REMOVE CONTAINER		732.20	761.26	771.69	675.81	804.66	750.67	612.88	1277.07	1209.98	876.88
CH TRU	RESTRICTED WASTE MANAGEMENT		114.38	86.09	106.50	57.43	56.58	54.78	37.93	66.15	70.40	53.86
CH TRU	SHIP FOR REUSE		142.03		10.71	142.03	21.43	50.91	91.11	10.71	50.91	
CH TRU	SHIP TO STORAGE		553.71	542.85	569.51	462.91	539.37	505.18	405.66	832.39	796.39	579.99
CH TRU	SIZE REDUCE		336.94	370.66	356.52	363.59	426.22	407.62	329.80	700.59	655.59	472.27
CH TRU	SORT		439.32	456.76	463.01	405.49	482.79	450.40	367.73	766.24	726.99	526.13
CH TRU	W1 ASSAY		543.61	552.94	559.41	473.01	529.27	515.28	381.66	856.39	774.57	591.71
CH TRU	W1 SHIP TO STORAGE		543.61	552.94	559.41	473.01	529.27	515.28	381.66	856.39	774.57	591.71
CH TRU SUSPECT	ASSAY		1979.40	2158.08	2274.84	2078.28	2497.68	2377.68	2057.88	1639.80	1498.08	540.00
CH TRU SUSPECT	ENTERING THE SYSTEM	519.36	519.36	519.36	519.36	519.36	519.36	519.36	519.36	519.36	519.36	519.36
CH TRU SUSPECT	FACILITY 1 RECEIVING		1979.40	2158.08	2274.84	2078.28	2557.68	2317.68	2057.88	1639.80	1498.08	540.00
CH TRU SUSPECT	RECEIVE FOR PROCESSING		1979.40	2158.08	2274.84	2078.28	2497.68	2377.68	2057.88	1639.80	1498.08	540.00
CH TRU SUSPECT	RECEIVE OVERPACK		1979.40	2158.08	2274.84	2078.28	2497.68	2377.68	2057.88	1639.80	1498.08	540.00
CH TRU SUSPECT	REMOVE OVERPACK		1682.49	1834.37	1933.61	1766.54	2123.03	2021.03	1749.20	1393.83	1273.37	459.00
CH TRUM	ASSAY		4.35	11.54		8.95	10.82	1.57	3.29	937.20	1117.70	1065.90
CH TRUM	ENTERING THE SYSTEM		2.22	8.60	8.60	8.60	8.60	2.22	2.22	2.22	1279.42	1277.30
CH TRUM	FACILITY 1 RECEIVING		4.35	11.54		8.95	10.82	1.57	3.29	937.20	1117.70	1065.90
CH TRUM	FACILITY 1 SHIPPING		5.22	13.85		10.74	12.98	1.88	3.95	562.32	670.92	644.76
CH TRUM	FACILITY WIPP		5.22	13.85		10.74	12.98	1.88	3.95	562.32	646.44	669.24
CH TRUM	FACILITY WRAP 1		5.22	13.85		10.74	12.98	1.88	3.95	562.32	658.44	657.24
CH TRUM	PACKAGE FOR TREATMENT		5.22	13.85		10.74	12.98	1.88	3.95	562.32	670.92	644.76
CH TRUM	RECEIVE FOR PROCESSING		4.35	11.54		8.95	10.82	1.57	3.29	937.20	1117.70	1065.90
CH TRUM	REMOVE CONTAINER		4.35	11.54		8.95	10.82	1.57	3.29	937.20	1117.70	1065.90
CH TRUM	RESTRICTED WASTE MANAGEMENT		2.61	6.92		5.37	6.49	0.94	1.98		0.30	5.22
CH TRUM	SHIP TO STORAGE		5.22	13.85		10.74	12.98	1.88	3.95	562.32	670.92	644.76
CH TRUM	SIZE REDUCE									562.32	670.92	634.32
CH TRUM	SORT		2.61	6.92		5.37	6.49	0.94	1.98	562.32	670.62	639.54
CH TRUM	W1 ASSAY		5.22	13.85		10.74	12.98	1.88	3.95	562.32	646.44	669.24
CH TRUM	W1 SHIP TO STORAGE		5.22	13.85		10.74	12.98	1.88	3.95	562.32	646.44	669.24
CS CAPSULES	ENTERING THE SYSTEM											
CS CAPSULES	FACILITY 1 RECEIVING		2.38									
CS CAPSULES	FACILITY 1 SHIPPING		2.38									
CS CAPSULES	PACKAGE GEOLOGICAL DISPOSAL		2.38									
CS CAPSULES	RECEIVE FOR PROCESSING		2.38									
CS CAPSULES	RH CASK LOAD IN		2.38									
CS CAPSULES	RH CASK LOAD OUT		2.38									
CS CAPSULES	SHIP TO STORAGE		2.38									
MISC SOURCES	ENTERING THE SYSTEM											
MISC SOURCES	FACILITY 1 RECEIVING		15.00									
MISC SOURCES	FACILITY 1 SHIPPING		15.00									

Table A.5-1

Alternative 4 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026
CH TRU	PACKAGE FOR TREATMENT	616.37	563.40	870.00	729.45	924.71	880.70	922.32	579.53			
CH TRU	RECEIVE FOR PROCESSING	893.05	821.69	1032.69	941.22	1067.06	1235.76	1084.96	705.96			
CH TRU	REMOVE CONTAINER	909.88	855.35	1262.22	1098.22	1391.47	1296.99	1308.39	857.43			
CH TRU	RESTRICTED WASTE MANAGEMENT	70.44	50.19	112.67	70.52	89.83	102.51	137.28	65.07			
CH TRU	SHIP FOR RELISE			40.20	10.71	91.11		50.91	50.91			
CH TRU	SHIP TO STORAGE	616.37	563.40	870.00	729.45	924.71	880.70	922.32	579.53			
CH TRU	SIZE REDUCE	475.49	463.02	644.66	588.41	745.05	687.68	647.76	449.39			
CH TRU	SORT	545.93	513.21	757.33	658.93	834.88	778.19	785.04	514.46			
CH TRU	W1 ASSAY	626.47	563.40	846.00	753.45	800.32	779.00	773.12	954.82			
CH TRU	W1 SHIP TO STORAGE	626.47	563.40	846.00	753.45	800.32	779.00	773.12	954.82			
CH TRU SUSPECT	ASSAY	60.00	120.00	818.28	559.71	1156.56	218.28	796.56	540.00			
CH TRU SUSPECT	ENTERING THE SYSTEM											
CH TRU SUSPECT	FACILITY 1 RECEIVING	60.00	180.00	758.28	619.71	1096.56	218.28	796.56	540.00			
CH TRU SUSPECT	RECEIVE FOR PROCESSING	60.00	120.00	818.28	559.71	1156.56	218.28	796.56	540.00			
CH TRU SUSPECT	RECEIVE OVERPACK	60.00	120.00	818.28	559.71	1156.56	218.28	796.56	540.00			
CH TRU SUSPECT	REMOVE OVERPACK	51.00	102.00	695.54	475.75	983.08	188.54	677.08	459.00			
CH TRUM	ASSAY	1097.30	997.30	1237.30	1319.52	1517.30	1577.30	1517.30	402.32			
CH TRUM	ENTERING THE SYSTEM	1277.30	1277.30	1277.30	1277.30	1277.30	1277.30	1277.30	0.10			
CH TRUM	FACILITY 1 RECEIVING	1097.30	997.30	1237.30	1319.52	1517.30	1577.30	1517.30	402.32			
CH TRUM	FACILITY 1 SHIPPING	658.44	598.44	742.44	793.11	910.44	946.44	910.44	242.79			
CH TRUM	FACILITY WIPP	658.44	598.44	718.44	769.11	802.44	754.32	814.56	686.79			
CH TRUM	FACILITY WRAP 1	658.44	598.44	718.44	817.11	790.44	838.44	814.44	566.79			
CH TRUM	PACKAGE FOR TREATMENT	658.44	598.44	742.44	793.11	910.44	946.44	910.44	242.79			
CH TRUM	RECEIVE FOR PROCESSING	1097.30	997.30	1237.30	1319.52	1517.30	1577.30	1517.30	402.32			
CH TRUM	REMOVE CONTAINER	1097.30	997.30	1237.30	1319.52	1517.30	1577.30	1517.30	402.32			
CH TRUM	RESTRICTED WASTE MANAGEMENT	0.06	0.06	0.06	1.39	0.06	0.06	0.06	1.39			
CH TRUM	SHIP TO STORAGE	658.44	598.44	742.44	793.11	910.44	946.44	910.44	242.79			
CH TRUM	SIZE REDUCE	658.32	598.32	742.32	790.32	910.32	946.32	910.32	240.00			
CH TRUM	SORT	658.38	598.38	742.38	791.71	910.38	946.38	910.38	241.39			
CH TRUM	W1 ASSAY	658.44	598.44	718.44	817.11	790.44	826.44	826.44	566.79			
CH TRUM	W1 SHIP TO STORAGE	658.44	598.44	718.44	817.11	790.44	826.44	826.44	566.79			
CS CAPSULES	ENTERING THE SYSTEM											
CS CAPSULES	FACILITY 1 RECEIVING											
CS CAPSULES	FACILITY 1 SHIPPING											
CS CAPSULES	PACKAGE GEOLOGICAL DISPOSAL											
CS CAPSULES	RECEIVE FOR PROCESSING											
CS CAPSULES	RH CASK LOAD IN											
CS CAPSULES	RH CASK LOAD OUT											
CS CAPSULES	SHIP TO STORAGE											
MISC SOURCES	ENTERING THE SYSTEM											
MISC SOURCES	FACILITY 1 RECEIVING											
MISC SOURCES	FACILITY 1 SHIPPING											

Waste by Waste Class (in Cubic Meters)

	2027	2028	Total
			11874.43
			10897.47
			17453.07
NT			1402.59
			763.70
			11874.43
			9121.27
			10471.84
			11874.43
			11874.43
			23371.11
			7790.37
			23371.11
			23371.11
			23371.11
			19865.44
			12826.97
			12826.97
			12826.97
			7729.16
			7729.16
			7729.16
			12826.97
			12826.97
NT			32.98
			7729.16
			7663.20
			7696.18
			7729.16
			7729.16
			2.38
			2.38
			2.38
			2.38
			2.38
			2.38
			2.38
			15.00
			15.00
			15.00

Table A.5-1
Throughput Requirements by Waste Class (in Cubic Meters)

Alternative 4 Annual Throughput Requirements by Waste Class (in Cubic Meters)

4	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004
.55	1326.97	1314.47	1792.47	1466.42	1529.14	1553.87	1773.31	1976.87	2017.68	2796.99
.20										
.30	0.30	0.30	0.30	0.30	0.30	0.30	28.30	28.30	28.30	85.00
.19	103.40	38.50	1.70	26.90	24.80	24.80	1.70	1.70	1.70	1.70
							25.33	25.33	25.33	25.33

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WasteClass
CH TRU
CH TRU SUSPECT
CH TRUM
CS CAPSULES
MISC SOURCES
MISC SOURCES
MISC SOURCES

Table A.5-1

Alternative 4 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015
MISC SOURCES	PACKAGE.FOR DISPOSAL		15.00									
MISC SOURCES	RECEIVE.FOR PROCESSING		15.00									
MISC SOURCES	RH.CASK LOAD IN		15.00									
MISC SOURCES	RH.CASK LOAD OUT		15.00									
MISC SOURCES	SHIP TO STORAGE		15.00									
RH LLMW	ENTERING THE SYSTEM	2630.96	2459.17	2703.44	2637.21	3029.14	3555.03	4268.15	5232.22	5707.17	6659.70	7167.19
RH LLMW	FACILITY.1 RECEIVING		4176.12	4590.09	4357.91	5027.59	5068.95	5613.00	6063.49	5492.51	5559.16	6309.72
RH LLMW	FACILITY.1 SHIPPING		1600.53	1835.41	1876.69	2102.27	1796.12	2045.21	1921.72	1721.11	1688.55	1802.90
RH LLMW	FACILITY.LLMW.DISPOSAL		1600.53	1835.41	1876.69	2102.27	1796.12	2045.21	1921.72	1721.11	1688.55	1802.90
RH LLMW	LLMW.PROCESSING		4156.12	4610.09	4357.91	5027.59	5068.95	5593.00	6083.49	5492.51	5539.16	6329.72
RH LLMW	PACKAGE.FOR DISPOSAL		1600.53	1835.41	1876.69	2102.27	1796.12	2045.21	1921.72	1721.11	1688.55	1802.90
RH LLMW	RECEIVE.FOR PROCESSING		4156.12	4610.09	4357.91	5027.59	5068.95	5593.00	6083.49	5492.51	5539.16	6329.72
RH LLMW	REMOVE CONTAINER		4156.12	4610.09	4357.91	5027.59	5068.95	5593.00	6083.49	5492.51	5539.16	6329.72
RH LLMW	RH.CASK LOAD IN		4156.12	4610.09	4357.91	5027.59	5068.95	5593.00	6083.49	5492.51	5539.16	6329.72
RH LLMW	RH.CASK LOAD OUT		1600.53	1835.41	1876.69	2102.27	1796.12	2045.21	1921.72	1721.11	1688.55	1802.90
RH LLMW	SHIP TO LLMW.DISPOSAL		1600.53	1835.41	1876.69	2102.27	1796.12	2045.21	1921.72	1721.11	1688.55	1802.90
RH LLMW	SIZE REDUCE		618.23	791.74	730.53	807.01	742.13	824.88	807.46	824.67	823.45	863.73
RH LLMW	SORT		800.26	917.70	938.34	1051.14	898.06	1022.61	960.86	860.56	844.27	901.45
RH LLMW	STABILIZATION		800.26	917.70	938.34	1051.14	898.06	1022.61	960.86	860.56	844.27	901.45
RH LLMW GTCIII	ENTERING THE SYSTEM	85.00	141.60	141.60	141.60	141.60	56.70	28.30	14.20	64.46	61.66	61.66
RH LLW GTCIII	ENTERING THE SYSTEM	3399.70	5382.70	7365.70	7082.50	6515.90	2266.60	1416.70	708.50	814.40	106.20	106.20
RH TRU	ASSAY		388.74	334.20	154.41	241.14	332.75	141.57	141.09	564.58	607.75	562.54
RH TRU	ENTERING THE SYSTEM	1.70	1.70	1.70	1.70	1.70	48.60	51.20	51.00	518.56	520.76	640.66
RH TRU	FACILITY.1 RECEIVING		254.00	278.50	123.40	131.00	266.74	92.90	72.70	461.11	460.76	468.16
RH TRU	FACILITY.1 SHIPPING		194.37	167.10	77.21	120.57	166.38	70.79	70.55	284.75	316.24	281.64
RH TRU	FACILITY.WIPP		194.37	167.10	77.21	120.57	166.38	70.79	70.55	284.75	316.24	281.64
RH TRU	PACKAGE.FOR TREATMENT		194.37	167.10	77.21	120.57	166.38	70.79	70.55	284.75	316.24	281.64
RH TRU	RECEIVE.FOR PROCESSING		254.00	278.50	123.40	131.00	266.74	92.90	72.70	461.11	460.76	468.16
RH TRU	REMOVE CONTAINER		323.95	278.50	128.68	200.95	277.29	117.98	117.58	466.39	485.84	468.16
RH TRU	RESTRICTED WASTE MANAGEMENT									4.92	24.74	0.74
RH TRU	RH.CASK LOAD IN		254.00	278.50	123.40	131.00	266.74	92.90	72.70	461.11	460.76	468.16
RH TRU	RH.CASK LOAD OUT		194.37	167.10	77.21	120.57	166.38	70.79	70.55	284.75	316.24	281.64
RH TRU	SHIP TO STORAGE		194.37	167.10	77.21	120.57	166.38	70.79	70.55	284.75	316.24	281.64
RH TRU	SIZE REDUCE		140.40	132.00	72.00	72.00	124.86	33.44	33.45	251.70	228.63	256.15
RH TRU	SORT		194.37	167.10	77.21	120.57	166.38	70.79	70.55	279.83	291.50	280.90
RH TRU SUSPECT	ENTERING THE SYSTEM	25.33	25.33	25.33	25.33	25.33	25.33	25.33	25.33	25.33	25.33	
RH TRU SUSPECT	FACILITY.1 RECEIVING		211.98		15.99	211.98	31.98	75.99	135.99	15.99	75.99	
RH TRU SUSPECT	RECEIVE.FOR PROCESSING		211.98		15.99	211.98	31.98	75.99	135.99	15.99	75.99	
RH TRU SUSPECT	RECEIVE.OVERPACK		211.98		15.99	211.98	31.98	75.99	135.99	15.99	75.99	
RH TRU SUSPECT	REMOVE.OVERPACK		211.98		15.99	211.98	31.98	75.99	135.99	15.99	75.99	
RH TRU SUSPECT	RH.CASK LOAD IN		211.98		15.99	211.98	31.98	75.99	135.99	15.99	75.99	
RH TRUM	ASSAY		693.63	458.40	576.99	684.15	584.27	553.43	395.21	536.96	529.01	833.60

Table A.5-1

Alternative 4 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026
MISC SOURCES	PACKAGE FOR DISPOSAL											
MISC SOURCES	RECEIVE FOR PROCESSING											
MISC SOURCES	RH CASK LOAD IN											
MISC SOURCES	RH CASK LOAD OUT											
MISC SOURCES	SHIP TO STORAGE											
RH LLMW	ENTERING THE SYSTEM	7430.34	7574.30	3148.90	2735.63	2419.13	2688.92	3018.21	2827.36			
RH LLMW	FACILITY 1 RECEIVING	6837.56	6639.14	5298.48	5079.90	4443.02	5142.38	4652.06	6388.73			
RH LLMW	FACILITY 1 SHIPPING	2102.73	1974.90	2160.84	1794.59	1734.97	1749.45	1741.57	2022.70			
RH LLMW	FACILITY LLMW DISPOSAL	2102.73	1974.90	2160.84	1794.59	1734.97	1749.45	1741.57	2022.70			
RH LLMW	LLMW PROCESSING	6837.56	6659.14	5278.48	5099.90	4443.02	5122.38	4672.06	6388.73			
RH LLMW	PACKAGE FOR DISPOSAL	2102.73	1974.90	2160.84	1794.59	1734.97	1749.45	1741.57	2022.70			
RH LLMW	RECEIVE FOR PROCESSING	6837.56	6659.14	5278.48	5099.90	4443.02	5122.38	4672.06	6388.73			
RH LLMW	REMOVE CONTAINER	6837.56	6659.14	5278.48	5099.90	4443.02	5122.38	4672.06	6388.73			
RH LLMW	RH CASK LOAD IN	6837.56	6659.14	5278.48	5099.90	4443.02	5122.38	4672.06	6388.73			
RH LLMW	RH CASK LOAD OUT	2102.73	1974.90	2160.84	1794.59	1734.97	1749.45	1741.57	2022.70			
RH LLMW	SHIP TO LLMW DISPOSAL	2102.73	1974.90	2160.84	1794.59	1734.97	1749.45	1741.57	2022.70			
RH LLMW	SIZE REDUCE	1030.66	952.62	826.78	816.31	804.64	823.06	793.92	926.13			
RH LLMW	SORT	1051.37	987.45	1080.42	897.30	867.48	874.72	870.78	1011.35			
RH LLMW	STABILIZATION	1051.37	987.45	1080.42	897.30	867.48	874.72	870.78	1011.35			
RH LLMW GTCIII	ENTERING THE SYSTEM	61.66	61.66	61.66	61.66	61.66	61.66	61.66	61.66			
RH LLW GTCIII	ENTERING THE SYSTEM	106.20	106.20	106.20	106.20	106.20	106.20	106.20	106.20	0.30		
RH TRU	ASSAY	653.23	757.53	876.37	1009.35	808.63	1149.76	712.87	429.52			
RH TRU	ENTERING THE SYSTEM	643.26	640.66	831.36	793.76	586.36	520.76	518.36	51.00			
RH TRU	FACILITY 1 RECEIVING	533.74	620.66	699.89	825.23	628.36	928.14	558.36	332.24			
RH TRU	FACILITY 1 SHIPPING	332.99	385.14	444.56	511.05	404.69	592.88	362.81	215.13			
RH TRU	FACILITY WIPP	332.99	385.14	444.56	499.05	404.69	521.30	374.39	287.13			
RH TRU	PACKAGE FOR TREATMENT	332.99	385.14	444.56	511.05	404.69	592.88	362.81	215.13			
RH TRU	RECEIVE FOR PROCESSING	533.74	620.66	699.89	825.23	628.36	928.14	558.36	332.24			
RH TRU	REMOVE CONTAINER	533.74	620.66	719.69	830.50	673.24	928.14	583.43	357.32			
RH TRU	RESTRICTED WASTE MANAGEMENT	12.74	12.74	12.74	12.74	0.74	36.00	12.74	0.74			
RH TRU	RH CASK LOAD IN	533.74	620.66	699.89	825.23	628.36	928.14	558.36	332.24			
RH TRU	RH CASK LOAD OUT	332.99	385.14	444.56	511.05	404.69	592.88	362.81	215.13			
RH TRU	SHIP TO STORAGE	332.99	385.14	444.56	511.05	404.69	592.88	362.81	215.13			
RH TRU	SIZE REDUCE	276.00	316.15	275.19	312.63	300.00	413.38	287.58	141.45			
RH TRU	SORT	320.24	372.39	431.81	498.30	403.94	556.88	350.06	214.39			
RH TRU SUSPECT	ENTERING THE SYSTEM											
RH TRU SUSPECT	FACILITY 1 RECEIVING			60.00	15.99	135.99		75.99	75.99			
RH TRU SUSPECT	RECEIVE FOR PROCESSING			60.00	15.99	135.99		75.99	75.99			
RH TRU SUSPECT	RECEIVE OVERPACK			60.00	15.99	135.99		75.99	75.99			
RH TRU SUSPECT	REMOVE OVERPACK			60.00	15.99	135.99		75.99	75.99			
RH TRU SUSPECT	RH CASK LOAD IN			60.00	15.99	135.99		75.99	75.99			
RH TRUM	ASSAY	695.67	741.81	682.60	767.19	719.30	861.19	739.67	468.59			

Table A.5-1
Alternative 4 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2027	2028	Total
MISC SOURCES	PACKAGE FOR DISPOSAL			15.00
MISC SOURCES	RECEIVE FOR PROCESSING			15.00
MISC SOURCES	RH CASK LOAD IN			15.00
MISC SOURCES	RH CASK LOAD OUT			15.00
MISC SOURCES	SHIP TO STORAGE			15.00
RH LLMW	ENTERING THE SYSTEM			96759.81
RH LLMW	FACILITY 1 RECEIVING			96759.81
RH LLMW	FACILITY 1 SHIPPING			33672.27
RH LLMW	FACILITY LLMW DISPOSAL			33672.27
RH LLMW	LLMW PROCESSING			96759.81
RH LLMW	PACKAGE FOR DISPOSAL			33672.27
RH LLMW	RECEIVE FOR PROCESSING			96759.81
RH LLMW	REMOVE CONTAINER			96759.81
RH LLMW	RH CASK LOAD IN			96759.81
RH LLMW	RH CASK LOAD OUT			33672.27
RH LLMW	SHIP TO LLMW DISPOSAL			33672.27
RH LLMW	SIZE REDUCE			14807.96
RH LLMW	SORT			16836.13
RH LLMW	STABILIZATION			16836.13
RH LLMW GTCIII	ENTERING THE SYSTEM			1554.05
RH LLW GTCIII	ENTERING THE SYSTEM			41035.30
RH TRU	ASSAY			9866.04
RH TRU	ENTERING THE SYSTEM			7736.87
RH TRU	FACILITY 1 RECEIVING			7736.87
RH TRU	FACILITY 1 SHIPPING			4998.83
RH TRU	FACILITY WIPP			4998.83
RH TRU	PACKAGE FOR TREATMENT			4998.83
RH TRU	RECEIVE FOR PROCESSING			7736.87
RH TRU	REMOVE CONTAINER			8112.02
RH TRU	RESTRICTED WASTE MANAGEMENT			131.62
RH TRU	RH CASK LOAD IN			7736.87
RH TRU	RH CASK LOAD OUT			4998.83
RH TRU	SHIP TO STORAGE			4998.83
RH TRU	SIZE REDUCE			3667.01
RH TRU	SORT			4867.21
RH TRU SUSPECT	ENTERING THE SYSTEM			379.95
RH TRU SUSPECT	FACILITY 1 RECEIVING			1139.85
RH TRU SUSPECT	RECEIVE FOR PROCESSING			1139.85
RH TRU SUSPECT	RECEIVE OVERPACK			1139.85
RH TRU SUSPECT	REMOVE OVERPACK			1139.85
RH TRU SUSPECT	RH CASK LOAD IN			1139.85
RH TRUM	ASSAY			11521.66

Table A.5-1
Alternative 4 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004
RH TRUM	ENTERING THE SYSTEM	448.47	124.40	124.40	167.68	149.59	158.64	167.68	178.68	201.30	206.82	4067.41
RH TRUM	FACILITY 1 RECEIVING											
RH TRUM	FACILITY 1 SHIPPING											
RH TRUM	FACILITY WIPP											
RH TRUM	PACKAGE FOR TREATMENT											
RH TRUM	RECEIVE FOR PROCESSING											
RH TRUM	REMOVE CONTAINER											
RH TRUM	REMOVE PB SHIELDING											
RH TRUM	RESTRICTED WASTE MANAGEMENT											
RH TRUM	RH CASK LOAD IN											
RH TRUM	RH CASK LOAD OUT											
RH TRUM	SHIP TO STORAGE											
RH TRUM	SIZE REDUCE											
RH TRUM	SORT											
SODIUM	ENTERING THE SYSTEM											
SR CAPSULES	ENTERING THE SYSTEM	1.12										
SR CAPSULES	FACILITY 1 RECEIVING											
SR CAPSULES	FACILITY 1 SHIPPING											
SR CAPSULES	PACKAGE GEOLOGICAL DISPOSAL											
SR CAPSULES	RECEIVE FOR PROCESSING											
SR CAPSULES	RH CASK LOAD IN											
SR CAPSULES	RH CASK LOAD OUT											
SR CAPSULES	SHIP TO STORAGE											
UNIRRAD UR	ENTERING THE SYSTEM	12.02	12.04	12.04	12.04	12.04	12.04	12.04	12.04	12.04	12.04	12.04
UNIRRAD UR	FACILITY 1 RECEIVING											
UNIRRAD UR	FACILITY 1 SHIPPING											
UNIRRAD UR	PACKAGE FOR LLW DISPOSAL											
UNIRRAD UR	RECEIVE FOR PROCESSING											
UNIRRAD UR	SHIP TO STORAGE											

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Table A.5-1
Alternative 4 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015
RH TRUM	ENTERING THE SYSTEM	7736.54	7704.87	366.62	324.75	346.20	444.20	527.55	634.19	1004.52	1064.49	1259.17
RH TRUM	FACILITY 1 RECEIVING		3708.59	3088.04	3497.26	2682.13	2090.32	2093.80	1904.14	1061.11	875.34	1535.47
RH TRUM	FACILITY 1 SHIPPING		346.81	229.20	290.41	343.35	295.32	282.45	198.24	269.11	264.50	416.80
RH TRUM	FACILITY WIPP		346.81	229.20	290.41	343.35	295.32	282.45	198.24	269.11	264.50	416.80
RH TRUM	PACKAGE FOR TREATMENT		346.81	229.20	290.41	343.35	295.32	282.45	198.24	269.11	264.50	416.80
RH TRUM	RECEIVE FOR PROCESSING		3708.59	3068.04	3517.26	2662.13	2110.32	2093.80	1884.14	1081.11	875.34	1535.47
RH TRUM	REMOVE CONTAINER		1007.04	568.04	877.26	939.80	850.32	933.80	784.14	861.11	875.34	1255.47
RH TRUM	REMOVE PB SHIELDING		2701.55	2600.00	2640.00	1722.33	1260.00	1160.00	1100.00	220.00		280.00
RH TRUM	RESTRICTED WASTE MANAGEMENT				3.83	2.55	6.37	11.47	1.27	1.27		
RH TRUM	RH CASK LOAD IN		3708.59	3068.04	3517.26	2662.13	2110.32	2093.80	1884.14	1081.11	875.34	1535.47
RH TRUM	RH CASK LOAD OUT		346.81	229.20	290.41	343.35	295.32	282.45	198.24	269.11	264.50	416.80
RH TRUM	SHIP TO STORAGE		346.81	229.20	290.41	343.35	295.32	282.45	198.24	269.11	264.50	416.80
RH TRUM	SIZE REDUCE		282.55	183.86	241.00	285.99	222.58	216.20	125.71	240.94	254.46	398.34
RH TRUM	SORT		346.81	229.20	286.58	340.80	288.95	270.98	196.97	267.84	264.50	416.80
SODIUM	ENTERING THE SYSTEM				177.00							
SR CAPSULES	ENTERING THE SYSTEM											
SR CAPSULES	FACILITY 1 RECEIVING											
SR CAPSULES	FACILITY 1 SHIPPING											
SR CAPSULES	PACKAGE GEOLOGICAL DISPOSAL											
SR CAPSULES	RECEIVE FOR PROCESSING											
SR CAPSULES	RH CASK LOAD IN											
SR CAPSULES	RH CASK LOAD OUT											
SR CAPSULES	SHIP TO STORAGE											
UNIRRAD UR	ENTERING THE SYSTEM	12.04										
UNIRRAD UR	FACILITY 1 RECEIVING		24.08	36.12	24.08	12.04		24.08				
UNIRRAD UR	FACILITY 1 SHIPPING		24.08	36.12	24.08	12.04		24.08				
UNIRRAD UR	PACKAGE FOR LLW DISPOSAL		24.08	36.12	24.08	12.04		24.08				
UNIRRAD UR	RECEIVE FOR PROCESSING		24.08	36.12	24.08	12.04		24.08				
UNIRRAD UR	SHIP TO STORAGE		24.08	36.12	24.08	12.04		24.08				

Table A.5-1

Alternative 4 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026
RH TRUM	ENTERING THE SYSTEM	1281.59	1304.40	673.15	643.61	605.30	641.49	675.27	347.85			
RH TRUM	FACILITY.1 RECEIVING	1161.59	1412.91	1191.92	1633.39	1254.69	1450.70	1727.73	1210.70			
RH TRUM	FACILITY.1 SHIPPING	347.83	370.91	341.30	386.15	359.65	430.59	369.83	234.29			
RH TRUM	FACILITY.WIPP	347.83	370.91	341.30	374.15	359.65	392.21	389.02	265.48			
RH TRUM	PACKAGE.FOR.TREATMENT	347.83	370.91	341.30	386.15	359.65	430.59	369.83	234.29			
RH TRUM	RECEIVE.FOR.PROCESSING	1161.59	1412.91	1191.92	1633.39	1234.69	1470.70	1727.73	1210.70			
RH TRUM	REMOVE CONTAINER	1161.59	1112.91	951.92	1093.39	934.69	1210.70	1047.73	910.70			
RH TRUM	REMOVE.PB.SHIELDING		300.00	240.00	540.00	300.00	260.00	680.00	300.00			
RH TRUM	RESTRICTED WASTE MANAGEMENT				5.10							
RH TRUM	RH.CASK.LOAD.IN	1161.59	1412.91	1191.92	1633.39	1234.69	1470.70	1727.73	1210.70			
RH TRUM	RH.CASK.LOAD.OUT	347.83	370.91	341.30	386.15	359.65	430.59	369.83	234.29			
RH TRUM	SHIP.TO-STORAGE	347.83	370.91	341.30	386.15	359.65	430.59	369.83	234.29			
RH TRUM	SIZE.REDUCE	305.50	352.45	296.20	342.03	335.65	408.67	350.00	202.20			
RH TRUM	SORT	347.83	370.91	341.30	381.05	359.65	430.59	369.83	234.29			
SODIUM	ENTERING THE SYSTEM											
SR CAPSULES	ENTERING THE SYSTEM											
SR CAPSULES	FACILITY.1 RECEIVING	1.12										
SR CAPSULES	FACILITY.1 SHIPPING	1.12										
SR CAPSULES	PACKAGE.GEOLOGICAL.DISPOSAL	1.12										
SR CAPSULES	RECEIVE.FOR.PROCESSING	1.12										
SR CAPSULES	RH.CASK.LOAD.IN	1.12										
SR CAPSULES	RH.CASK.LOAD.OUT	1.12										
SR CAPSULES	SHIP.TO-STORAGE	1.12										
UNIRRAD UR	ENTERING THE SYSTEM											
UNIRRAD UR	FACILITY.1 RECEIVING						12.04	12.02				
UNIRRAD UR	FACILITY.1 SHIPPING						12.04	12.02				
UNIRRAD UR	PACKAGE.FOR.LLW.DISPOSAL						12.04	12.02				
UNIRRAD UR	RECEIVE.FOR.PROCESSING						12.04	12.02				
UNIRRAD UR	SHIP.TO-STORAGE						12.04	12.02				

Table A.5-1
Alternative 4 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2027	2028	Total
RH TRUM	ENTERING THE SYSTEM			33579.83
RH TRUM	FACILITY 1 RECEIVING			33579.82
RH TRUM	FACILITY 1 SHIPPING			5776.76
RH TRUM	FACILITY WIPP			5776.76
RH TRUM	PACKAGE FOR TREATMENT			5776.76
RH TRUM	RECEIVE FOR PROCESSING			33579.82
RH TRUM	REMOVE CONTAINER			17375.94
RH TRUM	REMOVE PB SHIELDING			16203.88
RH TRUM	RESTRICTED WASTE MANAGEMENT			31.86
RH TRUM	RH CASK LOAD IN			33579.82
RH TRUM	RH CASK LOAD OUT			5776.76
RH TRUM	SHIP TO STORAGE			5776.76
RH TRUM	SIZE REDUCE			5044.33
RH TRUM	SORT			5744.90
SODIUM	ENTERING THE SYSTEM			177.00
SR CAPSULES	ENTERING THE SYSTEM			1.12
SR CAPSULES	FACILITY 1 RECEIVING			1.12
SR CAPSULES	FACILITY 1 SHIPPING			1.12
SR CAPSULES	PACKAGE GEOLOGICAL DISPOSAL			1.12
SR CAPSULES	RECEIVE FOR PROCESSING			1.12
SR CAPSULES	RH CASK LOAD IN			1.12
SR CAPSULES	RH CASK LOAD OUT			1.12
SR CAPSULES	SHIP TO STORAGE			1.12
UNIRRAD UR	ENTERING THE SYSTEM			144.46
UNIRRAD UR	FACILITY 1 RECEIVING			144.46
UNIRRAD UR	FACILITY 1 SHIPPING			144.46
UNIRRAD UR	PACKAGE FOR LLW DISPOSAL			144.46
UNIRRAD UR	RECEIVE FOR PROCESSING			144.46
UNIRRAD UR	SHIP TO STORAGE			144.46

Table ...5-2

Alternative 4 Annual Storage Requirements by Storage Facility (in Cubic Meters)

Storage Facility	Waste Class	1994	1995	1996	1997	1998	1999	2000	2001	2002
RH Storage										
STORAGE.RH.DISP	CANISTERS									
STORAGE.RH.DISP	CS_CAPSULES									
STORAGE.RH.DISP	MISC_SOURCES									
STORAGE.RH.DISP	RH_LLMW_GTCIII	14.20	14.20	14.20	14.20	14.20	14.20	14.20	42.50	70.80
STORAGE.RH.DISP	RH_LLW_GTCIII	24.30	24.60	24.90	25.20	25.50	25.80	26.10	309.70	1159.90
STORAGE.RH.DISP	RH_TRU									
STORAGE.RH.DISP	RH_TRUM									
STORAGE.RH.DISP	SR_CAPSULES									
Total RH Storage Prior to Disposal		38.50	38.80	39.10	39.40	39.70	40.00	40.30	352.20	1230.70
STORAGE.RH.PROC	CS_CAPSULES	2.38	2.38	2.38	2.38	2.38	2.38	2.38	2.38	2.38
STORAGE.RH.PROC	MISC_SOURCES	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00
STORAGE.RH.PROC	RH_LLMW	1419.55	2746.52	4060.99	5853.46	7319.88	8849.02	10402.89	12176.20	14153.07
STORAGE.RH.PROC	RH_TRU	1084.19	1187.59	1226.09	1227.79	1254.69	1279.49	1304.29	1305.99	1307.69
STORAGE.RH.PROC	RH_TRUM	448.47	572.86	697.26	864.94	1014.53	1173.17	1340.85	1519.53	1720.83
STORAGE.RH.PROC	SR_CAPSULES	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12
Total RH Storage Prior to Processing		2970.70	4525.47	6002.84	7964.69	9607.60	11320.18	13066.53	15020.22	17200.09
Total RH Storage		3009.20	4564.27	6041.94	8004.09	9647.30	11360.18	13106.83	15372.42	18430.79
CH Storage										
STORAGE.CH.DISP	CH_LLMW_GTCIII	50.20	52.30	54.60	87.50	120.39	214.48	262.67	308.56	446.25
STORAGE.CH.DISP	CH_LLW_GTCIII								283.30	1133.20
STORAGE.CH.DISP	CH_TRU									
STORAGE.CH.DISP	CH_TRUM									
STORAGE.CH.DISP	UNIRRAD.UR									
Total CH Storage Prior to Disposal		50.20	52.30	54.60	87.50	120.39	214.48	262.67	591.86	1579.45
STORAGE.CH.PROC	CH_LLMW	725.27	747.17	769.07	790.97	812.88	834.77	856.68	878.57	900.48
STORAGE.CH.PROC	CH_TRU	178.94	317.70	428.51	441.19	453.76	490.80	706.45	713.18	756.91
STORAGE.CH.PROC	CH_TRUM	0.72	1.12	1.73	1.93	2.08	2.23	6.58	6.89	7.20
STORAGE.CH.PROC	SODIUM									
STORAGE.CH.PROC	UNIRRAD.UR	12.02	24.06	36.10	48.14	60.18	72.22	84.26	96.30	108.34
Total CH Storage Prior to Processing		916.95	1090.06	1235.42	1282.24	1328.89	1400.03	1653.97	1694.95	1772.93
Total CH Storage		967.15	1142.36	1290.02	1369.73	1449.28	1614.50	1916.63	2286.81	3352.38
Grand Total		3976.36	5706.63	7331.96	9373.82	11096.59	12974.69	15023.47	17659.23	21783.16

Table A.5-2
Alternative 4 Annual Storage Requirements by Storage Facility (in Cubic Meters)

Storage Facility	Waste Class	2003	2004	2005	2006	2007	2008	2009	2010	2011
RH Storage										
STORAGE.RH.DISP	CANISTERS									
STORAGE.RH.DISP	CS_CAPSULES				2.38	2.38	2.38	2.38	2.38	2.38
STORAGE.RH.DISP	MISC_SOURCES				15.00	15.00	15.00	15.00	15.00	15.00
STORAGE.RH.DISP	RH_LLMW_GTCIII	99.10	184.10	269.10	410.70	552.30	693.90	835.50	892.20	920.50
STORAGE.RH.DISP	RH_LLW_GTCIII	2576.60	5126.50	8526.20	13908.90	21274.60	28357.10	34873.00	37139.60	38556.30
STORAGE.RH.DISP	RH_TRU									
STORAGE.RH.DISP	RH_TRUM									
STORAGE.RH.DISP	SR_CAPSULES									
Total RH Storage Prior to Disposal		2675.70	5310.60	8795.30	14336.98	21844.28	29068.38	35725.88	38500.18	40396.18
STORAGE.RH.PROC	CS_CAPSULES	2.38	2.38	2.38						
STORAGE.RH.PROC	MISC_SOURCES	15.00	15.00	15.00						
STORAGE.RH.PROC	RH_LLMW	16170.65	18967.64	21598.60	19881.65	17995.01	16274.31	14275.86	12761.94	11417.09
STORAGE.RH.PROC	RH_TRU	1309.39	1311.09	1312.79	1060.49	783.69	661.99	532.69	314.55	272.85
STORAGE.RH.PROC	RH_TRUM	1926.65	5994.06	13730.60	17726.88	15005.46	11832.95	9497.02	7850.91	6284.66
STORAGE.RH.PROC	SR_CAPSULES	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12
Total RH Storage Prior to Processing		19425.19	26291.29	36660.48	38670.14	33785.28	28770.37	24306.69	20928.51	17975.73
Total RH Storage		22100.89	31601.89	45455.78	53007.12	55629.56	57838.75	60032.57	59428.69	58371.90
CH Storage										
STORAGE.CH.DISP	CH_LLMW_GTCIII	614.52	793.61	942.10	1147.19	1352.28	1572.67	1793.05	1928.54	2035.63
STORAGE.CH.DISP	CH_LLW_GTCIII	2549.60	5099.20	8498.60	13881.00	21246.40	28328.60	34844.20	37110.50	38526.90
STORAGE.CH.DISP	CH_TRU									
STORAGE.CH.DISP	CH_TRUM									
STORAGE.CH.DISP	UNIRRAD.UR				24.08	60.20	84.28	96.32	96.32	120.40
Total CH Storage Prior to Disposal		3164.12	5892.81	9440.70	15052.27	22658.88	29985.54	36733.57	39135.36	40682.93
STORAGE.CH.PROC	CH_LLMW	922.38	944.27	966.17	847.75	681.82	581.54	477.03	403.00	319.97
STORAGE.CH.PROC	CH_TRU	812.88	851.06	887.19	746.35	626.57	535.22	484.62	414.32	364.34
STORAGE.CH.PROC	CH_TRUM	7.51	8.46	10.68	14.93	11.98	20.58	20.23	11.64	12.29
STORAGE.CH.PROC	SODIUM						177.00	177.00	177.00	177.00
STORAGE.CH.PROC	UNIRRAD.UR	120.38	132.42	144.46	120.38	84.26	60.18	48.14	48.14	24.06
Total CH Storage Prior to Processing		1863.15	1936.21	2008.51	1729.40	1404.64	1374.53	1207.03	1054.10	897.67
Total CH Storage		5027.28	7829.02	11449.21	16781.67	24063.51	31360.07	37940.60	40189.46	41580.59
Grand Total		27128.16	39430.91	56904.99	69788.79	79693.07	89198.82	97973.17	99618.15	99952.50

Table . .5-2

Alternative 4 Annual Storage Requirements by Storage Facility (in Cubic Meters)

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Storage Facility	Waste Class	2012	2013	2014	2015	2016	2017	2018	2019	2020
RH Storage										
STORAGE.RH.DISP	CANISTERS	1353.00	1804.00	2255.00	2706.00	3157.00	3608.00	4059.00	4510.00	4961.00
STORAGE.RH.DISP	CS_CAPSULES	2.38	2.38	2.38	2.38	2.38	2.38	2.38	2.38	2.38
STORAGE.RH.DISP	MISC_SOURCES	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00
STORAGE.RH.DISP	RH_LLMW_GTCIII	934.70	999.16	1060.81	1122.46	1184.12	1245.77	1307.43	1369.09	1430.74
STORAGE.RH.DISP	RH_LLW_GTCIII	39264.80	40079.20	40185.40	40291.60	40397.80	40504.00	40610.20	40716.40	40822.60
STORAGE.RH.DISP	RH_TRU								12.00	12.00
STORAGE.RH.DISP	RH_TRUM								12.00	12.00
STORAGE.RH.DISP	SR_CAPSULES					1.12	1.12	1.12	1.12	1.12
Total RH Storage Prior to Disposal		41569.88	42899.73	43518.59	44137.44	44757.42	45376.28	45995.13	46637.99	47256.84
STORAGE.RH.PROC	CS_CAPSULES									
STORAGE.RH.PROC	MISC_SOURCES									
STORAGE.RH.PROC	RH_LLMW	10585.82	10800.48	11801.02	12658.49	13231.27	14166.42	12016.84	9672.57	7648.67
STORAGE.RH.PROC	RH_TRU	251.15	308.60	368.60	541.10	650.62	670.62	802.09	770.62	728.62
STORAGE.RH.PROC	RH_TRUM	5014.71	4958.13	5147.28	4870.98	4990.98	4882.47	4363.70	3373.92	2724.53
STORAGE.RH.PROC	SR_CAPSULES	1.12	1.12	1.12	1.12					
Total RH Storage Prior to Processing		15852.80	16068.32	17318.02	18071.68	18872.86	19719.51	17182.62	13817.11	11101.81
Total RH Storage		57422.68	58968.06	60836.61	62209.13	63630.28	65095.79	63177.75	60455.09	58358.66
CH Storage										
STORAGE.CH.DISP	CH_LLMW_GTCIII	2113.32	2364.79	2613.46	2862.13	3095.50	3328.87	3546.94	3765.02	3967.80
STORAGE.CH.DISP	CH_LLW_GTCIII	39235.10	40181.71	40420.13	40658.54	40896.95	41135.37	41373.78	41612.19	41850.61
STORAGE.CH.DISP	CH_TRU			12.00					37.42	40.20
STORAGE.CH.DISP	CH_TRUM								48.00	36.00
STORAGE.CH.DISP	UNIRRAD_UR	120.40	120.40	120.40	120.40	120.40	120.40	120.40	120.40	120.40
Total CH Storage Prior to Disposal		41468.82	42666.90	43165.98	43641.07	44112.85	44584.64	45041.13	45583.03	46015.01
STORAGE.CH.PROC	CH_LLMW	306.34	312.58	290.44	248.42	228.24	208.24	225.82	184.51	157.27
STORAGE.CH.PROC	CH_TRU	356.33	515.51	721.02	959.21	1045.45	1205.45	1157.94	1177.89	1192.19
STORAGE.CH.PROC	CH_TRUM	11.22	353.44	525.52	724.45	904.45	1184.45	1248.45	1182.22	1062.22
STORAGE.CH.PROC	SODIUM	177.00	177.00	177.00	177.00	177.00	177.00	177.00	177.00	177.00
STORAGE.CH.PROC	UNIRRAD_UR	24.06	24.06	24.06	24.06	24.06	24.06	24.06	24.06	24.06
Total CH Storage Prior to Processing		874.95	1382.60	1738.05	2133.13	2379.20	2799.20	2833.26	2745.68	2612.74
Total CH Storage		42343.77	44049.50	44904.03	45774.20	46492.05	47383.84	47874.38	48328.71	48627.74
Grand Total		99766.46	103017.56	105740.65	107983.33	110122.33	112479.62	111052.14	108783.81	106986.40

Table .5-2

Alternative 4 Annual Storage Requirements by Storage Facility (in Cubic Meters)

Storage Facility	Waste Class	2021	2022	2023	2024	2025	2026	2027	2028
RH Storage									
STORAGE.RH.DISP	CANISTERS	5412.00	5863.00	6314.00	6765.00	7216.00	7667.00	8118.00	8569.00
STORAGE.RH.DISP	CS_CAPSULES	2.38	2.38	2.38	2.38	2.38	2.38	2.38	2.38
STORAGE.RH.DISP	MISC_SOURCES	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00
STORAGE.RH.DISP	RH_LLMW_GTCIII	1492.39	1554.05	1554.05	1554.05	1554.05	1554.05	1554.05	1554.05
STORAGE.RH.DISP	RH_LLW_GTCIII	40928.80	41035.00	41035.30	41035.30	41035.30	41035.30	41035.30	41035.30
STORAGE.RH.DISP	RH_TRU	83.58	72.00						
STORAGE.RH.DISP	RH_TRUM	50.38	31.19						
STORAGE.RH.DISP	SR_CAPSULES	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12
Total RH Storage Prior to Disposal		47985.66	48573.74	48921.85	49372.85	49823.85	50274.85	50725.85	51176.85
STORAGE.RH.PROC	CS_CAPSULES								
STORAGE.RH.PROC	MISC_SOURCES								
STORAGE.RH.PROC	RH_LLMW	5195.21	3561.37						
STORAGE.RH.PROC	RH_TRU	321.24	281.24						
STORAGE.RH.PROC	RH_TRUM	1915.31	862.85						
STORAGE.RH.PROC	SR_CAPSULES								
Total RH Storage Prior to Processing		7431.76	4705.46	0.00	0.00	0.00	0.00	0.00	0.00
Total RH Storage		55417.42	53279.20	48921.85	49372.85	49823.85	50274.85	50725.85	51176.85
CH Storage									
STORAGE.CH.DISP	CH_LLMW_GTCIII	4170.58	4373.35	4375.65	4375.65	4375.65	4375.65	4375.65	4375.65
STORAGE.CH.DISP	CH_LLW_GTCIII	42089.02	42327.44	42327.44	42327.44	42327.44	42327.44	42327.44	42327.44
STORAGE.CH.DISP	CH_TRU	132.40	122.30						
STORAGE.CH.DISP	CH_TRUM	108.12	120.00						
STORAGE.CH.DISP	UNIRRAD_UR	132.44	144.46	144.46	144.46	144.46	144.46	144.46	144.46
Total CH Storage Prior to Disposal		46632.55	47087.55	46847.55	46847.55	46847.55	46847.55	46847.55	46847.55
STORAGE.CH.PROC	CH_LLMW	49.86	43.98						
STORAGE.CH.PROC	CH_TRU	1035.29	1056.48						
STORAGE.CH.PROC	CH_TRUM	870.22	726.22						
STORAGE.CH.PROC	SODIUM	177.00	177.00	177.00	177.00	177.00	177.00	177.00	177.00
STORAGE.CH.PROC	UNIRRAD_UR	12.02							
Total CH Storage Prior to Processing		2144.39	2003.68	177.00	177.00	177.00	177.00	177.00	177.00
Total CH Storage		48776.94	49091.23	47024.55	47024.55	47024.55	47024.55	47024.55	47024.55
Grand Total		104194.36	102370.43	95946.40	96397.40	96848.40	97299.40	97750.40	98201.40

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SOLID WASTE AND MATERIALS SYSTEMS ALTERNATIVES STUDY

VOLUME III

APPENDIX A.6
Alternative 5 Process Logic, Computer
Modeling & Output

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A.6 ALTERNATIVE 5 PROCESS LOGIC, COMPUTER MODELING & OUTPUT

The process flowsheet for the planning baseline is shown in Figure A.6-1. The flowsheet is constructed similarly to Alternatives 1 through 4 flowsheets; processing activities are in the center, and disposal or offsite removal activities are at right in the figure. The waste streams and materials are identical to those used for Alternatives 1 through 4.

A summary of the facilities assumed as the baseline is provided below. A detailed discussion of these facilities is provided in Section 6.8.2.

The storage facilities are as follows:

- Central Waste Complex (CWC) (Phase-I through IV);
- 2727-W Building;
- Waste Encapsulation and Storage Facility (WESF)
- UO₂ Plant;
- 200 Area Hallam and Sodium Reaction Experiment (SRE) Sodium Storage;
- Fast Flux Test Facility (FFTF) Sodium Storage Facility (planned);
- CWC Phase V, W-112 (planned);
- Nonhazardous Special-Case Waste Storage, W-272 (planned);
- Hazardous Special-Case Waste Storage, W-349 (planned); and
- HLW Modular Storage Facility (planned).

The processing facilities are as follows:

- Sodium Reaction Facility (planned)
- Waste Receiving and Processing (WRAP) 2B (planned)
- Cs/Sr Overpack Facility (planned)
- WRAP-1
- WRAP-2A or Privatized Mixed Waste Treatment
- Commercial Thermal Treatment Facility (CTTF)

The disposal facilities are as follows:

- Mixed Waste Disposal Trench
- Waste Isolation Pilot Plant (planned)
- High-Level Waste Geologic Repository (planned)
- GTC-3 LLW Intermediate Depth Disposal Facility (not yet planned)

Planning assumptions for Alternative 5 are outlined in Table 6.8-1. Small-Container CH Wastes and the facilities that provide assay/certification and other processing functions for this waste, including WRAP-1, WRAP-2A and CTTF, are not within the scope of the M-33 Milestone. The operation schedule for the storage facilities will be for the entire time period under consideration for this study (35 years). The processing start-up dates range from the year 2006 (WRAP Module 2B) to the year 2008 (contaminated sodium processing), with all processing operations completed by the year 2023. The table also indicated the waste streams and materials managed by each facility.

This section also provides the waste processing assumptions, functional flow diagrams, and model results for Alternative 5. The first section, which addresses the waste processing assumptions, describes the assumptions associated with each of the functional flow diagrams presented in Section A.6.1.1 through A.6.1.8. These assumptions identify volume increases or decreases associated with waste processes, as well as waste routing splits based on percentages of the volume. The second section shows the functional flow diagrams for Alternative 5 which incorporate these assumptions. The model results of annual throughput and storage levels that correspond with each of these diagrams are provided in the third section.

A.6.1 Assumptions Associated with Functional Flow Diagrams

The assumptions associated with the functional flow diagrams presented in Section A.6.1.1 through A.6.1.8 are waste stream specific. The waste stream specific assumptions follow.

A.6.1.1 Transuranic Waste. Transuranic waste flow is divided initially into two categories: existing and forecast waste. The baseline assumption is that any waste now existing can be shipped directly from its current storage location to processing in WRAP-2B. The current storage is primarily in Low-Level Burial Ground trenches, the 200 Area Tank Farms, or in 300 Area laboratories. Forecast waste to be generated in the future is assumed to be shipped from the point of generation to new storage in the Central Waste Complex provided by Project W-112 for Small-Container CH waste and future projects (not currently planned) for RH and Large-Container CH waste.

Transuranic waste includes RH waste containers; CH or RH containers larger than 200 liter drums; large, failed equipment; and, Special-Case CH waste. Waste for the Planning Baseline includes all streams identified as WRAP-2B feed in WHC-SD-W255-TI-001, Rev. 1. Reactor irradiated nuclear materials and high-Pu₂₃₈ content waste from the 300 Areas is addressed as "Miscellaneous Sources" in Section A.6.1.5.

Processing for all TRU waste within the scope of this Alternative was planned to be handled by the WRAP-2B project. Processing steps will be: receiving, size-reduction, sorting, packaging, certification, and shipping. Treatment to meet subsequent facility acceptance criteria (such as WIPP) will also be necessary for some waste. A small quantity of highly radioactive material (Miscellaneous Sources) requires a highly shielded, small hot-cell for processing. The nominal radiation level expected for these Miscellaneous Sources is 2000 R/hr. A large hot-cell with moderate shielding for fields up to 100 R/hr will be provided for all other RH and Large-Container CH TRU and LLW boxes and failed equipment.

Smaller glovebox processing lines will be provided for Special-Case CH waste. These waste forms will be received from storage in small drums and boxes. The TRU and LLW streams will be segregated to avoid cross-contamination.

After processing, packaging, and certification, CH TRU will be shipped to the CWC for storage prior to offsite disposal at WIPP. The RH TRU waste will be sent to Special-Case Waste Storage prior to WIPP disposal.

Buried Pre-1970 TRU waste, contaminated soils, FFTF sodium and Spent Nuclear Fuel (SNF) are outside the scope of the M-33 Milestone.

A.6.1.1.1 Assumptions for Remote-Handled Transuranic Waste. Incoming RH TRU waste considered "suspect" received a 3.0 increase to account for the overpack. The assumptions that apply to the functions for processing remote-handled transuranic waste follow:

- Waste Removal from Overpack. For this function, it was assumed that the overpack would be removed from the suspect waste volumes and that this removal would cause two-thirds (or 67%) of the waste volume to be sent out as an overpack. The remaining one-third (or 33%) of the volume would continue to be processed as waste.
- Waste Removal from Container. For this function, it was assumed that the waste volume would be increased by a factor of 1.12 for waste in long equipment containers and 1.6 for all other waste. In addition, it was assumed that 1.07% of the volume exiting this function would be waste and the remaining 89.3% would be the waste container for all waste in a long equipment container. For waste not in a long equipment container 37.5% was assumed to be the waste and 62.5% was the container. Long equipment containers were assumed to be reused and all other containers were assumed to be LLW that was sent to the Low Level Waste Burial Ground.
- Waste Size Reduction. Waste volumes requiring size reduction were assumed to have no net external volume change.
- Restricted Waste Management. TRU waste volumes requiring restricted waste management were assumed to increase by a factor of 2.0.
- Container Shredding. It was assumed that containers or shielding removed from waste volumes would decrease by a factor of 10.0 due to shredding.
- Container Packaging. After shredding, containers or shielding removed from waste volumes would increase by a factor of 2.0 due to packaging.

A.6.1.1.2 Assumptions for Contact-Handled Transuranic Waste in Large Containers and Drums Requiring Specialized Treatment.

- Waste Removal from Overpack. For this function, it was assumed that the overpack would be removed from the suspect waste volumes and that this removal would cause two-thirds (or 67%) of the waste volume to be sent out as an overpack. The remaining one-third (or 33%) of the volume would continue to be processed as waste.
- Waste Removal from Container. For this function, it was assumed that the waste volume would be increased by a factor of 1.6. In addition, it was assumed that 37.5% of the volume exiting this function would be waste and the remaining 62.5% would be the waste container.
- Waste Size Reduction. Waste volumes requiring size reduction were assumed to have no net external volume change.

- Waste Assay. After TRU waste assay, 15% of the "suspect" TRU waste volumes were assumed to be CH_LLMW.
- Restricted Waste Management. TRU waste volumes requiring restricted waste management were assumed to increase by a factor of 2.0.
- Container Shredding. It was assumed that containers or shielding removed from waste volumes would decrease by a factor of 10.0 due to shredding.
- Container Packaging. After shredding, containers or shielding removed from waste volumes would increase by a factor of 2.0 due to packaging.

A.6.1.2 Low-Level Radioactive Mixed Waste. Existing RH LLMW will be shipped to the CWC, with appropriate shielding to achieve contact-handled radiation fields, prior to availability to Hazardous Special-Case Waste Storage, Project W-349. Subsequently, such waste and all forecast RH LLMW will be sent to Project W-349.

Processing of RH (including large containers) LLMW with moderate radiation fields (nominally up to 100 R/hr) will take place in the WRAP-2B facility. Retrieved boxes of waste and large failed equipment will use a relatively large hot cell concept where packaged waste can be received, unloaded, sorted and size reduced, treated to meet Land Deposit Restriction(s) (LDR) as necessary. The LDR treated waste will be transferred to smaller cells for processing. Processing of TRU and LLMW will be segregated to avoid cross-contamination.

The CH Large containers of LLMW will be received and stored at the CWC.

Processing of CH LLMW will consist solely of large containers that can not be shipped to commercial facilities because of container size constraints. Large containers of CH LLMW will use the same relatively large, moderately shielded hot cell concept used for RH wastes up to 100 R/hr. The waste will be received, unloaded, sorted and size-reduced, sent to smaller cells for further processing, packaged and shipped to storage in the CWC. Waste requiring treatment for LDR restrictions will be then sent to WRAP-2A.

Disposal of RH LLMW will be directly from WRAP-2B to the Mixed Waste Disposal Trenches. Disposal of CH LLMW will be directly to the Mixed Waste Disposal Trenches or from WRAP-2A after treatment for LDR restrictions.

The LLMW streams resulting from TRU processing within WRAP-2B will be managed similarly to newly generated or existing LLMW.

A.6.1.2.1 Assumptions for Remote-Handled Low Level Mixed Waste.

- Waste Removal from Container. For this function, it was assumed that the waste volume would be increased by a factor of 1.7. In addition, it was assumed that 41.2% of the volume exiting this function would be waste and the remaining 58.8% would be the waste container.
- Waste Size Reduction. Waste volumes requiring size reduction were assumed to have no net external volume change.

- Waste Stabilization. Waste volumes requiring stabilization were assumed to increase by a factor of 2.0.
- Container Shredding. It was assumed that containers or shielding removed from waste volumes would decrease by a factor of 10.0 due to shredding.
- Container Packaging. After shredding, containers or shielding removed from waste volumes would increase by a factor of 2.0 due to packaging.

A.6.1.2.2 Assumptions for Contact-Handled Low Level Mixed Waste in Large Containers.

- Waste Removal from Overpack and Container. For this function, it was assumed that the overpack would be removed from the suspect waste volumes and that this removal would cause two-thirds (or 67%) of the waste volume to be sent out as an overpack. The remaining one-third (or 33%) of the volume would continue to be processed as waste.
- Waste Removal from Container. For this function, it was assumed that the waste volume would be increased by a factor of 1.7. In addition, it was assumed that 41.2% of the volume exiting this function would be waste and the remaining 58.8% would be the waste container.
- Waste Size Reduction. Waste volumes requiring size reduction were assumed to have no net external volume change.
- Container Shredding. It was assumed that containers or shielding removed from waste volumes would decrease by a factor of 10.0 due to shredding.
- Container Packaging. After shredding, containers or shielding removed from waste volumes would increase by a factor of 2.0 due to packaging.
- WRAP 2A. It was assumed that any LLMW requiring non-thermal stabilization would be routed to WRAP 2A for final processing prior to disposal.
- Thermal Treatment. It was assumed that any LLMW requiring thermal destruction would be sent to a commercial thermal treatment facility for processing prior to disposal.

A.6.1.3 Assumptions for Greater Than Category 3 Low Level Waste.

Remote-handled GTC3 waste will be shipped to the appropriate Special-Case Waste Storage Facility, W-272 or W-349, depending on the presence or absence of hazardous components. Contact-handled GTC3 will be stored in the CWC Phase V, W-112.

Further disposition of this waste will depend on decisions made at the national level. Disposal of such waste requires a specific performance assessment. Storage in Special-Case Waste Storage or the CWC will continue until a path for disposal is chosen.

No computer modeling assumptions were made for this waste.

A.6.1.4 Assumptions for Contaminated Metallic Sodium. No assumptions were made for this waste.

A.6.1.5 Assumptions for Unirradiated Uranium. No assumptions were made for this waste.

A.6.1.6 Assumptions for Miscellaneous Materials. Miscellaneous materials consist of items that have not been declared waste and may be reused onsite or offsite.

Sodium for the FFTF will be stored in the FFTF Sodium Storage Facility to be designed and constructed adjacent to the FFTF. This facility will house the FFTF primary, secondary, and Interim Decay Storage and Fuel Storage Facility sodium. This sodium, which will be converted in the Sodium Reaction Facility to sodium hydroxide, is to be used by Tank Waste Remediation System (TWRS) for caustic washing as part of the HLW tank sludge pretreatment process. Subsequent to conversion, the sodium will be returned to storage or else shipped to TWRS.

Contaminated sodium from the Hallam and Sodium Reactor Experiment will continue to be stored in 2727-W Building and the CWC. The preferred path for this material will be to search for users for recycling. If that is not feasible, it will be converted to a stable form and disposed onsite or offsite.

Unirradiated Uranium (UU) consists of depleted uranium, normal uranium, and low enrichment uranium. The material is stored onsite in the UO₂ Plant, in the 300 Area, (303 Building Complex, 3712, and 3716) and in the 400 Area in the 4713 Building. The baseline for this material will be continued storage while pursuing offsite reuse.

Miscellaneous sources consist of primarily high radioactive material waste in various buildings and facilities onsite. Principally laboratories such as the 324 and 325 Buildings. Material will be stored in current locations until it can be shipped to the CWC or the Canister Storage Building (planned). Requirements for processing and final disposal for these materials have not been established.

No computer modeling assumptions were made for this waste.

A.6.1.7 Assumptions for Cesium/Strontium Capsules. The capsules will continue to be stored in the WESF. The baseline assumes that overpacking in a new facility will meet repository acceptance criteria. The overpacked capsules will be shipped to the HLW Geologic Repository.

No computer modeling assumptions were made for this waste.

A.6.1.8 High Level Waste Canisters. Waste from Double Shell Tanks (DST) and Single Shell Tanks (SST) will be retrieved to the extent necessary for closure. The waste will be separated into high-level and low-level fractions so that most of the radionuclides are in the HLW fractions. The HLW stream volume will be reduced for cost effectiveness of further waste management

activities and of acceptability to the HLW Geologic Repository program. The waste will be vitrified and placed in canisters. The vitrified waste and canisters will meet the waste acceptance criteria of the HLW Geologic Repository.

Subsequent to vitrification and emplacement in canisters, the HLW will be stored onsite, until offsite shipment to the repository occurs. The Planning Baseline assumes construction of a modular Storage Facility at a location in the 200 Areas, with cask shipping/receiving capabilities.

No computer modeling assumptions were made for this waste.

A.6.2 Functional Flow Diagrams Including Assumptions for Alternative 5

Figures A.6-2 through A.6-12 show the Alternative 5 functional flow diagrams. These flow diagrams include the assumptions defined in section A.6.1 and also incorporate additional functions added due to the requirements of the model to reflect the macro-level system. These functions include "Process Facility Receiving" and "Process Facility Shipping." Both of these functions were added to the flow diagrams every occurrence that waste entered or exited the macro level processing facility in Alternative 5.

These functional flow diagrams for Alternative 5 are the basis for the model results presented in Sections A.6.3 and A.6.4.

A.6.3 Model Throughput Results for Alternative 5

Table A.6-1 shows the annual throughput results in cubic meters for each function shown in the functional flow diagrams for Alternative 5.

A.6.4 Model Storage Results for Alternative 5

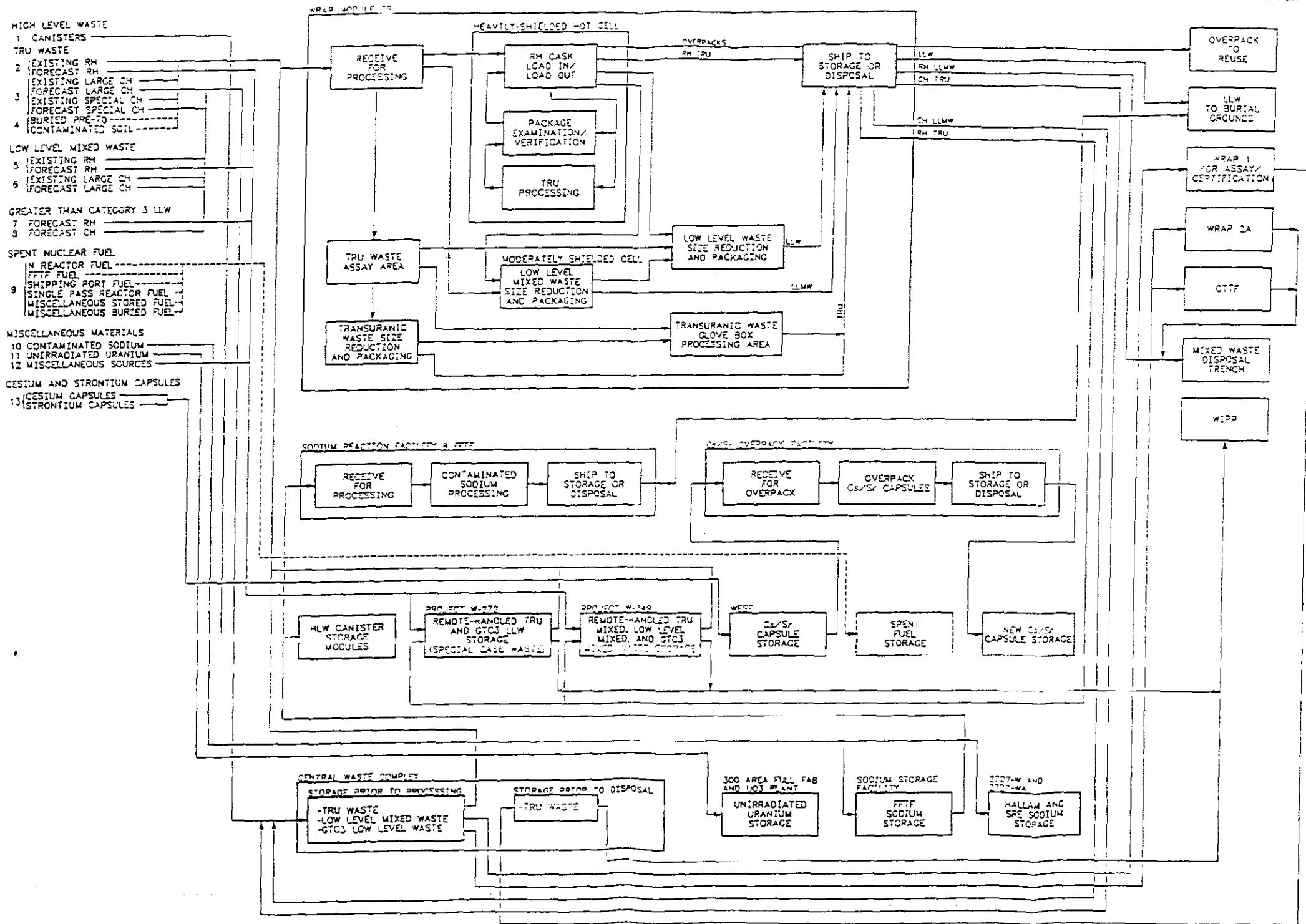
Table A.6-2 shows the annual storage results in cubic meters for each storage facility for Alternative 5.

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Figure A.6-1. Alternative 5 Flow Schematic.



High Level Waste Canisters

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Figure A.6-2. Alternative 5 High Level Waste Canisters Functional Flow Diagrams.

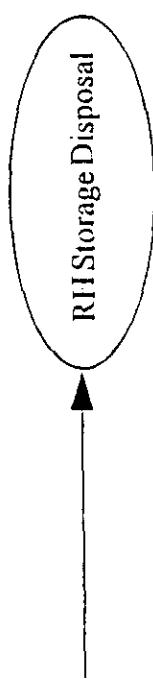
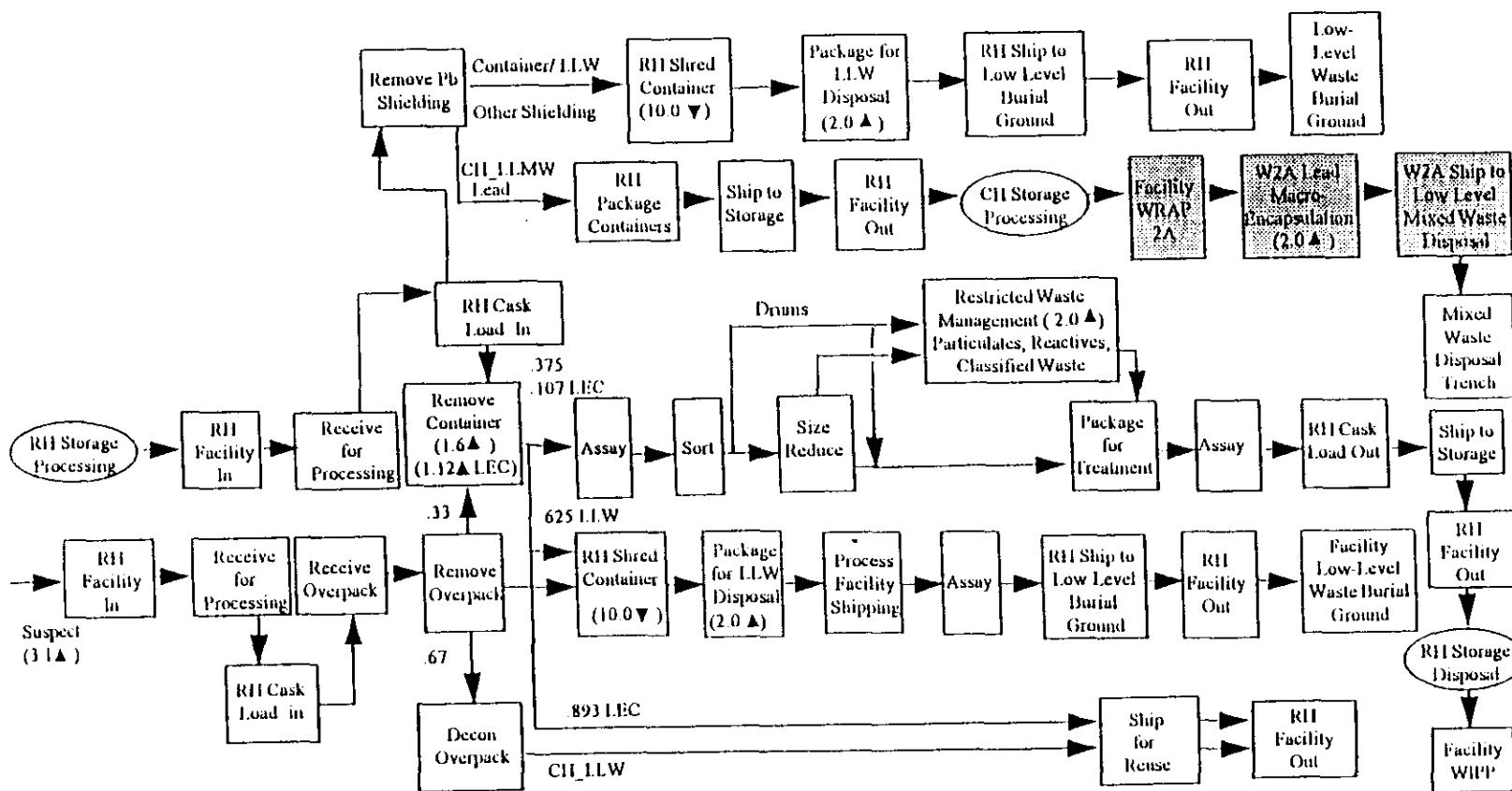


Figure A.6-3. Alternative 5 Remote-Handled Transuranic Waste Functional Flow Diagrams.



Contact-Handled Transuranic Waste In Large Containers & Special Treatment Stream

Figure A.6-4. Alternative 5 Contact-Handled Transuranic Waste in Large Containers and Special Treatment Stream Functional Flow Diagram.

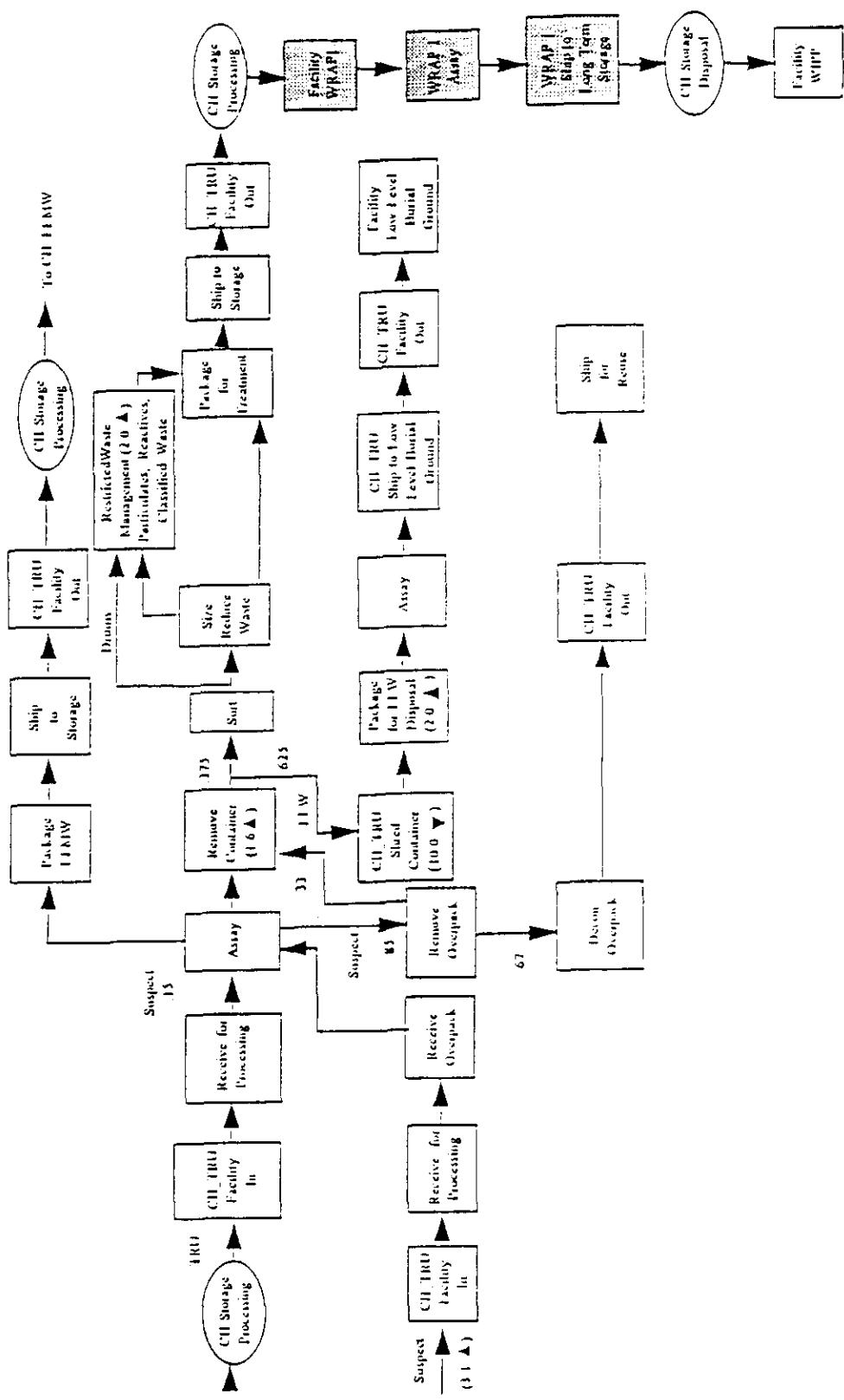


Figure A.6-5. Alternative 5 Remote-Handled Low-Level Mixed Waste Functional Flow Diagrams.

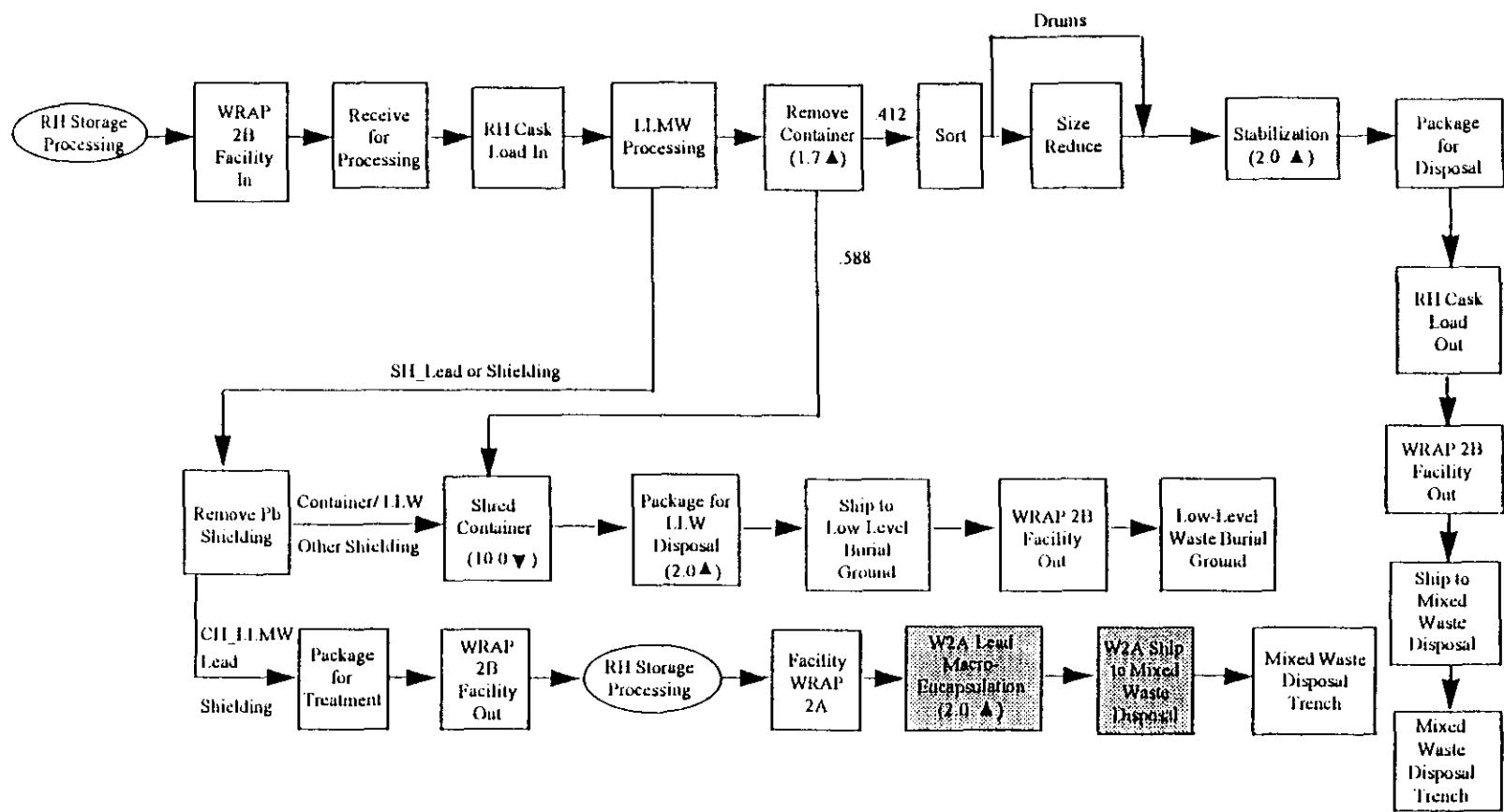
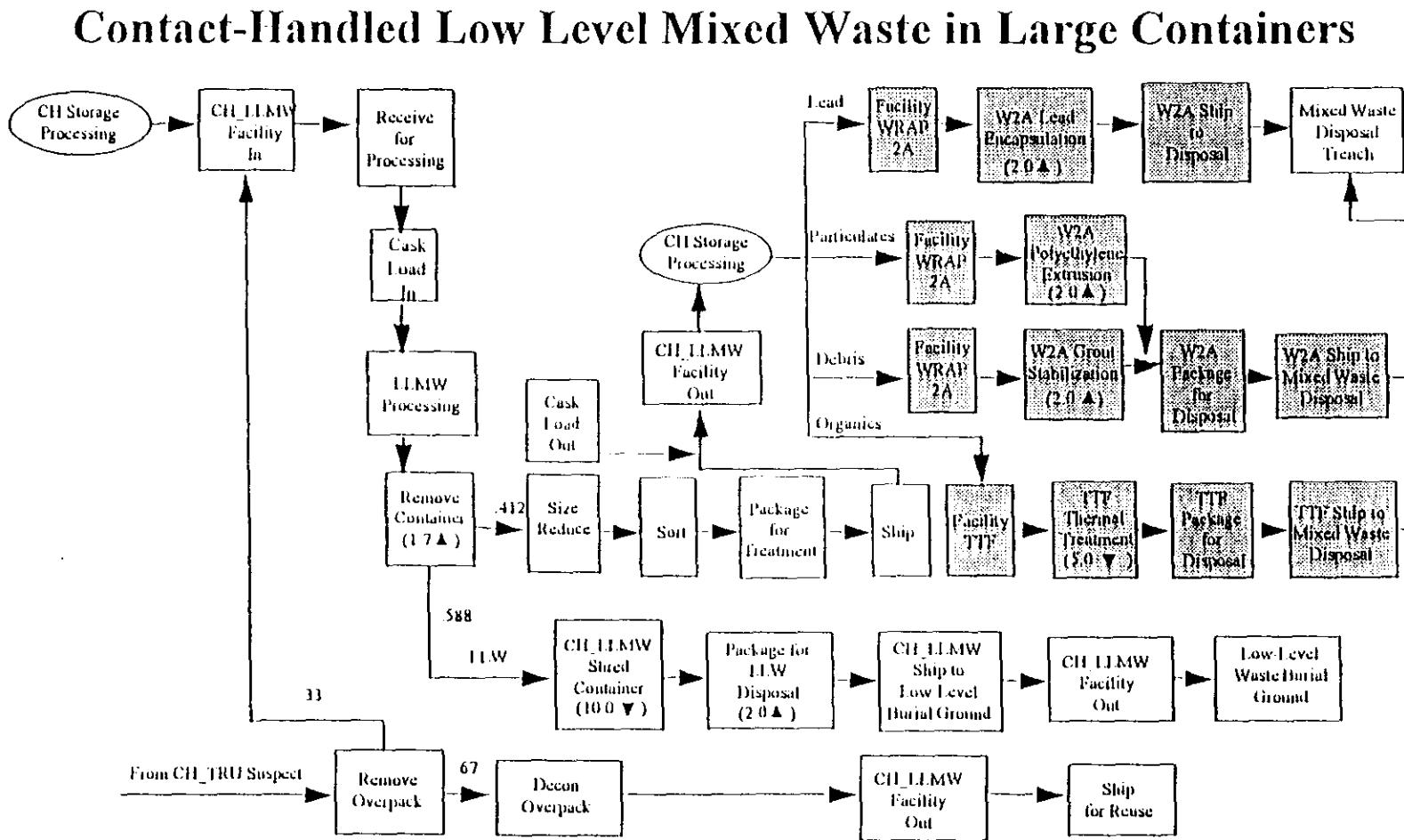


Figure A.6-6. Alternative 5 Contact-Handled Low-Level Mixed Waste in Large Containers Functional Flow Diagram.



**Remote Handled Greater Than
Category 3 LLW/LLMW**

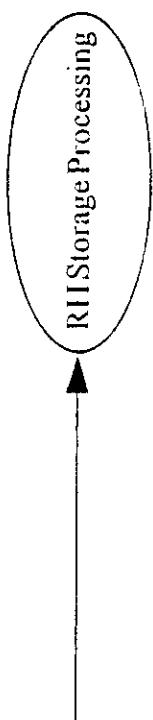


Figure A.6-7. Alternative 5 Remote-Handled Greater Than Category III Low-Level and Low-Level Mixed Waste Functional Flow Diagrams.

**Contact Handled Greater Than
Category 3 LLW/LLMW**

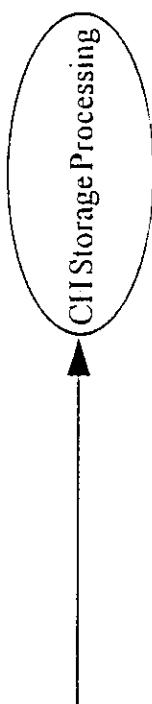


Figure A.6-8. Alternative 5 Contact-Handled Greater Than Category III Low-Level and Low-Level Mixed Waste Functional Flow Diagrams.

Contaminated Metallic Sodium

Figure A.6-9. Alternative 5 Contaminated Metallic Sodium Functional Flow Diagrams.

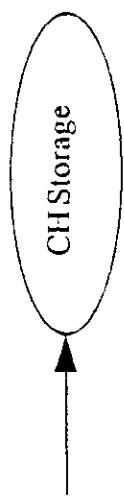


Figure A.6-10. Alternative 5 Unirradiated Uranium Functional Flow Diagram.

Unirradiated Uranium

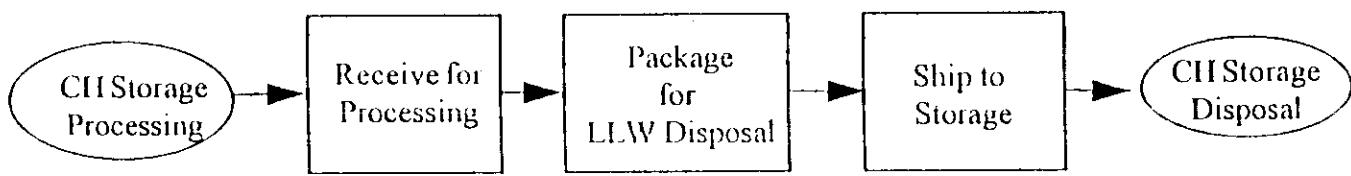
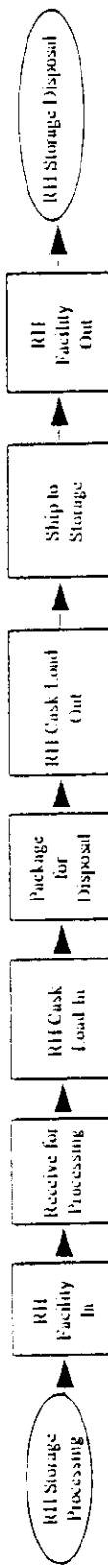


Figure A.6-11. Alternative 5 Miscellaneous Materials Functional Flow Diagram.

Miscellaneous Sources



Cesium and Strontium Capsules

Figure A.6-12. Alternative 5 Cesium and Strontium Capsules Functional Flow Diagram.

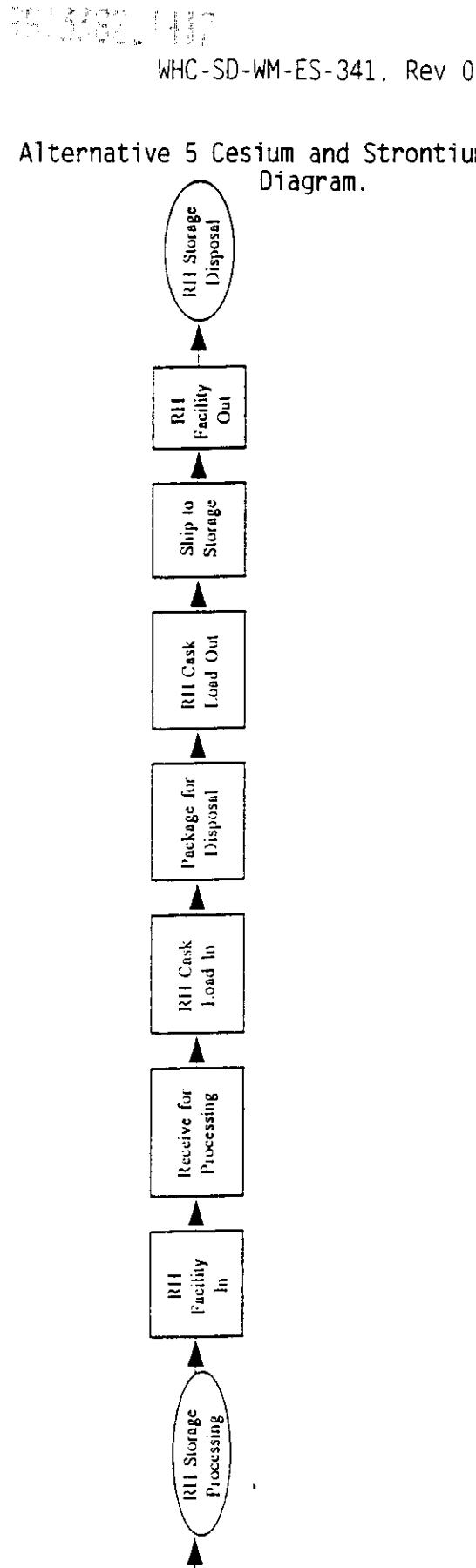


Table A.6-1
Alternative 5 Annual Throughput Requirements by Waste Class (in Cubic Meters)

A-6-22

WHC-SD-WM-ES-341. Rev 0

WasteClass	Function	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	
CANISTERS	ENTERING THE SYSTEM												
CH LLMW	ENTERING THE SYSTEM	725.27	21.90	21.90	21.90	21.90	21.90	21.90	21.90	21.90	21.90	21.90	
CH LLMW	FACILITY.LLMW DISPOSAL												
CH LLMW	FACILITY.TTF												
CH LLMW	FACILITY.WRAP.2A												
CH LLMW	FACILITY.WRAP.2B.IN												
CH LLMW	FACILITY.WRAP.2B.OUT												
CH LLMW	LLMW PROCESSING												
CH LLMW	PACKAGE FOR TREATMENT												
CH LLMW	RECEIVE FOR PROCESSING												
CH LLMW	REMOVE CONTAINER												
CH LLMW	REMOVE OVERPACK												
CH LLMW	RH.CASK LOAD IN												
CH LLMW	RH.CASK LOAD OUT												
CH LLMW	SHIP TO STORAGE												
CH LLMW	SIZE REDUCE												
CH LLMW	SORT												
CH LLMW	TTF.PACKAGE FOR DISPOSAL												
CH LLMW	TTF.SHIP TO LLMW DISPOSAL												
CH LLMW	TTF.THERMAL TREATMENT												
CH LLMW	W2A.GROUT STABILIZATION												
CH LLMW	W2A.LEAD ENCAPSULATION												
CH LLMW	W2A.PACKAGE FOR DISPOSAL												
CH LLMW	W2A.POLYETHYLENE EXTRUSION												
CH LLMW	W2A.SHIP TO LLMW DISPOSAL												
CH LLMW GTCIII	ENTERING THE SYSTEM	50.20	2.10	2.30	32.90	32.90	94.08	48.19	45.90	137.68	168.28	179.09	
CH LLW	ASSAY												
CH LLW	CH.LLMW.SHRED CONTAINER												
CH LLW	CH.SHIP TO LLW.BURIAL												
CH LLW	CH.TRU.SHIP TO LLW.BURIAL												
CH LLW	CH.TRU.SHRED CONTAINER												
CH LLW	DECON.OVERPACK												
CH LLW	FACILITY.LLW.BURIAL												
CH LLW	FACILITY.WRAP.2B.OUT												
CH LLW	PACKAGE FOR DISPOSAL												
CH LLW	RH.SHIP TO LLW.BURIAL												
CH LLW	RH.SHRED CONTAINER												
CH LLW	RH.TRU.SHIP TO LLW.BURIAL												
CH LLW	RH.TRU.SHRED CONTAINER												
CH LLW	SHIP FOR REUSE												
CH LLW GTCIII	ENTERING THE SYSTEM									283.30	849.90	1416.40	2549.60
CH TRU	ASSAY												

Table A.6-1

Alternative 5 Annual Throughput Requirements by Waste Class (in Cubic Meters)

A-6-23

WHC-SD-WM-ES-341. Rev 0

WasteClass	Function	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015
CANISTERS	ENTERING THE SYSTEM						451.00	451.00	451.00	451.00	451.00	451.00
CH LLMW	ENTERING THE SYSTEM	21.90	47.48	21.90	21.90	21.90	47.51	21.90	21.90	21.90	47.52	21.90
CH LLMW	FACILITY.LLMW.DISPOSAL		227.90	191.17	249.94	246.63	250.36	234.54	268.62	246.60	252.21	250.39
CH LLMW	FACILITY.TTF						0.90				0.45	
CH LLMW	FACILITY.WRAP.2A		113.95	97.66	124.97	135.24	125.09	117.27	122.38	135.23	114.13	125.19
CH LLMW	FACILITY.WRAP.2B.IN		162.69	194.29	265.07	255.78	339.37	173.42	165.64	127.50	93.29	22.69
CH LLMW	FACILITY.WRAP.2B.OUT		113.95	136.08	185.66	179.15	237.70	121.46	116.01	89.30	65.34	15.89
CH LLMW	LLMW.PROCESSING		162.69	194.29	265.07	255.78	339.37	173.42	165.64	127.50	93.29	22.69
CH LLMW	PACKAGE.FOR.TREATMENT		113.95	136.08	185.66	179.15	237.70	121.46	116.01	89.30	65.34	15.89
CH LLMW	RECEIVE.FOR.PROCESSING		162.69	194.29	265.07	255.78	339.37	173.42	165.64	127.50	93.29	22.69
CH LLMW	REMOVE.CONTAINER		162.69	194.29	265.07	255.78	339.37	173.42	165.64	127.50	93.29	22.69
CH LLMW	REMOVE.OVERPACK		302.65	374.45	383.94	338.74	350.41	299.68	316.91	242.71	225.00	45.00
CH LLMW	RH.CASK.LOAD.IN		162.69	194.29	265.07	255.78	339.37	173.42	165.64	127.50	93.29	22.69
CH LLMW	RH.CASK.LOAD.OUT		113.95	136.08	185.66	179.15	237.70	121.46	116.01	89.30	65.34	15.89
CH LLMW	SHIP.TO.STORAGE		113.95	136.08	185.66	179.15	237.70	121.46	116.01	89.30	65.34	15.89
CH LLMW	SIZE.REDUCE		113.95	136.08	185.66	179.15	237.70	121.46	116.01	89.30	65.34	15.89
CH LLMW	SORT		113.95	136.08	185.66	179.15	237.70	121.46	116.01	89.30	65.34	15.89
CH LLMW	TTF.PACKAGE.FOR.DISPOSAL						0.18				0.09	
CH LLMW	TTF.SHIP.TO.LLMW.DISPOSAL						0.18				0.09	
CH LLMW	TTF.THERMAL.TREATMENT						0.90				0.45	
CH LLMW	W2A.GROUT.STABILIZATION		99.39	72.70	100.72	72.70	74.03	85.38	34.60	46.02	46.39	58.69
CH LLMW	W2A.LEAD.ENCAPSULATION											
CH LLMW	W2A.PACKAGE.FOR.DISPOSAL		227.90	191.17	249.94	246.63	250.18	234.54	268.62	246.60	252.12	250.39
CH LLMW	W2A.POLYETHYLENE.EXTRUSION		14.56	22.88	24.25	50.61	51.06	31.89	99.72	77.28	79.67	66.50
CH LLMW	W2A.SHIP.TO.LLMW.DISPOSAL		227.90	191.17	249.94	246.63	250.18	234.54	268.62	246.60	252.12	250.39
CH LLMW GTIII	ENTERING THE SYSTEM	148.49	205.09	205.09	220.39	220.39	135.49	107.09	77.69	251.47	248.67	248.67
CH LLW	ASSAY		844.05	791.86	654.75	643.73	595.07	518.97	387.41	683.11	705.99	585.56
CH LLW	CH.LLMW.SHRED.CONTAINER		162.63	194.21	264.97	265.67	339.24	173.35	165.57	127.45	93.25	22.68
CH LLW	CH.SHIP.TO.LLW.BURIAL		32.52	38.84	52.99	51.14	67.85	34.67	33.11	25.49	18.66	4.54
CH LLW	CH.TRU.SHIP.TO.LLW.BURIAL		134.88	163.47	169.05	145.67	176.42	134.86	146.00	473.92	454.28	391.42
CH LLW	CH.TRU.SHRED.CONTAINER		674.40	817.36	845.23	728.34	882.11	674.31	730.01	2369.58	2271.41	1957.10
CH LLW	DECON.OVERPACK		202.78	250.88	257.24	226.96	234.77	200.79	212.33	162.62	150.75	30.15
CH LLW	FACILITY.LLW.BURIAL		1018.50	951.92	883.29	869.25	753.72	640.58	485.17	773.56	789.05	651.19
CH LLW	FACILITY.WRAP.2B.OUT		1544.71	1606.74	1494.79	1533.33	1624.41	1381.37	1471.08	1477.89	1339.70	1421.42
CH LLW	PACKAGE.FOR.DISPOSAL		509.26	475.96	441.64	434.63	376.86	320.29	242.58	386.78	394.53	325.60
CH LLW	RH.SHIP.TO.LLW.BURIAL		141.92	121.22	175.54	174.38	90.80	86.94	64.65	64.97	64.41	61.09
CH LLW	RH.SHRED.CONTAINER		709.63	606.08	877.70	871.92	454.02	434.70	323.23	324.83	322.05	305.45
CH LLW	RH.TRU.SHIP.TO.LLW.BURIAL		709.17	628.39	485.71	498.07	418.65	384.11	241.41	209.19	251.71	194.14
CH LLW	RH.TRU.SHRED.CONTAINER		3545.83	3141.94	2428.53	2490.33	2093.24	1920.53	1207.03	1045.96	1258.55	970.72
CH LLW	SHIP.FOR.REUSE		4258.44	4284.81	4508.63	4846.71	5346.13	6076.23	6816.67	5759.63	5740.33	7212.21
CH LLW GTIII	ENTERING THE SYSTEM	3399.40	5382.40	7365.40	7082.20	6515.60	2266.30	1416.40	708.20	946.61	238.41	238.41
CH TRU	ASSAY		108.44	103.24	116.14	85.89	223.55	113.75	126.57	836.29	733.46	795.66

Table A.6-1

Alternative 5 Annual Throughput Requirements by Waste Class (in Cubic Meters)

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WHC-SD-WM-ES-341, Rev 0

WasteClass	Function	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026
CANISTERS	ENTERING THE SYSTEM	451.00	451.00	451.00	451.00	451.00	451.00	451.00	451.00	451.00	451.00	451.00
CH LLMW	ENTERING THE SYSTEM	21.90	21.90	118.48	92.90	21.90	21.90	47.51	21.90			
CH LLMW	FACILITY.LLMW.DISPOSAL	132.35	54.13	237.44	254.20	195.86	158.98	265.68	183.37			
CH LLMW	FACILITY.TTF			0.45				0.45				
CH LLMW	FACILITY.WRAP.2A	66.17	27.07	119.61	126.17	109.86	79.49	120.87	89.61			
CH LLMW	FACILITY.WRAP.2B.IN	28.82	38.65	221.12	170.06	120.19	178.68	157.72	72.30			
CH LLMW	FACILITY.WRAP.2B.OUT	20.19	27.07	154.87	119.11	84.19	125.15	110.47	50.64			
CH LLMW	LLMW.PROCESSING	28.82	38.65	221.12	170.06	120.19	178.68	157.72	72.30			
CH LLMW	PACKAGE.FOR.TREATMENT	20.19	27.07	154.87	119.11	84.19	125.15	110.47	50.64			
CH LLMW	RECEIVE.FOR.PROCESSING	28.82	38.65	221.12	170.06	120.19	178.68	157.72	72.30			
CH LLMW	REMOVE CONTAINER	28.82	38.65	221.12	170.06	120.19	178.68	157.72	72.30			
CH LLMW	REMOVE.OVERPACK	2.97	9.00	95.74	90.00	108.00	122.74	99.00	98.71			
CH LLMW	RH.CASK.LOAD.IN	28.82	38.65	221.12	170.06	120.19	178.68	157.72	72.30			
CH LLMW	RH.CASK.LOAD.OUT	20.19	27.07	154.87	119.11	84.19	125.15	110.47	50.64			
CH LLMW	SHIP.TO-STORAGE	20.19	27.07	154.87	119.11	84.19	125.15	110.47	50.64			
CH LLMW	SIZE REDUCE	20.19	27.07	154.87	119.11	84.19	125.15	110.47	50.64			
CH LLMW	SORT	20.19	27.07	154.87	119.11	84.19	125.15	110.47	50.64			
CH LLMW	TTF.PACKAGE.FOR.DISPOSAL			0.09				0.09				
CH LLMW	TTF.SHIP.TO.LLMW.DISPOSAL			0.09				0.09				
CH LLMW	TTF.THERMAL.TREATMENT			0.45				0.45				
CH LLMW	W2A.GROUT STABILIZATION	44.69	15.34	96.10	89.73	38.38	57.36	74.41	29.35			
CH LLMW	W2A.LEAD.ENCAPSULATION					1.48						
CH LLMW	W2A.PACKAGE.FOR.DISPOSAL	132.35	54.13	237.35	254.20	192.90	158.98	265.59	183.37			
CH LLMW	W2A.POLYETHYLENE EXTRUSION	21.49	11.73	22.58	37.38	58.07	22.13	58.39	62.34			
CH LLMW	W2A.SHIP.TO.LLMW.DISPOSAL	132.35	54.13	237.35	254.20	195.86	158.98	265.59	183.37			
CH LLMW GTCIII	ENTERING THE SYSTEM	233.37	233.37	218.07	218.07	202.78	202.78	202.78	2.30			
CH LLW	ASSAY	644.30	582.99	852.83	932.73	878.50	881.17	897.84	363.89			
CH LLW	CH.LLMW.SHRED.CONTAINER	28.81	38.63	221.03	169.99	120.15	178.61	157.66	72.27			
CH LLW	CH.SHIP.TO.LLW.BURIAL	5.76	7.73	44.21	34.00	24.03	35.72	31.53	14.45			
CH LLW	CH.TRU.SHIP.TO.LLW.BURIAL	376.75	380.57	499.39	522.86	560.49	543.22	595.42	187.33			
CH LLW	CH.TRU.SHRED.CONTAINER	1883.74	1902.83	2496.92	2614.32	2802.45	2716.11	2977.12	936.67			
CH LLW	DECON.OVERPACK	1.99	6.03	64.15	60.30	72.36	82.24	66.33	66.14			
CH LLW	FACILITY.LLW.BURIAL	721.31	643.90	1052.79	1076.09	1036.41	1011.50	1004.71	443.62			
CH LLW	FACILITY.WRAP.2B.OUT	1409.34	1388.26	1644.10	1725.18	1566.46	1596.99	1659.64	1019.66			
CH LLW	PACKAGE.FOR.DISPOSAL	360.66	321.95	526.40	538.04	518.20	505.75	502.35	221.81			
CH LLW	RH.SHIP.TO.LLW.BURIAL	71.25	53.19	155.75	109.36	133.87	94.61	75.34	65.28			
CH LLW	RH.SHRED.CONTAINER	356.26	265.94	778.77	546.81	669.35	473.05	376.71	326.41			
CH LLW	RH.TRU.SHIP.TO.LLW.BURIAL	267.55	202.42	353.45	409.86	318.01	337.95	302.41	176.56			
CH LLW	RH.TRU.SHRED.CONTAINER	1337.76	1012.10	1767.23	2049.32	1590.07	1689.73	1512.06	882.78			
CH LLW	SHIP.FOR.REUSE	7026.51	7406.22	4944.77	4865.28	5008.70	5069.85	5248.73	5425.97			
CH LLW GTCIII	ENTERING THE SYSTEM	238.41	238.41	238.41	238.41	238.41	238.41	238.41				
CH TRU	ASSAY	858.09	825.90	1122.87	1088.00	1103.19	1127.06	1154.69	374.68			

Table A.6-1
Alternative 5 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2027	2028	Total
CANISTERS	ENTERING THE SYSTEM	451.00	451.00	8569.00
CH LLMW	ENTERING THE SYSTEM			1630.39
CH LLMW	FACILITY.LLMW.DISPOSAL			3900.37
CH LLMW	FACILITY.TTF			2.24
CH LLMW	FACILITY.WRAP.2A			1949.96
CH LLMW	FACILITY.WRAP.2B.IN			2787.27
CH LLMW	FACILITY.WRAP.2B.OUT			1952.20
CH LLMW	LLMW.PROCESSING			2787.27
CH LLMW	PACKAGE.FOR.TREATMENT			1952.20
CH LLMW	RECEIVE.FOR.PROCESSING			2787.27
CH LLMW	REMOVE.CONTAINER			2787.27
CH LLMW	REMOVE.OVERPACK			3505.67
CH LLMW	RH.CASK.LOAD.IN			2787.27
CH LLMW	RH.CASK.LOAD.OUT			1952.20
CH LLMW	SHIP.TO.STORAGE			1952.20
CH LLMW	SIZE.REDUCE			1952.20
CH LLMW	SORT			1952.20
CH LLMW	TTF.PACKAGE.FOR.DISPOSAL			0.45
CH LLMW	TTF.SHIP.TO.LLMW.DISPOSAL			0.45
CH LLMW	TTF.THERMAL.TREATMENT			2.24
CH LLMW	W2A.GROUT.STABILIZATION			1135.97
CH LLMW	W2A.LEAD.ENCAPSULATION			1.48
CH LLMW	W2A.PACKAGE.FOR.DISPOSAL			3896.96
CH LLMW	W2A.POLYETHYLENE.EXTRUSION			812.51
CH LLMW	W2A.SHIP.TO.LLMW.DISPOSAL			3899.92
CH LLMW_GTCII	ENTERING THE SYSTEM			4375.65
CH LLW	ASSAY			12444.75
CH LLW	CH.LLMW.SHRED.CONTAINER			2786.15
CH LLW	CH.SHIP.TO.LLW.BURIAL			557.23
CH LLW	CH.TRU.SHIP.TO.LLW.BURIAL			6056.01
CH LLW	CH.TRU.SHRED.CONTAINER			30280.03
CH LLW	DECON.OVERPACK			2348.80
CH LLW	FACILITY.LLW.BURIAL			14806.56
CH LLW	FACILITY.WRAP.2B.OUT			26905.06
CH LLW	PACKAGE.FOR.DISPOSAL			7403.28
CH LLW	RH.SHIP.TO.LLW.BURIAL			1804.58
CH LLW	RH.SHRED.CONTAINER			9022.91
CH LLW	RH.TRU.SHIP.TO.LLW.BURIAL			6388.74
CH LLW	RH.TRU.SHRED.CONTAINER			31943.70
CH LLW	SHIP.FOR.REUSE			99845.83
CH LLW_GTCII	ENTERING THE SYSTEM			42327.43
CH TRU	ASSAY			10897.46

A. 6-25

Table A.6-1

Alternative 5 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004
CH TRU	ENTERING THE SYSTEM	178.94	138.76	110.81	12.68	12.57	37.04	215.65	6.73	43.73	55.97	38.17
CH TRU	FACILITY.WIPP											
CH TRU	FACILITY.WRAP.1											
CH TRU	FACILITY.WRAP.2B.IN											
CH TRU	FACILITY.WRAP.2B.OUT											
CH TRU	PACKAGE.FOR.TREATMENT											
CH TRU	RECEIVE.FOR.PROCESSING											
CH TRU	REMOVE.CONTAINER											
CH TRU	RESTRICTED.WASTE.MANAGEMENT											
CH TRU	SHIP.TO.STORAGE											
CH TRU	SIZE.REDUCE											
CH TRU	SORT											
CH TRU	W1.ASSAY											
CH TRU	W1.SHIP.TO.STORAGE											
CH TRU SUSPECT	ASSAY											
CH TRU SUSPECT	DECON.OVERPACK											
CH TRU SUSPECT	ENTERING THE SYSTEM											
CH TRU SUSPECT	FACILITY.WRAP.2B.IN											
CH TRU SUSPECT	FACILITY.WRAP.2B.OUT											
CH TRU SUSPECT	RECEIVE.FOR.PROCESSING											
CH TRU SUSPECT	RECEIVE.OVERPACK											
CH TRU SUSPECT	REMOVE.OVERPACK											
CH TRU SUSPECT	SHIP.FOR.REUSE											
CH TRUM	ASSAY											
CH TRUM	ENTERING.THE.SYSTEM	0.72	0.40	0.61	0.20	0.15	0.15	4.35	0.31	0.31	0.31	0.95
CH TRUM	FACILITY.WIPP											
CH TRUM	FACILITY.WRAP.1											
CH TRUM	FACILITY.WRAP.2B.IN											
CH TRUM	FACILITY.WRAP.2B.OUT											
CH TRUM	PACKAGE.FOR.TREATMENT											
CH TRUM	RECEIVE.FOR.PROCESSING											
CH TRUM	REMOVE.CONTAINER											
CH TRUM	RESTRICTED.WASTE.MANAGEMENT											
CH TRUM	SHIP.TO.STORAGE											
CH TRUM	SIZE.REDUCE											
CH TRUM	SORT											
CH TRUM	W1.ASSAY											
CH TRUM	W1.SHIP.TO.STORAGE											
CS CAPSULES	ENTERING.THE.SYSTEM	2.38										
CS CAPSULES	FACILITY.CS.SR.IN											
CS CAPSULES	FACILITY.CS.SR.OUT											
CS CAPSULES	PACKAGE.FOR.DISPOSAL											

Table A.6-1

Alternative 5 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015
CH TRU	ENTERING THE SYSTEM	36.14	36.14	36.14	42.26	42.26	33.76	33.76	27.64	976.29	973.46	985.41
CH TRU	FACILITY.WIPP		461.32	544.61	556.24	487.68	646.50	501.29	516.24	872.10	786.78	561.98
CH TRU	FACILITY.WRAP.1		471.42	534.51	556.24	487.68	670.50	487.39	530.14	858.19	776.68	585.98
CH TRU	FACILITY.WRAP.2B.IN		108.44	103.24	116.14	85.89	223.55	113.75	126.57	836.29	733.46	795.65
CH TRU	FACILITY.WRAP.2B.OUT		471.42	534.51	556.24	487.68	670.50	487.39	530.14	858.19	776.68	585.98
CH TRU	PACKAGE.FOR.TREATMENT		471.42	534.51	556.24	487.68	670.50	487.39	530.14	858.19	776.68	585.98
CH TRU	RECEIVE.FOR.PROCESSING		108.44	103.24	116.14	85.89	223.55	113.75	126.57	836.29	733.46	795.65
CH TRU	REMOVE.CONTAINER		674.40	803.47	834.10	719.34	878.82	674.16	719.19	1290.16	1154.21	879.80
CH TRU	RESTRICTED.WASTE.MANAGEMENT		66.78	52.43	55.78	56.08	143.21	82.89	98.62	84.10	84.15	58.10
CH TRU	SHIP.TO.STORAGE		471.42	534.51	556.24	487.68	670.50	487.39	530.14	858.19	776.68	585.98
CH TRU	SIZE.REDUCE		349.86	429.65	444.68	391.06	396.08	321.61	333.38	690.00	608.37	469.78
CH TRU	SORT		404.64	482.08	500.46	431.60	527.29	404.50	431.51	774.10	692.53	527.88
CH TRU	W1.ASSAY		461.32	544.61	556.24	487.68	646.50	501.29	516.24	872.10	786.78	561.98
CH TRU	W1.SHIP.TO-STORAGE		461.32	544.61	556.24	487.68	646.50	501.29	516.24	872.10	786.78	561.98
CH TRU SUSPECT	ASSAY		2017.68	2496.36	2559.60	2258.28	2336.07	1997.88	2112.72	1618.08	1500.00	300.00
CH TRU SUSPECT	DECON.OVERPACK		1149.07	1421.68	1457.69	1286.09	1330.39	1137.79	1203.19	921.50	854.25	170.85
CH TRU SUSPECT	ENTERING THE SYSTEM	519.36	519.36	519.36	519.36	519.36	519.36	519.36	519.36	519.36	519.36	519.36
CH TRU SUSPECT	FACILITY.WRAP.2B.IN		2017.68	2496.36	2559.60	2258.28	2336.07	1937.88	2112.72	1678.08	1440.00	300.00
CH TRU SUSPECT	FACILITY.WRAP.2B.OUT		1149.07	1421.68	1457.69	1286.09	1330.39	1137.79	1203.19	921.50	854.25	170.85
CH TRU SUSPECT	RECEIVE.FOR.PROCESSING		2017.68	2496.36	2559.60	2258.28	2336.07	1997.88	2112.72	1618.08	1500.00	300.00
CH TRU SUSPECT	RECEIVE.OVERPACK		2017.68	2496.36	2559.60	2258.28	2336.07	1997.88	2112.72	1618.08	1500.00	300.00
CH TRU SUSPECT	REMOVE.OVERPACK		1715.03	2121.91	2175.66	1919.54	1985.66	1698.20	1795.81	1375.37	1275.00	255.00
CH TRU SUSPECT	SHIP.FOR.REUSE		1149.07	1421.68	1457.69	1286.09	1330.39	1137.79	1203.19	921.50	854.25	170.85
CH TRUM	ASSAY			13.90	11.13	9.00	3.29	0.15	10.82	1079.42	1117.20	1077.30
CH TRUM	ENTERING.THE.SYSTEM	2.22	8.60	8.60	8.60	8.60	2.22	2.22	2.22	1279.42	1277.30	1277.30
CH TRUM	FACILITY.WIPP			16.68	13.36	10.80	3.95	0.18	12.98	648.99	670.32	622.44
CH TRUM	FACILITY.WRAP.1			16.68	13.36	10.80	3.95	0.18	12.98	648.99	670.32	622.44
CH TRUM	FACILITY.WRAP.2B.IN			13.90	11.13	9.00	3.29	0.15	10.82	1079.42	1117.20	1077.30
CH TRUM	FACILITY.WRAP.2B.OUT			16.68	13.36	10.80	3.95	0.18	12.98	648.99	670.32	646.44
CH TRUM	PACKAGE.FOR.TREATMENT			16.68	13.36	10.80	3.95	0.18	12.98	648.99	670.32	646.44
CH TRUM	RECEIVE.FOR.PROCESSING			13.90	11.13	9.00	3.29	0.15	10.82	1079.42	1117.20	1077.30
CH TRUM	REMOVE.CONTAINER			13.90	11.13	9.00	3.29	0.15	10.82	1079.42	1117.20	1077.30
CH TRUM	RESTRICTED.WASTE.MANAGEMENT			8.34	6.68	5.40	1.98	0.09	6.49	1.33	0.06	
CH TRUM	SHIP.TO.STORAGE			16.68	13.36	10.80	3.95	0.18	12.98	648.99	670.32	646.44
CH TRUM	SIZE.REDUCE			16.68	13.36	10.80	3.95	0.18	12.98	648.99	670.32	646.32
CH TRUM	SORT			8.34	6.68	5.40	1.98	0.09	6.49	647.65	670.32	646.38
CH TRUM	W1.ASSAY			16.68	13.36	10.80	3.95	0.18	12.98	648.99	670.32	622.44
CH TRUM	W1.SHIP.TO-STORAGE			16.68	13.36	10.80	3.95	0.18	12.98	648.99	670.32	622.44
CS CAPSULES	ENTERING.THE.SYSTEM											
CS CAPSULES	FACILITY.CS.SR.IN											
CS CAPSULES	FACILITY.CS.SR.OUT											
CS CAPSULES	PACKAGE.FOR.DISPOSAL											

Table A.6-1

Alternative 5 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026
CH TRU	ENTERING THE SYSTEM	979.29	981.69	973.17	973.18	967.06	967.06	967.06	14.68			
CH TRU	FACILITY.WIPP	615.65	557.18	856.49	794.92	759.82	853.14	811.02	692.48			
CH TRU	FACILITY.WRAP.1	591.65	569.18	853.10	859.09	785.72	851.24	819.13	586.59			
CH TRU	FACILITY.WRAP.2B.IN	858.09	825.90	1122.87	1088.00	1103.19	1127.06	1154.69	374.68			
CH TRU	FACILITY.WRAP.2B.OUT	591.65	569.18	877.10	857.19	847.62	921.34	887.32	364.30			
CH TRU	PACKAGE FOR TREATMENT	591.65	569.18	877.10	857.19	847.62	921.34	887.32	364.30			
CH TRU	RECEIVE FOR PROCESSING	858.09	825.90	1122.87	1088.00	1103.19	1127.06	1154.69	374.68			
CH TRU	REMOVE CONTAINER	863.64	842.73	1301.91	1256.30	1305.15	1356.59	1339.82	559.27			
CH TRU	RESTRICTED WASTE MANAGEMENT	73.47	63.54	95.95	103.41	64.53	107.39	83.43	28.74			
CH TRU	SHIP TO STORAGE	591.65	569.18	877.10	857.19	847.62	921.34	887.32	364.30			
CH TRU	SIZE REDUCE	444.72	442.10	685.19	662.37	718.56	706.57	720.47	306.82			
CH TRU	SORT	518.19	505.64	781.15	753.78	783.09	813.95	803.89	335.56			
CH TRU	W1 ASSAY	615.65	557.18	855.49	858.61	771.82	875.24	819.13	586.59			
CH TRU	W1 SHIP TO STORAGE	615.65	557.18	855.49	858.61	771.82	875.24	819.13	586.59			
CH TRU SUSPECT	ASSAY	19.80	60.00	638.28	600.00	720.00	818.28	660.00	658.08			
CH TRU SUSPECT	DECON OVERPACK	11.28	34.17	363.50	341.70	410.04	466.01	375.87	374.78			
CH TRU SUSPECT	ENTERING THE SYSTEM											
CH TRU SUSPECT	FACILITY.WRAP.2B.IN	19.80	60.00	638.28	660.00	660.00	878.28	600.00	658.08			
CH TRU SUSPECT	FACILITY.WRAP.2B.OUT	11.28	34.17	363.50	341.70	410.04	466.01	375.87	374.78			
CH TRU SUSPECT	RECEIVE FOR PROCESSING	19.80	60.00	638.28	600.00	720.00	818.28	660.00	658.08			
CH TRU SUSPECT	RECEIVE OVERPACK	19.80	60.00	638.28	600.00	720.00	818.28	660.00	658.08			
CH TRU SUSPECT	REMOVE OVERPACK	16.83	51.00	542.54	510.00	612.00	695.54	561.00	559.37			
CH TRU SUSPECT	SHIP FOR REUSE	11.28	34.17	363.50	341.70	410.04	466.01	375.87	374.78			
CH TRUM	ASSAY	1020.10	1060.10	1195.01	1358.02	1497.30	1359.52	1637.30	377.40			
CH TRUM	ENTERING THE SYSTEM	1277.30	1277.30	1277.30	1277.30	1277.30	1277.30	1277.30	0.10			
CH TRUM	FACILITY.WIPP	636.12	624.12	717.37	779.30	850.44	769.11	838.44	514.56			
CH TRUM	FACILITY.WRAP.1	636.12	624.12	729.37	791.30	874.44	793.11	826.44	454.56			
CH TRUM	FACILITY.WRAP.2B.IN	1020.10	1060.10	1195.01	1358.02	1517.30	1339.52	1654.50	360.20			
CH TRUM	FACILITY.WRAP.2B.OUT	612.12	636.12	717.37	815.30	898.44	817.11	982.44	226.56			
CH TRUM	PACKAGE FOR TREATMENT	612.12	636.12	717.37	815.30	898.44	817.11	982.44	226.56			
CH TRUM	RECEIVE FOR PROCESSING	1020.10	1060.10	1195.01	1358.02	1497.30	1359.52	1637.30	377.40			
CH TRUM	REMOVE CONTAINER	1020.10	1060.10	1195.01	1358.02	1497.30	1359.52	1637.30	377.40			
CH TRUM	RESTRICTED WASTE MANAGEMENT	0.06	0.06	0.37	0.49	0.06	1.39	0.06	0.12			
CH TRUM	SHIP TO STORAGE	612.12	636.12	717.37	815.30	898.44	817.11	982.44	226.56			
CH TRUM	SIZE REDUCE	612.00	636.00	716.64	814.32	898.32	814.32	982.32	226.32			
CH TRUM	SORT	612.06	636.06	717.01	814.81	898.38	815.71	982.38	226.44			
CH TRUM	W1 ASSAY	636.12	624.12	729.37	791.30	874.44	781.11	826.44	466.56			
CH TRUM	W1 SHIP TO STORAGE	636.12	624.12	729.37	791.30	874.44	781.11	826.44	466.56			
CS CAPSULES	ENTERING THE SYSTEM								2.38			
CS CAPSULES	FACILITY.CS.SR.IN								2.38			
CS CAPSULES	FACILITY.CS.SR.OUT								2.38			
CS CAPSULES	PACKAGE FOR DISPOSAL								2.38			

Table A.6-1

Alternative 5 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2027	2028	Total
CH TRU	ENTERING THE SYSTEM			10897.46
CH TRU	FACILITY.WIPP			11874.43
CH TRU	FACILITY.WRAP.1			11874.43
CH TRU	FACILITY.WRAP.2B.IN			10897.46
CH TRU	FACILITY.WRAP.2B.OUT			11874.43
CH TRU	PACKAGE.FOR.TREATMENT			11874.43
CH TRU	RECEIVE.FOR.PROCESSING			10897.46
CH TRU	REMOVE.CONTAINER			17453.07
CH TRU	RESTRICTED.WASTE.MANAGEMENT			1402.59
CH TRU	SHIP.TO.STORAGE			11874.43
CH TRU	SIZE.REDUCE			9121.27
CH TRU	SORT			10471.84
CH TRU	W1.ASSAY			11874.43
CH TRU	W1.SHIP.TO-STORAGE			11874.43
CH TRU SUSPECT	ASSAY			23371.11
CH TRU SUSPECT	DECON.OVERPACK			13309.84
CH TRU SUSPECT	ENTERING THE SYSTEM			7790.37
CH TRU SUSPECT	FACILITY.WRAP.2B.IN			23371.11
CH TRU SUSPECT	FACILITY.WRAP.2B.OUT			13309.84
CH TRU SUSPECT	RECEIVE.FOR.PROCESSING			23371.11
CH TRU SUSPECT	RECEIVE.OVERPACK			23371.11
CH TRU SUSPECT	REMOVE.OVERPACK			19865.44
CH TRU SUSPECT	SHIP.FOR.REUSE			13309.84
CH TRUM	ASSAY			12826.97
CH TRUM	ENTERING THE SYSTEM			12826.97
CH TRUM	FACILITY.WIPP			7729.16
CH TRUM	FACILITY.WRAP.1			7729.16
CH TRUM	FACILITY.WRAP.2B.IN			12826.97
CH TRUM	FACILITY.WRAP.2B.OUT			7729.16
CH TRUM	PACKAGE.FOR.TREATMENT			7729.16
CH TRUM	RECEIVE.FOR.PROCESSING			12826.97
CH TRUM	REMOVE.CONTAINER			12826.97
CH TRUM	RESTRICTED.WASTE.MANAGEMENT			32.98
CH TRUM	SHIP.TO-STORAGE			7729.16
CH TRUM	SIZE.REDUCE			7663.20
CH TRUM	SORT			7696.18
CH TRUM	W1.ASSAY			7729.16
CH TRUM	W1.SHIP.TO-STORAGE			7729.16
CS CAPSULES	ENTERING THE SYSTEM			2.38
CS CAPSULES	FACILITY.CS.SR.IN			2.38
CS CAPSULES	FACILITY.CS.SR.OUT			2.38
CS CAPSULES	PACKAGE.FOR.DISPOSAL			2.38

Table A.6-1

Alternative 5 Annual Throughput Requirements by Waste Class (in Cubic Meters)

A.6.30

WasteClass	Function	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004
CS CAPSULES	RECEIVE.FOR.PROCESSING											
CS CAPSULES	RH.CASK.LOAD.IN											
CS CAPSULES	RH.CASK.LOAD.OUT											
CS CAPSULES	SHIP.TO.STORAGE											
MISC SOURCES	ENTERING.THE.SYSTEM	15.00										
RH LLMW	ENTERING.THE.SYSTEM	1419.55	1326.97	1314.47	1792.47	1466.42	1529.14	1553.87	1773.31	1976.87	2017.58	2796.99
RH LLMW	FACILITY.LLMW.DISPOSAL											
RH LLMW	FACILITY.WRAP.2B.IN											
RH LLMW	FACILITY.WRAP.2B.OUT											
RH LLMW	LLMW PROCESSING											
RH LLMW	PACKAGE.FOR.DISPOSAL											
RH LLMW	RECEIVE.FOR.PROCESSING											
RH LLMW	REMOVE CONTAINER											
RH LLMW	REMOVE PB SHIELDING											
RH LLMW	RH.CASK.LOAD.IN											
RH LLMW	RH.CASK.LOAD.OUT											
RH LLMW	SHIP.TO.LLMW.DISPOSAL											
RH LLMW	SIZE.REDUCE											
RH LLMW	SORT											
RH LLMW	STABILIZATION											
RH LLMW GTCIII	ENTERING.THE.SYSTEM	14.20							28.30	28.30	28.30	85.00
RH LLW GTCIII	ENTERING.THE.SYSTEM	24.30	0.30	0.30	0.30	0.30	0.30	0.30	283.60	850.20	1416.70	2549.90
RH TRU	ASSAY											
RH TRU	ENTERING.THE.SYSTEM	1084.19	103.40	38.50	1.70	26.90	24.80	24.80	1.70	1.70	1.70	1.70
RH TRU	FACILITY.WIPP											
RH TRU	FACILITY.WRAP.2B.IN											
RH TRU	FACILITY.WRAP.2B.OUT											
RH TRU	PACKAGE.FOR.TREATMENT											
RH TRU	RECEIVE.FOR.PROCESSING											
RH TRU	REMOVE CONTAINER											
RH TRU	RESTRICTED.WASTE.MANAGEMENT											
RH TRU	RH.CASK.LOAD.IN											
RH TRU	RH.CASK.LOAD.OUT											
RH TRU	SHIP.TO.STORAGE											
RH TRU	SIZE.REDUCE											
RH TRU	SORT											
RH TRU SUSPECT	DECON.OVERPACK											
RH TRU SUSPECT	ENTERING.THE.SYSTEM								25.33	25.33	25.33	25.33
RH TRU SUSPECT	FACILITY.WRAP.2B.IN											
RH TRU SUSPECT	FACILITY.WRAP.2B.OUT											
RH TRU SUSPECT	RECEIVE.FOR.PROCESSING											
RH TRU SUSPECT	RECEIVE.OVERPACK											

Table A.6-1

Alternative 5 Annual Throughput Requirements by Waste Class (in Cubic Meters)

A.6-31

WasteClass	Function	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015		
CS CAPSULES	RECEIVE FOR PROCESSING													
CS CAPSULES	RH.CASK.LOAD.IN													
CS CAPSULES	RH.CASK.LOAD OUT													
CS CAPSULES	SHIP TO STORAGE													
MISC SOURCES	ENTERING THE SYSTEM													
RH LLMW	ENTERING THE SYSTEM	2630.96	2459.17	2703.44	2637.21	3029.14	3555.03	4268.15	5232.22	5707.17	6559.70	7167.19		
RH LLMW	FACILITY LLMW DISPOSAL		1888.84	1719.23	2163.89	2224.21	1708.74	1887.76	1850.26	1666.67	1694.98	1971.82		
RH LLMW	FACILITY.WRAP.2B.IN		4361.54	4215.73	4794.56	5034.23	4928.92	5769.45	6153.19	5379.45	5531.04	6726.52		
RH LLMW	FACILITY.WRAP.2B.OUT		1888.84	1719.23	2163.89	2224.21	1708.74	1887.76	1850.26	1666.67	1694.98	1971.82		
RH LLMW	LLMW.PROCESSING		4441.54	4235.73	4774.56	5054.23	4928.92	5769.45	6153.19	5379.45	5511.04	6746.52		
RH LLMW	PACKAGE FOR DISPOSAL		1888.84	1719.23	2163.89	2224.21	1708.74	1887.76	1850.26	1666.67	1694.98	1971.82		
RH LLMW	RECEIVE FOR PROCESSING		4441.54	4235.73	4774.56	5054.23	4928.92	5769.45	6153.19	5379.45	5511.04	6746.52		
RH LLMW	REMOVE CONTAINER		4441.54	4235.73	4774.56	5054.23	4928.92	5769.45	6153.19	5379.45	5511.04	6746.52		
RH LLMW	REMOVE PB SHIELDING		2620.00	2600.00	1640.00	1881.55	1480.00	1460.78	800.00	200.00	421.55			
RH LLMW	RH.CASK.LOAD.IN		4441.54	4235.73	4774.56	5054.23	4928.92	5769.45	6153.19	5379.45	5511.04	6746.52		
RH LLMW	RH.CASK.LOAD OUT		1888.84	1719.23	2163.89	2224.21	1708.74	1887.76	1850.26	1666.67	1694.98	1971.82		
RH LLMW	SHIP TO LLMW DISPOSAL		1888.84	1719.23	2163.89	2224.21	1708.74	1887.76	1850.26	1666.67	1694.98	1971.82		
RH LLMW	SIZE REDUCE		656.61	695.86	732.17	849.40	725.22	796.67	854.42	771.40	832.73	966.57		
RH LLMW	SORT		944.42	859.62	1081.95	1112.10	854.37	943.88	925.13	833.33	847.49	986.91		
RH LLMW	STABILIZATION		944.42	859.62	1081.95	1112.10	854.37	943.88	925.13	833.33	847.49	986.91		
RH LLW GTCIII	ENTERING THE SYSTEM	85.00	141.60	141.60	141.60	141.60	56.70	28.30	14.20	64.46	61.66	61.66		
RH LLW GTCIII	ENTERING THE SYSTEM		3399.70	5382.70	7365.70	7082.50	6515.90	2266.60	1416.70	708.50	814.40	106.20	106.20	
RH TRU	ASSAY			406.08	279.95	214.22	144.78	240.39	245.46	227.07	617.35	545.51	663.77	
RH TRU	ENTERING THE SYSTEM		1.70	1.70	1.70	1.70	1.70	48.60	51.20	51.00	518.56	520.76	640.66	
RH TRU	FACILITY.WIPP			203.04	139.98	109.20	72.39	120.19	122.73	113.54	315.05	278.76	338.63	
RH TRU	FACILITY.WRAP.2B.IN				317.29	202.94	110.36	90.30	155.45	134.60	144.35	498.56	419.52	541.90
RH TRU	FACILITY.WRAP.2B.OUT				203.04	139.98	109.20	72.39	120.19	122.73	113.54	315.05	278.76	338.63
RH TRU	PACKAGE FOR TREATMENT				203.04	139.98	109.20	72.39	120.19	122.73	113.54	315.05	278.76	338.63
RH TRU	RECEIVE FOR PROCESSING				317.29	202.94	110.36	90.30	155.45	134.60	144.35	498.56	419.52	541.90
RH TRU	REMOVE CONTAINER				338.40	233.29	175.04	120.65	200.32	204.55	189.23	503.84	444.60	541.90
RH TRU	RESTRICTED WASTE MANAGEMENT						4.18				12.74	12.00	13.49	
RH TRU	RH.CASK.LOAD IN				317.29	202.94	110.36	90.30	155.45	134.60	144.35	498.56	419.52	541.90
RH TRU	RH.CASK.LOAD OUT				203.04	139.98	109.20	72.39	120.19	122.73	113.54	315.05	278.76	338.63
RH TRU	SHIP TO STORAGE				203.04	139.98	109.20	72.39	120.19	122.73	113.54	315.05	278.76	338.63
RH TRU	SIZE REDUCE				176.34	116.84	52.18	36.00	68.40	69.44	77.46	263.19	216.63	268.15
RH TRU	SORT				203.04	139.98	105.02	72.39	120.19	122.73	113.54	302.30	266.76	325.14
RH TRU SUSPECT	DECON.OVERPACK				42.85	61.63	131.31	61.63	91.11	142.03	91.11	10.71	50.91	
RH TRU SUSPECT	ENTERING THE SYSTEM		25.33	25.33	25.33	25.33	25.33	25.33	25.33	25.33	25.33	25.33		
RH TRU SUSPECT	FACILITY.WRAP.2B.IN				63.96	91.98	195.99	91.98	135.99	211.98	135.99	15.99	76.99	
RH TRU SUSPECT	FACILITY.WRAP.2B.OUT				42.85	61.63	131.31	61.63	91.11	142.03	91.11	10.71	50.91	
RH TRU SUSPECT	RECEIVE FOR PROCESSING				63.96	91.98	195.99	91.98	135.99	211.98	135.99	15.99	76.99	
RH TRU SUSPECT	RECEIVE OVERPACK				63.96	91.98	195.99	91.98	135.99	211.98	135.99	15.99	76.99	

Table A.6-1

Alternative 5 Annual Throughput Requirements by Waste Class (in Cubic Meters)

A.6-32

WasteClass	Function	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026
CS CAPSULES	RECEIVE.FOR PROCESSING									2.38		
CS CAPSULES	RH.CASK.LOAD.IN									2.38		
CS CAPSULES	RH.CASK.LOAD.OUT									2.38		
CS CAPSULES	SHIP TO STORAGE									2.38		
MISC SOURCES	ENTERING THE SYSTEM											
RH LLMW	ENTERING THE SYSTEM	7430.34	7574.30	3148.90	2735.63	2419.13	2688.92	3018.21	2827.36			
RH LLMW	FACILITY.LLMW.DISPOSAL	2018.21	1969.13	2134.61	1776.66	2011.28	1737.55	1628.77	1619.66			
RH LLMW	FACILITY.WRAP.2B.IN	6713.87	6926.83	5111.85	4762.55	5147.56	4956.88	4969.93	5175.70			
RH LLMW	FACILITY.WRAP.2B.OUT	2018.21	1969.13	2134.61	1776.66	2011.28	1737.55	1628.77	1619.66			
RH LLMW	LLMW.PROCESSING	6693.87	6926.83	5131.85	4762.55	5147.56	4956.88	4969.93	5175.70			
RH LLMW	PACKAGE FOR DISPOSAL	2018.21	1969.13	2134.61	1776.66	2011.28	1737.55	1628.77	1619.66			
RH LLMW	RECEIVE.FOR PROCESSING	6693.87	6926.83	5131.85	4762.55	5147.56	4956.88	4969.93	5175.70			
RH LLMW	REMOVE CONTAINER	6693.87	6926.83	5131.85	4762.55	5147.56	4956.88	4969.93	5175.70			
RH LLMW	REMOVE PB SHIELDING	300.00		520.00	680.00	320.00	520.00	440.00	320.00			
RH LLMW	RH.CASK.LOAD.IN	6693.87	6926.83	5131.85	4762.55	5147.56	4956.88	4969.93	5175.70			
RH LLMW	RH.CASK.LOAD.OUT	2018.21	1969.13	2134.61	1776.66	2011.28	1737.55	1628.77	1619.66			
RH LLMW	SHIP TO LLMW.DISPOSAL	2018.21	1969.13	2134.61	1776.66	2011.28	1737.55	1628.77	1619.66			
RH LLMW	SIZE REDUCE	988.29	964.37	823.75	802.39	961.27	833.46	793.57	760.80			
RH LLMW	SORT	1009.11	984.57	1067.31	888.33	1005.64	868.77	814.39	809.83			
RH LLMW	STABILIZATION	1009.11	984.57	1067.31	888.33	1005.64	868.77	814.39	809.83			
RH LLMW GTCIII	ENTERING THE SYSTEM	61.66	61.66	61.66	61.66	61.66	61.66	61.66	61.66			
RH LLW GTCIII	ENTERING THE SYSTEM	106.20	106.20	106.20	106.20	106.20	106.20	106.20	106.20	0.30		
RH TRU	ASSAY	640.65	694.54	1031.90	1112.54	969.14	781.65	745.36	305.66			
RH TRU	ENTERING THE SYSTEM	643.26	640.66	831.36	793.76	586.36	520.76	518.36	51.00			
RH TRU	FACILITY WIPP	326.70	353.64	521.95	514.27	442.57	397.20	391.43	237.58			
RH TRU	FACILITY.WRAP.2B.IN	523.26	568.16	830.12	897.32	797.61	640.76	609.90	253.48			
RH TRU	FACILITY.WRAP.2B.OUT	326.70	353.64	521.95	562.27	490.57	397.20	379.43	153.58			
RH TRU	PACKAGE FOR TREATMENT	326.70	353.64	521.95	562.27	490.57	397.20	379.43	153.58			
RH TRU	RECEIVE.FOR PROCESSING	523.26	568.16	830.12	897.32	797.61	640.76	609.90	253.48			
RH TRU	REMOVE CONTAINER	523.26	568.16	849.92	917.12	797.61	640.76	609.90	253.48			
RH TRU	RESTRICTED.WASTE MANAGEMENT	12.74	12.74	12.00	12.00	12.00	12.74	13.49	1.49			
RH TRU	RH.CASK.LOAD.IN	523.26	568.16	830.12	897.32	797.61	640.76	609.90	253.48			
RH TRU	RH.CASK.LOAD.OUT	326.70	353.64	521.95	562.27	490.57	397.20	379.43	153.58			
RH TRU	SHIP TO STORAGE	326.70	353.64	521.95	562.27	490.57	397.20	379.43	153.58			
RH TRU	SIZE REDUCE	269.59	292.15	323.19	312.63	371.58	312.21	311.58	129.45			
RH TRU	SORT	313.95	340.90	509.95	550.27	478.57	384.45	365.94	152.09			
RH TRU SUSPECT	DECON OVERPACK			40.20	40.20							
RH TRU SUSPECT	ENTERING THE SYSTEM											
RH TRU SUSPECT	FACILITY.WRAP.2B.IN			60.00	60.00							
RH TRU SUSPECT	FACILITY.WRAP.2B.OUT			40.20	40.20							
RH TRU SUSPECT	RECEIVE.FOR PROCESSING			60.00	60.00							
RH TRU SUSPECT	RECEIVE.OVERPACK			60.00	60.00							

Table A.6-1

Alternative 5 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2027	2028	Total
CS CAPSULES	RECEIVE FOR PROCESSING			2.38
CS CAPSULES	RH.CASK.LOAD.IN			2.38
CS CAPSULES	RH.CASK.LOAD.OUT			2.38
CS CAPSULES	SHIP TO STORAGE			2.38
MISC SOURCES	ENTERING THE SYSTEM			15.00
RH LLMW	ENTERING THE SYSTEM			96759.81
RH LLMW	FACILITY.LLMW.DISPOSAL			33672.26
RH LLMW	FACILITY.WRAP.2B.IN			96759.81
RH LLMW	FACILITY.WRAP.2B.OUT			33672.26
RH LLMW	LLMW.PROCESSING			96759.81
RH LLMW	PACKAGE.FOR.DISPOSAL			33672.26
RH LLMW	RECEIVE.FOR.PROCESSING			96759.81
RH LLMW	REMOVE CONTAINER			96759.81
RH LLMW	REMOVE PB.SHIELDING			16203.88
RH LLMW	RH.CASK.LOAD.IN			96759.81
RH LLMW	RH.CASK.LOAD.OUT			33672.26
RH LLMW	SHIP.TO.LLMW.DISPOSAL			33672.26
RH LLMW	SIZE REDUCE			14807.96
RH LLMW	SORT			16836.13
RH LLMW	STABILIZATION			16836.13
RH LLMW_GTCIII	ENTERING THE SYSTEM			1554.05
RH LLMW_GTCIII	ENTERING THE SYSTEM			41035.30
RH TRU	ASSAY			9866.04
RH TRU	ENTERING THE SYSTEM			7735.87
RH TRU	FACILITY.WIPP			4998.83
RH TRU	FACILITY.WRAP.2B.IN			7735.87
RH TRU	FACILITY.WRAP.2B.OUT			4998.83
RH TRU	PACKAGE.FOR.TREATMENT			4998.83
RH TRU	RECEIVE.FOR.PROCESSING			7735.87
RH TRU	REMOVE CONTAINER			8112.02
RH TRU	RESTRICTED.WASTE MANAGEMENT			131.62
RH TRU	RH.CASK.LOAD.IN			7735.87
RH TRU	RH.CASK.LOAD.OUT			4998.83
RH TRU	SHIP.TO.STORAGE			4998.83
RH TRU	SIZE REDUCE			3667.01
RH TRU	SORT			4867.21
RH TRU SUSPECT	DECON.OVERPACK			763.70
RH TRU SUSPECT	ENTERING THE SYSTEM			379.95
RH TRU SUSPECT	FACILITY.WRAP.2B.IN			1139.85
RH TRU SUSPECT	FACILITY.WRAP.2B.OUT			763.70
RH TRU SUSPECT	RECEIVE.FOR.PROCESSING			1139.85
RH TRU SUSPECT	RECEIVE.OVERPACK			1139.85

Table A.6-1
Alternative 5 Annual Throughput Requirements by Waste Class (in Cubic Meters)

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WasteClass	Function	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004
RH TRU SUSPECT	REMOVE OVERPACK											
RH TRU SUSPECT	RH.CASK.LOAD IN											
RH TRU SUSPECT	SHIP FOR REUSE											
RH TRUM	ASSAY											
RH TRUM	ENTERING THE SYSTEM	448.47	124.40	124.40	167.68	149.59	158.64	167.68	178.68	201.30	205.82	4067.41
RH TRUM	FACILITY.WIPP											
RH TRUM	FACILITY.WRAP.2B IN											
RH TRUM	FACILITY.WRAP.2B OUT											
RH TRUM	PACKAGE FOR TREATMENT											
RH TRUM	RECEIVE FOR PROCESSING											
RH TRUM	REMOVE CONTAINER											
RH TRUM	RESTRICTED WASTE MANAGEMENT											
RH TRUM	RH.CASK.LOAD IN											
RH TRUM	RH.CASK.LOAD OUT											
RH TRUM	SHIP TO STORAGE											
RH TRUM	SIZE REDUCE											
RH TRUM	SORT											
SODIUM	ENTERING THE SYSTEM											
SR CAPSULES	ENTERING THE SYSTEM	1.12										
SR CAPSULES	FACILITY.CS.SR IN											
SR CAPSULES	FACILITY.CS.SR OUT											
SR CAPSULES	PACKAGE FOR DISPOSAL											
SR CAPSULES	RECEIVE FOR PROCESSING											
SR CAPSULES	RH.CASK.LOAD IN											
SR CAPSULES	RH.CASK.LOAD OUT											
SR CAPSULES	SHIP TO STORAGE											
UNIRRAD UR	ENTERING THE SYSTEM	12.02	12.04	12.04	12.04	12.04	12.04	12.04	12.04	12.04	12.04	12.04

WHC - SD - WM - ES - 341. Rev 0

Table A.6-1
Alternative 5 Annual Throughput Requirements by Waste Class (in Cubic Meters)

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WHC - SD - MM - ES - 341. Rev 0

WasteClass	Function	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015
RH TRU SUSPECT	REMOVE OVERPACK	63.96	91.98	195.99	91.98	135.99	211.98	135.99	15.99	75.99		
RH TRU SUSPECT	RH.CASK.LOAD.IN	63.96	91.98	195.99	91.98	135.99	211.98	135.99	15.99	75.99		
RH TRU SUSPECT	SHIP FOR REUSE	42.85	61.63	131.31	61.63	91.11	142.03	91.11	10.71	50.91		
RH TRUM	ASSAY	787.52	467.18	830.02	698.15	649.17	436.92	448.02	541.64	566.71	691.94	
RH TRUM	ENTERING THE SYSTEM	7736.54	7704.87	366.62	324.75	346.20	444.20	527.55	634.19	1004.52	1064.49	1259.17
RH TRUM	FACILITY.WIPP	396.31	233.59	419.47	352.90	325.22	219.10	224.64	271.45	283.35	345.97	
RH TRUM	FACILITY.WRAP.2B.IN	3530.81	3332.52	2587.71	2826.73	2508.73	2275.89	1791.26	1063.75	1213.78	1188.79	
RH TRUM	FACILITY.WRAP.2B.OUT	396.31	233.59	419.47	352.90	325.22	219.10	224.64	271.45	283.35	345.97	
RH TRUM	PACKAGE FOR TREATMENT	396.31	233.59	419.47	352.90	325.22	219.10	224.64	271.45	283.35	345.97	
RH TRUM	RECEIVE FOR PROCESSING	3530.81	3312.52	2607.71	2806.73	2528.73	2255.89	1791.26	1083.75	1213.78	1168.79	
RH TRUM	REMOVE CONTAINER	910.81	712.52	967.71	925.18	1048.73	795.12	991.26	883.75	792.23	1168.79	
RH TRUM	RESTRICTED WASTE MANAGEMENT	5.10		8.92	7.65	1.27	1.27	1.27	1.27	1.27		
RH TRUM	RH.CASK.LOAD.IN	3530.81	3312.52	2607.71	2806.73	2528.73	2255.89	1791.26	1083.75	1213.78	1168.79	
RH TRUM	RH.CASK.LOAD.OUT	396.31	233.59	419.47	352.90	325.22	219.10	224.64	271.45	283.35	345.97	
RH TRUM	SHIP TO STORAGE	396.31	233.59	419.47	352.90	325.22	219.10	224.64	271.45	283.35	345.97	
RH TRUM	SIZE REDUCE	326.11	194.71	330.45	223.84	289.64	168.72	174.14	268.91	273.31	315.51	
RH TRUM	SORT	391.21	233.59	410.55	345.25	323.95	217.82	223.37	270.18	283.35	345.97	
SODIUM	ENTERING THE SYSTEM			177.00								
SR CAPSULES	ENTERING THE SYSTEM											
SR CAPSULES	FACILITY.CS.SR.IN											
SR CAPSULES	FACILITY.CS.SR.OUT											
SR CAPSULES	PACKAGE FOR DISPOSAL											
SR CAPSULES	RECEIVE FOR PROCESSING											
SR CAPSULES	RH.CASK.LOAD.IN											
SR CAPSULES	RH.CASK.LOAD.OUT											
SR CAPSULES	SHIP TO STORAGE											
UNIRRAD UR	ENTERING THE SYSTEM	12.04										

Table A.6-1
Alternative 5 Annual Throughput Requirements by Waste Class (in Cubic Meters)

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WasteClass	Function	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026
RH TRU SUSPECT	REMOVE OVERPACK			60.00	60.00							
RH TRU SUSPECT	RH CASK LOAD IN			60.00	60.00							
RH TRU SUSPECT	SHIP FOR REUSE			40.20	40.20							
RH TRUM	ASSAY	781.80	709.66	603.10	683.74	676.63	760.46	695.65	493.35			
RH TRUM	ENTERING THE SYSTEM	1281.59	1304.40	673.15	643.61	605.30	641.49	675.27	347.85			
RH TRUM	FACILITY WIPP	390.90	354.83	299.92	309.91	343.11	380.38	352.63	273.06			
RH TRUM	FACILITY WRAP 2B IN	1480.43	1182.15	1456.96	1708.32	1250.08	1552.14	1490.67	1139.12			
RH TRUM	FACILITY WRAP 2B OUT	390.90	354.83	301.55	341.87	338.32	382.78	347.82	246.68			
RH TRUM	PACKAGE FOR TREATMENT	390.90	354.83	301.55	341.87	338.32	382.78	347.82	246.68			
RH TRUM	RECEIVE FOR PROCESSING	1500.43	1182.15	1444.39	1720.89	1250.08	1552.14	1490.67	1139.12			
RH TRUM	REMOVE CONTAINER	1200.43	1182.15	924.39	1040.89	930.08	1032.14	1050.67	819.12			
RH TRUM	RESTRICTED WASTE MANAGEMENT						5.10					
RH TRUM	RH CASK LOAD IN	1500.43	1182.15	1444.39	1720.89	1250.08	1552.14	1490.67	1139.12			
RH TRUM	RH CASK LOAD OUT	390.90	354.83	301.55	341.87	338.32	382.78	347.82	246.68			
RH TRUM	SHIP TO STORAGE	390.90	354.83	301.55	341.87	338.32	382.78	347.82	246.68			
RH TRUM	SIZE REDUCE	360.57	342.83	266.00	331.95	305.68	338.66	318.77	214.54			
RH TRUM	SORT	390.90	354.83	301.55	341.87	338.32	377.68	347.82	246.68			
SODIUM	ENTERING THE SYSTEM											
SR CAPSULES	ENTERING THE SYSTEM											
SR CAPSULES	FACILITY CS SR IN								1.12			
SR CAPSULES	FACILITY CS SR OUT								1.12			
SR CAPSULES	PACKAGE FOR DISPOSAL								1.12			
SR CAPSULES	RECEIVE FOR PROCESSING								1.12			
SR CAPSULES	RH CASK LOAD IN								1.12			
SR CAPSULES	RH CASK LOAD OUT								1.12			
SR CAPSULES	SHIP TO STORAGE								1.12			
UNIRRAD UR	ENTERING THE SYSTEM											

Table A.6-1
Alternative 5 Annual Throughput Requirements by Waste Class (in Cubic Meters)

WasteClass	Function	2027	2028	Total
RH TRU SUSPECT	REMOVE OVERPACK			1139.85
RH TRU SUSPECT	RH.CASK.LOAD.IN			1139.85
RH TRU SUSPECT	SHIP.FOR.REUSE			763.70
RH TRUM	ASSAY			11521.66
RH TRUM	ENTERING.THE.SYSTEM			33579.83
RH TRUM	FACILITY.WIPP			5776.76
RH TRUM	FACILITY.WRAP.2B.IN			33579.82
RH TRUM	FACILITY.WRAP.2B.OUT			5776.76
RH TRUM	PACKAGE.FOR.TREATMENT			5776.76
RH TRUM	RECEIVE.FOR.PROCESSING			33579.82
RH TRUM	REMOVE.CONTAINER			17375.94
RH TRUM	RESTRICTED.WASTE.MANAGEMENT			31.86
RH TRUM	RH.CASK.LOAD.IN			33579.82
RH TRUM	RH.CASK.LOAD.OUT			5776.76
RH TRUM	SHIP.TO.STORAGE			5776.76
RH TRUM	SIZE.REDUCE			5044.33
RH TRUM	SORT			5744.89
SODIUM	ENTERING.THE.SYSTEM			177.00
SR CAPSULES	ENTERING.THE.SYSTEM			1.12
SR CAPSULES	FACILITY.CS.SR.IN			1.12
SR CAPSULES	FACILITY.CS.SR.OUT			1.12
SR CAPSULES	PACKAGE.FOR.DISPOSAL			1.12
SR CAPSULES	RECEIVE.FOR.PROCESSING			1.12
SR CAPSULES	RH.CASK.LOAD.IN			1.12
SR CAPSULES	RH.CASK.LOAD.OUT			1.12
SR CAPSULES	SHIP.TO.STORAGE			1.12
UNIRRAD UR	ENTERING.THE.SYSTEM			144.46

Table A.6-2

Alternative 5 Annual Storage Requirements by Storage Facility (in Cubic Meters)

Storage Facility	Waste Class	1994	1995	1996	1997	1998	1999	2000	2001	2002
RH Storage										
STORAGE.RH.DISP	CANISTERS									
STORAGE.RH.DISP	CS_CAPSULES									
STORAGE.RH.DISP	RH_TRU									
STORAGE.RH.DISP	RH_TRUM									
STORAGE.RH.DISP	SR_CAPSULES									
Total RH Storage Prior to Disposal		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
STORAGE.RH.PROC	CS_CAPSULES	2.38	2.38	2.38	2.38	2.38	2.38	2.38	2.38	2.38
STORAGE.RH.PROC	MISC_SOURCES	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00
STORAGE.RH.PROC	RH_LLMW	1419.55	2746.52	4060.99	5853.46	7319.88	8849.02	10402.89	12176.20	14153.07
STORAGE.RH.PROC	RH_LLMW_GTCIII	14.20	14.20	14.20	14.20	14.20	14.20	14.20	42.50	70.80
STORAGE.RH.PROC	RH_LLW_GTCIII	24.30	24.60	24.90	25.20	25.50	25.80	26.10	309.70	1159.90
STORAGE.RH.PROC	RH_TRU	1084.19	1187.59	1226.09	1227.79	1254.69	1279.49	1304.29	1305.99	1307.69
STORAGE.RH.PROC	RH_TRUM	448.47	572.86	697.26	864.94	1014.53	1173.17	1340.85	1519.53	1720.83
STORAGE.RH.PROC	SR_CAPSULES	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12
Total RH Storage Prior to Processing		3009.20	4564.27	6041.94	8004.09	9647.30	11360.18	13106.83	15372.42	18430.79
Total RH Storage		3009.20	4564.27	6041.94	8004.09	9647.30	11360.18	13106.83	15372.42	18430.79
CH Storage										
STORAGE.CH.DISP	CH_TRU									
STORAGE.CH.DISP	CH_TRUM									
Total CH Storage Prior to Disposal		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
STORAGE.CH.PROC	CH_LLMW	725.27	747.17	769.07	790.97	812.88	834.77	856.68	878.57	900.48
STORAGE.CH.PROC	CH_LLMW_GTCIII	50.20	52.30	54.60	87.50	120.39	214.48	262.67	308.56	446.25
STORAGE.CH.PROC	CH_LLW_GTCIII								283.30	1133.20
STORAGE.CH.PROC	CH_TRU	178.94	317.70	428.51	441.19	453.76	490.80	706.45	713.18	756.91
STORAGE.CH.PROC	CH_TRUM	0.72	1.12	1.73	1.93	2.08	2.23	6.58	6.89	7.20
STORAGE.CH.PROC	SODIUM									
STORAGE.CH.PROC	UNIRRAD_UR	12.02	24.06	36.10	48.14	60.18	72.22	84.26	96.30	108.34
Total CH Storage Prior to Processing		191.68	342.88	466.34	491.26	516.02	565.25	797.29	1099.67	2005.65
Total CH Storage		191.68	342.88	466.34	491.26	516.02	565.25	797.29	1099.67	2005.65
Grand Total		3200.88	4907.16	6508.29	8495.35	10163.32	11925.44	13904.12	16472.09	20436.44

Table A.6-2
Alternative 5 Annual Storage Requirements by Storage Facility (in Cubic Meters)

Storage Facility	Waste Class	2012	2013	2014	2015	2016	2017	2018	2019	2020
RH Storage										
STORAGE RH DISP	CANISTERS	1353.00	1804.00	2255.00	2706.00	3157.00	3608.00	4059.00	4510.00	4961.00
STORAGE RH DISP	CS_CAPSULES									
STORAGE RH DISP	RH_TRU								48.00	96.00
STORAGE RH DISP	RH_TRUM							1.63	33.59	28.79
STORAGE RH DISP	SR_CAPSULES									
Total RH Storage Prior to Disposal		1353.00	1804.00	2255.00	2706.00	3157.00	3608.00	4060.63	4591.59	5085.79
STORAGE RH PROC	CS_CAPSULES	2.38	2.38	2.38	2.38	2.38	2.38	2.38	2.38	2.38
STORAGE RH PROC	MISC_SOURCES	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00
STORAGE RH PROC	RH_LLMW	10125.33	10453.05	11481.71	11922.37	12638.84	13286.31	11323.36	9296.44	6568.02
STORAGE RH PROC	RH_LLMW_GTCIII	934.70	999.16	1060.81	1122.46	1184.12	1245.77	1307.43	1369.09	1430.74
STORAGE RH PROC	RH_LLW_GTCIII	39264.80	40079.20	40185.40	40291.60	40397.80	40504.00	40610.20	40716.40	40822.60
STORAGE RH PROC	RH_TRU	315.10	335.10	436.34	535.10	655.10	727.59	728.83	625.27	414.02
STORAGE RH PROC	RH_TRUM	5225.34	5166.11	5016.82	5087.21	4888.37	5010.63	4226.82	3162.10	2517.32
STORAGE RH PROC	SR_CAPSULES	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12
Total RH Storage Prior to Processing		55883.77	57051.11	58199.58	58977.24	59782.73	60792.80	58215.14	55187.80	51771.19
Total RH Storage		57236.77	58855.11	60454.58	61683.24	62939.73	64400.80	62275.77	59779.39	56856.98
CH Storage										
STORAGE CH DISP	CH_TRU								63.68	75.68
STORAGE CH DISP	CH_TRUM							12.00	24.00	48.00
Total CH Storage Prior to Disposal		0.00	0.00	0.00	0.00	0.00	0.00	12.00	87.68	123.68
STORAGE CH PROC	CH_LLMW	461.50	394.93	368.23	278.93	232.94	232.94	223.44	194.49	124.80
STORAGE CH PROC	CH_LLW_GTCIII	2113.32	2364.79	2613.46	2862.13	3095.50	3328.87	3546.94	3765.02	3967.80
STORAGE CH PROC	CH_LLW_GTCIII	39235.10	40181.71	40420.13	40658.54	40896.95	41135.37	41373.78	41612.19	41850.61
STORAGE CH PROC	CH_TRU	261.54	401.54	641.54	831.31	952.51	1108.29	982.60	865.87	791.64
STORAGE CH PROC	CH_TRUM	3.45	203.45	363.55	587.55	820.75	1049.95	1120.24	1063.52	847.52
STORAGE CH PROC	SODIUM	177.00	177.00	177.00	177.00	177.00	177.00	177.00	177.00	177.00
STORAGE CH PROC	UNIRRAD_UR	144.46	144.46	144.46	144.46	144.46	144.46	144.46	144.46	144.46
Total CH Storage Prior to Processing		39821.55	41108.17	41746.68	42398.86	42991.68	43615.08	43798.08	43863.05	43811.23
Total CH Storage		39821.55	41108.17	41746.68	42398.86	42991.68	43615.08	43810.08	43950.73	43934.91
Grand Total		97058.32	99963.28	102201.26	104082.10	105931.40	108015.88	106085.85	103730.12	100791.90

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Table ..6-2
Alternative 5 Annual Storage Requirements by Storage Facility (in Cubic Meters)

Storage Facility	Waste Class	2003	2004	2005	2006	2007	2008	2009	2010	2011
RH Storage										
STORAGE.RH DISP	CANISTERS								451.00	902.00
STORAGE.RH DISP	CS_CAPSULES									
STORAGE.RH DISP	RH_TRU									
STORAGE.RH DISP	RH_TRUM									
STORAGE.RH DISP	SR_CAPSULES									
Total RH Storage Prior to Disposal		0.00	451.00	902.00						
STORAGE.RH PROC	CS_CAPSULES	2.38	2.38	2.38	2.38	2.38	2.38	2.38	2.38	2.38
STORAGE.RH PROC	MISC_SOURCES	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00
STORAGE.RH PROC	RH_LLMW	16170.65	18967.64	21598.60	19596.23	18083.95	15926.60	13921.50	12547.61	11046.31
STORAGE.RH PROC	RH_LLMW_GTCIII	99.10	184.10	269.10	410.70	552.30	693.90	835.50	892.20	920.50
STORAGE.RH PROC	RH_LLW_GTCIII	2576.60	5126.50	8526.20	13908.90	21274.60	28357.10	34873.00	37139.60	38556.30
STORAGE.RH PROC	RH_TRU	1309.39	1311.09	1312.79	997.20	795.96	687.30	598.70	491.85	408.45
STORAGE.RH PROC	RH_TRUM	1926.65	5994.06	13730.60	17904.66	14938.75	12675.79	10195.27	8130.75	6382.40
STORAGE.RH PROC	SR_CAPSULES	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12	1.12
Total RH Storage Prior to Processing		22100.89	31601.89	45455.78	52836.19	55664.06	58359.19	60442.47	59220.50	67332.45
Total RH Storage		22100.89	31601.89	45455.78	52836.19	55664.06	58359.19	60442.47	59671.50	58234.45
CH Storage										
STORAGE.CH DISP	CH_TRU									
STORAGE.CH DISP	CH_TRUM									
Total CH Storage Prior to Disposal		0.00								
STORAGE.CH PROC	CH_LLMW	922.38	944.27	966.17	871.76	788.28	665.16	567.16	515.61	474.10
STORAGE.CH PROC	CH_LLMW_GTCIII	614.52	793.61	942.10	1147.19	1352.28	1572.67	1793.05	1928.54	2035.63
STORAGE.CH PROC	CH_LLW_GTCIII	2549.60	5099.20	8498.60	13881.00	21246.40	28328.60	34844.20	37110.50	38526.90
STORAGE.CH PROC	CH_TRU	812.88	851.06	887.19	814.89	747.78	673.90	630.27	440.48	360.48
STORAGE.CH PROC	CH_TRUM	7.51	8.46	10.68	19.28	13.98	11.45	11.05	9.98	12.05
STORAGE.CH PROC	SODIUM						177.00	177.00	177.00	177.00
STORAGE.CH PROC	UNIRRAD_UR	120.38	132.42	144.46	144.46	144.46	144.46	144.46	144.46	144.46
Total CH Storage Prior to Processing		3490.38	6091.14	9540.94	14859.63	22152.63	29335.41	35806.98	37882.41	39220.89
Total CH Storage		3490.38	6091.14	9540.94	14859.63	22152.63	29335.41	35806.98	37882.41	39220.89
Grand Total		25591.26	37693.03	54996.72	67695.82	77816.68	87694.60	96249.44	97553.92	97455.34

Table A.6-2
Alternative 5 Annual Storage Requirements by Storage Facility (in Cubic Meters)

Storage Facility	Waste Class	2021	2022	2023	2024	2025	2026	2027	2028
RH Storage									
STORAGE.RH.DISP	CANISTERS	5412.00	5863.00	6314.00	6765.00	7216.00	7667.00	8118.00	8569.00
STORAGE.RH.DISP	CS_CAPSULES			2.38	2.38	2.38	2.38	2.38	2.38
STORAGE.RH.DISP	RH_TRU	96.00	84.00						
STORAGE.RH.DISP	RH_TRUM	31.19	26.38						
STORAGE.RH.DISP	SR_CAPSULES			1.12	1.12	1.12	1.12	1.12	1.12
Total RH Storage Prior to Disposal		5539.19	5973.38	6317.50	6768.50	7219.50	7670.50	8121.50	8572.50
STORAGE.RH.PROC	CS_CAPSULES	2.38	2.38						
STORAGE.RH.PROC	MISC_SOURCES	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00
STORAGE.RH.PROC	RH_LLMW	4300.05	2348.34						
STORAGE.RH.PROC	RH_LLMW_GTCIII	1492.39	1554.05	1554.05	1554.05	1554.05	1554.05	1554.05	1554.05
STORAGE.RH.PROC	RH_LLW_GTCIII	40928.80	41035.00	41035.30	41035.30	41035.30	41035.30	41035.30	41035.30
STORAGE.RH.PROC	RH_TRU	294.02	202.48						
STORAGE.RH.PROC	RH_TRUM	1606.66	791.27						
STORAGE.RH.PROC	SR_CAPSULES	1.12	1.12						
Total RH Storage Prior to Processing		48640.43	45949.64	42604.35	42604.35	42604.35	42604.35	42604.35	42604.35
Total RH Storage		54179.62	51923.02	48921.85	49372.85	49823.85	50274.85	50725.85	51176.85
CH Storage									
STORAGE.CH.DISP	CH_TRU	97.78	105.89						
STORAGE.CH.DISP	CH_TRUM	60.00	48.00						
Total CH Storage Prior to Disposal		157.78	153.89	0.00	0.00	0.00	0.00	0.00	0.00
STORAGE.CH.PROC	CH_LLMW	89.82	38.97						
STORAGE.CH.PROC	CH_LLW_GTCIII	4170.58	4373.35	4375.65	4375.65	4375.65	4375.65	4375.65	4375.65
STORAGE.CH.PROC	CH_LLW_GTCIII	42089.02	42327.44	42327.44	42327.44	42327.44	42327.44	42327.44	42327.44
STORAGE.CH.PROC	CH_TRU	701.73	582.29						
STORAGE.CH.PROC	CH_TRUM	809.30	588.10						
STORAGE.CH.PROC	SODIUM	177.00	177.00	177.00	177.00	177.00	177.00	177.00	177.00
STORAGE.CH.PROC	UNIRRAD_UR	144.46	144.46	144.46	144.46	144.46	144.46	144.46	144.46
Total CH Storage Prior to Processing		43921.52	43819.29	42648.90	42648.90	42648.90	42648.90	42648.90	42648.90
Total CH Storage		44079.30	43973.18	42648.90	42648.90	42648.90	42648.90	42648.90	42648.90
Grand Total		98258.92	95896.19	91570.75	92021.75	92472.75	92923.75	93374.75	93825.75